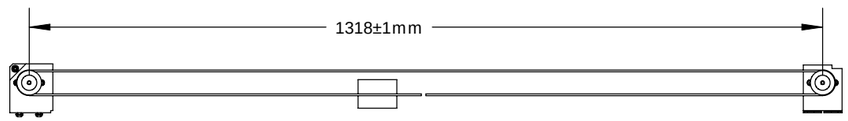
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VIEW A

NOTES:

1. ENSURE THAT BOTH THE MOTOR MOUNT AND THE IDLER PULLEY ASSEMBLIES ARE WELL SECURED TO THE UNLOAD PAN.
2. ADJUST BELT TENSION BY SETTING THE DISTANCE BETWEEN THE TWO PULLEY SHAFTS TO 1318 ± 1MM (SEE VIEW A)
3. DO NOT OVERTIGHTEN BELT CLAMPS AS THEY MAY CAUSE THE POSITION OF THE TAB TO DISTORT.

△E NO REV CHANGE TO THIS SHEET

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KIT, UNLOAD PAN, TS-AUTO

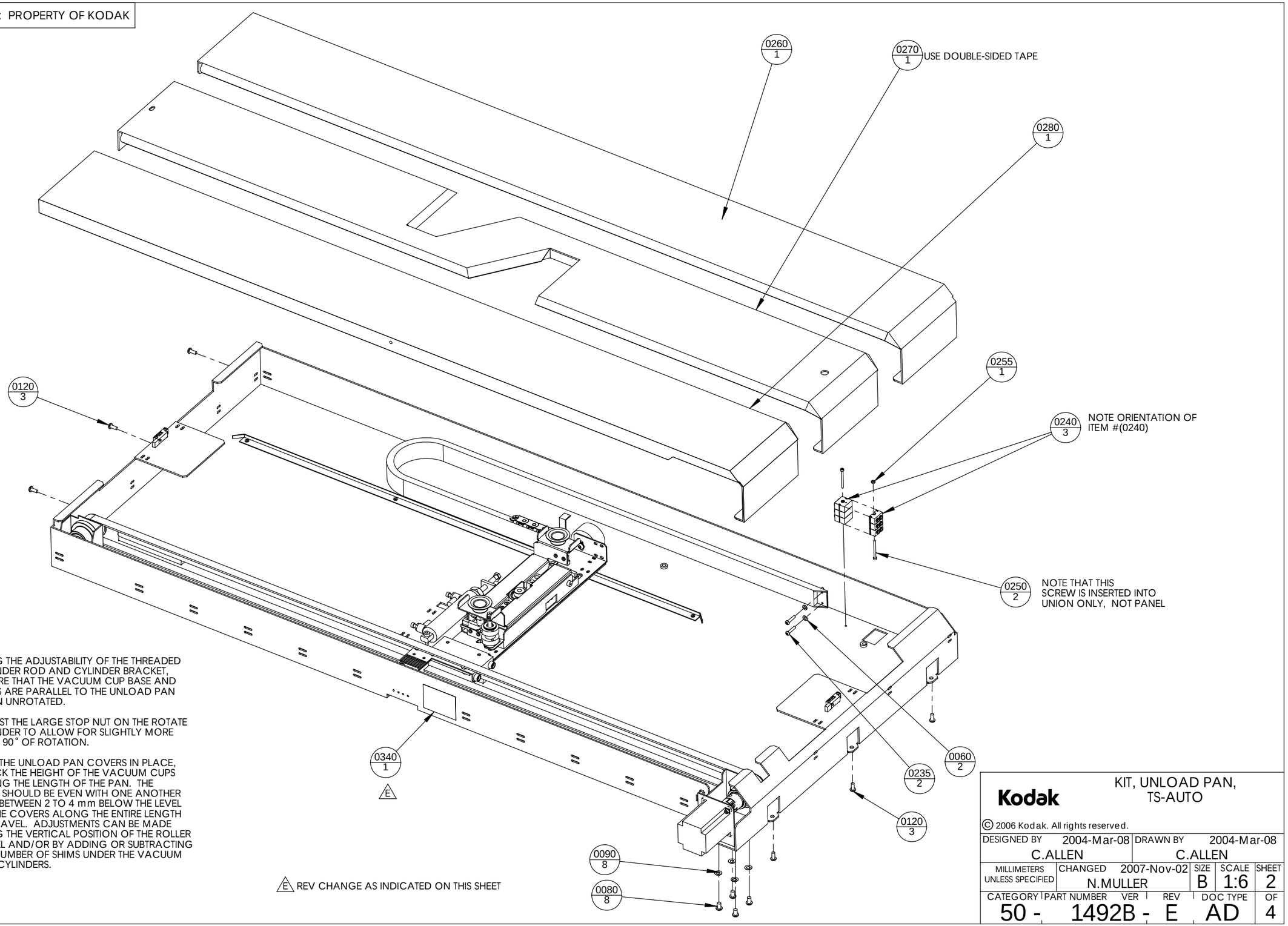
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MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
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NOTES:

4. USING THE ADJUSTABILITY OF THE THREADED CYLINDER ROD AND CYLINDER BRACKET, ENSURE THAT THE VACUUM CUP BASE AND ARMS ARE PARALLEL TO THE UNLOAD PAN WHEN UNROTATED.

5. ADJUST THE LARGE STOP NUT ON THE ROTATE CYLINDER TO ALLOW FOR SLIGHTLY MORE THAN 90° OF ROTATION.

6. WITH THE UNLOAD PAN COVERS IN PLACE, CHECK THE HEIGHT OF THE VACUUM CUPS ALONG THE LENGTH OF THE PAN. THE CUPS SHOULD BE EVEN WITH ONE ANOTHER AND BETWEEN 2 TO 4 mm BELOW THE LEVEL OF THE COVERS ALONG THE ENTIRE LENGTH OF TRAVEL. ADJUSTMENTS CAN BE MADE USING THE VERTICAL POSITION OF THE ROLLER WHEEL AND/OR BY ADDING OR SUBTRACTING THE NUMBER OF SHIMS UNDER THE VACUUM CUP CYLINDERS.

△E REV CHANGE AS INDICATED ON THIS SHEET

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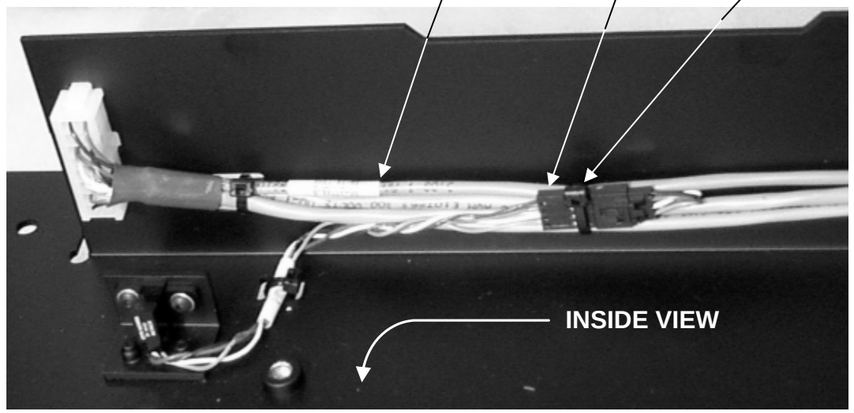
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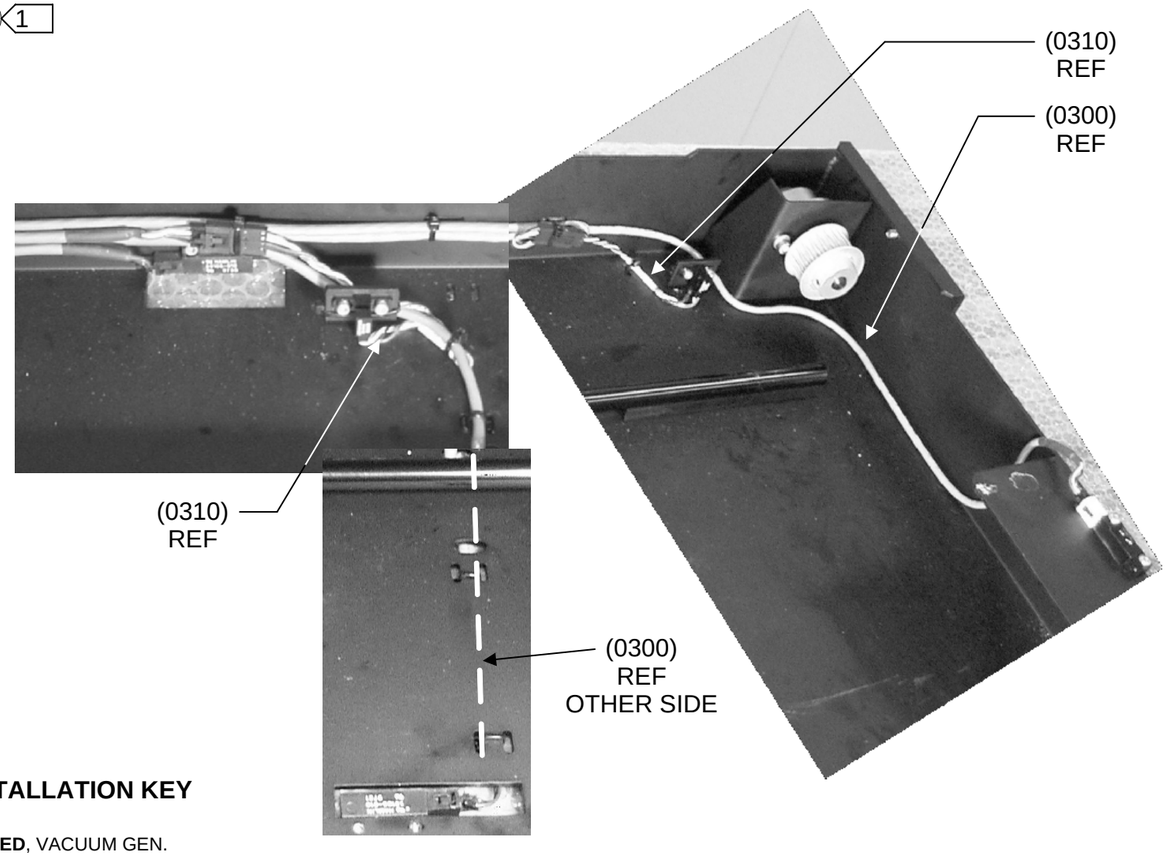
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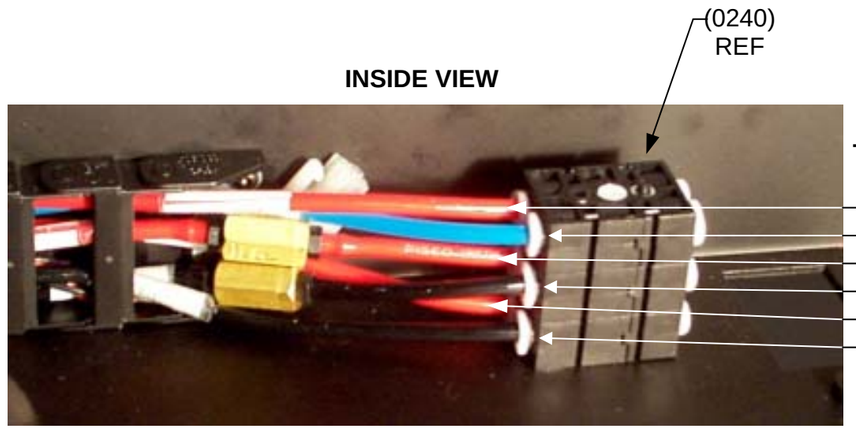
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TUBE INSTALLATION KEY

5 **RED**, VACUUM GEN.
6 **BLU**, VACUUM
1 **RED**, LIFT CUP CYL.
2 **BLK**, LIFT CUP CYL.
3 **RED**, ROTATE CYL.
4 **BLK**, ROTATE CYL.

NOTES:

1 USE AS REQUIRED

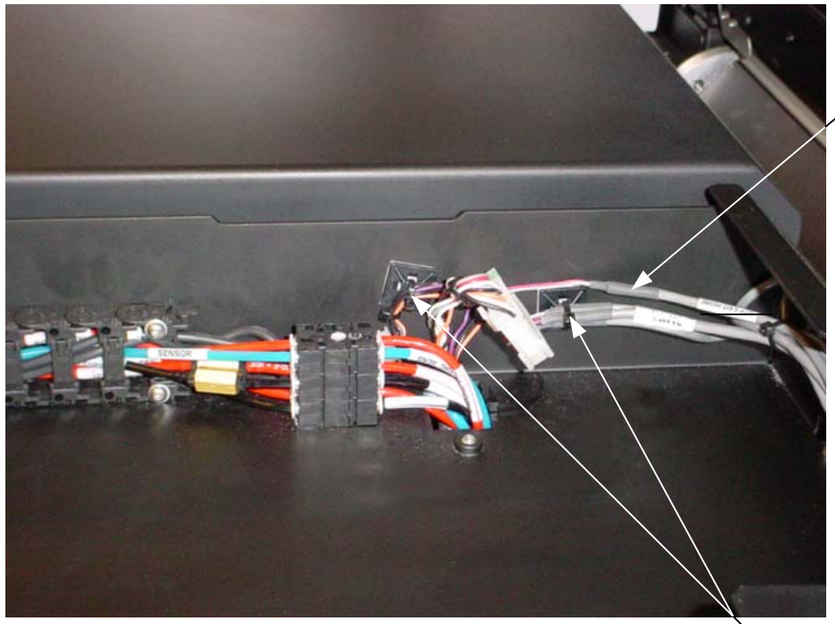
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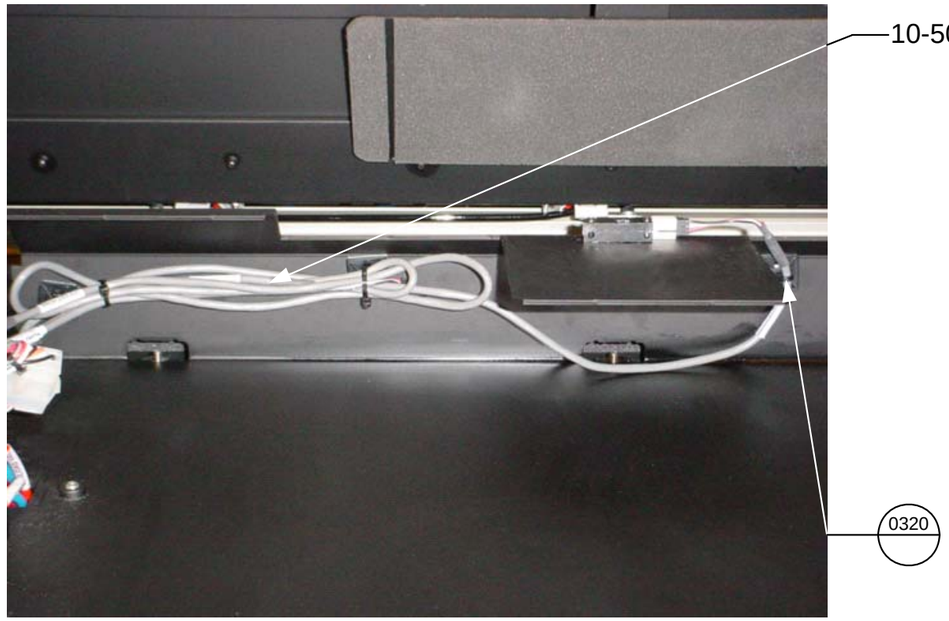
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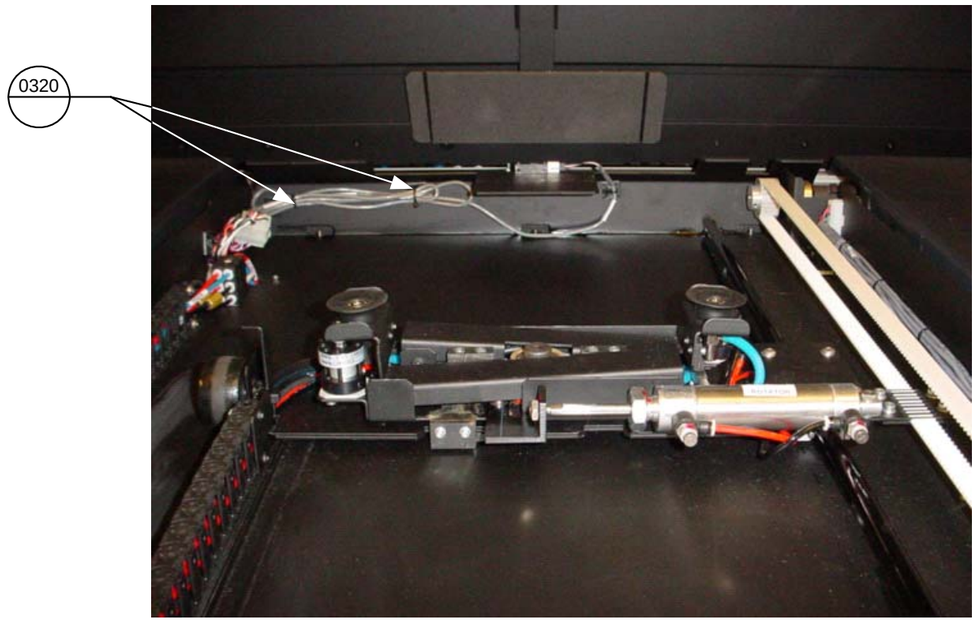
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	2007-Nov-02 N.MULLER	B	1:1	4

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
50 -	1492B -		E	AD	4