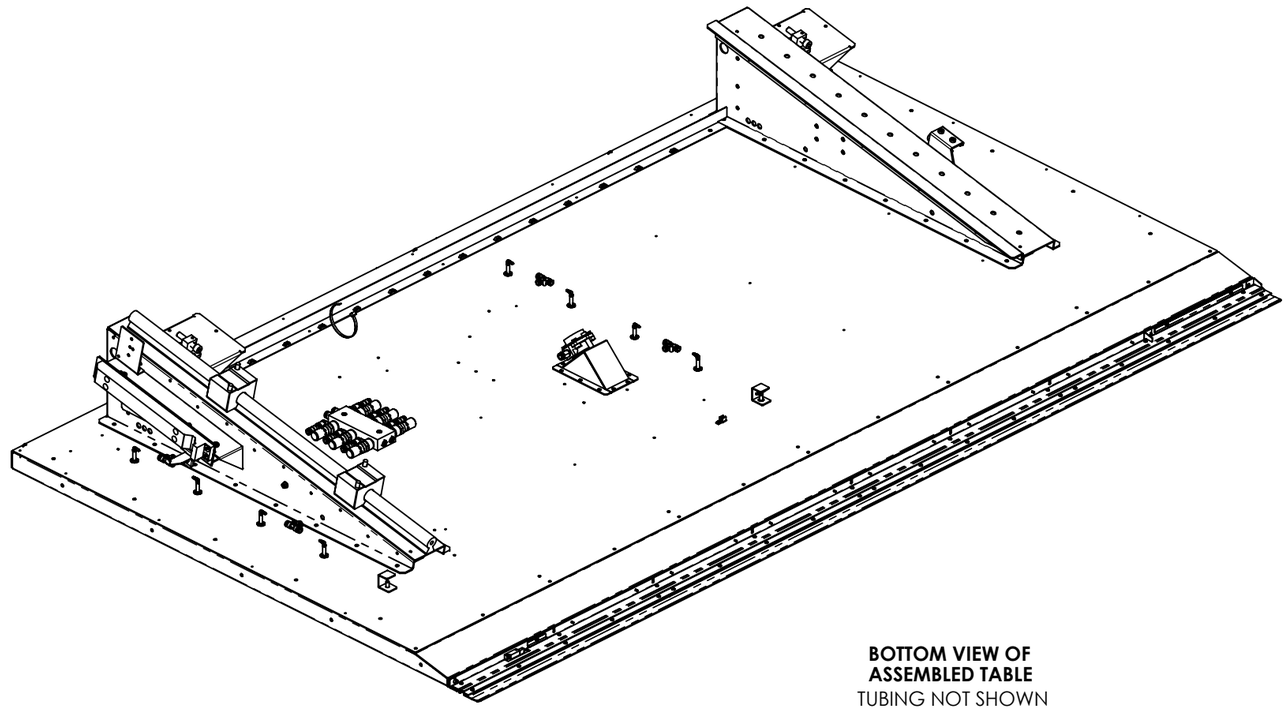
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BOTTOM VIEW OF ASSEMBLED TABLE
TUBING NOT SHOWN

K BOM CHANGES ONLY

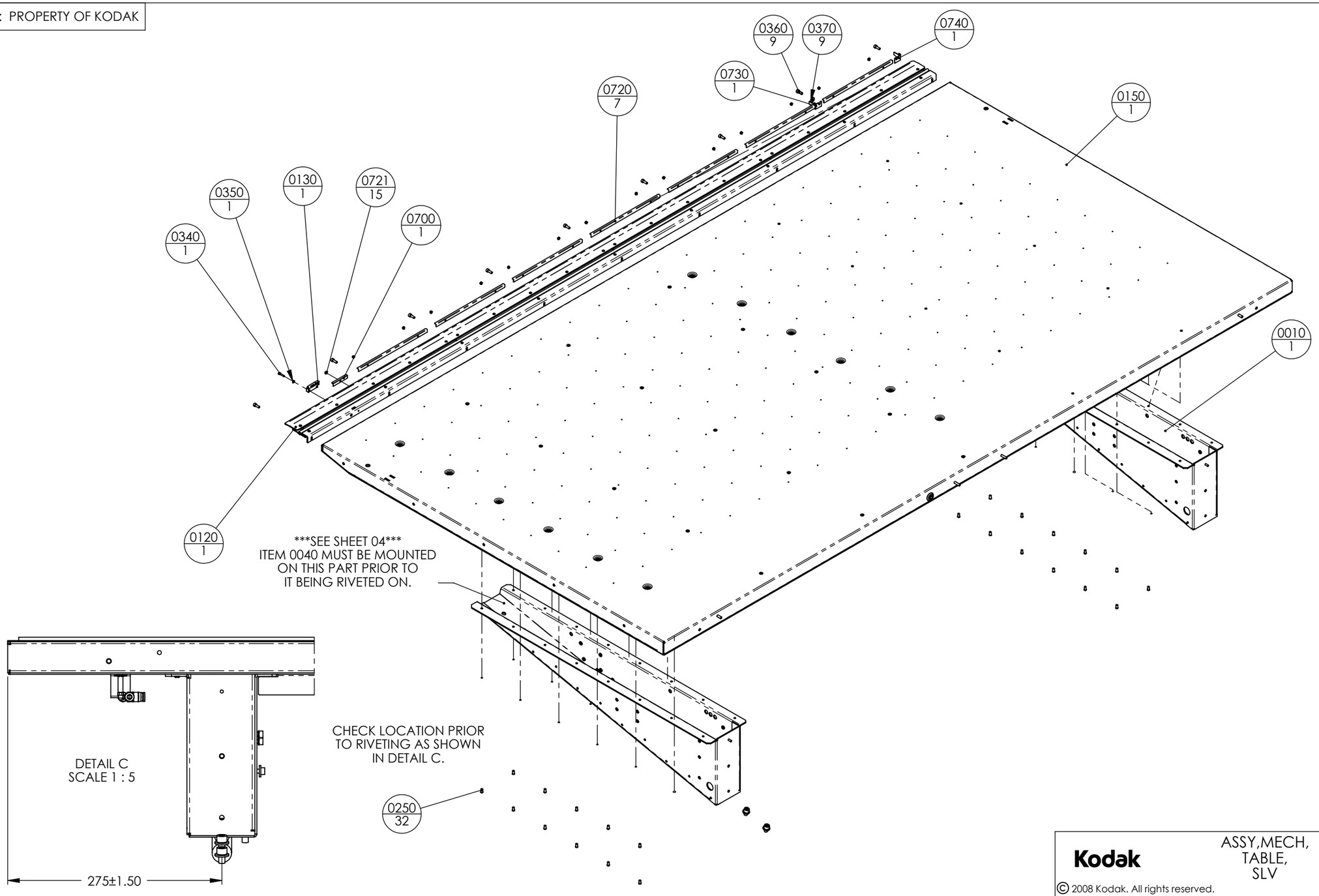
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ASSY,MECH, TABLE, SLV

DESIGNED BY		DRAWN BY				
D.WAGNER	2002-Jun-16	D.WOODBURN	2002-Jul-04			
MILLIMETERS UNLESS SPECIFIED	CHANGED P.LAGODZKI	2008-Jun-26	SIZE B	SCALE 1:12	SHEET 1	
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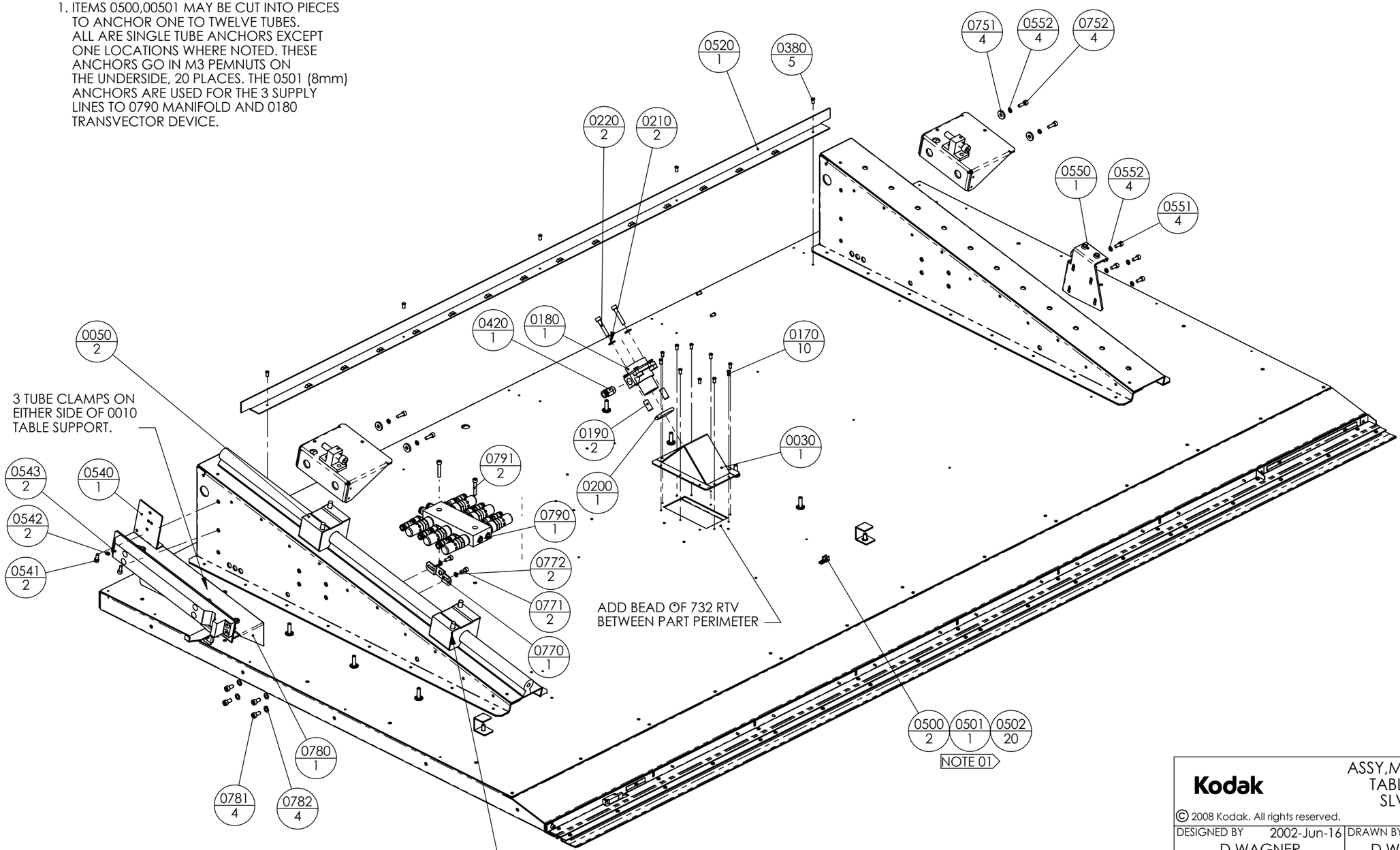
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	2008-Jun-26 P.LAGODZKI	B	1:10	2

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
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NOTES:

1. ITEMS 0500,00501 MAY BE CUT INTO PIECES TO ANCHOR ONE TO TWELVE TUBES. ALL ARE SINGLE TUBE ANCHORS EXCEPT ONE LOCATIONS WHERE NOTED. THESE ANCHORS GO IN M3 PEMNUTS ON THE UNDERSIDE, 20 PLACES. THE 0501 (8mm) ANCHORS ARE USED FOR THE 3 SUPPLY LINES TO 0790 MANIFOLD AND 0180 TRANSVECTOR DEVICE.



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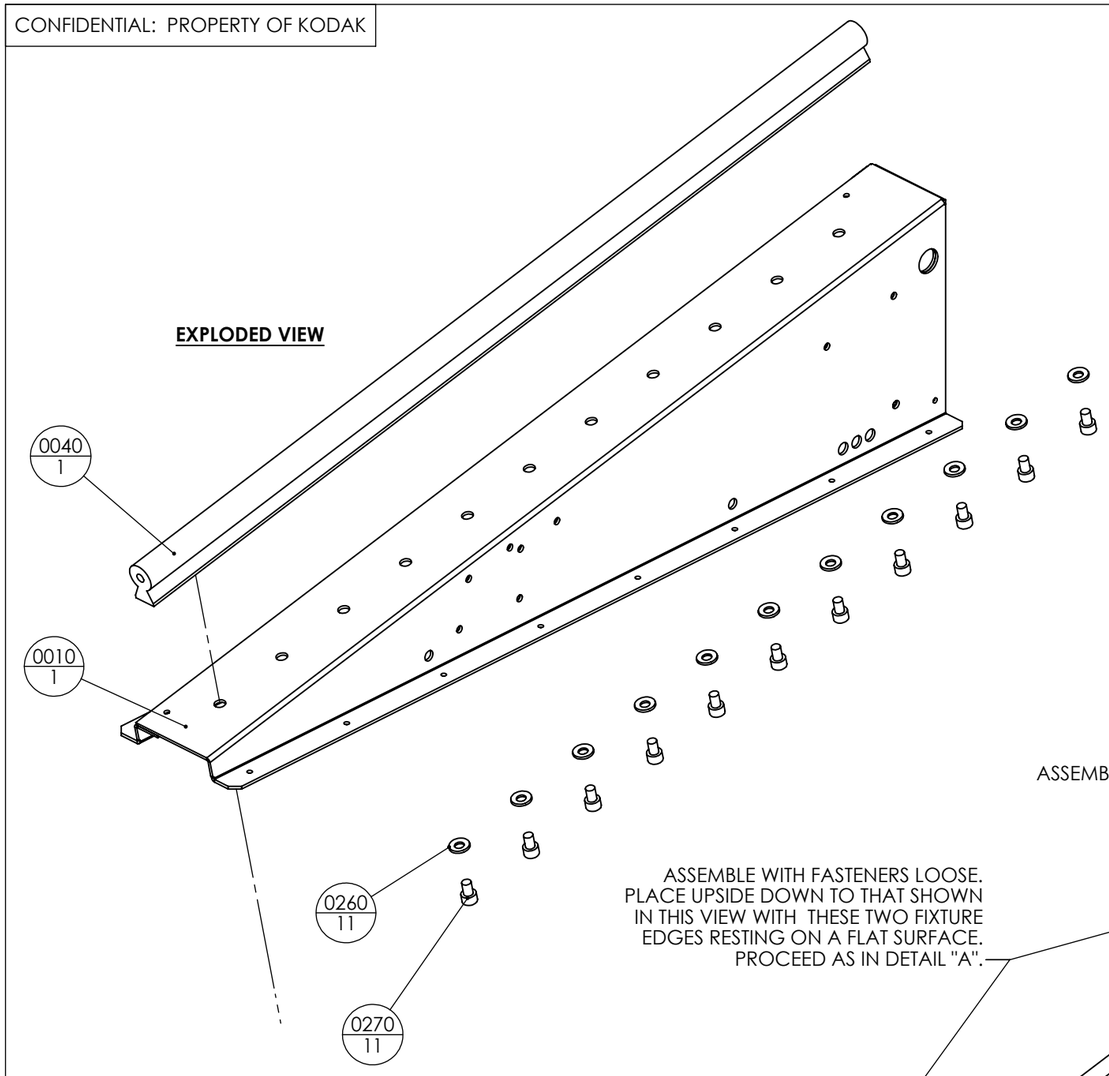
DESIGNED BY	2002-Jun-16	DRAWN BY	2002-Jul-04
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MILLIMETERS UNLESS SPECIFIED	CHANGED	2008-Jun-26	SIZE	SCALE	SHEET
	P.LAGODZKI		B	1:8	3

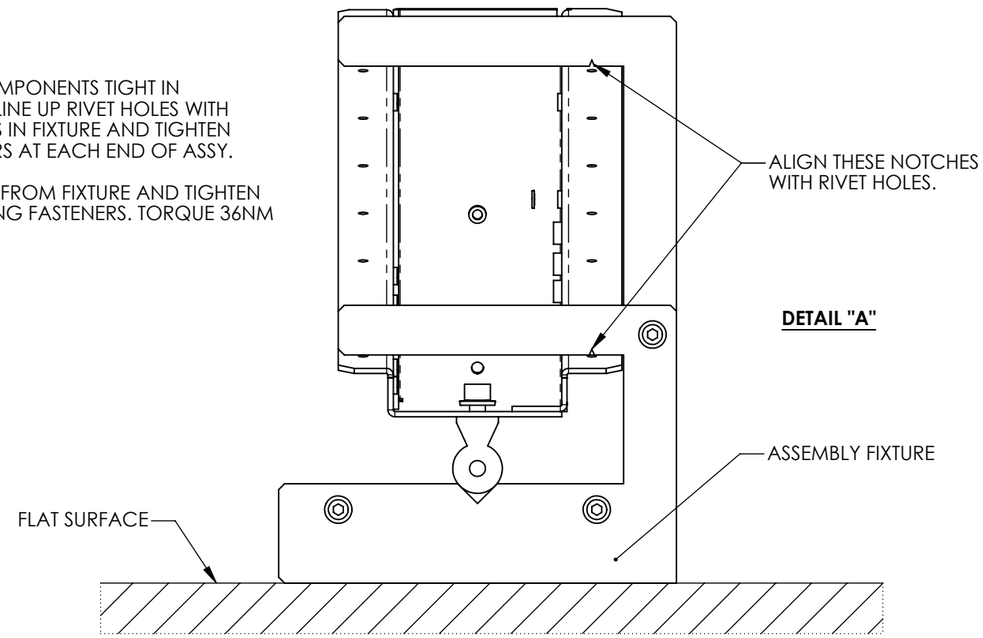
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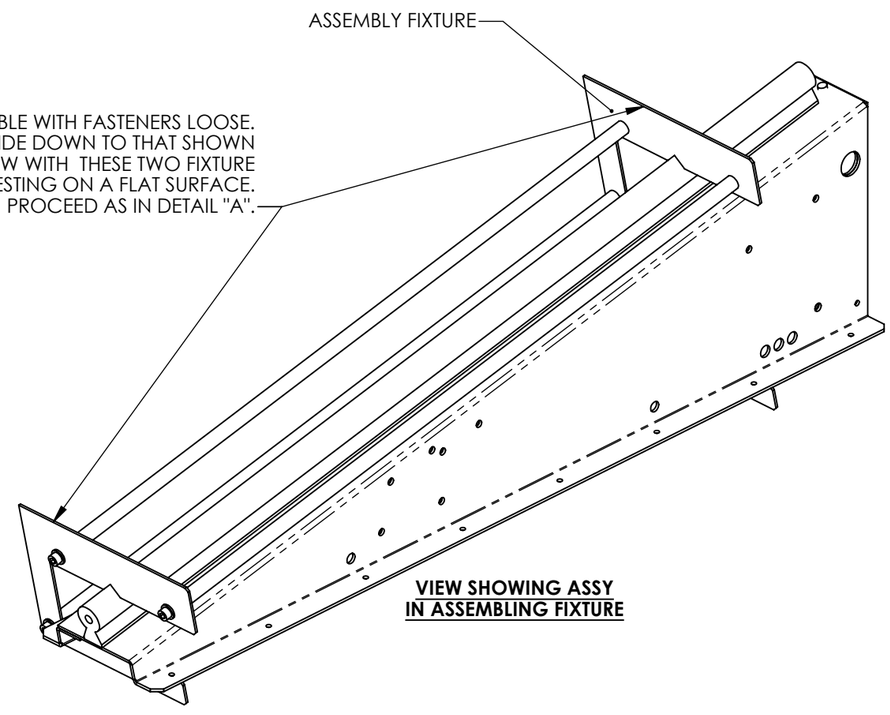
EXPLODED VIEW



1. WITH COMPONENTS TIGHT IN FIXTURE, LINE UP RIVET HOLES WITH NOTCHES IN FIXTURE AND TIGHTEN FASTENERS AT EACH END OF ASSY.
2. REMOVE FROM FIXTURE AND TIGHTEN REMAINING FASTENERS. TORQUE 36NM



DETAIL "A"



VIEW SHOWING ASSY IN ASSEMBLING FIXTURE

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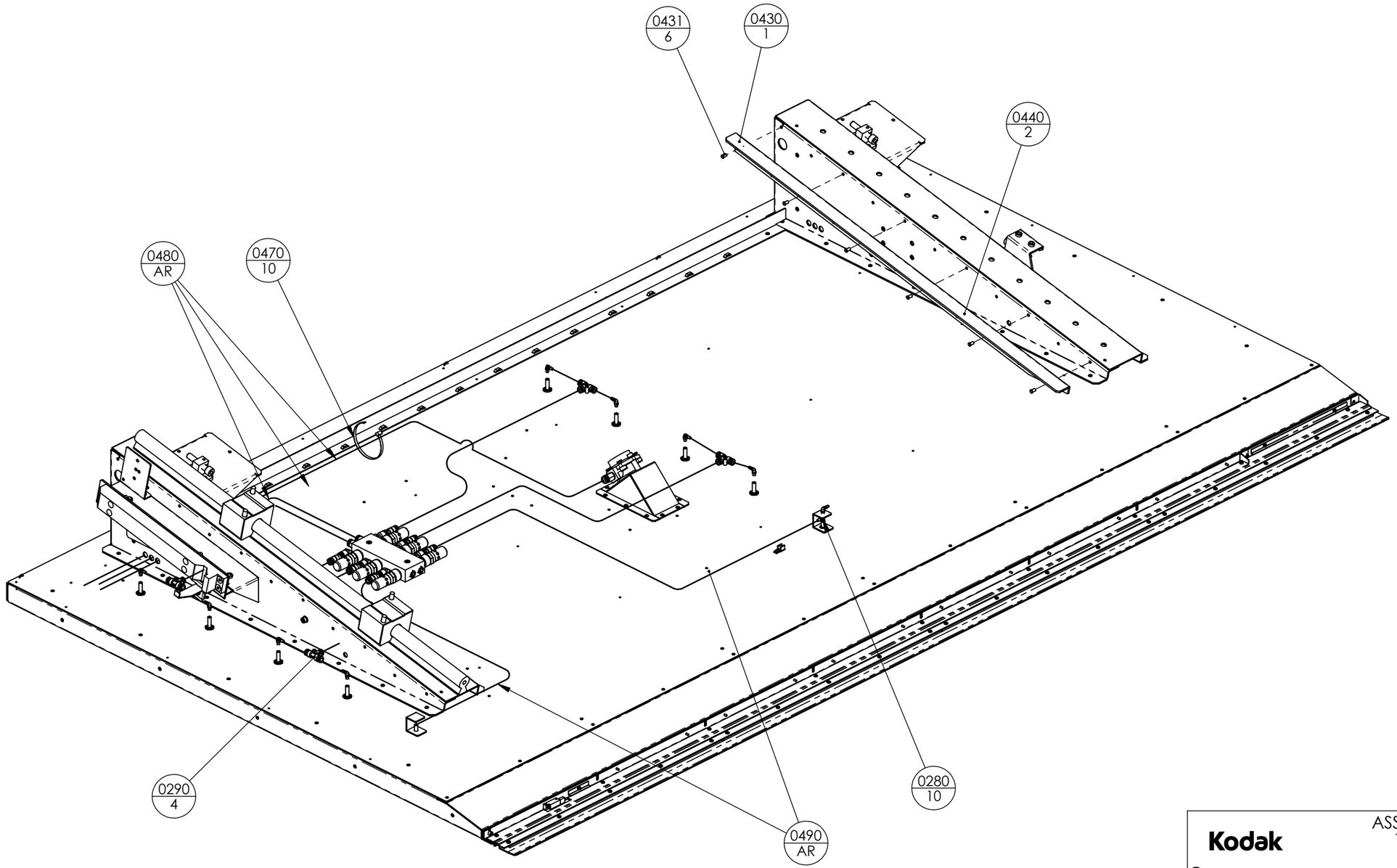
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MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
	2008-Jun-26 P.LAGODZKI	B	1:5	4

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MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
	2008-Jun-26 P.LAGODZKI	B	1:8	5

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
50 -	2733A -		K	AD	5