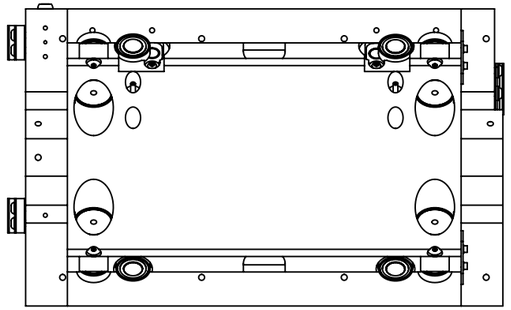
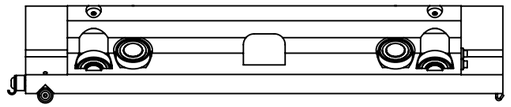
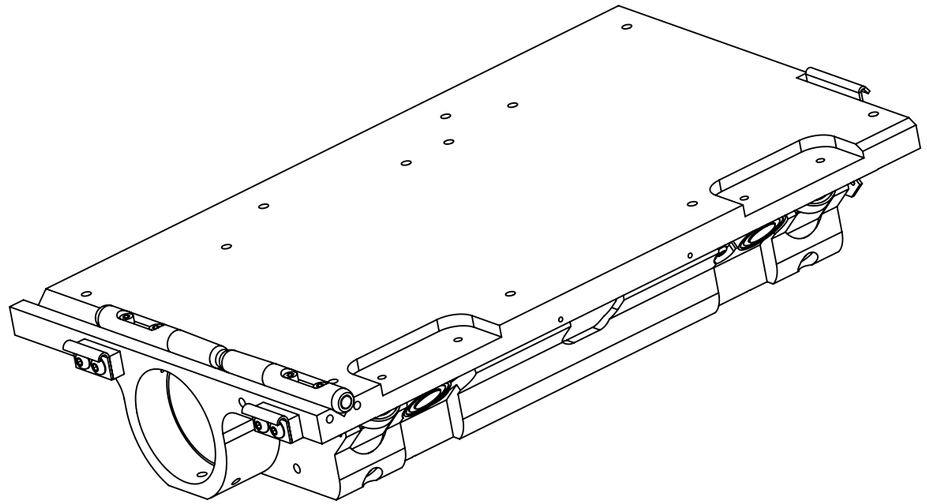
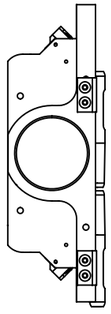
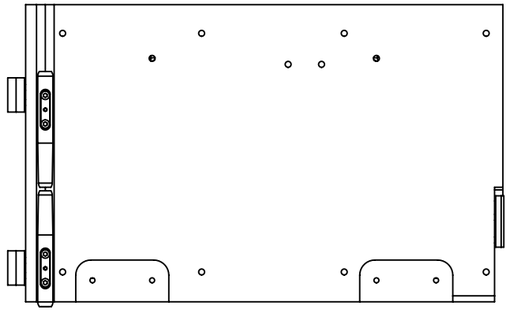
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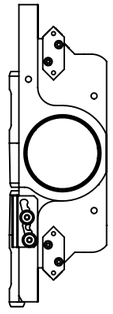


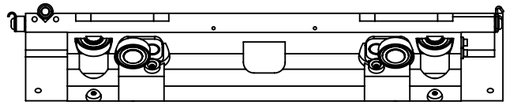












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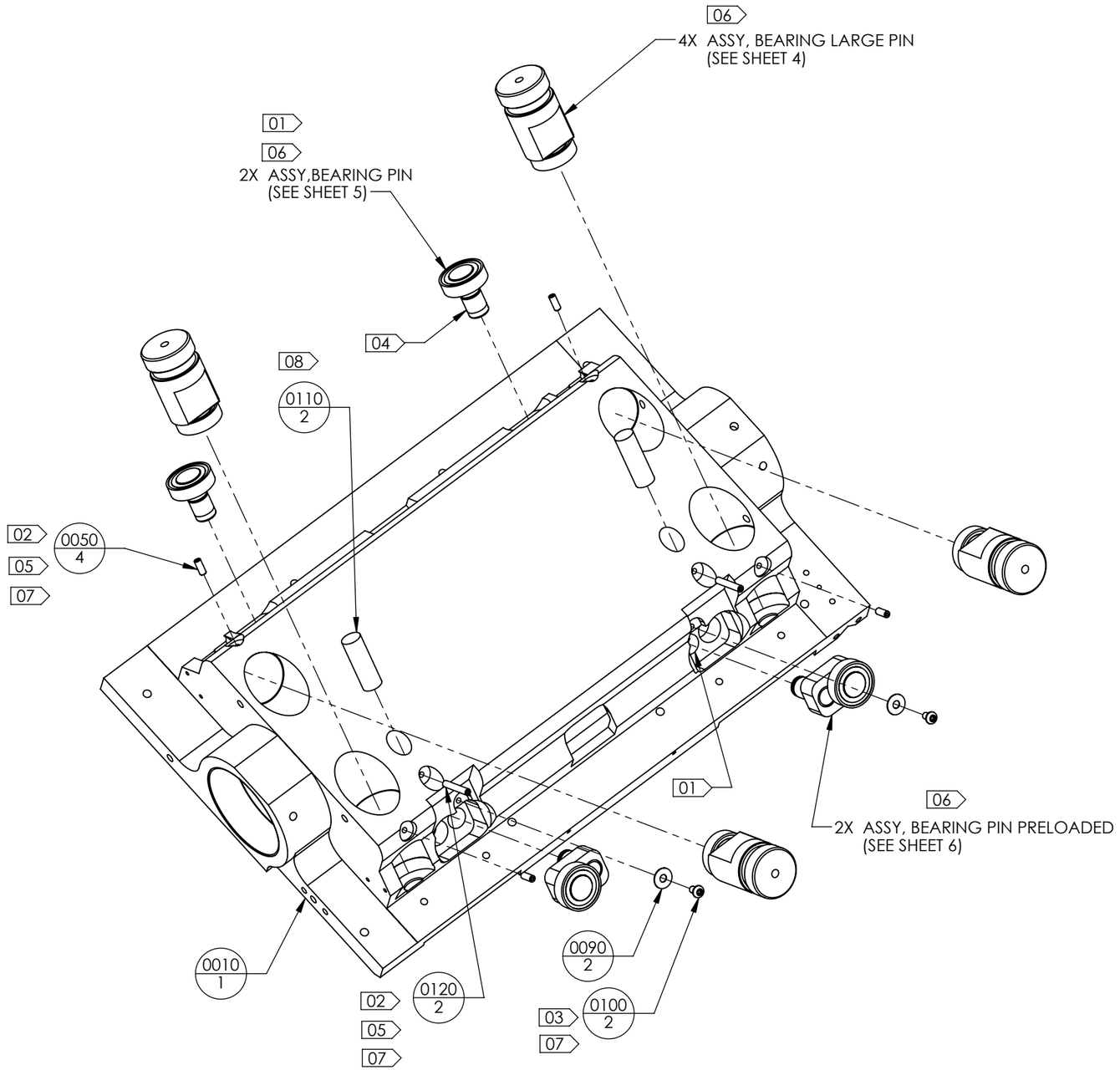
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	2007-Oct-11 L.STRAJESCU	B	1:3	1

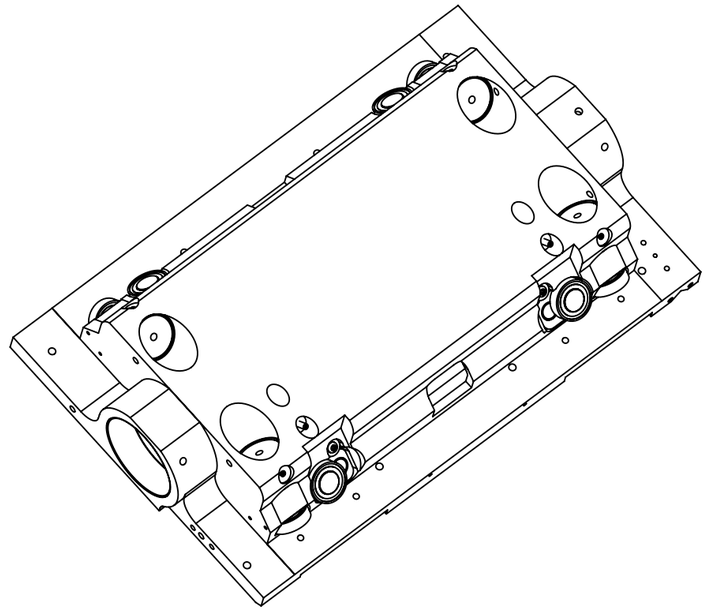
INTERPRET GD&T PER ANSI Y14.5M - 1994

THIRD ANGLE PROJECTION

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
500 -	03033A -		B	AD	7

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NOTE:

01 APPLY LOCTITE 7649 TO THE 4 HOLES ON THE CASTING BEFORE INSERT PRESS FIT SUBASSEMBLIES

02 TORQUE 0.8 TO 1.0Nm

03 TORQUE 2.3 TO 2.6Nm

04 APPLY 3X 0.01ml DROP OF LOCTITE 609, WIPE OFF EXCESS OF LOCTITE AFTER ASSEMBLY

05 ENSURE THE PINS ARE FLUSH

06 ENSURE THE PINS ARE FLUSH TO THE CARRIAGE

07 APPLY LOCTITE 242

08 COMPRESS THE SPRINGS WITH THE JIG FLUSH TO THE CARRIAGE

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THIRD ANGLE PROJECTION

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MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
	2007-Oct-11 L.STRAJESCU	B	1:3	2

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
500 -	03033A -		B	AD	7

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NOTE:

01 TORQUE 2.3 TO 2.6Nm

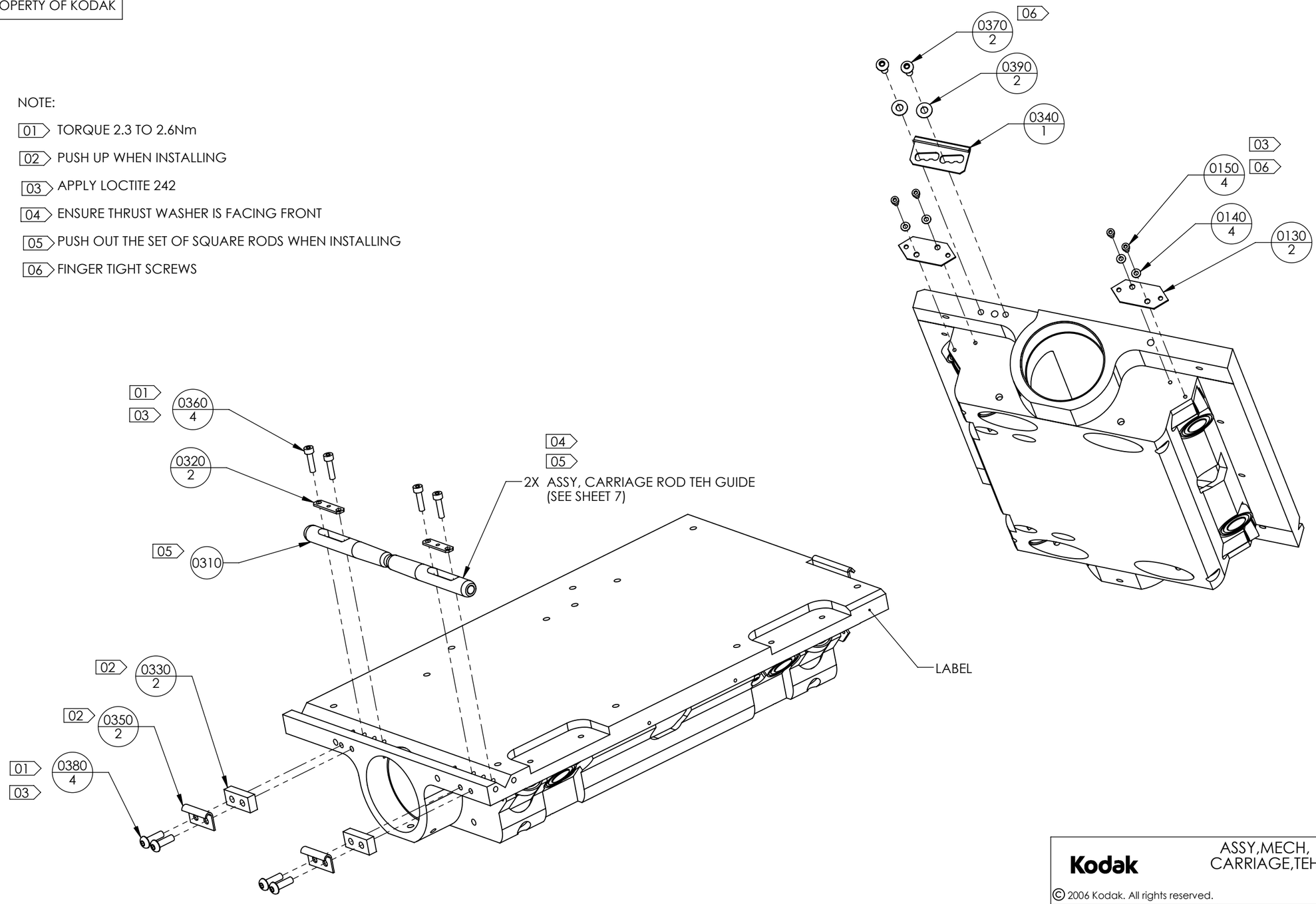
02 PUSH UP WHEN INSTALLING

03 APPLY LOCTITE 242

04 ENSURE THRUST WASHER IS FACING FRONT

05 PUSH OUT THE SET OF SQUARE RODS WHEN INSTALLING

06 FINGER TIGHT SCREWS



B ITEM 0250 REMOVED FROM BOM AND ASSEMBLY

INTERPRET GD&T PER ANSI Y14.5M - 1994

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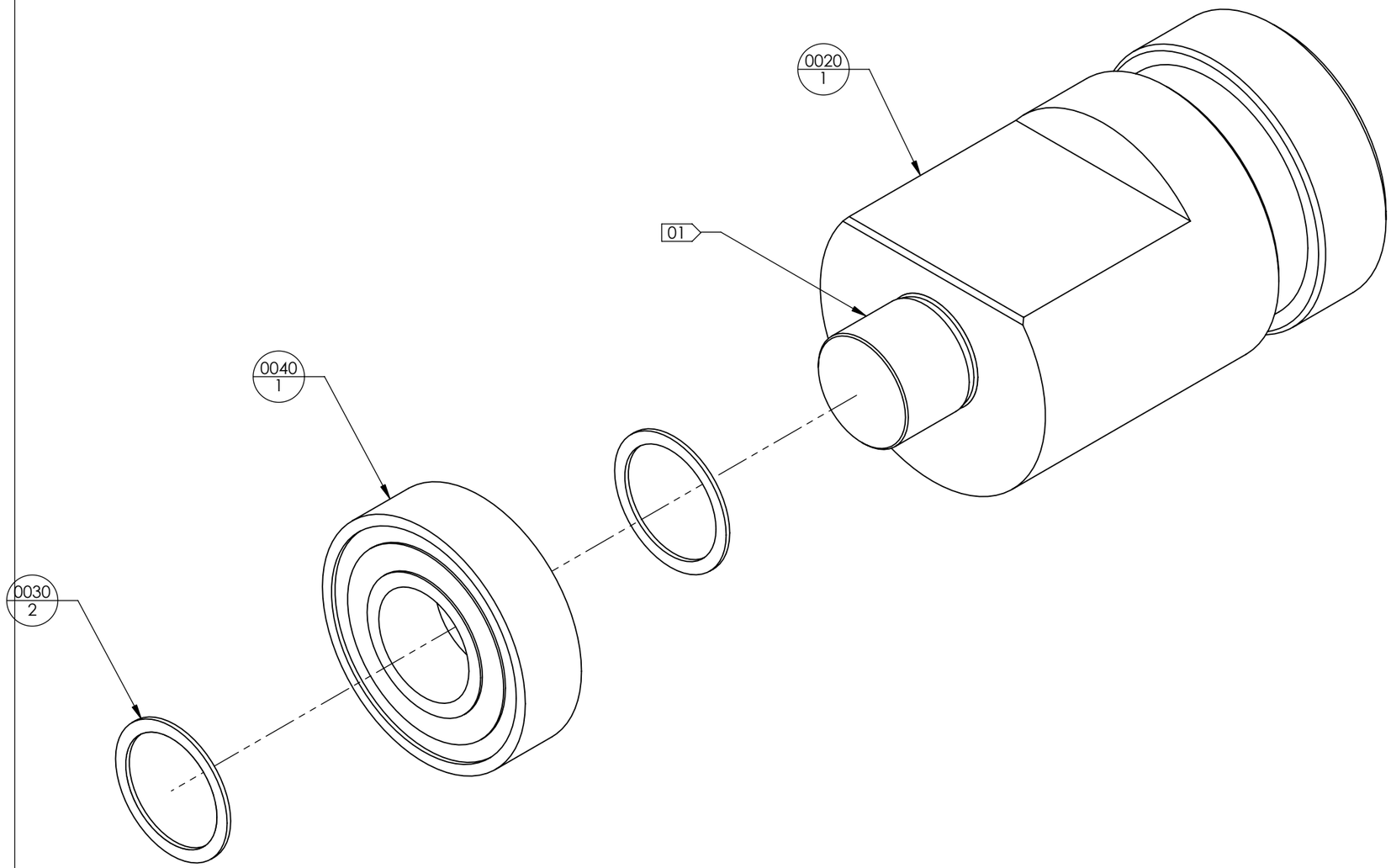
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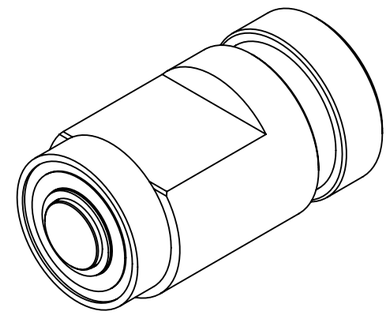
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MILLIMETERS UNLESS SPECIFIED	CHANGED	SIZE	SCALE	SHEET
	2007-Oct-11 L.STRAJESCU	B	1:3	3

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
500 -	03033A -		B	AD	7

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NOTE:

01 APPLY 3X 0.01ml DROP OF LOCTITE 609,
WIPE OFF EXCESS OF LOCTITE AFTER ASSEMBLY

INTERPRET GD&T PER ANSI Y14.5M - 1994
THIRD ANGLE PROJECTION

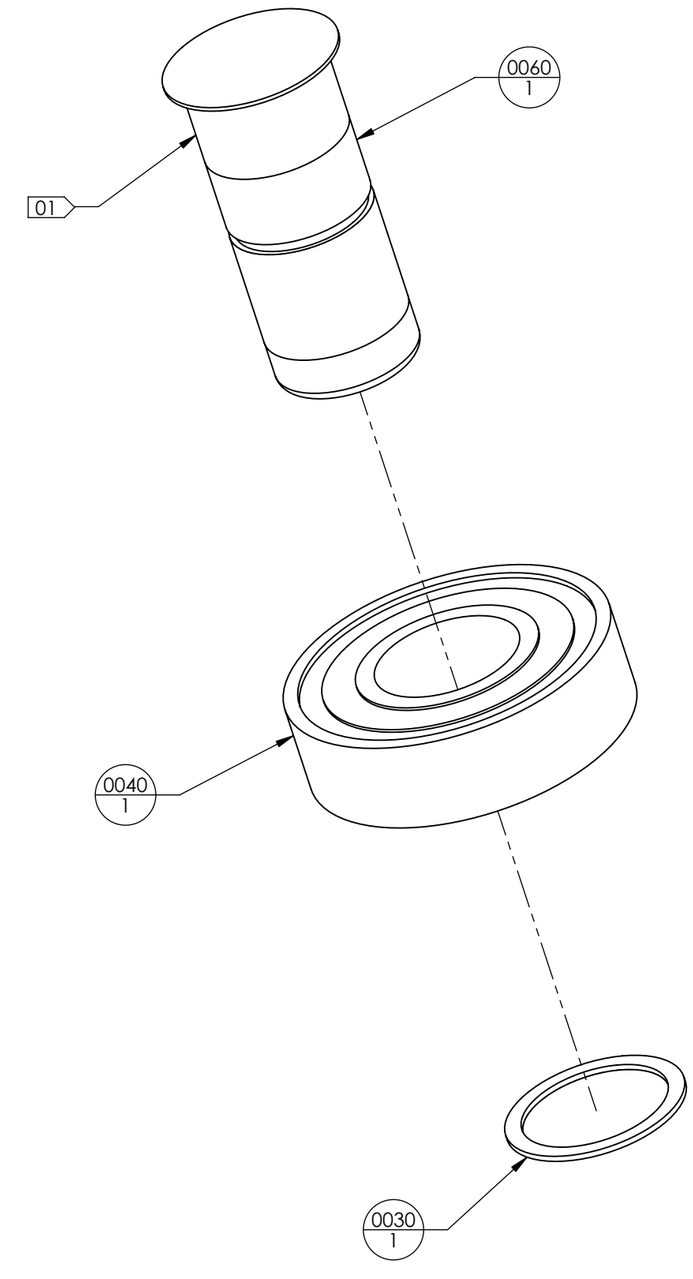
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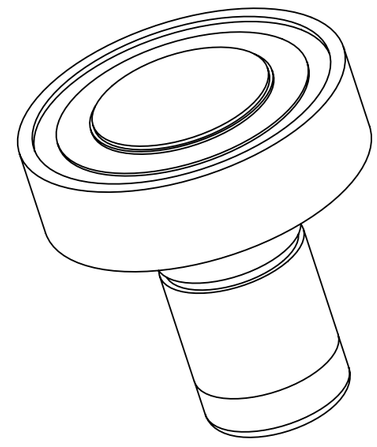
ASSY,
BEARING LARGE PIN

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MILLIMETERS UNLESS SPECIFIED	CHANGED 2007-Oct-11 L.STRAJESCU	SIZE B	SCALE 2:1	SHEET 4	
CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
500 -	03033A -		B	AD	7

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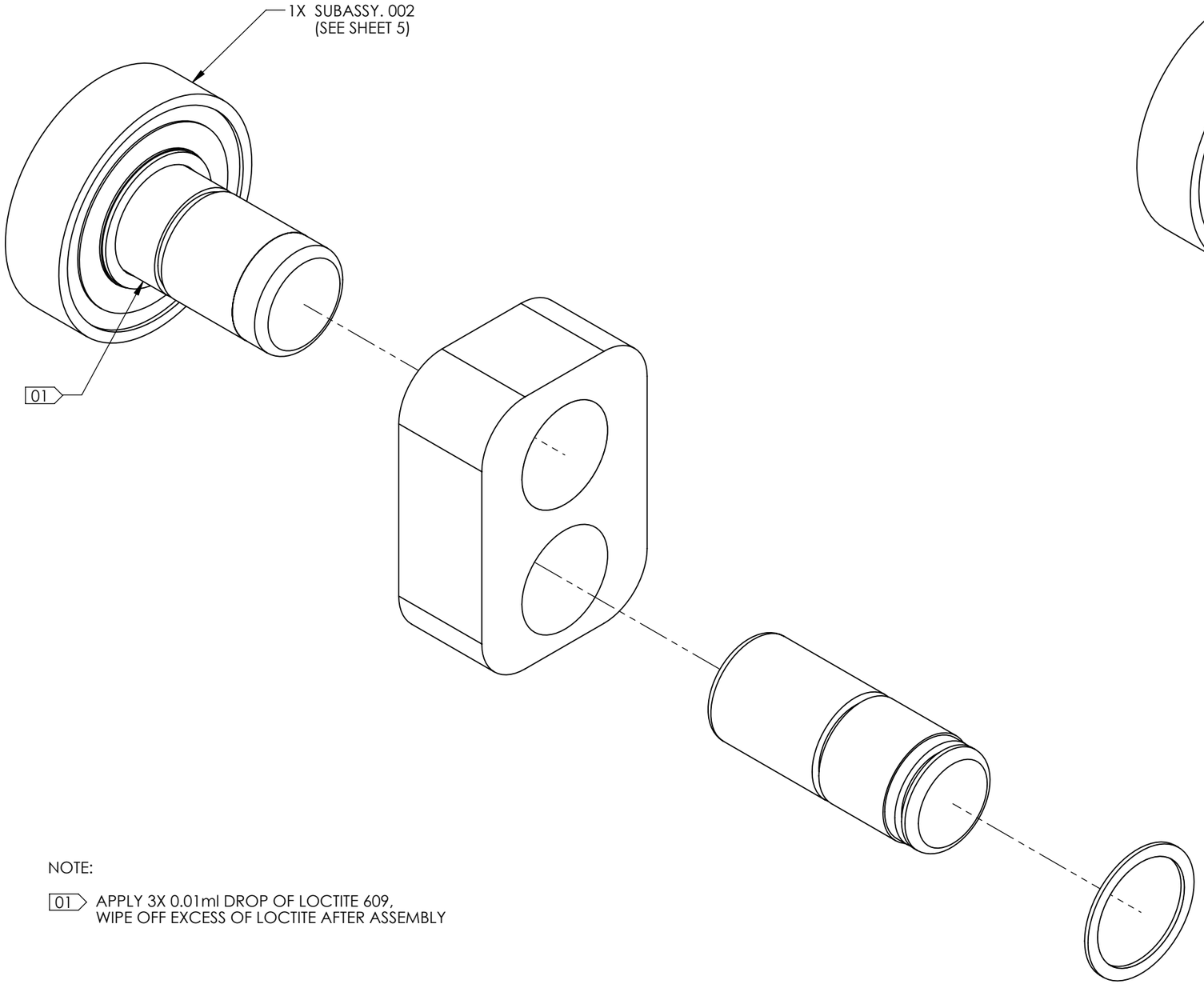


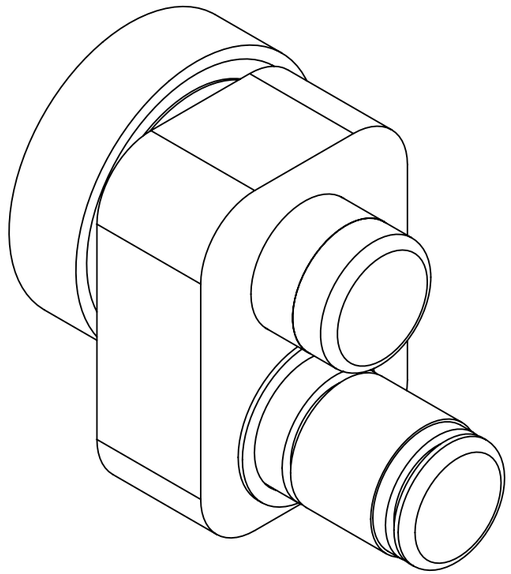
NOTE:

01 APPLY 3X 0.01ml DROP OF LOCTITE 609,
WIPE OFF EXCESS OF LOCTITE AFTER ASSEMBLY

Kodak	ASSY, BEARING PIN					
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MILLIMETERS UNLESS SPECIFIED	CHANGED 2007-Oct-11 L.STRAJESCU	SIZE B	SCALE 2:1	SHEET 5		
INTERPRET GD&T PER ANSI Y14.5M - 1994	CATEGORY 500 -	PART NUMBER 03033A -	VER B	REV	DOC TYPE AD	OF 7
THIRD ANGLE PROJECTION						

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NOTE:

01 APPLY 3X 0.01ml DROP OF LOCTITE 609,
WIPE OFF EXCESS OF LOCTITE AFTER ASSEMBLY

INTERPRET GD&T PER ANSI Y14.5M - 1994
THIRD ANGLE PROJECTION

Kodak

ASSY, BEARING PIN PRELOADED,

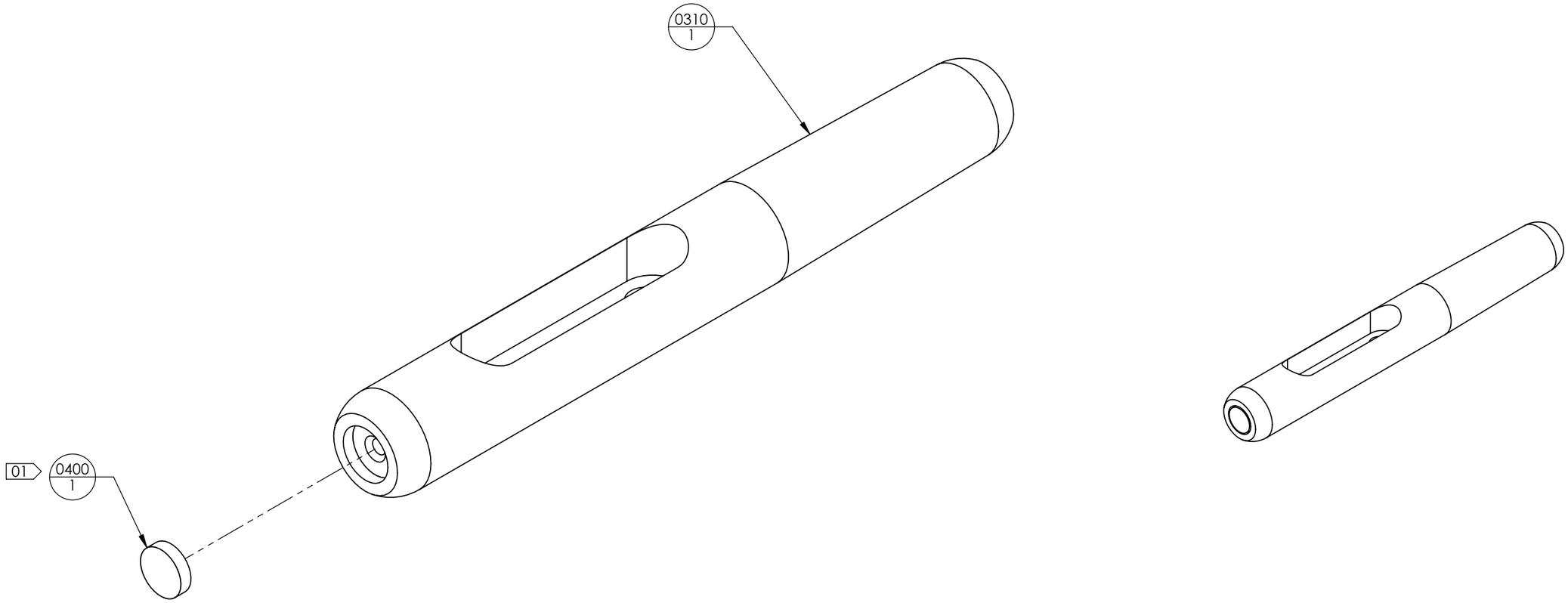
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CATEGORY	PART NUMBER	VER	REV	DOC TYPE	OF
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NOTE:

01 APPLY ROUGHLY 0.03ml MIXED 5CURE EPOXY

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INTERPRET GD&T PER ANSI Y14.5M - 1994	MILLIMETERS UNLESS SPECIFIED	CHANGED 2006-Oct-11 L.STRAJESCU	SIZE B	SCALE 2:1	SHEET 7
THIRD ANGLE PROJECTION	CATEGORY | PART NUMBER VER | REV | DOC TYPE 500 - 03033A - B AD				OF 7