Punch-Conveyor

Packing Instructions

Cat. NO. 709-01049A

Rev 2

Packing the Punch Conveyor

At least two people and a forklift are required to pack the punch conveyor and place it on the shipping pallet.

1. Disconnect all the electrical cables from the punch conveyor.
2. Disconnect the air pressure tube from the underside of the punch cover.

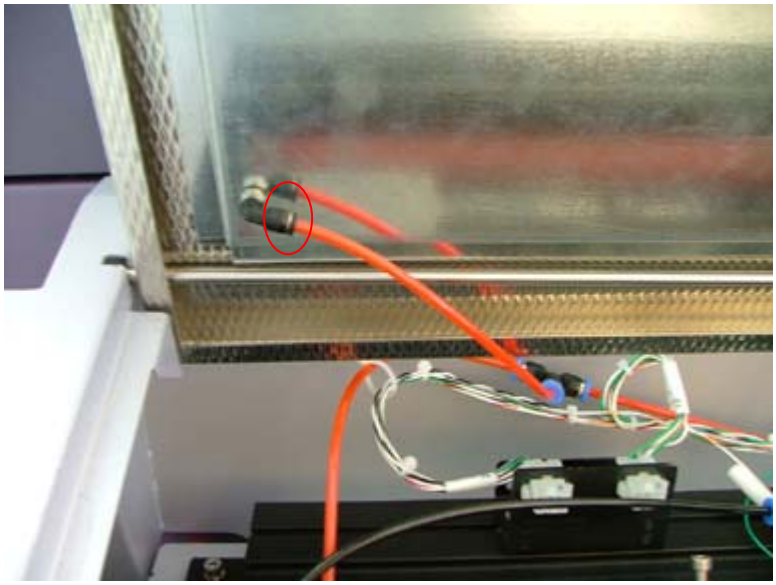


Figure 1: Disconnecting the air pressure tube

3. With two hands, lift the punch cover up and off of the punch conveyor.



Figure 2: Removing the punch cover

4. Wrap the punch cover in bubble wrap, and secure it either on top of the punch conveyor or to the shipping pallet.

5. (Optional) Remove the plate slider.
6. (Optional) Remove the processor adapter plate.
7. Verify that CAN Board and accessory components are attached and wrapped to the punch conveyor.
8. Roll the punch conveyor to the shipping pallet.
9. Using the forklift, lift the unit onto the shipping pallet and secure with steel bands.



10. After confirming that the punch conveyor is positioned and secured properly, cover it with nylon wrapping and secure with plastic tape.



Figure 3: Punch conveyor wrapped on shipping pallet

11. Staple the side and top wooden support struts to the shipping beams.



Figure 4: Securing the support struts on the shipping pallet

12. Place the carton container on the punch conveyor. Use staples to secure the carton to the shipping pallet.



Figure 5: Placing the shipping carton over the punch conveyor

13. Close the top flaps of the carton and secure with plastic tape.



14. Secure the carton to the shipping pallet with steel bands and attach the packing labels.



Figure 6: Punch conveyor packed for shipment