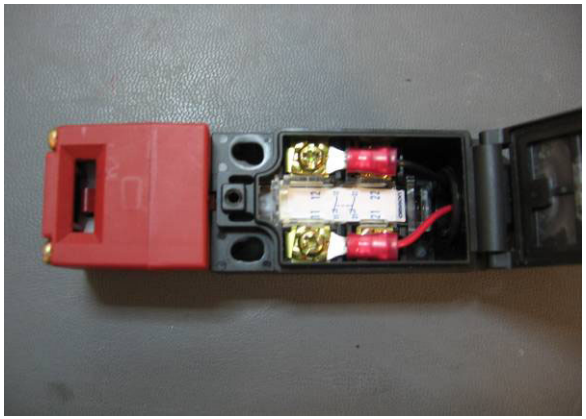
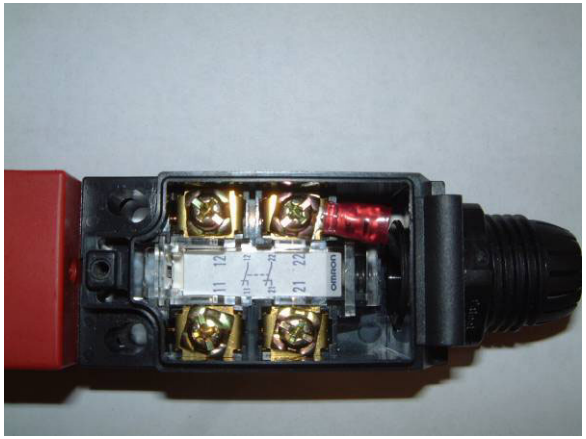
22 AWG

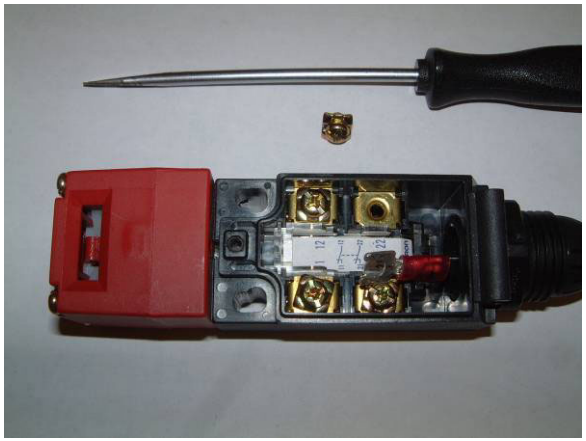


18 AWG



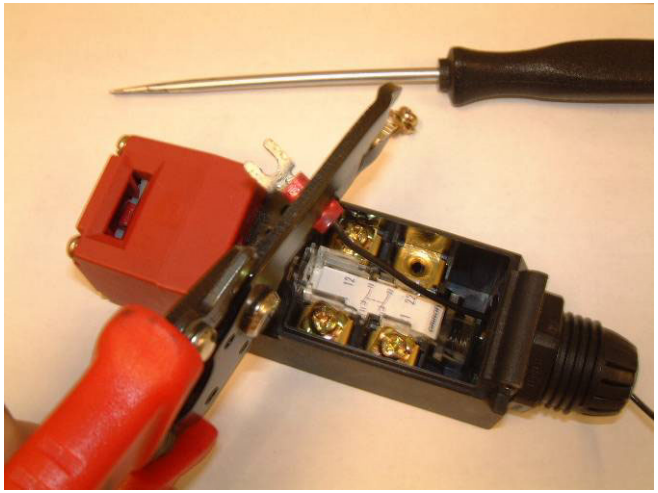
REQUIRED ACTIVITY	PART #
Omron switch with red terminal attached	**15-3263 (shown) or 15-3457**
Identify if wires to red terminal are 22 AWG or 18 AWG	
If wires are 18 AWG, follow METHOD 1 If wires are 22 AWG, follow METHOD 2	

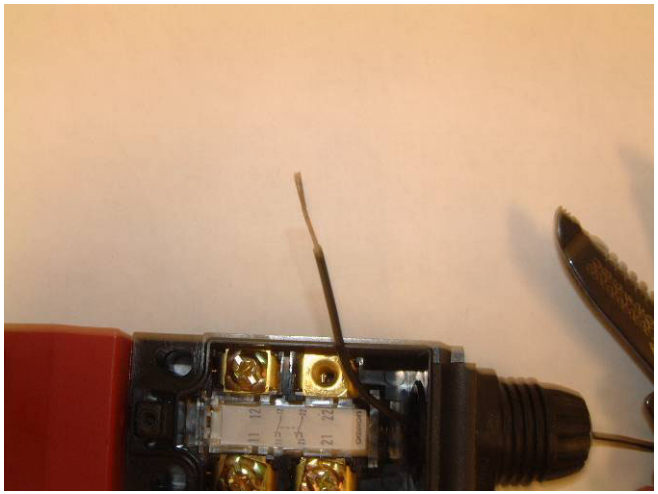




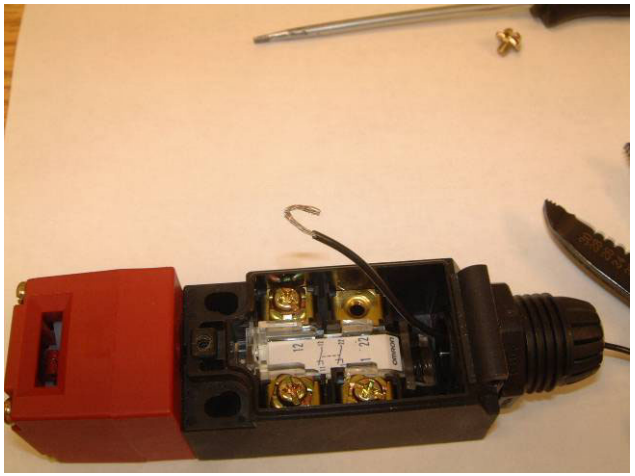
METHOD 1:

REQUIRED ACTIVITY	PART #
Omron switch with red terminal attached	**15-3263 (shown) or 15-3457**
Remove red fork terminal	



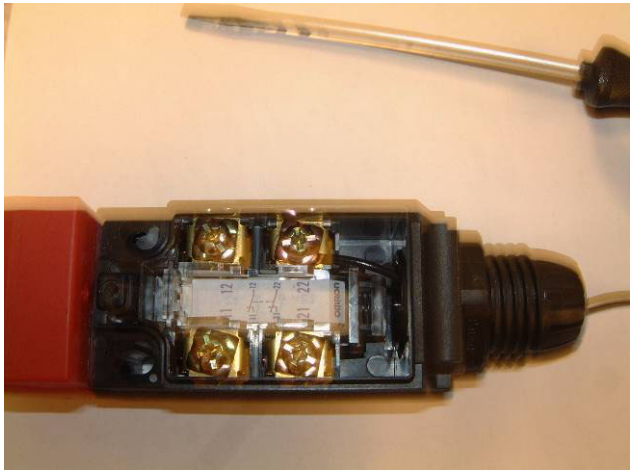


REQUIRED ACTIVITY	PART #
Cut fork terminal	
Install New Omron switch. Install and use replacement strain relief (on Omron switch) if necessary	**172-00082 (shown) or 172-00098; 18-3359**
Strip 15 mm of wire	

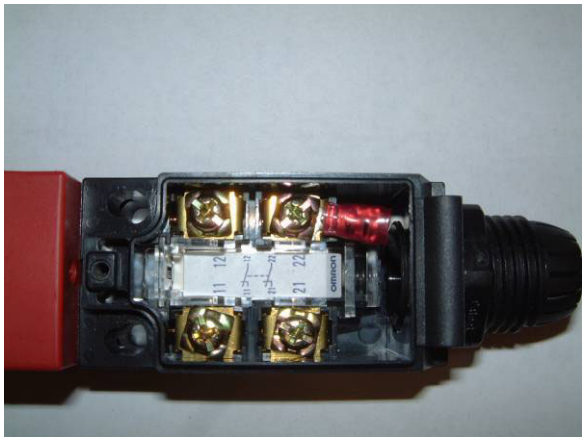


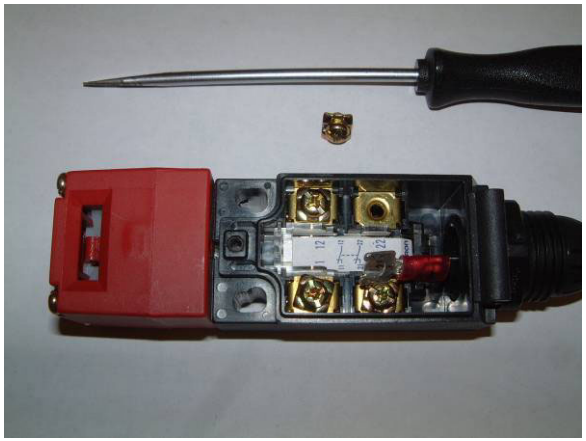


REQUIRED ACTIVITY	PART #
Bend the wire into a circle	
Place screw into circle	



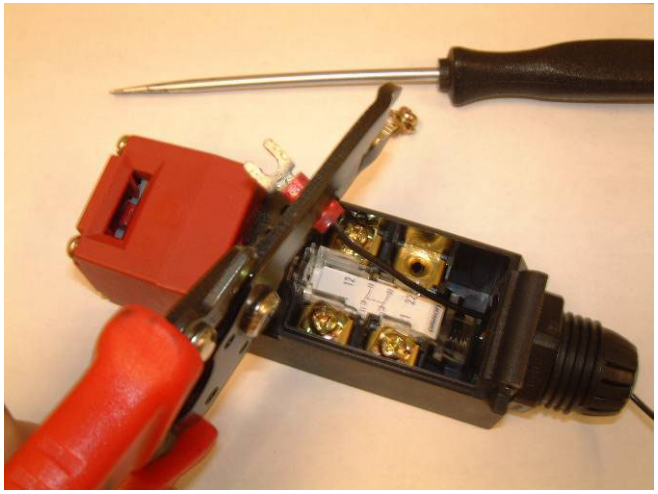
REQUIRED ACTIVITY	PART #
Install Screw	
Done	

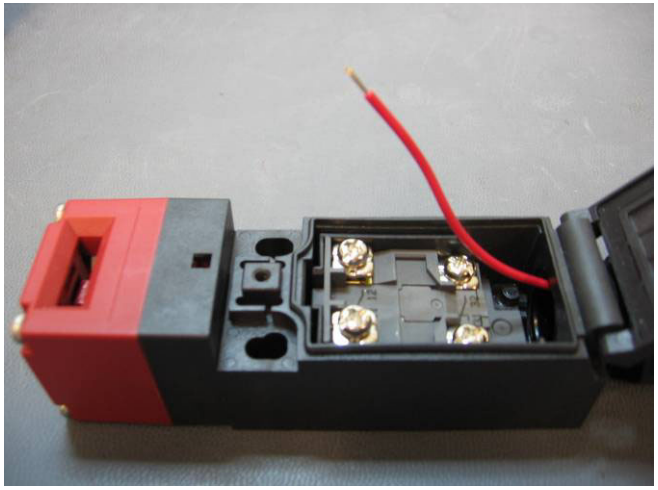




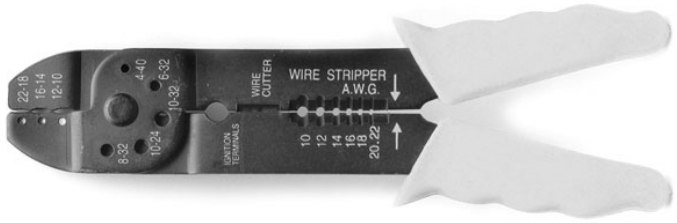
METHOD 2:

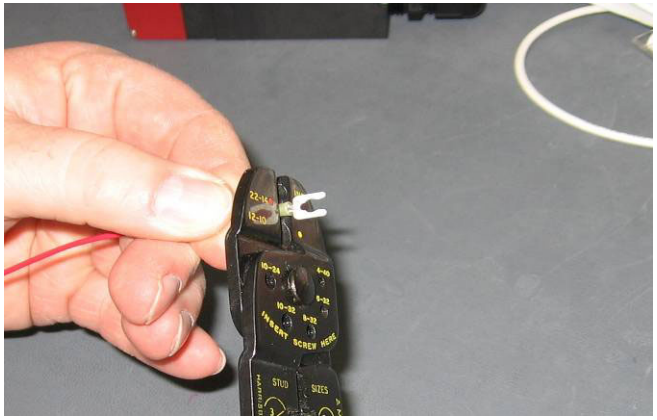
REQUIRED ACTIVITY	PART #
Omron switch with red terminal attached	**15-3263 (shown) or 15-3457**
Remove red fork terminal	





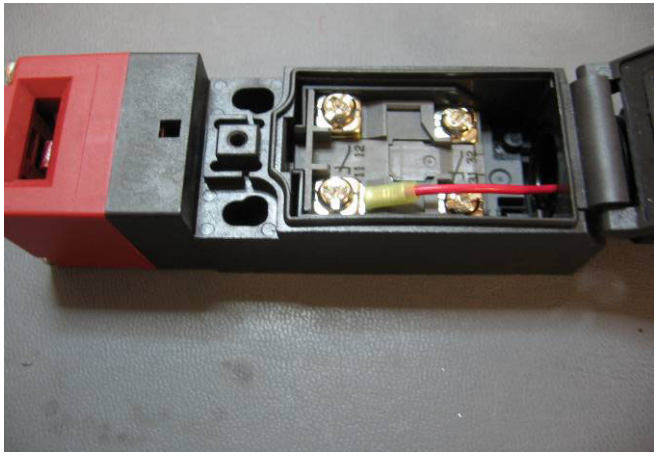
REQUIRED ACTIVITY	PART #
Cut fork terminal	
Install New Omron switch. Install and use replacement strain relief (on Omron switch) if necessary	**172-00082 (shown) or 172-00098; 18-3359**
Strip 5 mm of wire	





REQUIRED ACTIVITY	PART #
Use new crimp tool to crimp terminals to wire	**690-01068A**
Use tool to crimp wire to new fork terminal	**196-00003**

New crimp tool has been added to standard field service tool kit. This tool can be ordered from the factory. This tool is also available at most local electrical supply outlets.



REQUIRED ACTIVITY	PART #
Install Wire and Terminal	
Done	