ECO/100 Label Cross Reference
Product: Autoloader TS3244/3230 (MPE)

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1. TS4, TS8 (SA UNITS) INTRODUCTION

This document is to show the cross reference from ECO's to the number marked on the 100 label

2. CROSS REFERENCE TABLE SA UNITS

Label #	ECO #	Description of change	Start Creo S/N	Upgrade Kit #
1	C090	Changeover to Heidelberg color	Not available	
2	C238	New Manual bypass	Retrofit all machines	05-0052 Creo 05-0053 JV
3	C353	Cable track	Retrofit for cable track	05-0056
4	C380	Orientation of the unload cylinder	Retrofit all machines	05-0060
5	C402	New Picker Linkage	Retrofit all machines	05-0062
6	C425	New Load Table Brackets	SA037	05-0058
7	C443	Load Table Support Bracket	Retrofit all machines	05-0063
8	C444	New Picker Rails and Bracket	Next Picker Failure	05-0065
9	C353	Horsell suction cup upgrade	Retrofit for Horsell only	05-0057
10	C547	New Film Guide	Retrofit all machines	05-0070
11	C546, D123	New warning light driver Assy. This Upgrade kit was changed by new ECO D123	Retrofit all machines	05-0071
12	C514	New Suction Cup design (without Valves) This supercedes ECO C353 #9 on the 100 label	Next Picking Failure	05-0072
13	C604	New Plate push	SA127 or next unload failure	05-0073
14	C494	Accommodation for Wide Plate	SA127	
15	C587	Separator Arm micro switch mount	SA127	05-0076
16	C775	The LH (away side) rear filler panel and desiccant bracket for 40W head.		
17	C889	New Picker III Design release. Note: This supercedes label numbers 3, 5, 8, 9 an 12	SA155	05-0111
18	D002	New TS3/8 Autoloader release	SA 191	05-0124
19	D173	V2 Picker Cup Mark Upgrade	Retrofit if needed	05-0136
20	D174	V3 Picker Cup Mark Upgrade	SA223	05-0134

21	D175	Plate Ledge teeth, unload air jets	SA223	05-0135
22	C804	Unld Pan Flex Track (new)	SA191,TA043-TA044	N/A
23	D268	Common TS4,TS8 AL Release	SA296	N/A
24	D388	Wrist Sensor Upgrade	SA296	05-0152
25	D548	Cover Unlocked Picker Up	SA345	05-0158
26	D898	Upgrade plate ledge teeth	SA404	05-0185
27	E042	Picker Guiding Cable	SA461	05-0196
28	E395	Plate legde air jet. This supercedes #'s 21 and 26	SA549	05-0242 (TS8) 05-0241(news)
29	E807	TSAL Controlled Release 1.0	all	all
30	E897	Load Ramp Sensor and Cable Upgrade. FRU Kits 512-00003, 512-00004, 512-0005.	all	All
31	CA 00567	Upgrade Wrist Cylinder Installation	SA651	512-00025
32	CA 04191	New Bay Door Hinges & Upper Strut Mounts	SA906 All customer sites MUST be upgraded	512-00129A
33	CA 07202	PKR Down Sensor BKT to replace Foam Tape	Retrofit on next failure	512-00288A

3. TS4 (TA UNITS) INTRODUCTION

This page is to show the cross reference from ECO's to the number marked on the 100 label for the TA units in the field.

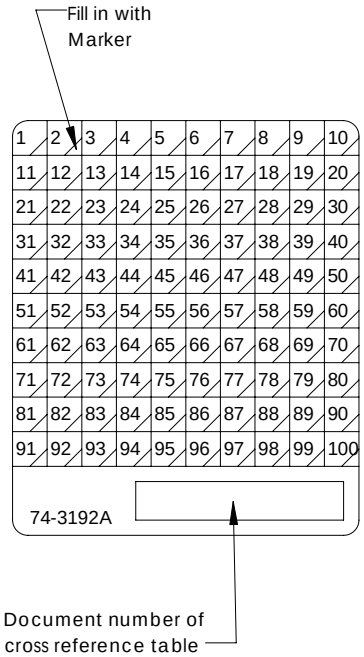
All future TS4 units will have SA 100 Labels applied, and will maintain the SA 100L numbers as per ECO D268 (TS8 AL release). All existing TA 100Labels in the field can be used to record all future changes.

4. CROSS REFERENCE TABLE TA UNITS

Label #	ECO #	Description of change	Start Creo S/N	Upgrade Kit #
1	C899	New Picker III Design Release	TA 019	05-0111
2	D173	V2 Picker Cup Mark Upgrade	Retrofit if needed	05-0136
3	D174	V3 Picker Cup Mark Upgrade	TA043	05-0134
4	D175	Plate Ledge Teeth, Unload air jet	TA043	05-0135
5	C804	Unld Pan Flex Track (new)	TA045	N/A
6	E807	TSAL Controlled Release 1.0	all	all
7	E897	Load Ramp Sensor and Cable Upgrade. FRU Kits 512-00003, 512-00004, 512-0005.	all	all
8	CA04191	New Bay Door Hinges & Upper Strut Mounts	ALL	512-00129A
9	CA07202	PKR Down Sensor BKT to replace Foam Tape	Retrofit on next failure	512-00288A

5. MARKING 100 LABEL

When marking the 100 label, use a permanent, non water based marker and fill in triangle provided (see below). Mark only number (s) associated with the ECO (s) applied.



6. NOTE:

Various optional modules may have 100 Labels with associated cross reference document numbers.