

UpFront

Software
Version 4.0.6

Release Notes
English

739-00312A-EN Rev E

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Introduction

We are pleased to send you the latest revision of Kodak® UpFront® 4.0.6 software. These release notes highlight the changes and improvements that were made to release 4.0.6 of the UpFront software, and also highlight the changes and improvements that were made in previous UpFront 4.0 releases, namely versions 4.0.1, 4.0.2, 4.0.3, 4.0.4 and 4.0.5. For detailed information about UpFront 4.0, refer to the *Kodak UpFront 4.0 User Guide* (731-00712A Rev B), and the *Kodak UpFront 4.0 Release Notes* (734-00222A-EN Rev A).

Installing and updating UpFront software:

For information about installing UpFront software, see the *Kodak UpFront 4.0.5 Installation and Deployment Guide* (731-00042D-EN Rev A).

- When installing version 4.0.6, browse to the folder that contains the latest UpFront version that is installed on your computer. This folder might not be the default folder that the installation wizard browses to by default.
- When updating from UpFront 3.1, follow the procedures described on pages 10-12 in the *Kodak UpFront 4.0 User Guide* to repair and compact each of the databases, and back up the databases to a different location.
- Updating from UpFront 4.0.5 does not require migration of the existing databases.

  Updating from UpFront 4.0.4 or earlier, requires that any existing databases be converted to the new version format. The first time you access a database of UpFront 3.0 to UpFront 4.0.4 after installing UpFront 4.0.6, the Convert Databases message appears, asking if you want to convert the databases to the UpFront 4.0.6 new format. Because the database conversion is irreversible, and UpFront 4.0.4 and earlier versions cannot read UpFront 4.0.5 or later databases, it is strongly recommended that you back up the databases before converting the databases.

What Is in These Release Notes

The release notes include the following sections:

New Features—describes new menu commands, options, windows, or dialog boxes that were added to UpFront software in version 4.0.6, and also new features from the previous UpFront version (4.0.5).

Enhancements—describes improvements in version 4.0.6, and enhancements from previous UpFront 4.0 releases

Problems Fixed—lists problems that were fixed in version 4.0.6, and in previous 4.0 releases

Known Problems and Limitations—lists problems and limitations in version 4.0.6, and in previous 4.0 releases

New Features

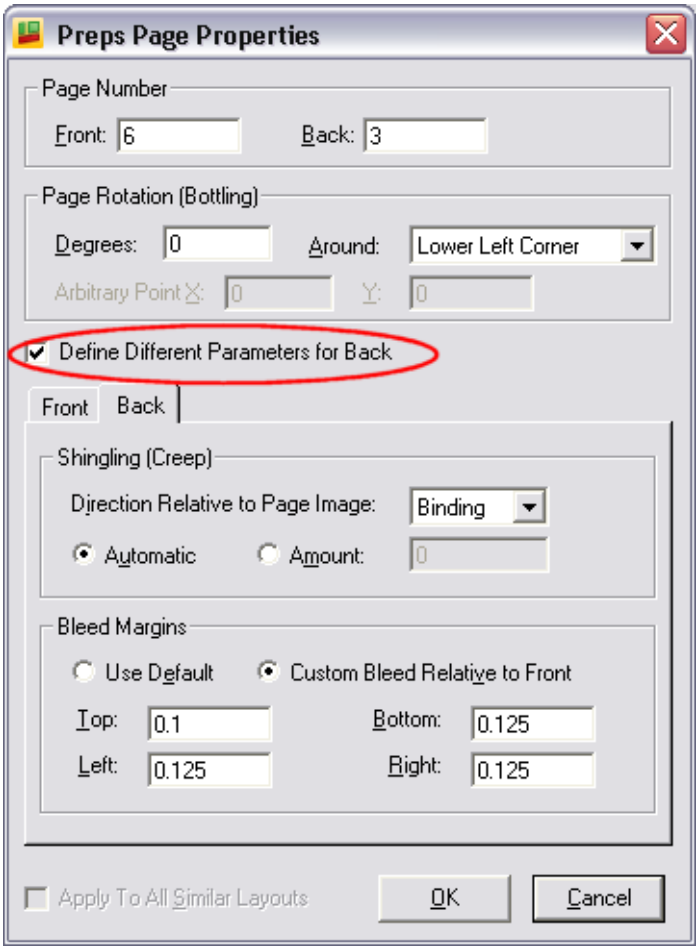
New Features in Version 4.0.6

This section lists features that were added in UpFront4.0.6 software.

- UpFront v4.0.6 has expanded its MIS JDF job import capability to include additional MIS systems such as GraphiSoft Integrale, Printplus and EFI systems.

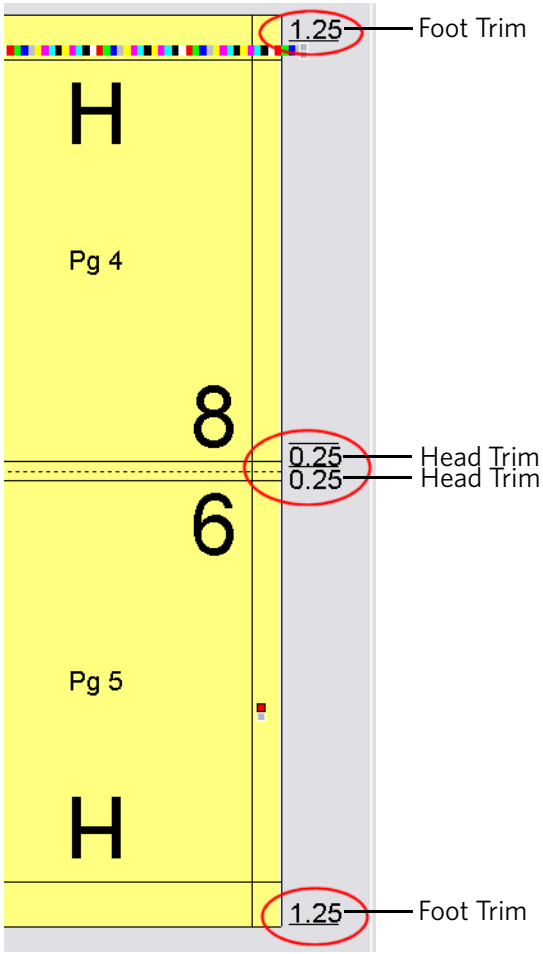
  Note: Results of the JDF import will vary depending on the version and JDF compatibility from the MIS vendors.

- UpFront 4.0.6 enables you to define different shingling and bleed values for front and back sides of a page. If you do so, the page is exported as an independent page to Preps.



Note: In the **Bleed Margins** area, the **Top** value refers to the area indicated by an **H** on the page of the press layout.

- UpFront 4.0.6 provides a different visual indication for a head trim and a foot trim on the press layout. A foot trim value is underlined and a head trim value has a line above it.



This visual distinction between a head trim and a foot trim enables you to immediately identify whether the layout is based on a jog-to-head section or a jog-to-foot section, or a come & go style press layout.

New Features in Version 4.0.5

This section lists features that were added in UpFront4.0.5 software.

Defining a Folding Sequence When Exporting a JDF File

UpFront 4.0.5 enables you to define the folding sequence when you export a JDF file. This feature complements the fold tag export features by supporting unequal folds. The defined folding sequence is stored in the JDF data, and includes information, such as folding sequence, type, direction, distance and the sheet lay position (lower-left corner) for press layouts and jobs. When you export the JDF Folding data, this preset information is automatically applied when the job reaches the folding machine.

The folding sequence always refers to a section, and can be defined on a press layout, or in a job:

- When the folding sequence is defined on the press layout (via UpFront Planner), it is saved with the press layout and is applied whenever this press layout is used.
- When the folding sequence is defined in the job (via UpFront Job Builder), it is saved with the job and is applied only to this job.

The following procedure describes how you define the folding sequence in UpFront Planner. You can also define this sequence in UpFront Job Builder. The procedure is very similar with a few differences, which are described at the end of this section.

Note: The folding sequence feature is not available for leaflet sections since folding parameters are not applicable for these sections.

When you define folding parameters to a section that already has an assigned folding tag, the section's folding orientation that is included in the folding tag is overwritten by the folding parameters that you define.

Prerequisites

- The folding machine at your site must be JDF compliant
- The UpFrontJDF/CIP4 Finishing Export Site license is installed (this is a purchasable license, part number 632-00084A)

Before defining the folding sequence, you should be familiar with the setting of the folding machine at your site. If needed, verify this information with your bindery.

Accessing the Folding Sequence Option

1. Open the press layout and select the section for which you want to define folding parameters.
2. Click the **Folding Sequence**  icon.

   Notes:
   You can also select **Folding Sequence** from the **Section** menu or right-click the section and select **Folding Sequence**.

The **Folding Sequence** option in the **Section** menu and the **Folding Sequence** icon are unavailable if a section is not selected, and if the UpFrontJDF/CIP4 Finishing Export Site license is not installed.

The Folding Sequence dialog box for the selected section appears in one of the following ways:

- If the section has a Fold tag but does not have defined folding parameters, the following message appears:

  `A fold tag and orientation are defined for this section. If you export JDF folding data, the folding parameters will overwrite the fold tag and orientation. If you export CIP3 folding data, the folding parameters are not relevant.`

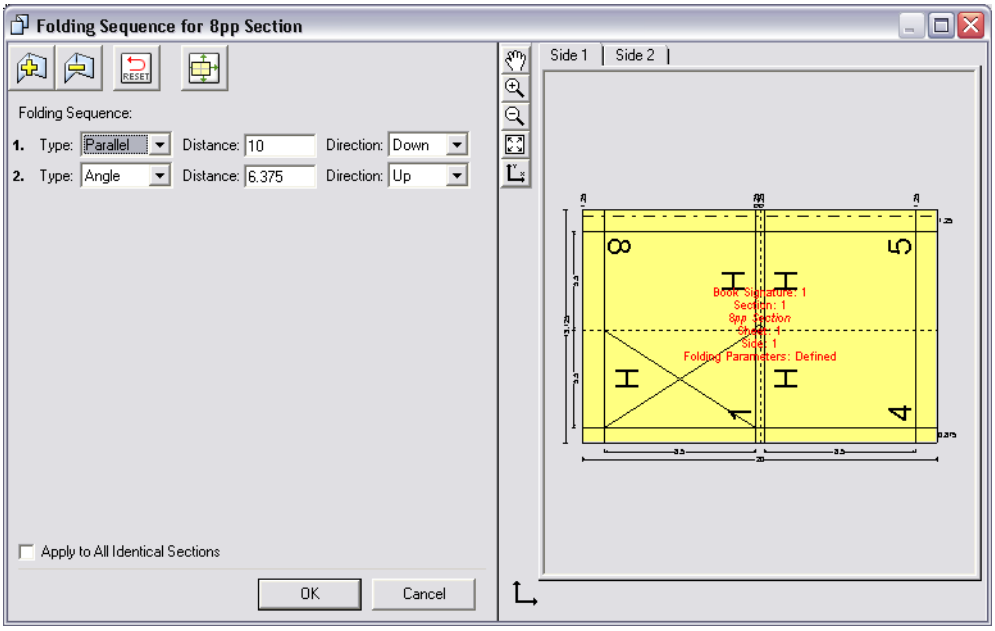
  Click **Yes** to open the Folding Sequence dialog box for the selected section if you want to define a folding sequence for the section and overwrite the fold tag orientation.

  Or, click **No** to return to the Press Layout window. The Folding Sequence dialog box will not appear.

- If the section does not have a Fold tag or folding parameters, the Folding Sequence dialog box appears immediately.

Defining the Folding Sequence Parameters

The selected section name appears in the title of the Folding Sequence dialog box, and you can define the folding parameters that will be exported with this section.



In the left pane of the dialog box, you add and remove folds, and define the parameters for each fold. When you first open the Folding Sequence dialog box, **fold 1** is listed even if it has not yet been defined.

The right pane shows the selected section, as it appears in the Press Layout window. If needed, you can maximize the size of this pane (the size of the left pane is fixed). For more information about the preview pane, see *Working in the Preview Pane of the Folding Sequence Dialog Box* on page 8.

1. In the Folding Sequence dialog box, verify that the lower-left corner indication, which appears in the Preview pane of the Folding Sequence dialog box is the correct corner. This corner will be the lower-left corner when the layout enters into the folding machine.
2. If needed, designate another corner as the lower left corner:
   a. Click the **Define Lower-Left Corner** tool in the Preview pane of the Folding Sequence dialog box. The cursor changes to .
   b. Move the cursor to the corner of the section that you want to designate as the lower left corner, and click that corner. The preview orientation changes accordingly so that the selected corner now becomes the lower left corner of the layout.
3. Define the **Type** parameter of the first fold (**fold 1**): select **Parallel** or **Angle** from the menu, where Parallel is a vertical fold relative to the left side of the fold piece, and Angle is a horizontal fold relative to the left side of the fold piece.
4. Define the **Distance** parameter of the first fold: enter the distance from the lower-left corner (0, 0 point or sheet lay position) of the section, using the same measurement units as defined in the UpFront preferences.

5. Define the **Direction** parameter of the first fold, which is actually the direction of the fold: select **Up** or **Down** from the menu to indicate whether the fold direction goes up or down towards the section when making the fold.

6. Click the **Add Fold**  icon to add a new fold. The new fold is added to the fold sequence with a consecutive number.

   Note: The **Add Fold** icon is available only when you complete defining the three parameters of the previous fold.

7. Continue adding and defining the folds in the section. For example, a 16-page text section has 4 folds.

   Important: When defining the fold parameters, it is important to remember that these are relative values. For example, the distance entered for the second fold should be calculated in relation to the lower-left corner after the first fold is performed. In other words, there is a new lower-left corner (0, 0 point) in a relative position after each fold.

   Note: You cannot change the order of the folds. For example, you cannot add a new fold between existing folds. To change the order of the folds, you first need to delete the folds, and then add and redefine them.

8. To reset the dialog box to its default settings, click the **Reset**  button. If folding parameters were previously saved for this section, the dialog box reverts to the saved settings. If there are no saved settings, the dialog box reverts to its default settings where all the fields are empty.

9. Click the **Delete Fold**  icon to delete the last fold in the folding sequence. If only one fold is defined, the message `Do you want to delete the folding parameters for this section?` appears. Do one of the following actions:

   - Click **Yes** to confirm the deletion. You exit the Folding Sequence dialog box and return to the Press Layout window. The fold tag, if the section has one, is not deleted.
   - Click **No** to cancel the deletion.

10. Select the **Apply to All Identical Sections** check box to apply the defined folding parameters to all identical sections on the same press layout. (When this check box is cleared, the folding parameters are applied only to the selected section.)

11. Click **Save** in the Folding Sequence dialog box to save your changes.

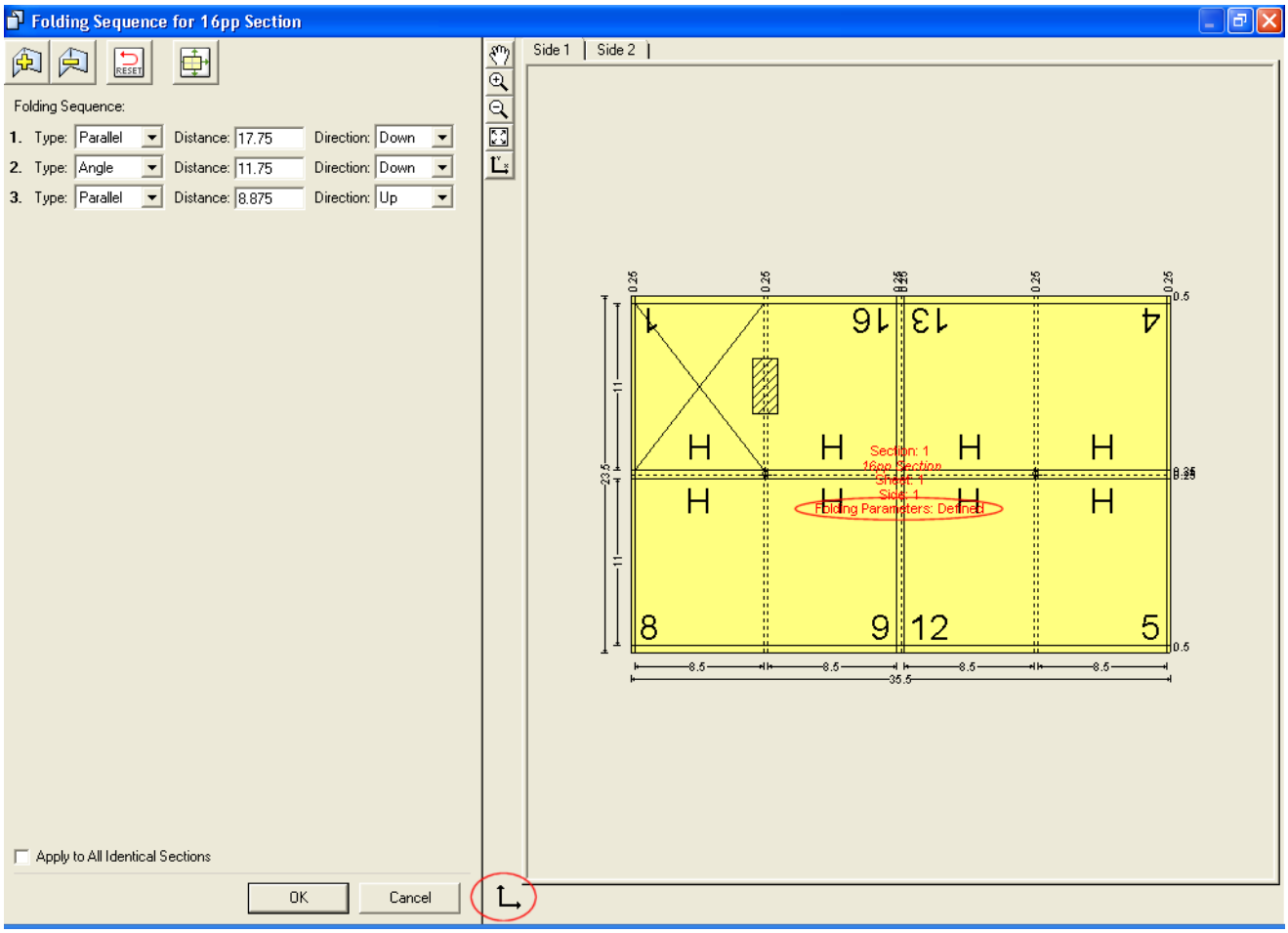
The settings defined in the dialog box are included in the JDF Folding Data, and this information is exported with the section. See Exporting Fold Data, further on in this section.

Working in the Preview Pane of the Folding Sequence Dialog Box

The Folding Sequence Preview window shows the selected section, as it appears in the Press Layout window in the preview pane (right side pane).

If needed, you can maximize the size of the preview pane.

If folding parameters were defined for the selected section, and you click in the Preview window, the indication `Folding Parameters: Defined` appears on the section, as shown in the figure below. Note the lower-left corner indication, which marks the lower-left corner of the layout. This will be the lower-left corner of the layout as it enters the folding machine. To define another corner as the lower-left corner, use the **Define Lower-Left Corner** tool, see step 2, previously.



The Preview toolbar is similar to the toolbar of the Press Layout Preview, and includes the following tools:

-  **Hand** tool: to drag and move the section
-  **Zoom In** tool: to enlarge the image area
-  **Zoom Out** tool: to reduce the image area
-  **Zoom to Fit** tool: to resize the image so that the entire image is displayed in the window
-  **Define Lower-Left Corner** tool: to define the lower left corner of the section when it is placed on the feeder of the folding machine (see step 13, previously).

Defining the Folding Sequence Parameters in UpFront Job Builder

Defining the folding sequence in UpFront Builder is similar to the UpFront Planner procedure, with the following differences:

- In UpFront Planner, the folding sequence is defined on the press layout level and is applied whenever this press layout is used. In UpFront Builder, the folding sequence is defined on the job level and is applied only to this job.
- In UpFront Builder, you must enter the planner password before the Folding Sequence dialog box appears.
- In UpFront Planner, an indication appears in the press layout when folding parameters have been defined for the section. In UpFront Builder, you must select Show Section Information in Preferences so that an indication will appear in the Job Summary of the press layout when folding parameters have been defined for the section.

Modifying Finishing Properties in UpFront Planner After the Folding Sequence is Defined

In the standard UpFront Planner workflow, you define the finishing properties of a section in the Edit Layout mode, and then define the folding sequence. However, sometimes you either define the folding sequence before the section finishing properties, or you want to modify the existing finishing properties.

In such cases, when in Edit Layout mode and before the Section Finishing Properties dialog box appears, the following message appears: `Folding parameters have been defined for this section. Changing the finishing properties might affect the folding parameters. Do you want to continue?`

1. Click **Yes** to open the Section Finishing Properties dialog box. (If you click **No** the Section Finishing Properties dialog box will not appear.)
2. Change the settings in the dialog box as needed and click **OK**. The Folding Sequence icon on the toolbar changes to .

3. Open the Folding Sequence dialog box and verify that the folding parameters are correct. If needed, modify the folding parameters (see *Defining the Folding Sequence Parameters in UpFront Job Builder* on page 9).

If you define or modify the section finishing properties after the folding parameters, it is important to verify that the folding sequence is correct. For example, if the folding sequence defines the distance for one of the folds as 110 mm (10 mm gap with a page width of 100 mm), and then in the finishing properties you change the page width to 70 mm, the fold will no longer be in the correct position. To resolve the discrepancy, you need to open the Folding Sequence dialog box and change the distance of the fold to 80 mm.

Modifying Section Properties in UpFront Planner or UpFront Builder After the Folding Sequence is Defined

In the standard UpFront workflow, you define the section properties in UpFront Planner (via the **Edit Press Layout** button in the Press Layout window) or in UpFront Builder (via the Job Summary window), and then define the folding sequence. However, sometimes you either define the folding sequence before the section properties, or you want to modify the existing section properties.

In such cases, before the Section Properties dialog box appears, the following message appears: `Folding parameters have been defined for this section. Changing the finishing properties might affect the folding parameters. Do you want to continue?`

1. Click **Yes** to open the Section Properties dialog box. (If you click **No** the Section Properties dialog box will not appear.)
2. Change the settings in the dialog box as needed and click **OK**. The Folding Sequence icon on the toolbar changes to .
3. Open the Folding Sequence dialog box and verify that the folding parameters are correct. If needed, modify the folding parameters. (see *Defining the Folding Sequence Parameters in UpFront Job Builder* on page 9).

Exporting Folding Data

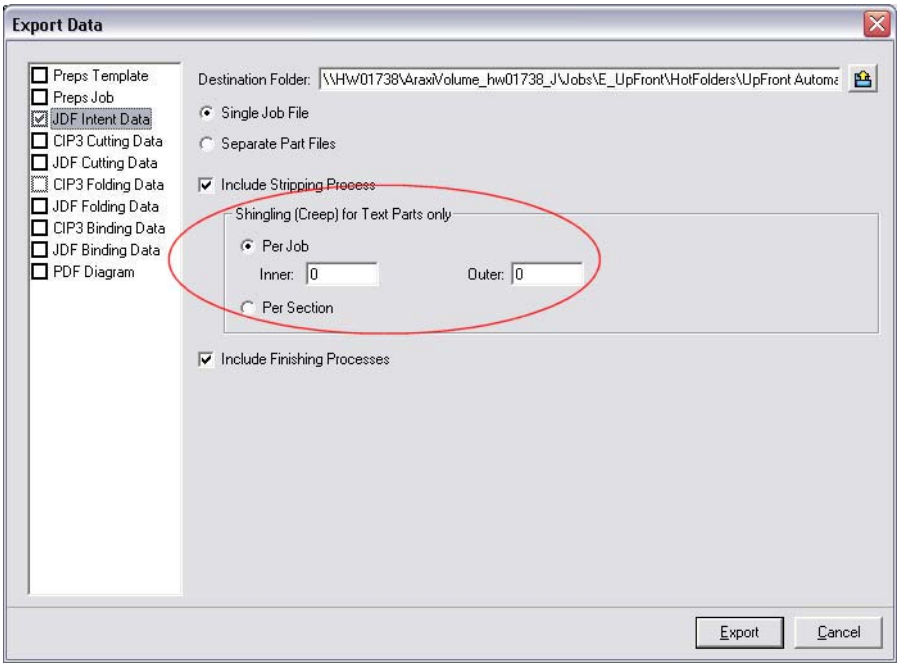
The folding sequence parameters, which are defined in the Folding Sequence dialog box, are included in the JDF Folding Data, together with the fold tag (if it exists).

To export the folding data with the job:

1. In UpFront Planner or UpFront Builder, from the **File** menu, select **Export**.
2. If one of the job sections has a defined folding sequence or a fold tag, then the **JDF Folding Data** option in the Export Data dialog box is available. Select the **JDF Folding Data** check box to export the folding data with the job.

Exporting Shingling Data

UpFront 4.0.5 enables you to export shingling (creep) data as part of the stripping process of the JDF intent data. You may export shingling values per job or per section.



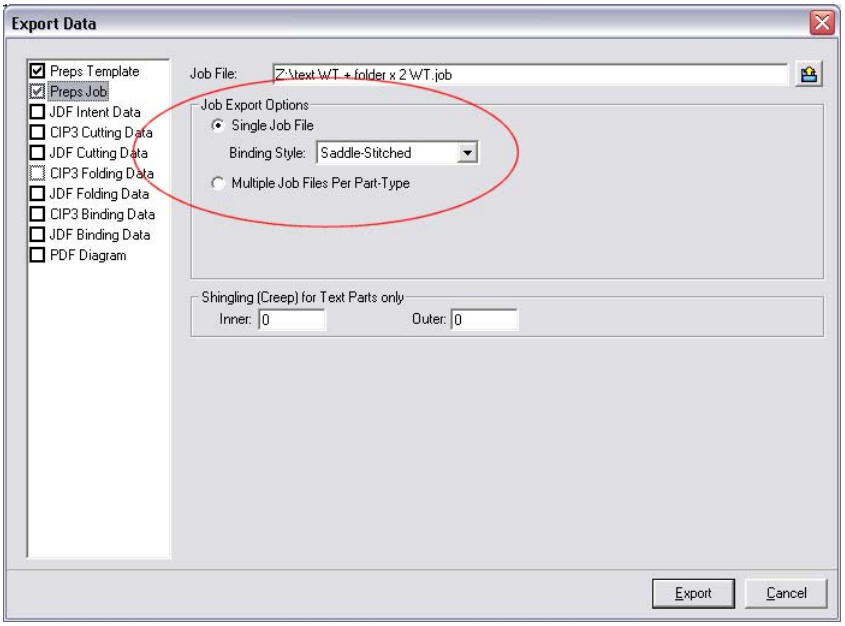
To export shingling values per job, select the **Per Job** option and then define an inner or/and outer creep value for the entire job. If the job includes multiple binding styles and one of them is saddle stitch, the shingling value applies only to the saddle stitch part of the job.

To export shingling values per section, select the **Per Section** option. UpFront exports the creep value defined in the Creep Allowance dialog box that you access from the Binding Section Sequence window. See the UpFront 4.0.5 User Guide for details about this dialog box.

Note: To use this feature, you must purchase the UpFront JDF MIS Export Site license (part number 632-00210A).

Exporting a Single Job With Multiple Part Types

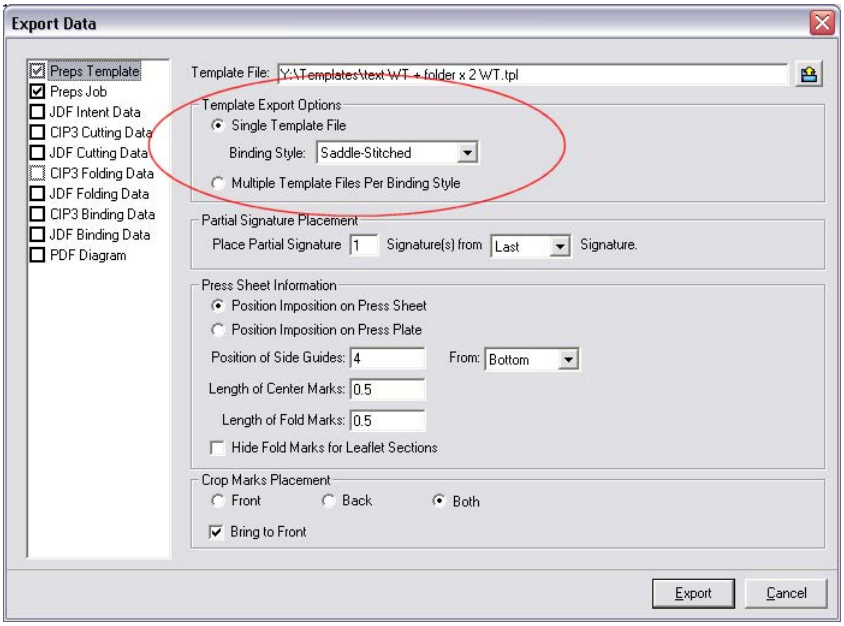
UpFront 4.0.5. enables you to export a single Preps® job even when the job includes different part types. To do so, in the Export Data dialog box, select **Preps Job** and in the **Job Export Options** area, select the **Single Job File** option. UpFront rearranges the page run-list of the job in the following part type order: leaflets, folders, parts with perfect bound binding style, and parts with saddle stitch binding style.



Important: If you are exporting a job that includes different part types and the saddle stitch binding style is used for one of the parts, from the **Binding Style** list, select **Saddle-Stitched**.

Exporting Multiple Templates for a Job With Multiple Part Types

UpFront 4.0.5. enables you to export multiple Preps templates for a job that includes multiple parts with different binding styles. To do so, in the Export Data dialog box, select **Preps Template** and in the **Template Export Options** area, select **Single Template File** or **Multiple Template Files Per Binding Style**.

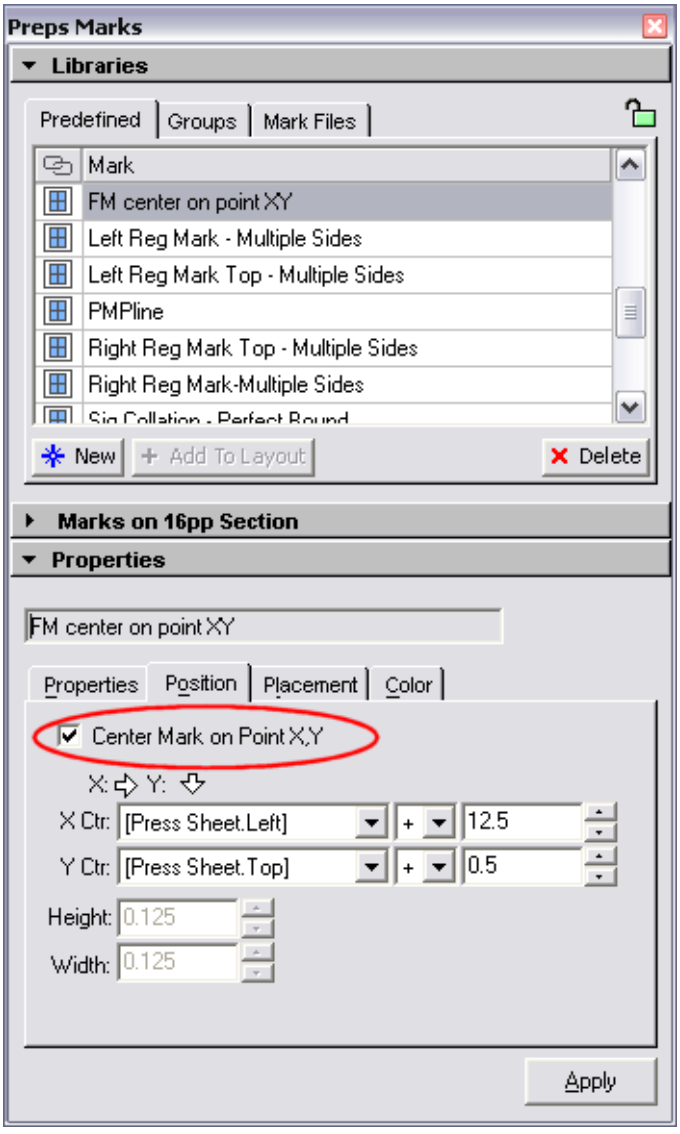


Enhancements

This section lists features that were improved in UpFront 4.0.6, and features that were enhanced in previous 4.0 releases: 4.0.1, 4.0.3, 4.0.4 and 4.0.5. Features that were modified as a result of a problem in the software are described in *Problems Fixed in Version 4.0.6* on page 25.

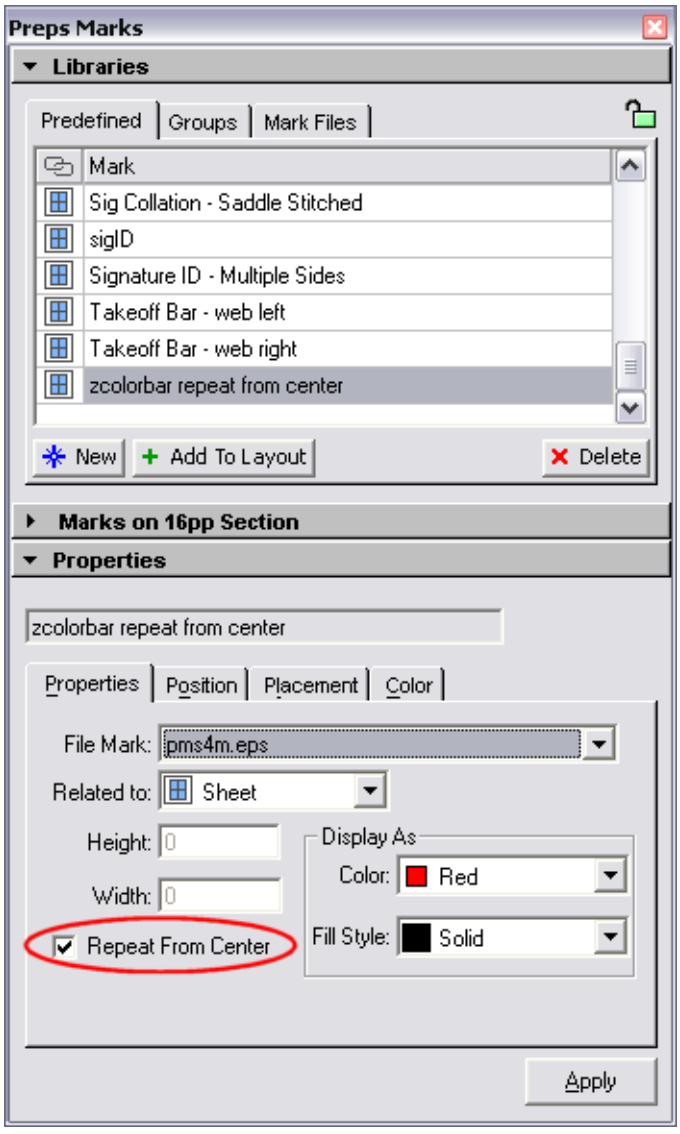
Version 4.0.6 Enhancements

- UpFront 4.0.6 features a new check box **Center Mark on Point X,Y** for centering a repeating mark (dupmark in Preps) or a single file mark on the defined X, Y coordinates on a press sheet. This feature is relevant only for marks related to sheet.

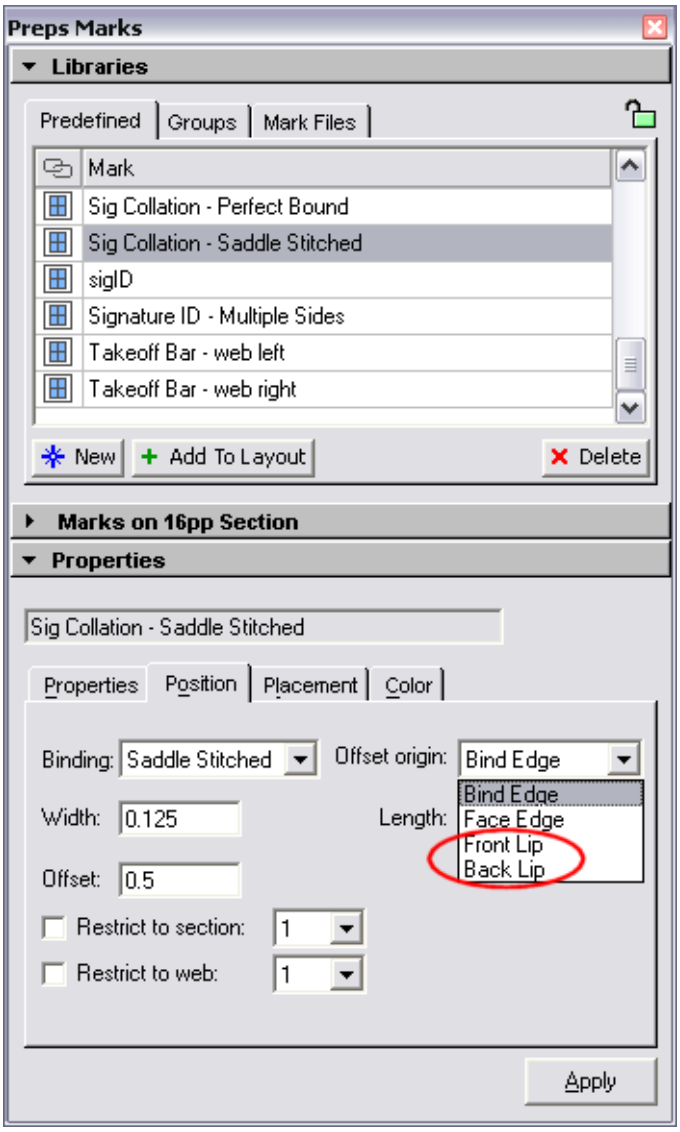


- UpFront 4.0.6 features a new check box **Repeat From Center**, that enables you to repeat a mark (such as a color bar) from the center outwards. If you clear this check box, the mark is repeated from the left.

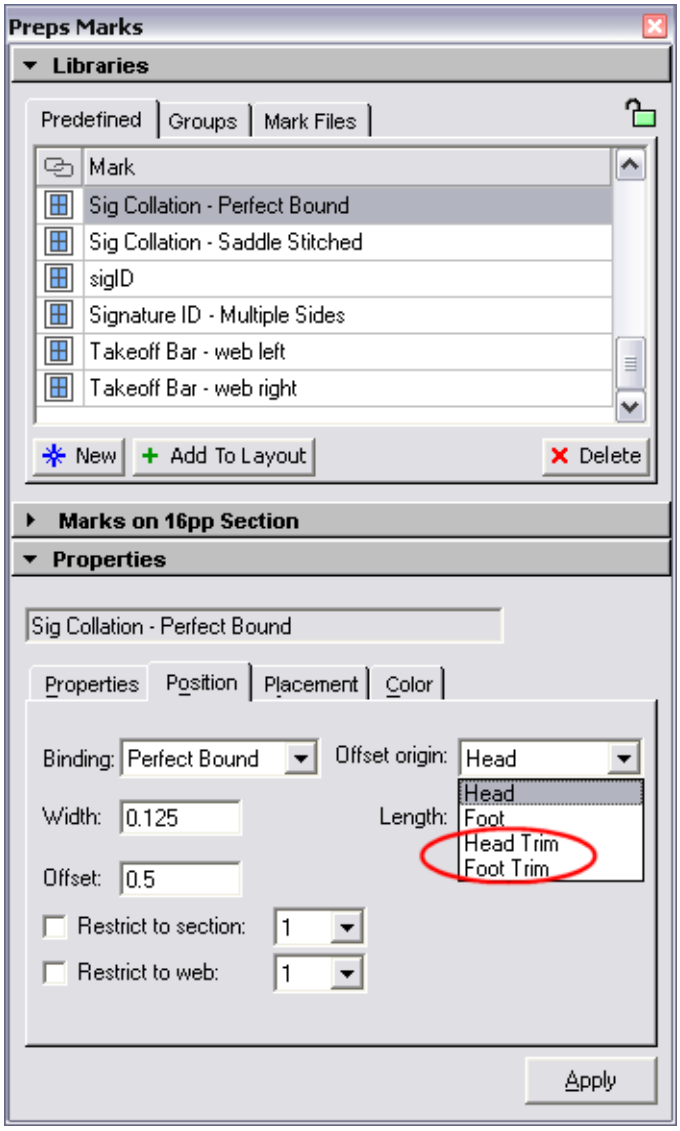
  If you use this check box, before you export the template to Preps, in Preferences, under **Preps**: **Version**, in the **Smart Mark Compatibility** area, select **Preps 5.0 or later**.



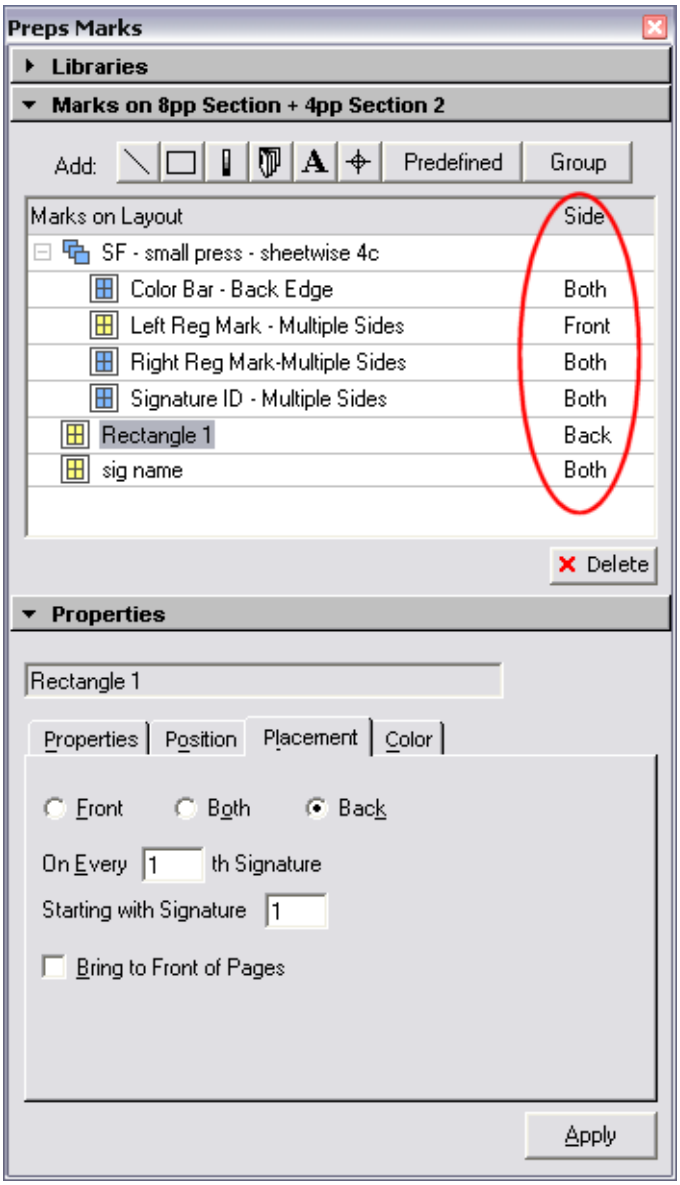
- For saddle-stitch binding, UpFront 4.0.6 enables you to place smart signature collation marks on the back lip or front lip of a section.



- For perfect bound binding, UpFront 4.0.6 enables you to place smart signature collation marks with the offset origin starting from the head trim or foot trim.



- UpFront 4.0.6 enables you to see if a Preps mark is placed on the front, back or both sides of a layout.



Enhancements in Previous 4.0 Releases

Version 4.0.1

UpFront 4.0.1 imports **Jog To** information (**Head**/**Foot**).

Version 4.0.3

- UpFront 4.0.3 features a new Preferences option (under **Tools** > **Preferences** > **Preps**: **Version** > **Smart Collation Mark Compatibility**) that supports exporting smart collation marks to Preps digital imposition software versions 5.0 or later.

  When you define smart collation marks in UpFront and then export these marks to Preps 5.0 software or later, the smart collation marks are exported as smart marks on a Preps template.

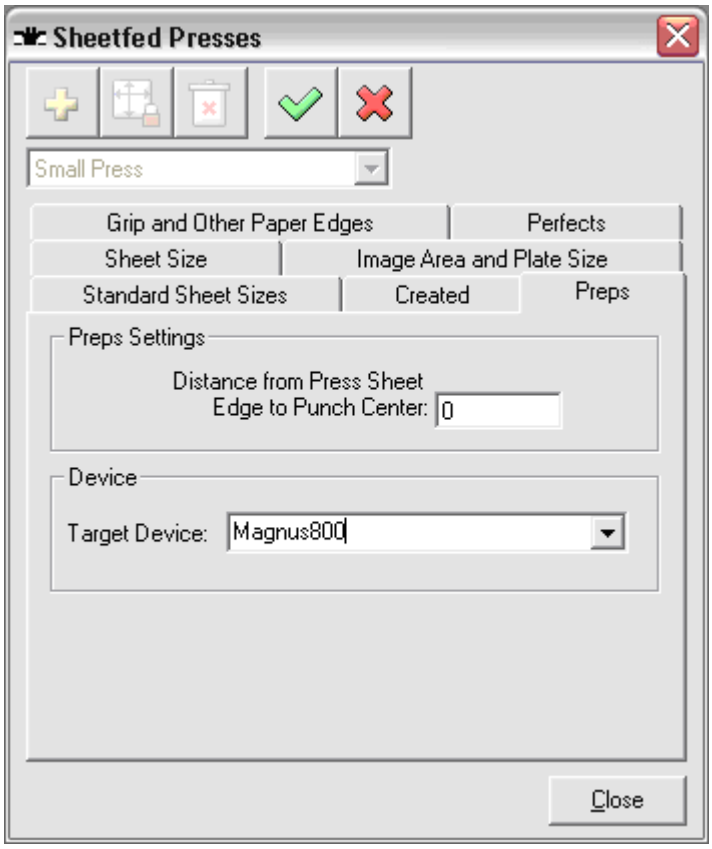
  When you define smart collation marks in UpFront and then export these marks to Preps 4.0 software or earlier, the smart collation marks are exported as static marks on a Preps template.
- UpFront 4.0.3 exports additional information including paper grammage, paper thickness, quantity and customer name, to CIP3 folding data.

Version 4.0.4

- You can define Preps device names in the UpFront press libraries. The device information will be exported to Kodak Prinergy® software to further streamline the automation.

  To define a Preps target device:

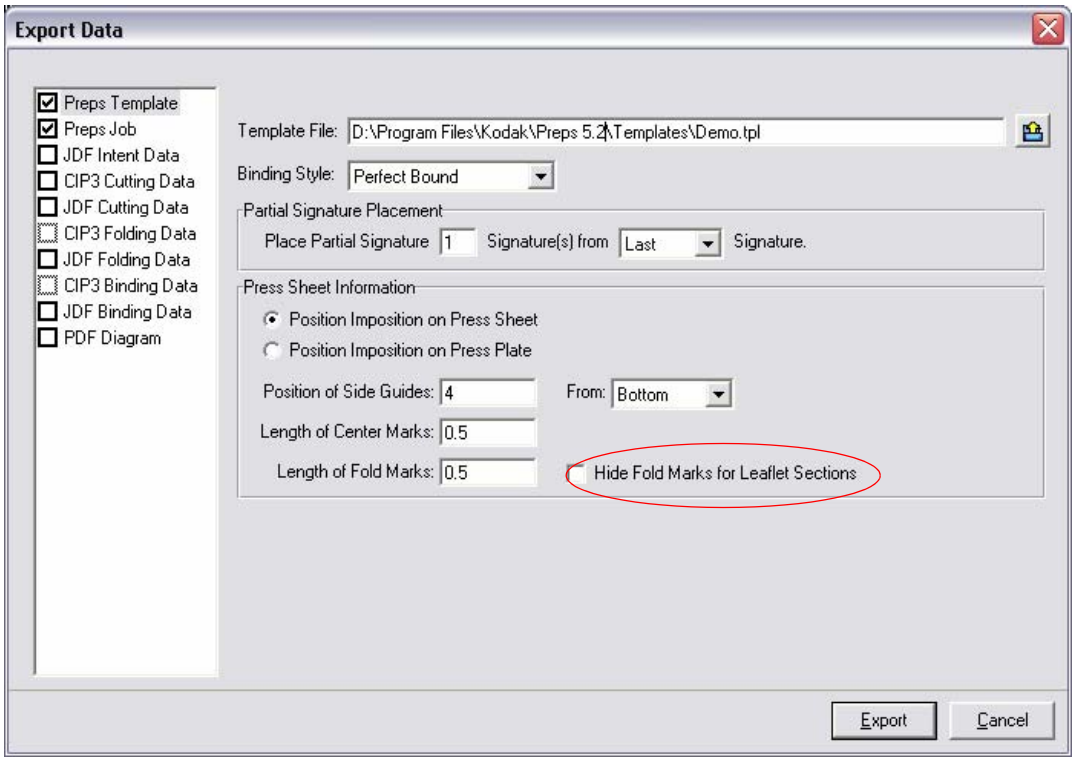
  1. Select **Sheetfed Presses** or **Web Presses** from the Libraries menu.
  2. Select a press from the list.
  3. Click the **Edit Press** button and select the **Preps** tab.
  4. In the **Target Device** box, type the exact name of the device that is used in Preps and press ENTER.
  5. Click the **Apply to Library**  button to save.



To delete a defined Preps device for a press:

1. Select **Sheetfed Presses** or **Web Presses** from the Libraries menu.
2. Select the press from the list.
3. Click the **Edit Press** button and select the **Preps** tab.
4. In the **Target Device** box, select the device name that you want to delete and then press SHIFT+ENTER.
5. Click the **Apply to Library** button to save.

- UpFront exports the ExternalImpositionTemplate JDF node when exporting JDF Intent data, which is a purchasable option, if an UpFront press layout is associated with a Preps signature, or if the Preps Template option is selected during export. For customers using UpFront to Prinergy automation via JDF, Preps signature names will be displayed as layout names in Prinergy software. This feature currently supports only a job with the same binding style for all its parts.
- The UpFront 4.0.4 software Splash screen and icons have been branded to the latest Kodak branding guidelines.
- You can now choose not to export fold marks for leaflet sections. Refer to the screen shown below.

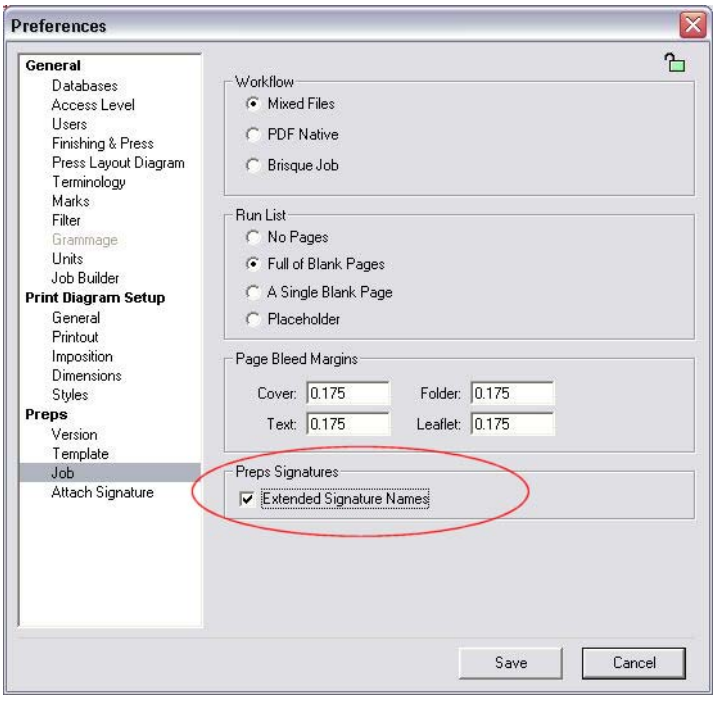


Version 4.0.5

- UpFront 4.0.5 exports press layout names as the Preps signature name and also includes these names in the stripping process of the JDF data.

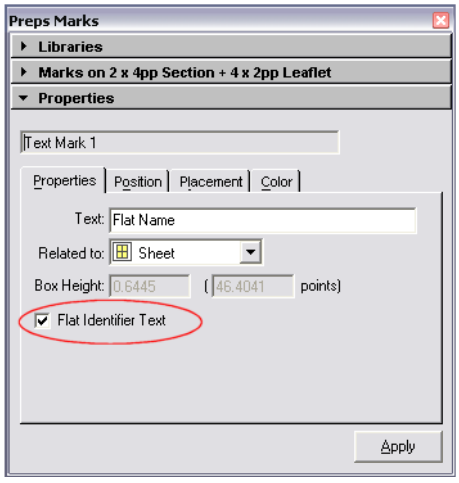
  Note: To export stripping process information in the JDF data, you must have the UpFront JDF MIS Export Site license.

- If you rename a press layout, UpFront 4.0.5 enables you to export this name in a Preps job as part of the signature name and in the stripping process of the JDF data. To include the press layout name in the data, in the Preferences dialog box, under **Preps Job**, in the **Preps Signatures** area, select the **Extended Signature Names** check box.

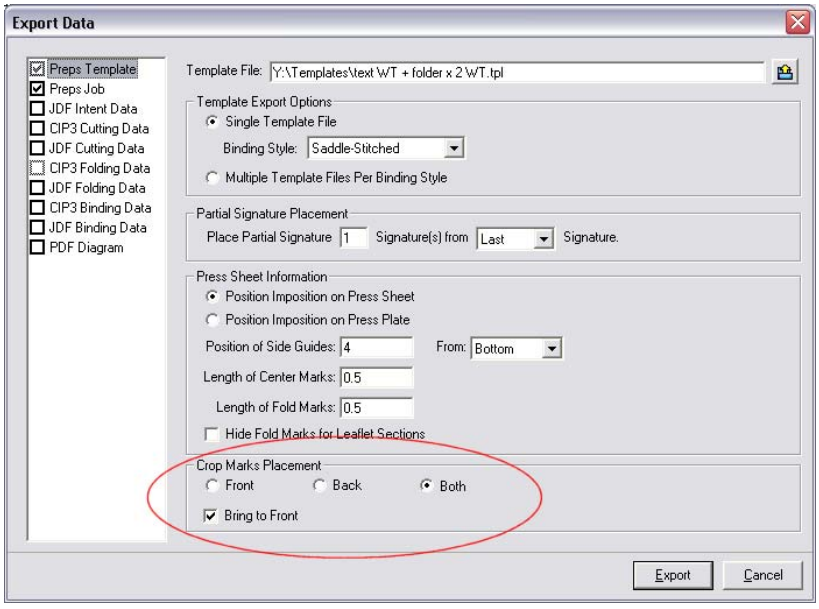


If you want to add this name to the printed layout, add a text mark with the variable **$signame** to the layout. For details about text marks see the Preps User Guide.

- If you import a JDF file from an MIS system into UpFront 4.0.5, the job part IDs are retained and are included in the specifications for the job's imposition data in the stripping process information of the JDF intent file for export to other MIS or prepress systems.
- The **Flat Identifier Text** check box enables you to define a Preps text mark as a Flat Identifier mark. If you select this check box, the text mark is not mirrored on the opposite side of the press sheet but appears in exactly the same position on each side of the press sheet.



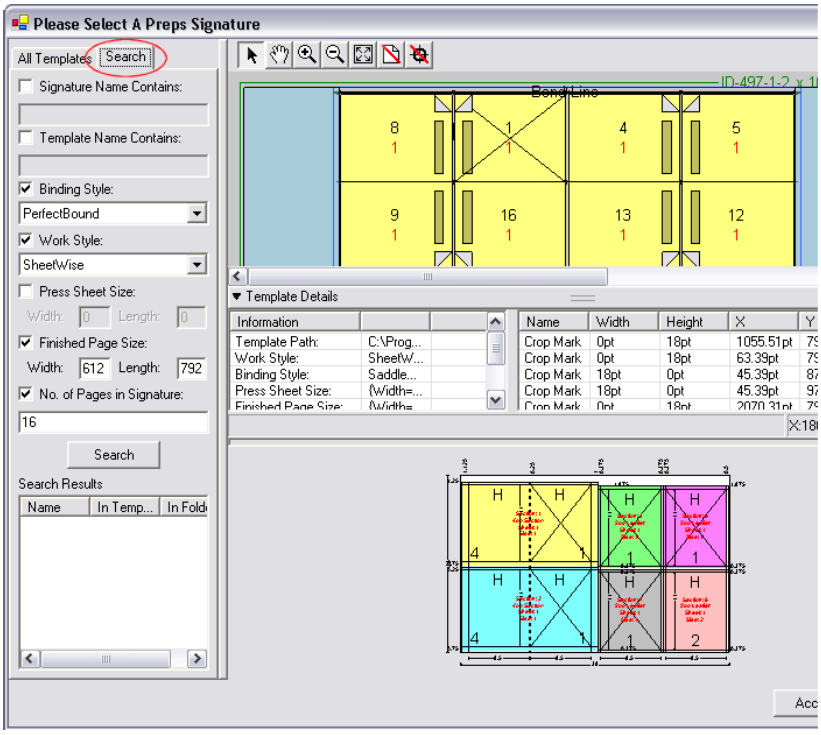
- When you export a Preps template file, UpFront 4.0.5 enables you to determine where crop marks are placed.



- UpFront 4.0.5 features extended relative mark support. You can now add text, rectangle, collation and exposure bar marks that are relative to pages, or gutters.

  Note: You can only add a text mark that is relative to a page if the page is not rotated by 90 or 270 degrees.

- If you want to attach a Preps signature to a press layout, UpFront 4.0.5 features a smart search engine that helps you find the required Preps signature quickly. The new **Search** tab enables you to search for a Preps signature by typing a string of characters or by defining any of its parameters such as binding style, work style, press sheet size, finished page size or the number of pages in the signature.



Problems Fixed

Problems Fixed in Version 4.0.6

- Incremental page numbering for a job in Job Builder can become skewed when new pages are inserted after a specified page. The increments tend to be in reverse order for the pages following the new pages. **Corrected**
- Custom bleeds are not exported correctly in a Preps template when spreads are combined. **Corrected**
- In the Preferences dialog box, under **Preps: Template**, in the **Crop Marks** area, if you type **0** (zero) in the **Distance from Page Corner** box, the template in Preps will not have any crop marks. **Corrected**
- In Planner, when you create a new work & turn layout plan and select **Cutting Style 27**, the resulting layout plan has an extra empty area added to the right side of it. **Corrected**
- When you combine spreads, the head direction on the back side may be incorrect. **Corrected**
- Unbalanced sections result in incorrect page numbering in Preps, when the **Preps Plus/XL** option is selected in Preferences. **Corrected**
- When you filter press layouts by ID number and switch between sheetfed and web, Planner crashes. **Corrected**
- On some computers, in Planner, you cannot attach a Preps signature. If you try to do so, you get an error message. **Corrected**
- When you export a JDF file that includes a press layout with an attached Preps signature, Preps may not be able to find the correct template. **Corrected**
- Sometimes when you place a Preps line mark, either as a single mark or as part of a group, UpFront freezes. **Corrected**.
- A predefined Preps mark on the second and/or third section in a web press layout does not appear. **Corrected**
- When you place a page related mark on a multi-sheet section, it results in an error: Runtime error 97. **Corrected**
- Search filter settings are cleared after you delete the layout you searched for or when you switch between searching the sheetfed and web databases. **Corrected**
- When you export JDF Intent Data with shingling set to **Per Section**, this results in an incorrect shingling calculation. **Corrected**
- You cannot enter a negative value in the **Distance from Press Sheet Edge to Punch Center** box on the **Preps** tab for a press in the library. **Corrected**
- Planner crashes when searching for a press layout if you type in a box and then backspace immediately to delete. **Corrected**

- In the **Properties** area of the Preps Marks palette for predefined marks, on the **Placement** tab, the **Section** list is missing. **Corrected**
- When you export a JDF file that contains a carriage return in the description field, the file fails in Preps or Prinergy software. **Corrected**
- When you import a JDF file from Prism management information system, the result is “Jog to Head” instead of “Jog to Foot”. **Corrected**
- When you place a gutter-related exposure bar mark, the result on side two of the press layout is incorrect. **Corrected**

Problems Fixed in Previous 4.0 Versions

Problems Fixed in UpFront 4.0.1

The following problems were resolved in UpFront 4.0.1 software:

- When you apply a mark onto a layout in a non-English Microsoft® Windows® Locale setting, sometimes a runtime error occurs. **Corrected**
- When you edit information about the **Preps Template** job path in the Export Data dialog box, the changes are not saved. **Corrected**
- The page height dimensions are missing on the Print Preview and on the Print Diagram. **Corrected**
- Changes in the **Access Level** options (**Tools** > **Preferences** > **General**) are not saved. **Corrected**
- When you close or save a layout, the Marks palette also closes. **Corrected**
- The **Sheet** column in the **Group** tab of the Marks palette is available for a Preps mark group that is relative to gutter or page. **Corrected**
- After you add extra paper to a layout, sometimes marks are displayed with a warning for marks overlapping the page area when in fact they do not overlap. **Corrected**
- After you move a predefined file mark on a layout, the icon of the mark in the **Marks on** section does not turn yellow. **Corrected**
- After you add a new predefined single file mark to the Marks library and apply it onto a layout immediately, the following message appears: `The mark is associated with section 0, while this layout plan or press layout does not contain section 0. This mark will be associated with section 1. Please change to the appropriate section`. **Corrected**
- In Job Builder, when you change the binding style (**Tools** > **Preferences** > **General** > **Finishing & Press**), the change does not affect the binding style in Planner. **Corrected**
- When you select a database from a previous version (**Tools** > **Preferences** > **General** > **Databases**) and choose not to convert in the conversion confirmation dialog box, UpFront loses the database connection. **Corrected**
- Mark group names cannot be given names, but can only contain spaces or no characters. **Corrected**
- Line marks that were created in UpFront version 3.1.4 are not displayed. **Corrected**
- In Planner, when you export a PDF diagram for a press layout, a Preps template is exported, even if you only selected the **Export PDF file** option in the Export dialog box. **Corrected**
- The options in the **Color** tab (**Preps Marks Palette** > **Properties** > **Color**) are not enabled correctly. **Corrected**

- After you convert a layout to the **Coming and Going** work style, the head trim and foot trim parameters are not set correctly. **Corrected**
- If you applied a filter on an open file list (**Open Section Plan**, **Layout Plan**, **Press Layout**, and **Job**), and then perform a function that requires the display list to be refreshed (such as deleting a job or toggling between web press and sheetfed press layouts), this results in the filter being reset and the full list being displayed. **Corrected**
- In Job Builder, when you import a JDF file, sometimes a runtime error appears or no information is imported. **Corrected**

Problems Fixed in UpFront 4.0.2

The following problems were resolved in UpFront 4.0.2 software:

- When exporting a Preps job and a Preps template from an UpFront job that includes a flap in a section, the Preps job is corrupted. **Corrected**
- Perfecting a job using an asymmetrical cutting style produces incorrect results. **Corrected**
- Sometimes an exported Preps template causes the page folios to be displayed incorrectly on the print preview or on the PDF diagram. However, the Preps template is correct. **Corrected**
- After a section plan is created, if you go back to step 5 of the **New Section Plan** wizard and modify the section plan, your modifications are not implemented in the next step. **Corrected**
- Exporting an UpFront job that contains a rotate section with rotated and combined spread pages results in incorrect head directions in Preps. **Corrected**
- The Note Position increment fields (**Diagram Marks Palette** > **Properties** > **Note** > **Note Position**) for a diagram mark do not work properly. **Corrected**
- The filter of the **Select Press Layout** dialog box in the Job Builder does not work. **Corrected**
- Crop marks are exported and overlapped on the spread trim area for a single-sided layout with spread. **Corrected**
- Collation marks on a press sheet with more than one section are incorrectly positioned. **Corrected**
- When you change the regional setting on a computer, an error can occur when you open a job created under a different regional setting if one of the regions uses a period for a decimal and the other region uses a comma. **Corrected**
- When you perfect a layout with multiple sections or multi-sheets, this may result in incorrect orientation or incorrect section rotation. **Corrected**
- In Job Builder, when you export CIP3 folding data and select the **JDF** option, Job Builder exports the **MBO** tag instead. **Corrected**
- When you rearrange the position of columns, UpFront does not save the new position. **Corrected**
- When you select columns for sorting, UpFront does not save the selected columns. **Corrected**

- When you create a new diagram note mark, UpFront uses the default settings, instead of using the settings that you defined for a previous diagram note mark. **Corrected**

Problems Fixed in UpFront 4.0.3

The following problems were resolved in UpFront 4.0.3 software:

- Sometimes when you import a JDF file with a total number of pages that is not a multiplication of four and without the bindery section breakdown information, UpFront quits with runtime error 5. **Corrected**
- When you export only the back side of a layout to a Preps template, marks are not exported. **Corrected**
- The **Show Section Details** function does not show the section details when you save a job with multiple sections or when you resave an existing job. **Corrected**

Problems Fixed in Version 4.0.4

The following problems were resolved in UpFront 4.0.4 software:

- When you export an UpFront job that contains a layout that has no colors on one side to a Preps job, Preps expects pages for both sides. **Corrected**
- When combining spreads for a section that is adjacent to another section that has a gutter size which is smaller than the crop mark length, the crop marks might be imaged on the page trim area. **Corrected**
- When exporting a combined spreads presentation folder, the exported Preps template includes extra width on the right hand side. **Corrected**
- UpFront appends the software name to the PDF file name when printing from a diagram to a default PDF printer. **Corrected**
- Some Windows Locale settings might affect the values in the position fields on the Mark palette. Incorrect results are obtained when the measurements are not a multiplication of 25. **Corrected**
- When you save a job with more than 255 characters in the **Job Description** box, the Job Builder client crashes. **Corrected**

  Note: The Job Description box is limited to 255 characters.
- UpFront crashes when you export JDF fold tags in the CIP3 Folding Data format (**File** > **Export** > **CIP3 Folding Data** > **JDF Tags**) for a layout that contains more than one section. **Corrected**
- When opening a Preps job on a Apple Macintosh computer, sometimes the Preps template that is exported from UpFront cannot be located. **Corrected**
- Job Builder crashes when you import JDF files that are created using ToolBox 6.0. **Corrected**

Problems Fixed in Version 4.0.5

The following problems were resolved in UpFront 4.0.5 software:

- In the Export Data dialog box, when you select **Preps Template** and then use the TAB key to navigate through the options, it moves out of order. **Corrected**
- In some circumstances, when you add a single file mark in the **Marks on**... section of the Preps Marks palette, you get an incorrect file mark in the properties of the mark. **Corrected**
- Attaching a Preps signature to a press layout that contained a smart text mark in the Preps template causes a syntax error. **Corrected**
- When you select a press layout, the resized or repositioned web size column is not saved. **Corrected**
- When you export a Preps template from a work and turn workstyle job that includes multiple copies of the same section and there are page flaps defined with a different size than the finished page size in the same section, run-time error 97 occurs. **Corrected**
- UpFront exports also the pages for the side of a press layout that has been defined as no colors. **Corrected**
- Cutting Style 19 gives extra gap to 8up 2pp leaflets. **Corrected**
- The automatic press layout creation wizard in Job Builder does not work when you select a work& turn or work & tumble layout plan. **Corrected**
- When you filter press layouts using the ID parameter and then you toggle between the sheetfed and web press icons, Planner crashes. **Corrected**

Known Problems and Limitations

This section lists known problems and limitations in UpFront software. They may be outstanding issues from a previous release or new problems.

- In Planner, the unique description that you define when saving a new layout plan is not carried forward when you save the press layout created from that plan. Instead, the **Description 3** box contains the default text in the Save Layout Plan window and you have to retype the original text in this box if you want to retain it.
- In Planner, if you preview a folder or leaflet section plan before saving, the number of pages in the **Pages At Front** and the **Pages At Back** boxes may be incorrect in the preview.
- If UpFront is installed on Windows XP operating system, and you place bitmaps on rotated pages in the Page Folios and Colors window, UpFront does not display the bitmaps in the print preview because Windows XP does not support this feature.
- When using an iKey dongle, UpFront quits without notice when Windows operating system goes into standby mode because the computer does not provide power to the USB bus in this mode.
- If you use the | (pipe) character in the description for a job in Job Builder, all characters following the | do not appear in the print preview. This behavior occurs only with text that is displayed in tables, such as the Job Header and Footer information.
- When you convert a corrupted UpFront database from an older version of UpFront software to a newer version, Error 3112 or Error 3343 may appear.

  Workaround: Compact and repair the corrupted database in the earlier version of UpFront before you update it to the newer version of UpFront.
- If the default head trim for a saddle-stitcher is set to zero, the extra paper amount is added to the page height when UpFront displays the press layout.
- In the Planner Press Layout window, when you click **Print Preview Press Report**, the report opens under the open press layout instead of above it.
- Sometimes, Job Builder cannot locate a press layout that contains a page with a finished trim size value (width and/or height) of 5 digits after the decimal point.
- In press layouts that were created in an earlier version of UpFront, the group marks are displayed in the **Marks on Layout** list (**Marks on** section) as individual marks (flat).
- When you add a text, rectangle, collation or exposure bar mark that is relative to page or gutter, you must first define the mark as related to sheet, and then change it to be related to page or gutter.
- If you set the Print Preview window to maximize and then close it, the Layout window is also set to maximize.

- When a job includes multiple copies of the same section, you must export the job using the **Preps Plus/XL** setting in Preferences (under **Preps**: **Version**). If you export it using the **Preps Pro - Enables Preps multiple sections** setting, the numbering of the job may be incorrect.
- When a job includes multiple copies of different sections on the same layout, you cannot use the **Preps Plus/XL** preference setting to export a Preps job. When you use the **Preps Pro - Enables Preps multiple sections** preference setting, the job in Preps may have incorrect page numbering.
- The dimension of a rotated section on a press sheet is swapped in the preview pane of the Folding Sequence for <section name> dialog box when the **Include Trim** option is selected.
- When you reopen the Folding Sequence for <section name> dialog box of a rotated section on a press sheet, the saved lower-left corner is not reflected in the preview pane.
- When you export a Preps template that contains defined values for page trims/lips/flaps/offcuts, the resulting left and right gutter values in Preps are always identical, that is, divided into equal halves.
- If you are running UpFront in the Microsoft® Windows Vista™ operating system environment, you may not be able to attach a Preps signature to a layout.
- If you have more than one Preps template attached to a job, or you have multiple press layouts that use the same attached Preps signature, and you export the job to JDF, the result is incorrect.
- When you export an UpFront job that includes multiple part types to Preps or to Prinergy, the sequence of the signature list is displayed in a different order in Preps or Prinergy. However, the page numbering for the layouts is correct.
- Some press layouts that contain combined spreads have crop marks that overlap the trim area of the adjoining page.
- When you work with press layouts that were created in an earlier version of UpFront, some gutter-related marks and/or page-related marks may not open or may be positioned incorrectly on the layout. If this happens, a message that specifies the mark and the problem is displayed and you can add the mark to the layout or change its position accordingly.