Adjusting the 3244 TEC backbone actuator speed

Context

- ☑ Platesetter 3244
- ☑ Trendsetter 3244

Steps

1. Ensure that the TEC cylinder rod ends are adjusted properly.
2. Adjust the speed controls on both sides as follows:
   - TEC retract 0.9 +0.3
   - TEC extend 0.9 + or - 0.1

   Do not set the retract speed too high. Slow is better
3. Make sure that the TECs are on the backbone.

   You can write a script file to cycle the TEC backbone up and down while you make the adjustment.

   When the backbone comes down evenly, there is a loud noise as the TECs impact against the drum. This is due to the attraction of the magnets to the clamps.

Notes

The speed controls for the trailing edge down are adjusted differently on the VLF than the 3244 engine.