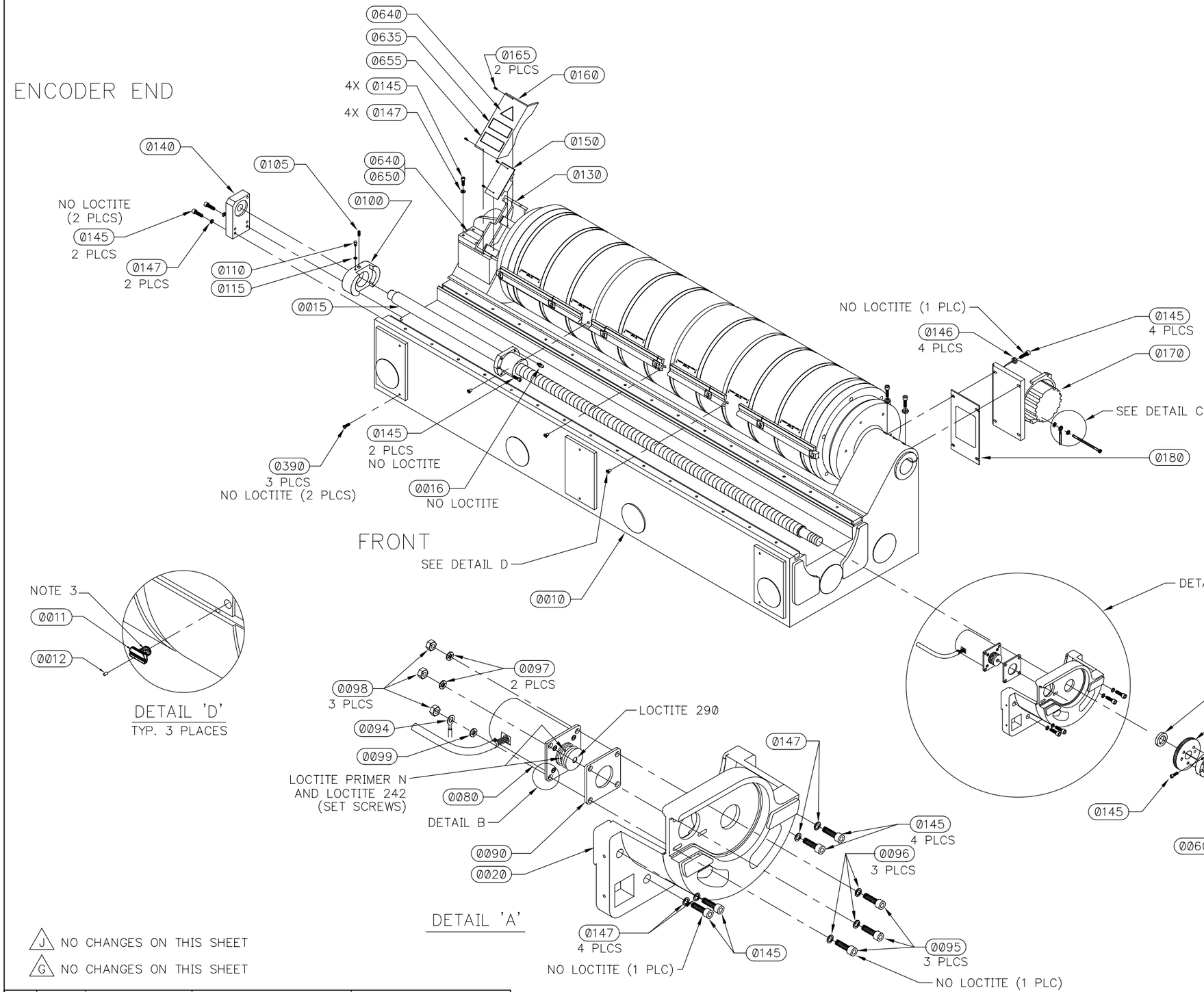
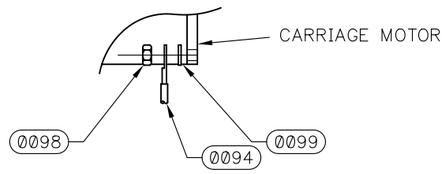
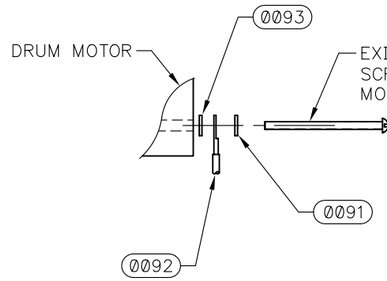
NOTES:

1. APPLY LOCTITE PRIMER 'N' TO ALL THREADED HOLES AND SCREWS TO BE LOCTITED.
2. APPLY LOCTITE 242 TO ALL SCREWS EXCEPT WHERE OTHERWISE NOTED IN PROCEDURE OR DRAWING.
3. 1–2 DROPS OF SUPER BONDER 420 AFTER ALIGNMENT AND WITHOUT MOVING PIN.





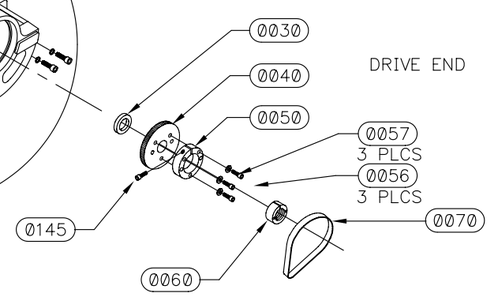
DETAIL B



DETAIL C

DETAIL 'D'
TYP. 3 PLACES

DETAIL 'A'



△J NO CHANGES ON THIS SHEET

△G NO CHANGES ON THIS SHEET

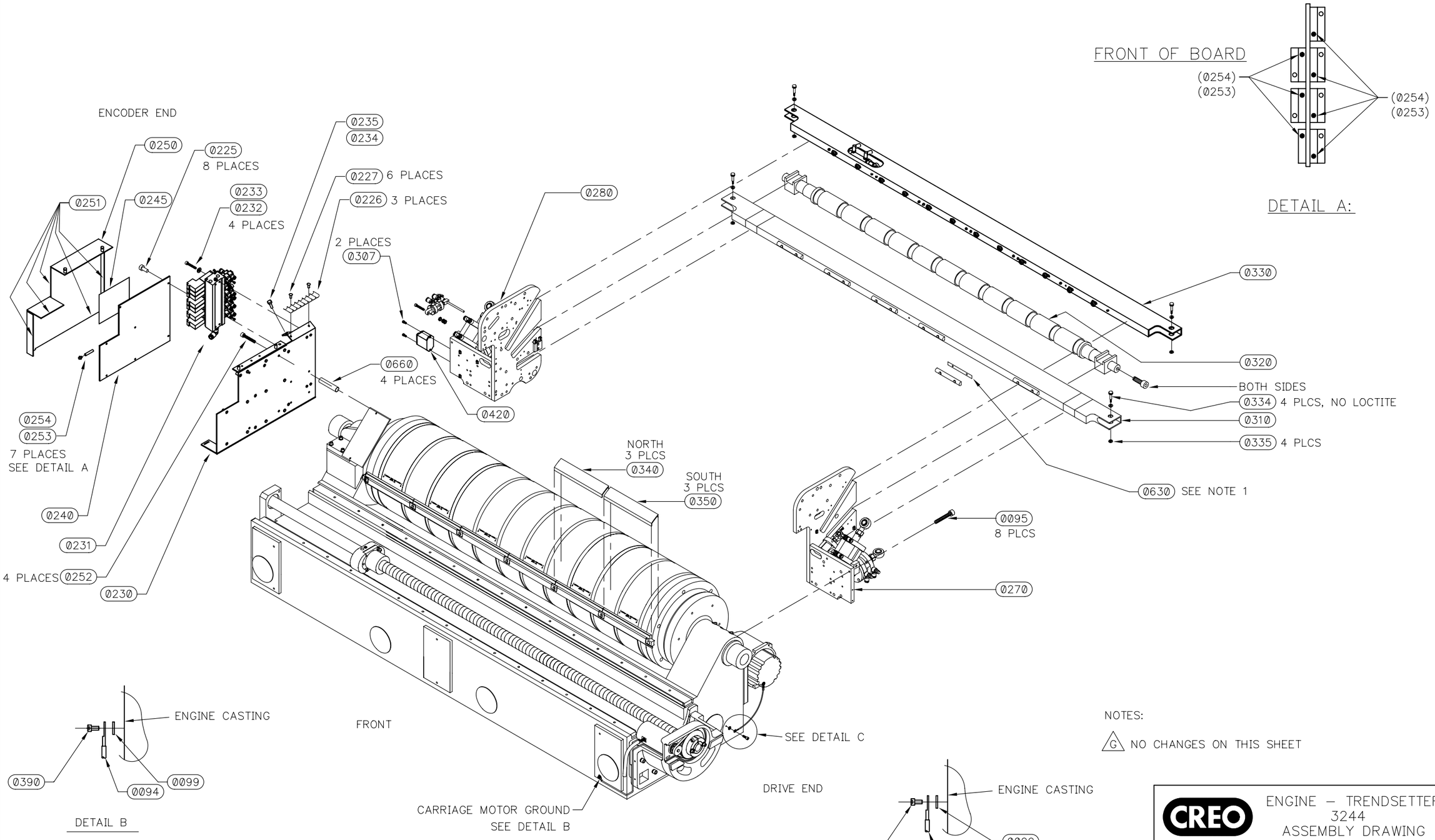
REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
J	D097	1999: AUG: 17	DARCY PRIEST	DARCY PRIEST
G	C961	1999: JUL: 06	A VRINCEANU	A VRINCEANU

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ASSEMBLY DRAWING

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PART NO. 50–1361D–J	REV AD	DOC 1	SHEET 4 OF



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J ADDED ITEM 0334

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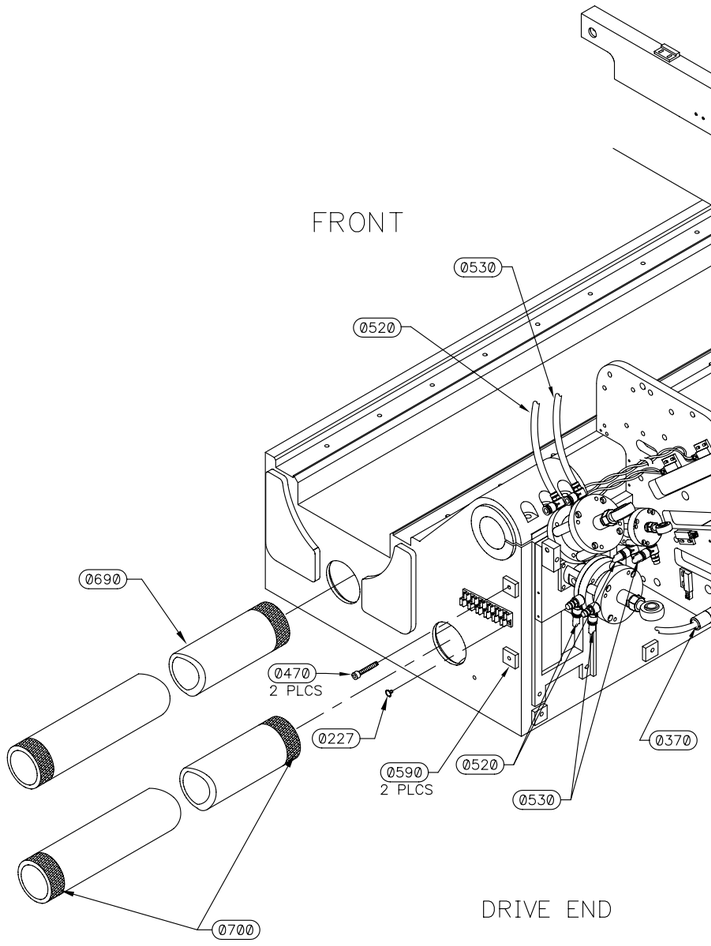
ENGINE – TRENDSETTER 3244
ASSEMBLY DRAWING

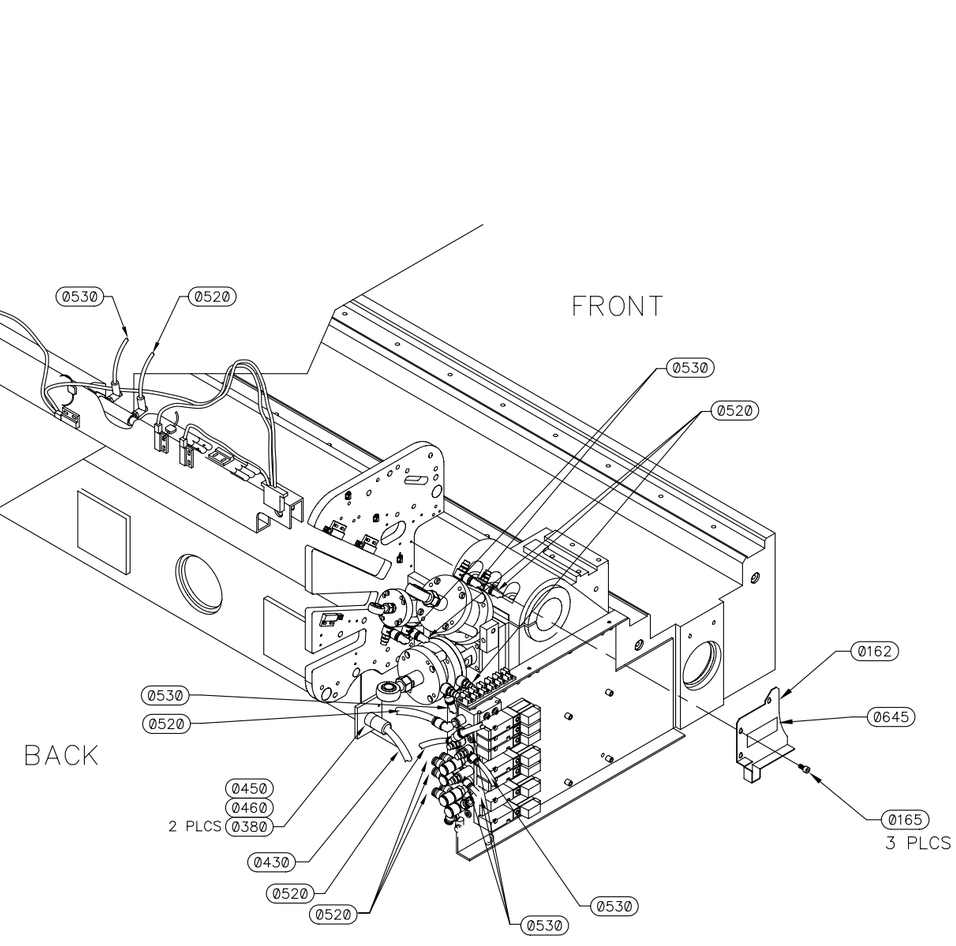
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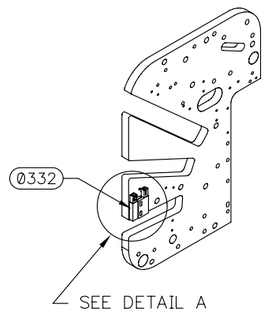
DESIGNED BY	DRAWN BY
T.CHAPMAN	P MOWAT

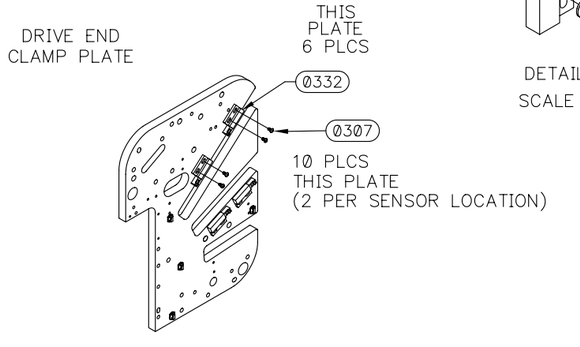
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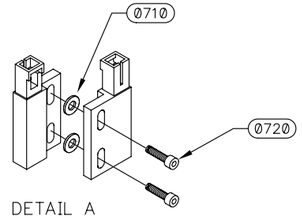
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50–1361D–J	AD	2	4	

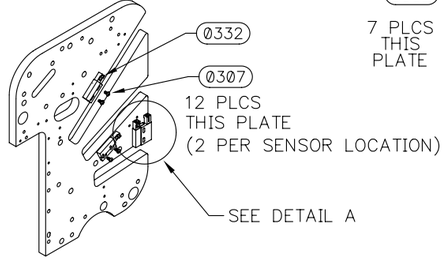


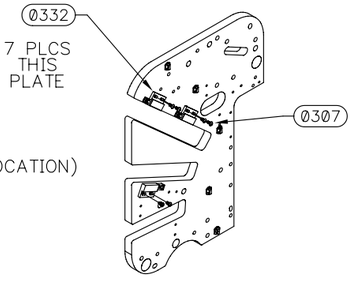












NOTES:

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J NO CHANGES ON THIS SHEET

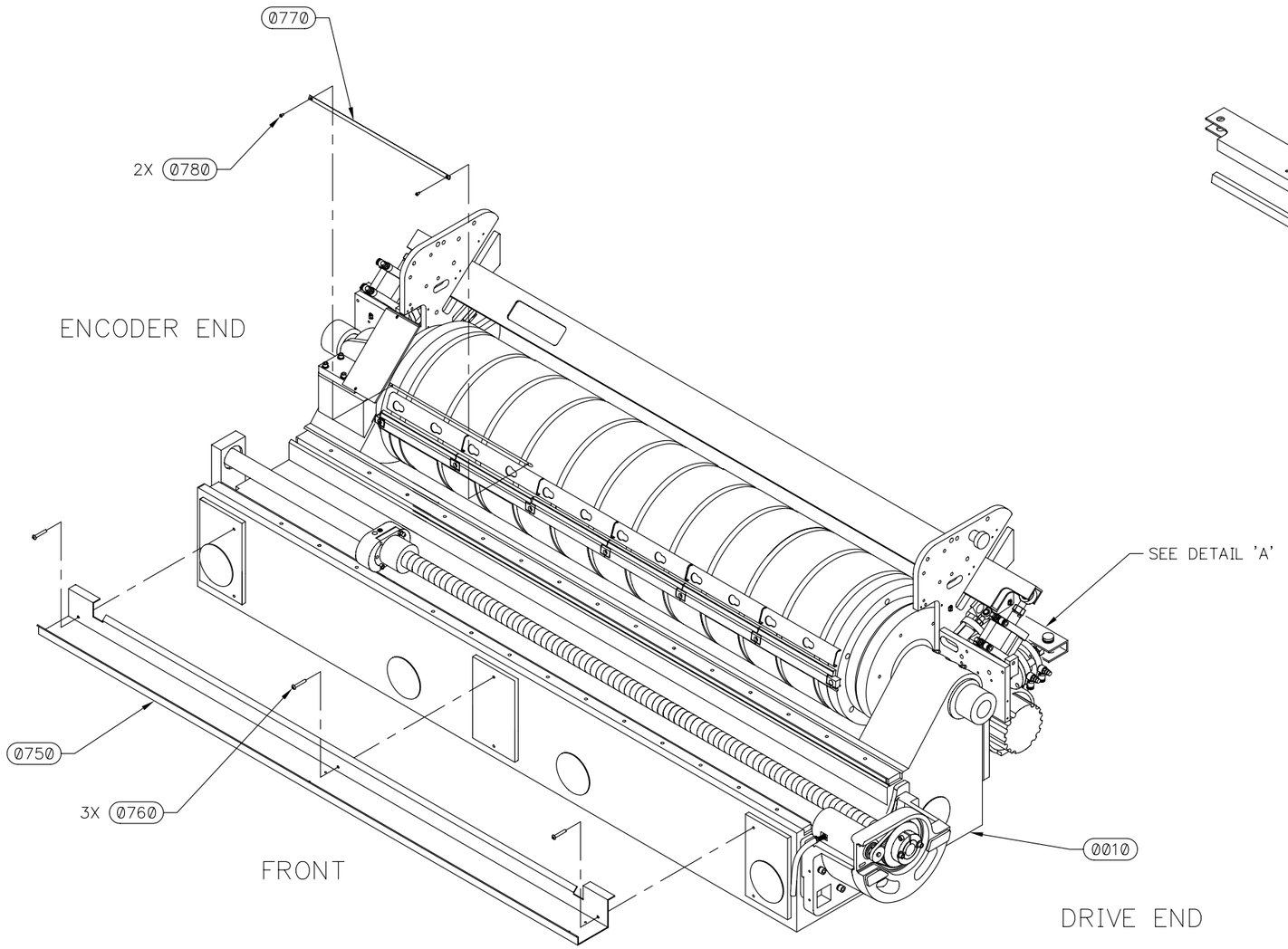
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G	C961	1999: JUL: 06	A VRINCEANU	A VRINCEANU
REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY

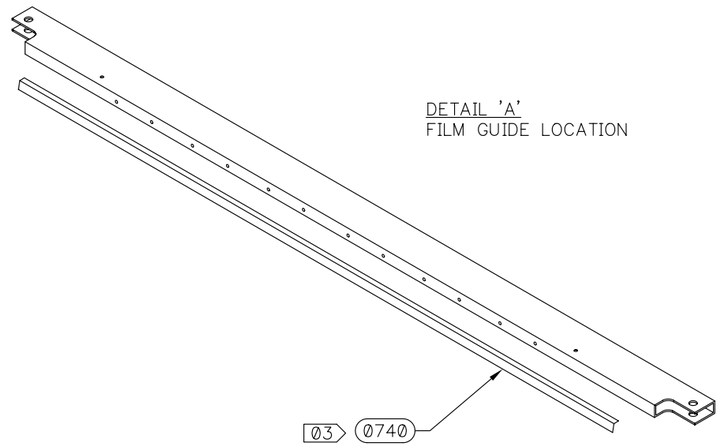
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ENGINE – TRENDSETTER
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ASSEMBLY DRAWING

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PART NO. 50–1361D–J	REV AD	DOC 3	SHEET 4 OF





01 USE LOCTITE 242 ON ALL SCREWS THIS PAGE.
02 SOME ITEMS NOT EXACTLY AS SHOWN.
03 SEE INDIVIDUAL SUB-ASSEMBLY DRAWING OR ASSEMBLY PROCEDURES.
CLEARANCE BETWEEN DRUM AND GUIDE: 1.0 – 2.4 mm.

△J NO CHANGES ON THIS SHEET

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J	D097	1999: AUG: 17	DARCY PRIEST	DARCY PRIEST
G	C961	1999: JUL: 06	A VRINCEANU	A VRINCEANU

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ASSEMBLY DRAWING

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PART NO.	REV	DOC	SHEET	OF
50-1361D-J	AD	4	4	