Installation Procedure for Safety Guards on Trendsetter Autoloader

Description Installation of Safety Guards

Context

- ☑ Trendsetter Autoloader based on TS3230
- ☑ Trendsetter Autoloader based on TS3244

Steps

TS 3230 Based Autoloaders (Non-rotating)

1. Remove the protective film from the plexiglass side-guards.
2. Lift the plexiglass guards into the groove at the back. Attach the top front to the load table with a M5x16 screw (52-4028) and a M5 pemnut (52-4728).

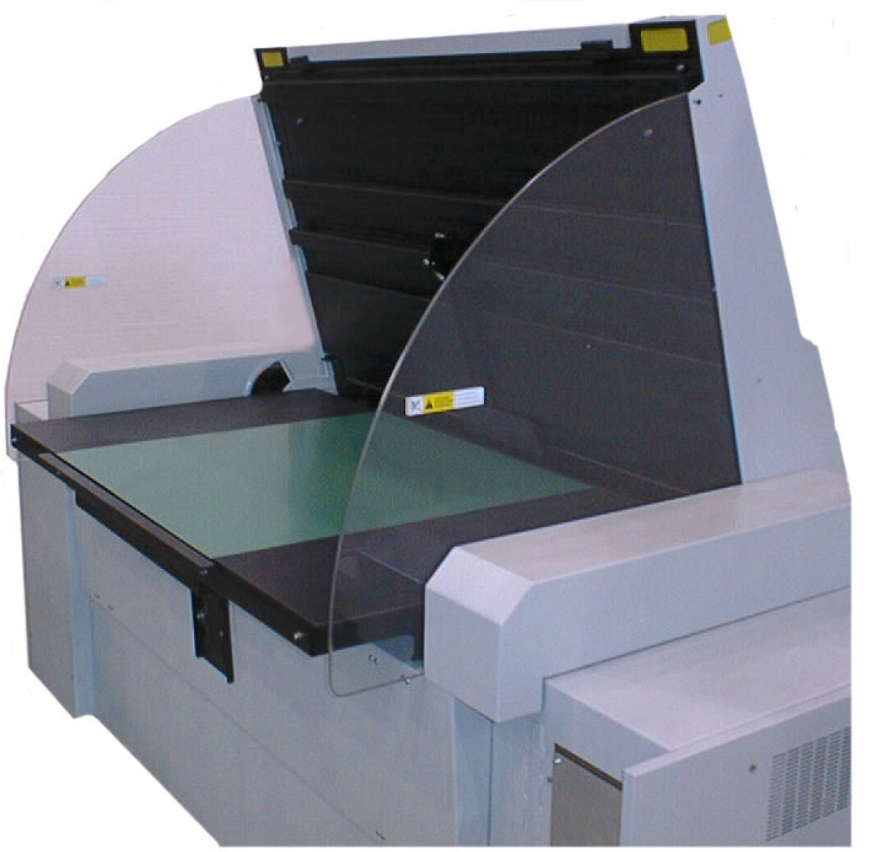
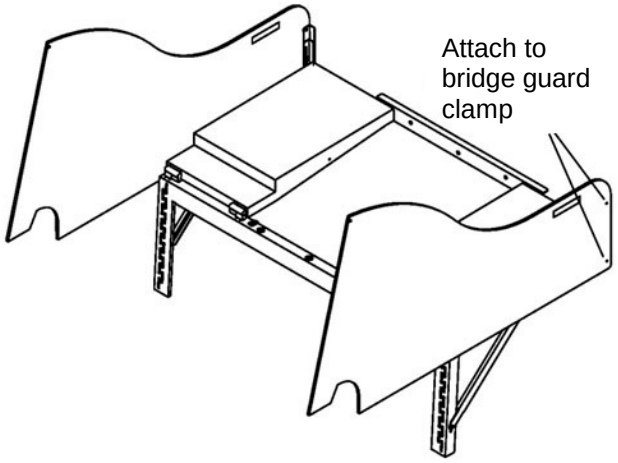


Figure 1: Safety guards on a Trendsetter 3230 base

TS 3244 Based Autoloaders (Rotating)

The safety guards on a TS 3244 based Autoloader are longer and need to be secured at the rear of the bridge as well as the top front.



1. The first step is to attach the bridge guard clamp (57-5138A) to the bridge angle as shown in Figure 2.

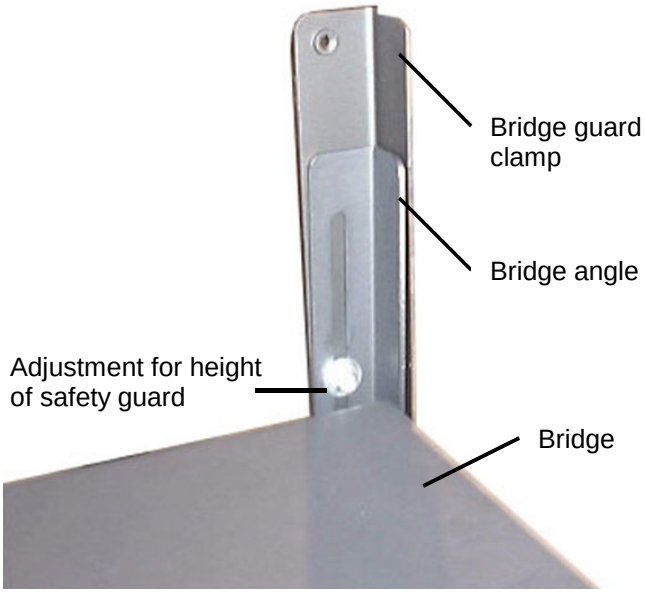


Figure 2: Rear bracket for safety guards

2. Remove the protective film from the plexiglass guards and lift the safety-guards into place.
3. Loosely attach the safety guard top to the load table with an M5x16 screw

(52-4028) and a M5 pemnut (52-4728).

4. Attach the safety guard rear to the bridge guard clamp. Adjust height if necessary.
5. Tighten the fastener securing the guard top to the load table.