Adjusting the door switches

Context

- ☑ Trendsetter 3230 (TS4 Version)
- ☑ Trendsetter 3230 (TS8 Version)
- ☑ Trendsetter 400/800 - MPE and MCE

Background

Door sensors should be adjusted so that they are in the middle of their functional range to minimize sensor problems.

Perform the following procedure whenever door switches are replaced or adjusted

Tools

- Flashlight
- 2.5 mm hex key
- 3.0 mm hex key

Steps

1. Install the switch(es) onto the bracket so that they are in the middle of their adjustment range. The slots in the switch body allow for minimal adjustment.
2. Install the switch and the bracket onto the door:
   - Adjust the bracket holding the switch so it aligns with the safety switch actuator when the door is closed.
3. To verify that the switch is working correctly, make sure that the firmware responds when the door is opened and closed