Assembling the Floor Plate

Applies to

☑ VLF Trendsetter AL

Background

The garage (part of the Single Cassette Unit) is bolted to a floor plate which extends under the base machine. This plate helps to keep the garage aligned to the base machine and reduces vibration. For installation, the floor plate may be shipped in pieces, in which case it must be re-assembled on site.

Steps

1. Place the long piece of the floor plate on a flat surface. The side marked ‘Top’ must be face down.
2. At the point marked “B” on the floorplate, attach the foot plate that is also labelled B. Both letters must be the same way up. See Figure 1.

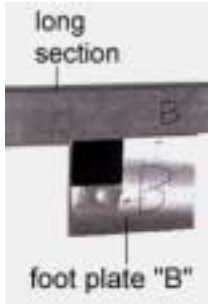


Figure 1: Orientation of foot plates

3. At the point marked “A” on the floorplate, attach the foot plate that is also labelled A.
4. At the point marked “C” on the floorplate, attach the foot plate that is also labelled C.
5. Install all of the fasteners and tighten.
6. Turn the long piece of the floor plate over so that the side marked “Top” is facing up.
7. Attach the short piece of the floor plate as shown in Figure 2. Use a soft (dead blow) hammer to help position the short piece.

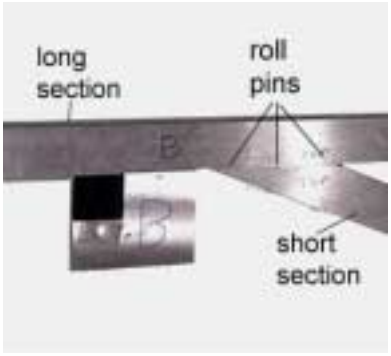


Figure 2: Connecting the floor plate sections

8. Insert the 3 roll pins and hammer them flush.

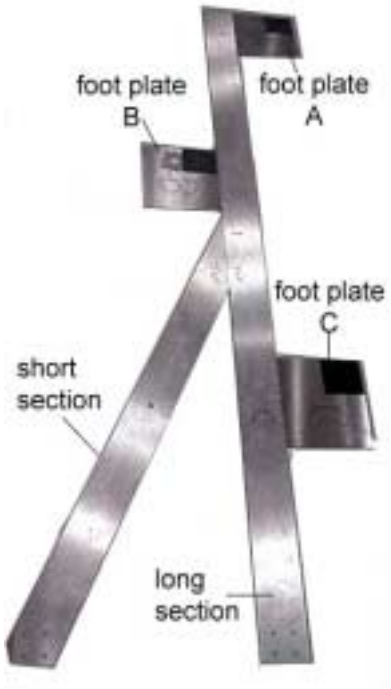


Figure 3: Assembled floor plate

Notes

Technical contact Angus Gillon (Annacis local 3450)

Date submitted 6 November 2000

Date modified