Field Change Order

ECO #	B573
Description:	VLF Engine Plate Flyoff Sensor Upgrade
Product affected:	VLF Automatic and VLF Trendsetter
Priority:	Upgrade next visit
Action:	Upgrade per instruction
Machines affected:	VB1 - V26, BB1-B26
Installation time:	3 hrs
List Price:	
Release Date:	May 26, 1997

Detailed Description:
The existing Plate Flyoff Detection system is being replaced with a laser system to improve flyoff detection robustness and reliability. Full upgrade instructions can be found in the documents "VLFPFO.pdf" (for the VLF Automatics) and "TSVPFO.pdf" (for the VLF Trendsetters), but the size of these files make downloading over a modem impractical. The files will be included on the next service CD. Also, hard copies of the instructions are included with the field upgrade parts kit.

Special tools required:
Metric Allen keys
Side Cutters
Static Strap
Loc-Tite 242 (blue)
Masking tape
Tie-wraps
Reed switch tester (P/N 10-3622A)

Parts needed:

Part no.	Description	Quantity
05-0030	Kit,Upgrade,VLF,Flyoff Sensor,5880	1
	(For 5880 VLF Automatics)	
05-0031	Kit,Upgrade,VLF,Flyoff Sensor,5080	1
	(For 4555-5080 VLF Automatics)	
05-0034	Kit,Upgrade,TSV,5080,ECO B573	1
	(For 4555-5080 VLF Trendsetters)	
05-0035	Kit,Upgrade,TSV,5880,ECO B573	1
	(For 5880 VLF Trendsetters)	

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Version changes:

Part Changed (Description)	Old Version	New version

Version change notes:

Old Parts:

Upgrade/Install Procedure:

For VLF Automatics, see “VLFPFO.pdf” or the hard copy of the instructions enclosed with the upgrade kit.

For VLF Trendsetters, see TSVPFO.pdf”, or the hard copy of the instruction enclosed with the upgrade kit.