Creo Products Inc.

Engineering Change Order

ECO#: C425

Originator: ROBB **Page:** 1

Department: ENG **Date: 8/6/98**

Engineering Changes

Part #	Rev/Status From	To	Description	Product	ECRs	Back Comp?	Reason for chg.	Serv. Class	Prod. Class
57-4645C	A	B	Brkt, load table, left, ts-a	Ts-auto		Y	1	S	3
57-4646C	A	B	Brkt, load table, right, ts-a	Ts-auto		Y	1	S	3
72-0026A	B	C	Doc, spec, eco/100 label xref, ts-al	Ts-auto		Y	4	N/a	5

Copies To:	Title:	Signature:	Date:	Code Descriptions			
Steve Froese Gary Edge Chris Allen	Design Eng.	Rob Bouchal	98/July/29	Status	Service	Production	Reason
	Production Eng.			AC - ACTIVE IN - INACTIVE OB - OBSOLETE PR - PREREL.	R-RETROFIT S-NEXT CALL F-NEXT FAIL T-THEIR COST N-NOT UP-GRADABLE NA-NOT APPL.	1-RETROFIT ALL UNITS 2-FINISHED GOODS 3-WIP 4-FUTURE 5-DOCUMENT ONLY	1-DESIGN 2-MANUFACT 3-ASSEMBLY 4-DOCUMENT 5-COST 6-MAINT. 7-RELAIBIL. 8-SOFTWARE 9-OTHER
	Field Service Eng.						
	Project Eng.						
	Project Manager						
	Product Manager						

Details of Problem and the Changes

57-4645C and 57-4646C have been revised to have M3 pemnuts installed on the inside for mounting of the unload table flex track. As well the clearance hole for the upper ramp cylinders has been increased. Finally, the stiffness of the bracket has been significantly increased (Vers C).

All units in WIP on production floor at Annacis have been reworked to version C-B.

This ECO will be number 6 on the trendsetter AL 100 label (72-0026A-C).

Documentation Changes

Part #	Rev/Status		Documents							
	From	To	Type	Status/Resp.	Type	Status/Resp	Type	Status/Resp	Type	Status/Resp
57-4645C	A	B	DD	AT/ROBB						
57-4646C	A	B	DD	AT/ROBB						

Status Codes: AT- Udated document is attached RL- Redlined document is attached UP- No document attached, update will follow NC- No changes required to document
Resp.: NAME-four letter Creo employee who is/was responsible for updating the document

Field Upgrade Instructions:

This upgrade should be done on machines with any picking problems related to the old style load table brackets (too much flex). It is also recommended that the machine to be upgraded already have or has done to it at the same time the picker flex track upgrade (# 3 on the TS-AL 100 label) because this will help in replacing the air tubes to the picker (the new flex track can be opened up).