Creo Products Inc.	Engineering Change Order		ECO#: C853
	Originator: Simon Cheung		Page: 1
	Department: Production	Date: May 20, 1999	

Engineering Changes

Part # (incl version)	Rev/Status From	To	Description	Prod line(s)	Related ECR's	Backwards compatible?	Srvc class	Prod class	Reason
11-0588A	D	E	KIT,EM,THERMAL,WATER COOLING,TS3	TS3		N	S	1	9
57-5753A	PR	A	COVER,BLOCKING PLATE,FAN BOX,TS3	TS3		N	S	1	9
11-0592A	A	B	KIT,EM,THERMAL,AIR COOLING,TS3	TS3	C093	Y	N/A	4	4
72-0024A	H	J	DOC,SPEC,ECO/100-LABEL X-REF,TS3244	TS3		N/A	N/A	5	1
72-0028A	C	D	DOC,SPEC,ECO/100-LABEL X-REF,PRF	TS-P		N/A	N/A	5	1

Details of Problem and the Changes

Details:

THIS CHANGE IS NUMBER 20 ON THE TRENDSETTER 100 LABEL AND NUMBER 3 ON THE PROOFSETTER 100 LABEL.

DUE TO LASER SAFETY CONCERN, A BLOCKING PLATE IS NEEDED FOR BLOCKING 2" AIR COOLING HOLE WHEN A WATER COOLING OPTION IS INSTALLED.

ALL SHIPPED TS3 UNITS THAT ARE INSTALLED WITH 1.7 THERMAL HEAD OPTION ARE REQUIRED TO HAVE THE BLOCKING PLATE INSTALLED

Field Service Implementation

Field Upgrade Kit: 05-0108 Description: Kit,Upgrade,ECO C853,Blocking Plate,TS3
For units:

Part No.	Description	Qty	Std. Unit Cost	Total Cost
57-5753A	COVER,BLOCKING PLATE,FAN BOX,TS3	1.00	$5.00	$5.00
74-3166A	LABEL,CAUTION FOR NON-INTERLOCKED PANEL	1.00	$1.50	$1.50
52-3127	SCREW, M6X10	4.00	$0.08	$0.32
				$0.00
				$0.00
				$0.00
				$0.00
				$0.00
				$0.00
				$0.00
				$0.00
				$0.00
				$0.00
				$0.00
				$0.00
				$0.00
	Material Cost:			**6.82**
		Hours	**Rate**	**Total**
	Labour Cost:	$ 0.25	$ 80.00	$ 20.00

Field Upgrade Instructions:

- THIS CHANGE IS NUMBER 20 ON THE TRENDSETTER 100 LABEL AND NUMBER 3 ON THE PROOFSETTER 100 LABEL.
- PLACE A LASER CAUTION LABEL (74-3166A) IN THE MIDDLE OF THE BLOCKING PLATE COVER (57-5753A).
- INSTALL A BLOCKING PLATE COVER (57-5753A) BELOW THE FLYOFF DETECTOR TO COVER THE AIR COOLING HOLE IN THE FAN BOX.
- PLACE 242 LOCTITE ON M6X10 SOCKET CAP SCREWS AND USE THE SCREWS TO SECURE THE COVER PLATE TO THE AIR COOLING HOLE THAT IS LOCATED ON THE LEFT CORNER OF THE FAN BOX.