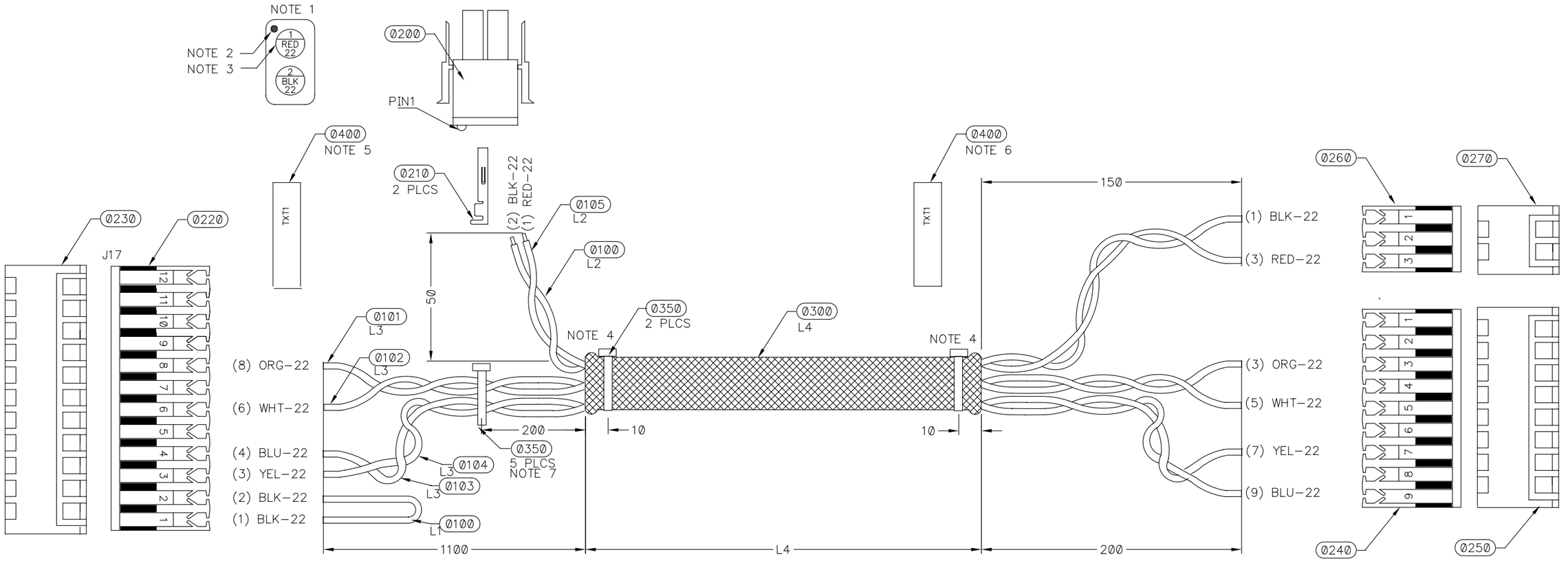


2 PIN MATE-N-LOK

TO +24V POWER

1	RED-22	+24V
2	BLK-22	GND

3 PIN MTA

	1
NC	2
	3

12 PIN MTA

TO TEE (J17)

1	BLK-22	SMD.CD+
2		SMD.CD-
3	YEL-22	SMD.PLS+
4	BLU-22	SMD.PLS-
5	NC	
6	WHT-22	SMD.DIR-
7	NC	
8	ORG-22	SMD.ENB-
9	NC	
10	NC	
11	NC	
12	NC	

9 PIN MTA

NC	1
NC	2
	3
NC	4
	5
NC	6
	7
NC	8
	9

TO STEPPER DRIVER AMP

NOTES:

1. CONNECTIONS SHOWN FROM WIRE ENTRY SIDE.
2. TAB NEXT TO PIN 1.
3. (1 / RED / 22) PIN # / COLOR / WIRE GAUGE
4. FOLD 10mm OF SLEEVING BACK UNDER AND SECURE WITH CABLE TIE.
5. INSTALL LABEL 50mm FROM CONNECTOR J17
6. INSTALL LABEL 50mm FROM CAB TIE
7. INSTALL 5 CABLE TIES BETWEEN SLEEVING AND J17, SPACED 200mm APART.
8. STANDARD TOLERANCE +20/-0 UNLESS SPECIFIED.
9. REV G CHANGE IS TO THE LENGTH FOR ITEM 0101, 0102, 0103, 0104, 0105 AND 0300.

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
G	C238	1998: JUN: 03	R.LEVASSEUR	R.LEVASSEUR
F	C097	1998: JAN: 30	R.LEVASSEUR	R.LEVASSEUR

CREO

CAB,ASSY,SDA-TEE(J17)
TS-A
ASSEMBLY DRAWING

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DESIGNED BY	DRAWN BY			
R.LEVASSEUR	R.LEVASSEUR			
MILLIMETERS UNLESS SPECIFIED	DATE: 1997: SEP: 12	SIZE: B	SCALE: 1:1	
PART NO.	REV	DOC	SHEET	OF
10-3694A-G	AD	1	1	