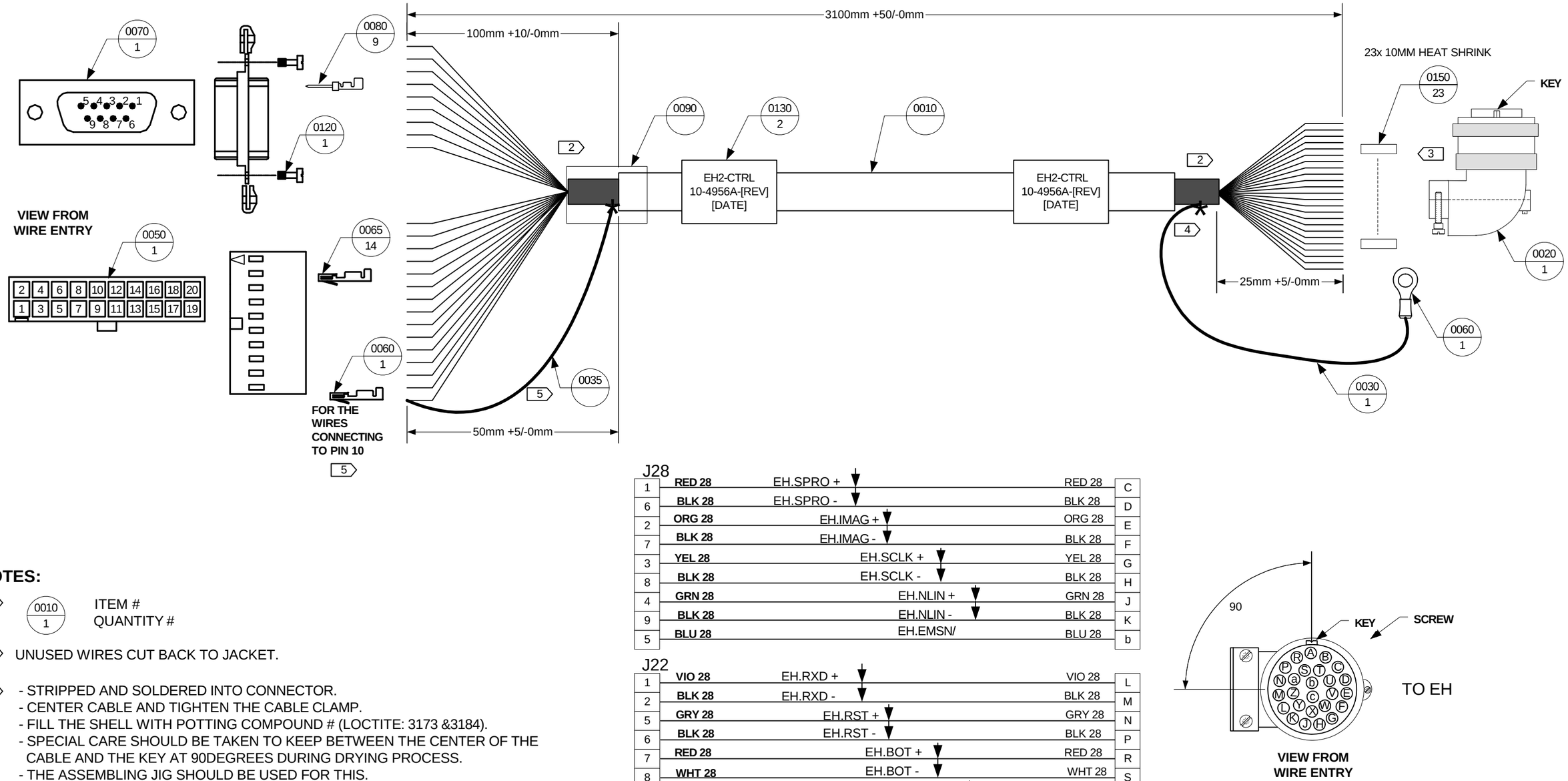


NOTES:

1. 0010 / 1 — ITEM # / QUANTITY #
2. UNUSED WIRES CUT BACK TO JACKET.
3. - STRIPPED AND SOLDERED INTO CONNECTOR.
   - CENTER CABLE AND TIGHTEN THE CABLE CLAMP.
   - FILL THE SHELL WITH POTTING COMPOUND # (LOCTITE: 3173 &3184).
   - SPECIAL CARE SHOULD BE TAKEN TO KEEP BETWEEN THE CENTER OF THE CABLE AND THE KEY AT 90DEGREES DURING DRYING PROCESS.
   - THE ASSEMBLING JIG SHOULD BE USED FOR THIS.
4. SOLDER WIRE TO SHIELD. HAVE ABOUT 40mm EXTENDING OUT FROM METAL SHELL AND SCREW THE RING TERMINATOR ON TO ONE SCREW.
5. SOLDER THE 22AWG WIRE (ITEM# 0035) TO SHIELD AND CRIMP THIS WIRE WITH A 28 AWG GREEN WIRE TO PIN 10.

SPECIAL NOTES:

ITEM# 0030 IS A 26 CONDUCTOR, SHIELDED CABLE WITH UL 21142/1589 30V RATING & APPROVAL.

REV	ECO	DATE	DRAWING CHANGES BY	DRAWING CHANGES BY
B	E715	2002:APR:30	S.CHEUNG	S.CHEUNG
A	E187	2001:MAY:17	S.CHEUNG	S.CHEUNG

creo

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CAB,ASSY,
TEH2-CRTL,TS
ASSEMBLY DRAWING

DESIGNED BY	DRAWN BY		
S. CHEUNG	S. CHEUNG		
MILLIMETERS UNLESS SPECIFIED	DATE 2001:MAY:17	SIZE B	SCALE NTS

PART NO.	REV	DOC	SHEET	OF
10 - 4956A - B	AD	1	1	