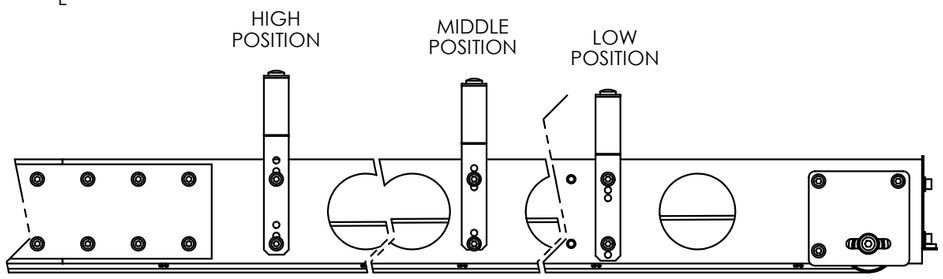
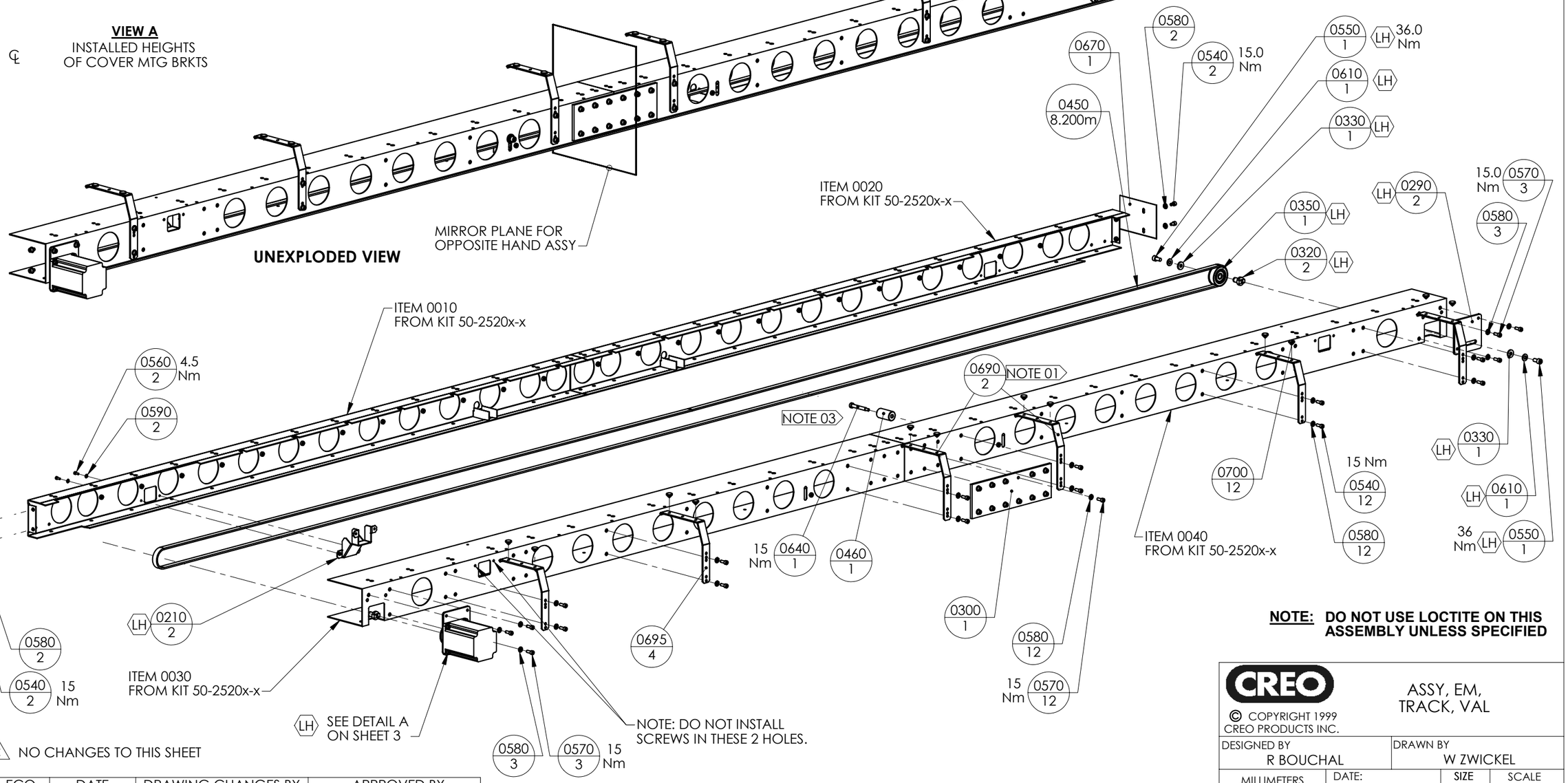
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NOTES:

1. BRACKETS MOUNT HIGHER TOWARDS CENTER, AS SHOWN ON VIEW A.
2. ⟨LH⟩ DENOTES ITEMS WHICH ARE MOVED OR ASSEMBLED IN A MIRRORED FASHION ABOUT THE BEAM CENTER LINE DURING CREATION OF A LEFT HAND VERSION OF THE BEAM.
3. MAKE SURE BELT RUNS ON TOP OF MIDSPAN IDLER PULLEY WHICH SHOULD BE ALWAYS INSTALLED FARTHEST FROM STEPPER MOTOR REGARDLESS OF VAL CONFIGURATION.



VIEW A
INSTALLED HEIGHTS
OF COVER MTG BRKTS



NOTE: DO NOT USE LOCTITE ON THIS ASSEMBLY UNLESS SPECIFIED

C NO CHANGES TO THIS SHEET

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C	E785	2002:MAY:14	I.PRESS	P LAGODZKI
B	E598	2002:MAY:07	I.PRESS	P.LAGODZKI

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ASSY, EM,
TRACK, VAL

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R BOUCHAL	W ZWICKEL		
MILLIMETERS UNLESS SPECIFIED	DATE: 2000:MAR:13	SIZE B	SCALE N/A

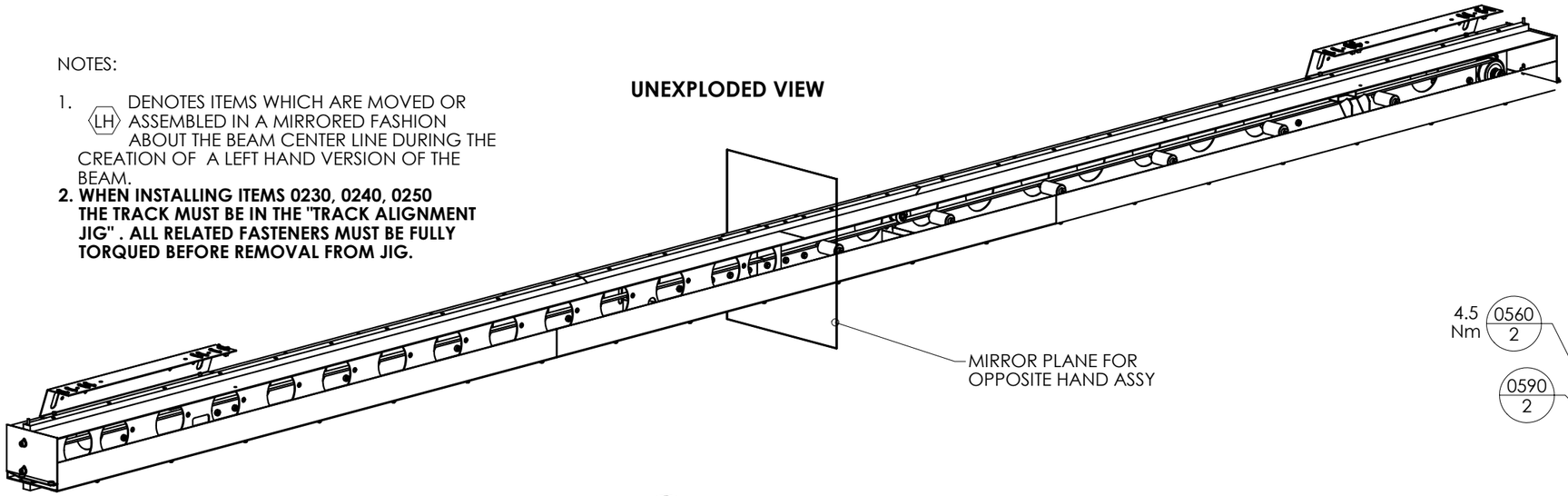
PART NO.	REV	DOC	SHEET	OF
11-0762C	C	AD	1	5

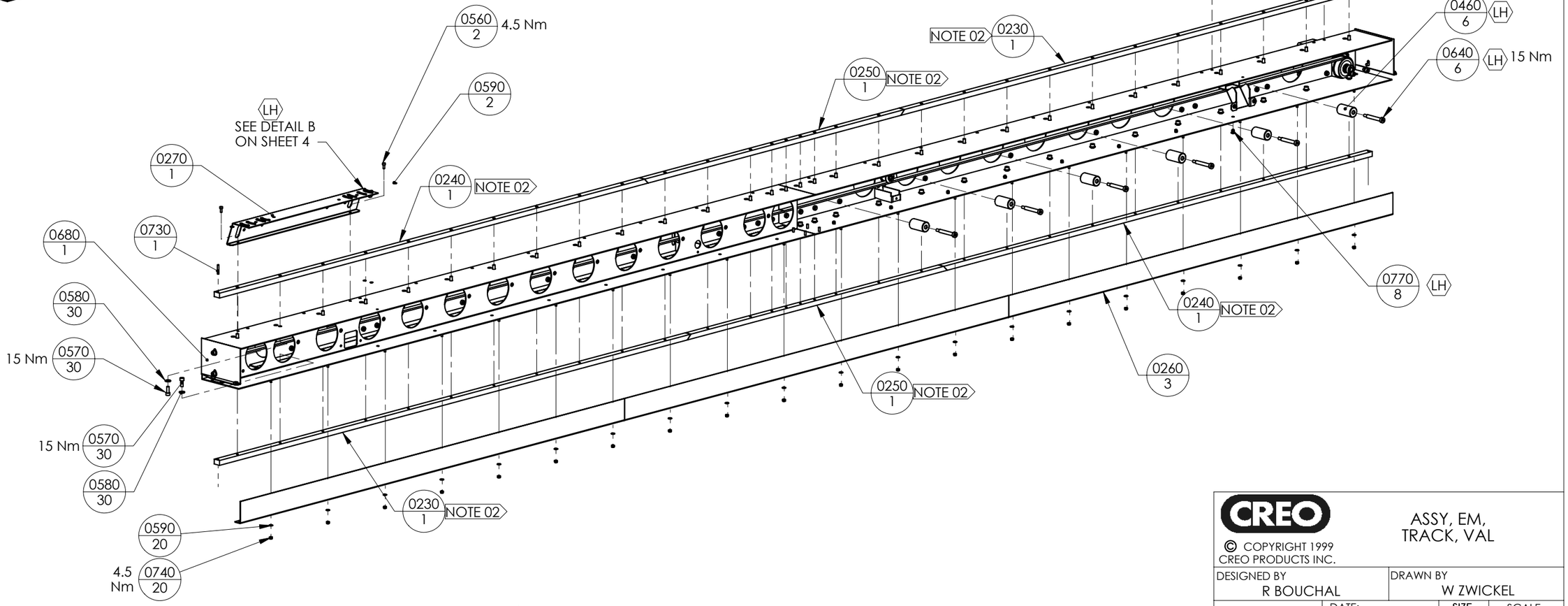
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NOTES:

1. ⟨LH⟩ DENOTES ITEMS WHICH ARE MOVED OR ASSEMBLED IN A MIRRORED FASHION ABOUT THE BEAM CENTER LINE DURING THE CREATION OF A LEFT HAND VERSION OF THE BEAM.
2. **WHEN INSTALLING ITEMS 0230, 0240, 0250 THE TRACK MUST BE IN THE "TRACK ALIGNMENT JIG" . ALL RELATED FASTENERS MUST BE FULLY TORQUED BEFORE REMOVAL FROM JIG.**

UNEXPLODED VIEW





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⟨C⟩ NO CHANGES TO THIS SHEET

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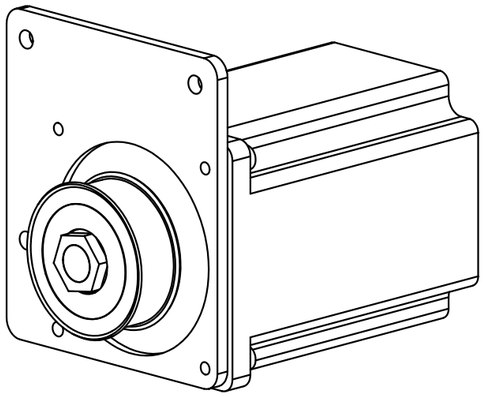
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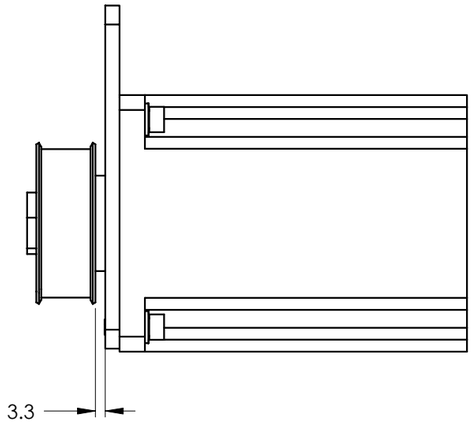
ASSY, EM, TRACK, VAL

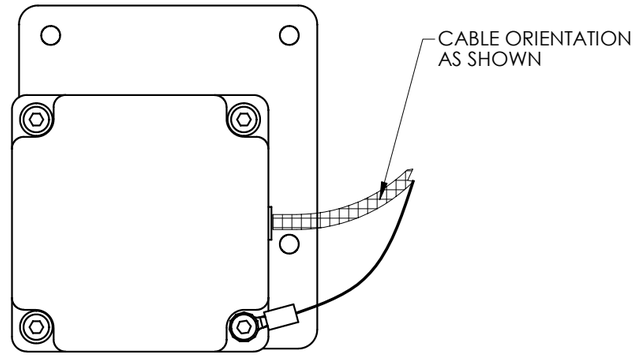
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R BOUCHAL	W ZWICKEL		
MILLIMETERS UNLESS SPECIFIED	DATE: 2000:MAR:13	SIZE B	SCALE N/A
PART NO. 11-0762C	REV C	DOC AD	SHEET 2 OF 5

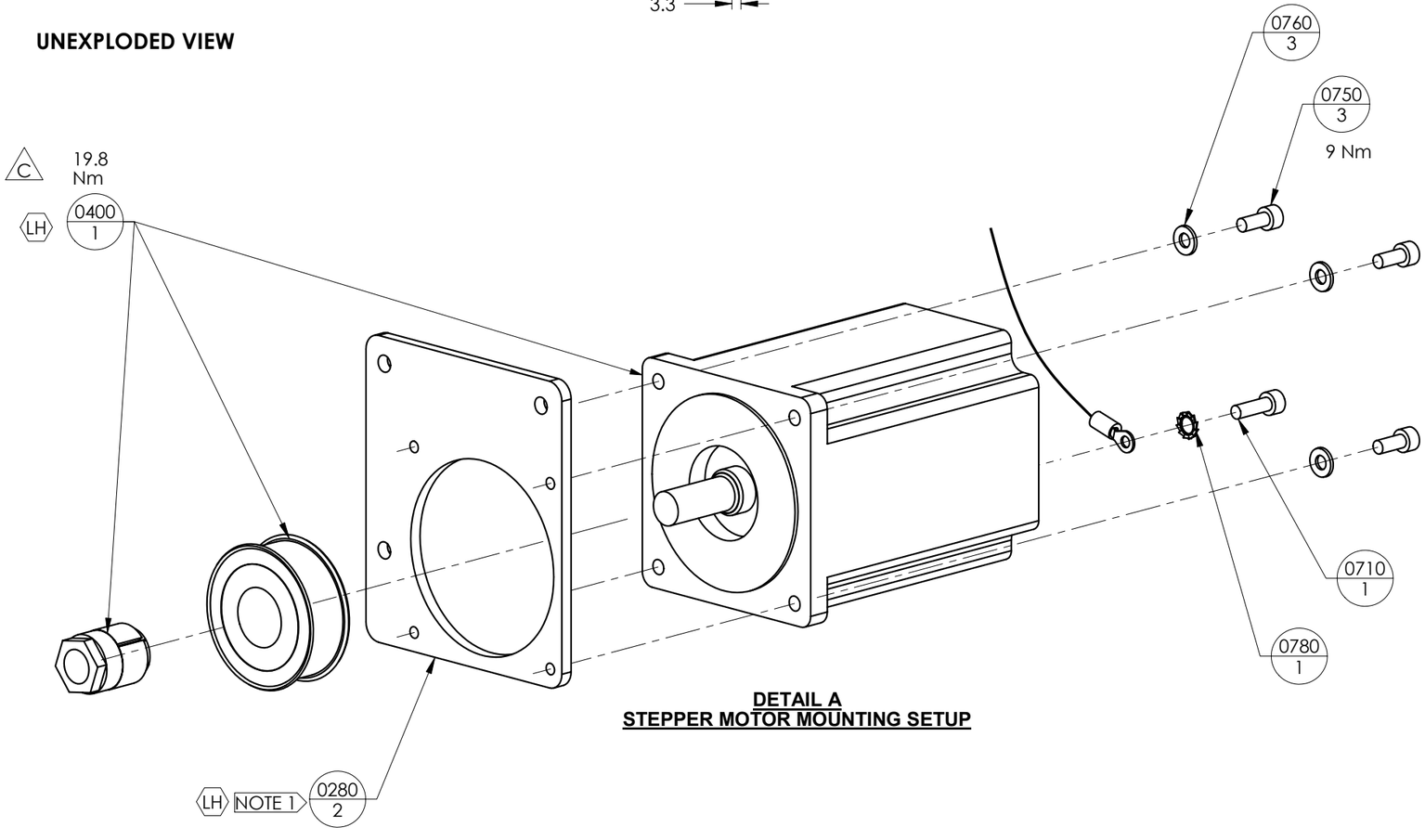
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UNEXPLODED VIEW







DETAIL A
STEPPER MOTOR MOUNTING SETUP

NOTES:

LH 1. STEPPER MOTOR MOUNTING SETUP SHOWN ON THIS PAGE IS FOR A RIGHT-HAND-PICK MACHINE. FOR A LEFT-HAND-PICK MACHINE, MIRROR MOTOR MOUNT (ITEM 0280) AROUND A VERTICAL AXIS AND ROTATE MOTOR 180 DEG ABOUT SHAFT AXIS.

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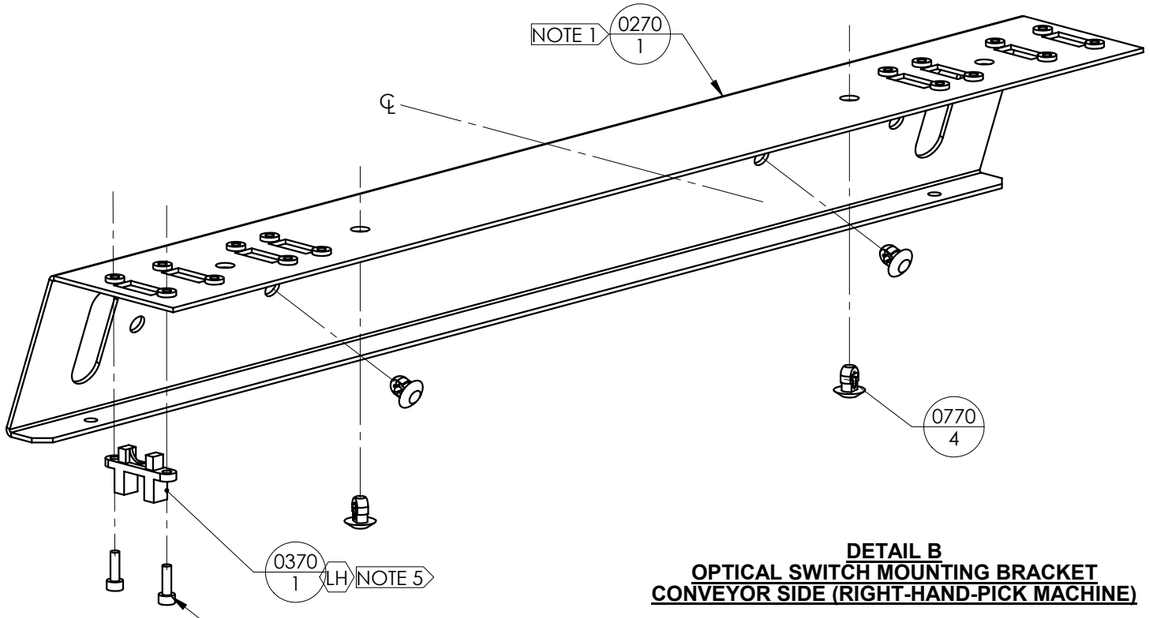
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11-0762C	C	AD	3	5

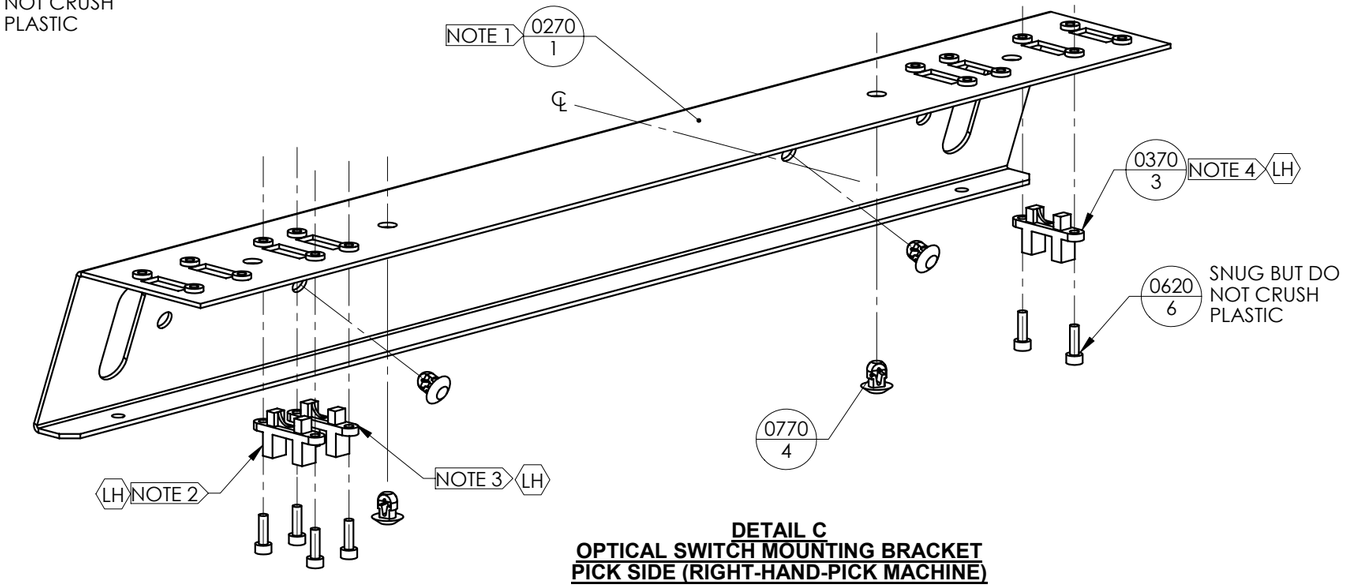
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DETAIL B
OPTICAL SWITCH MOUNTING BRACKET
CONVEYOR SIDE (RIGHT-HAND-PICK MACHINE)

NOTES:

LH 1. OPTICAL SWITCH MOUNTING BRACKET IS SYMMETRIC. THIS PAGE SHOWS BRACKET ASSEMBLY FOR A RIGHT-HAND-PICK MACHINE. FOR A LEFT-HAND-PICK MACHINE, MIRROR PLACEMENT OF OPTICAL SWITCHES ABOUT BRACKET CENTER LINE TO THOSE SHOWN ON THIS PAGE.
2. PICKER "SAFE AWAY" SWITCH (ON PICK SIDE ONLY).
3. PICKER "SAFE HOME" SWITCH (ON PICK SIDE ONLY).
4. "PICKER HOME" SWITCH (PICK SIDE ONLY).
5. "PICKER AWAY" LIMIT SWITCH (CONVEYOR SIDE ONLY).



DETAIL C
OPTICAL SWITCH MOUNTING BRACKET
PICK SIDE (RIGHT-HAND-PICK MACHINE)

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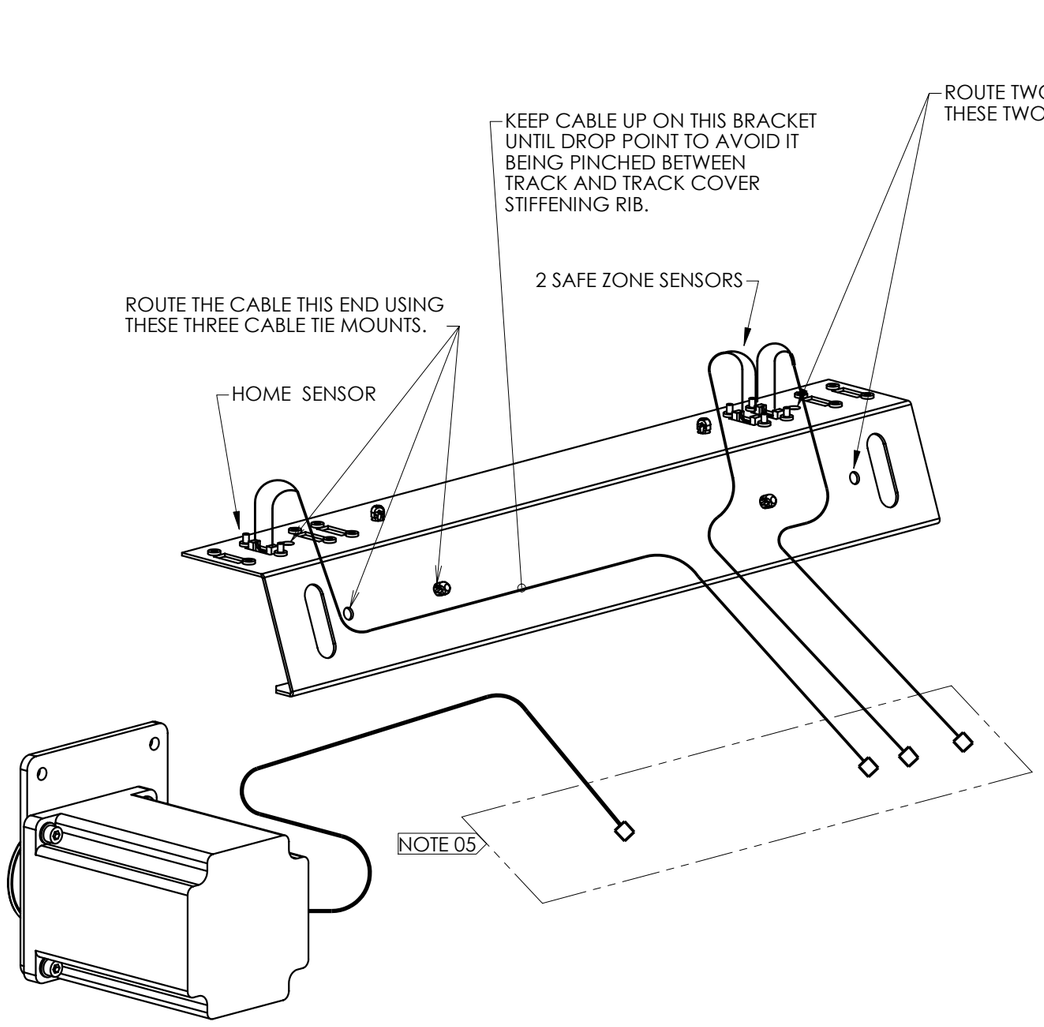
CREO

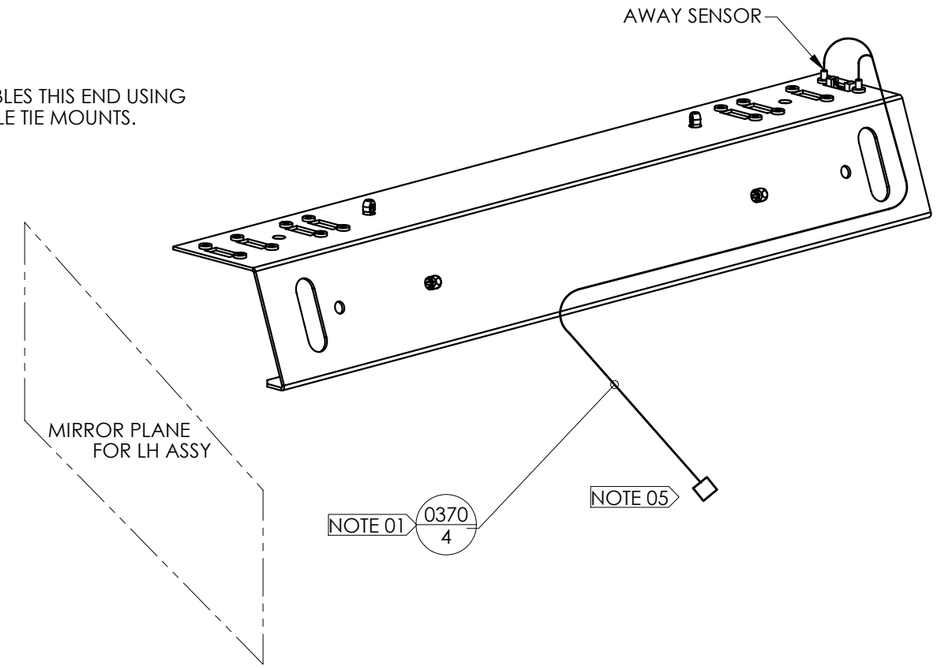
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PART NO. 11-0762C	REV C	DOC AD	SHEET 4	OF 5

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NOTES:

1. SENSOR CABLE ITEM 0370 PROVIDED WITH THE SENSOR.
2. <note deleted on purpose>
3. <note deleted on purpose>
4.<note deleted on purpose>
5. JUNCTIONS ARE IN TRACK SUPPORT BRACKETS AT TOP.

△C NO CHANGES TO THIS SHEET

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CABLE ROUTING DIAGRAM

NOTE: RH ASSEMBLY SHOWN, FOR LH ASSEMBLY
ALL COMPONENTS ON THIS SHEET WOULD APPEAR
MIRRORED ABOUT THE BEAM CENTER PLANE
SHOWN ABOVE.

CreoScitex

ASSY,EM,TRACK,VAL

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MILLIMETERS UNLESS SPECIFIED	DATE: 2000:SEP:21	SIZE B	SCALE 1:3	
PART NO. 11-0762C	REV C	DOC AD	SHEET 5	OF 5