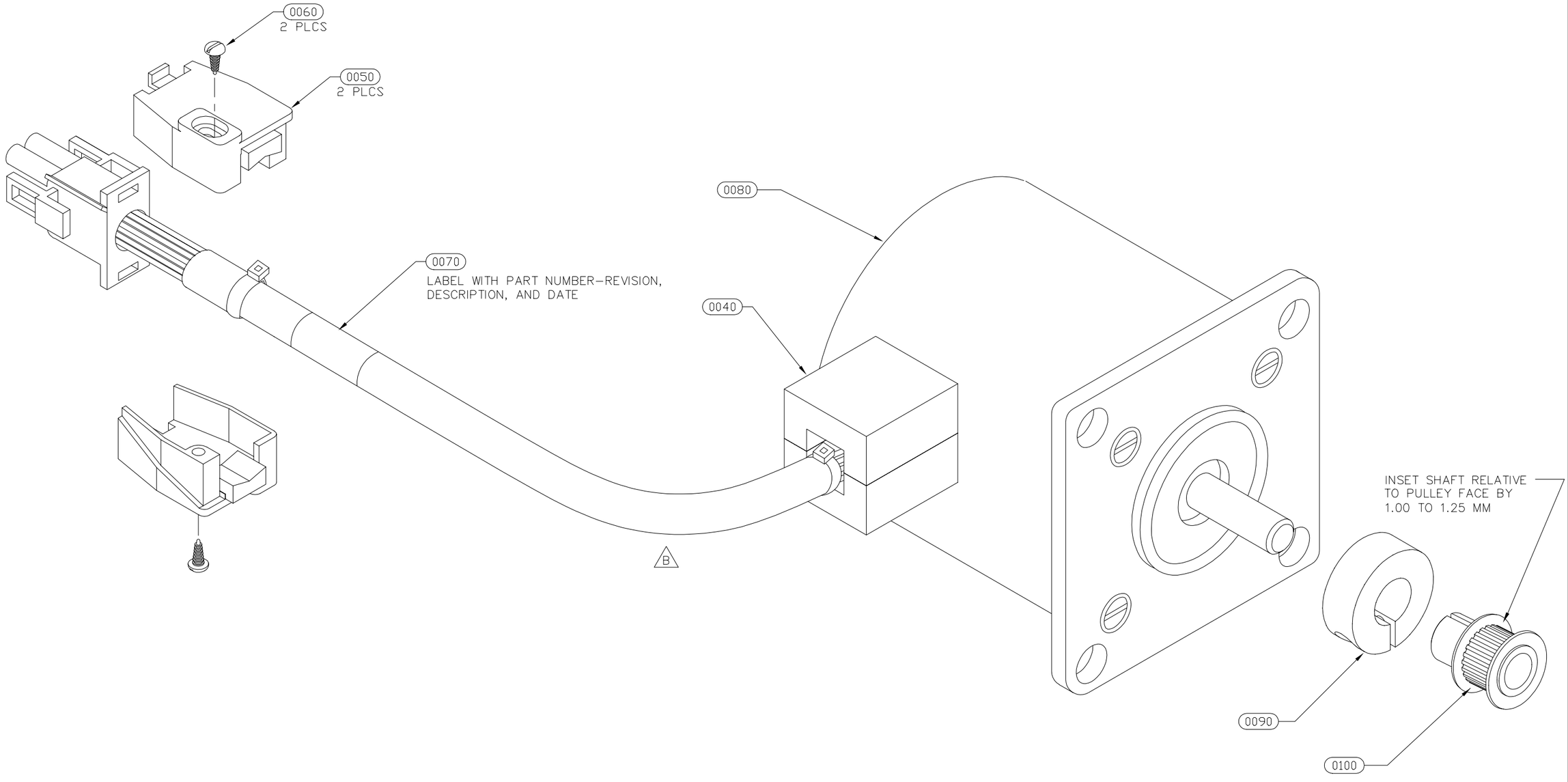


NOTES:

1. CLEAN MOTOR SHAFT WITH ACETONE
2. APPLY LOCTITE PRIMER "N" TO MOTOR SHAFT
3. USE LOCTITE 242 ON CLAMP SCREW
4. USE LOCTITE 609 BETWEEN SHAFT AND PULLEY
5. REMOVE ALL EXCESS LOCTITE 609
   AFTER PULLEY INSTALLATION

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
B	D570	2000: JUN: 13	I.SKINNER	I.SKINNER
A	D147	1999: OCT: 15	I.PRESS	M.MILROY

CREO

ASSY,EM,400 STEP
MOTOR/PULLEY,FX1
ASSEMBLY DRAWING

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DESIGNED BY	DRAWN BY			
M.MILROY	I,PRESS			
MILLIMETERS UNLESS SPECIFIED	DATE: 1999: OCT: 15	SIZE: B	SCALE: 1:1	
PART NO.	REV	DOC	SHEET	OF
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