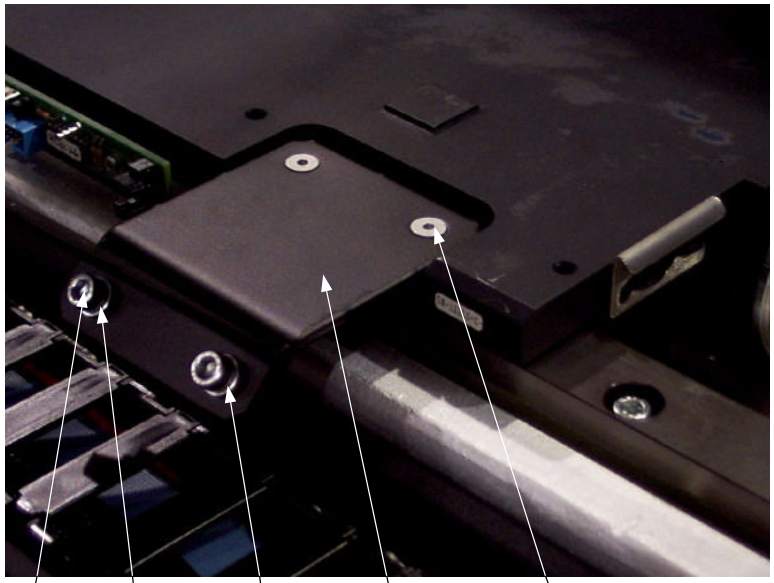
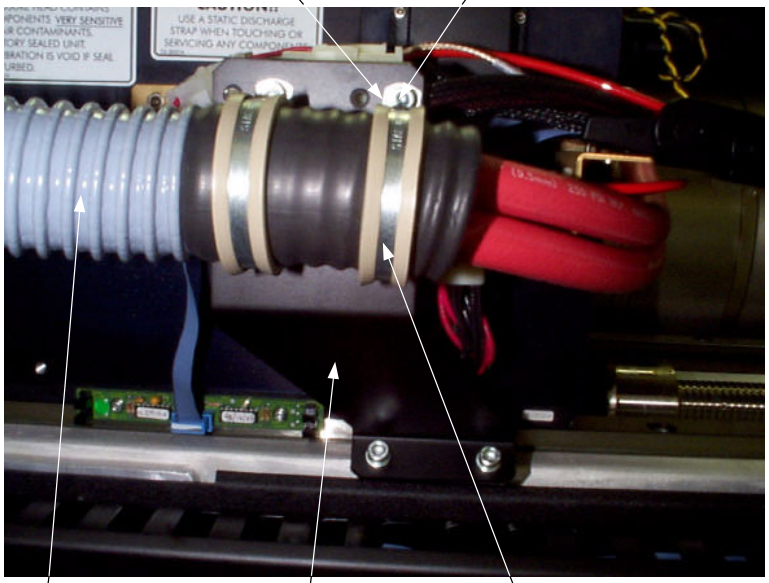
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0070 — 2
0080 — 2
0090 — 2
0040 — 1
0050 — 2 NOTE1
0030 — 1
0060 — 1
0100 — 2
0120 — 2
0110 — 2

NOTE S:

1. APPLY LOCTITE 242 .

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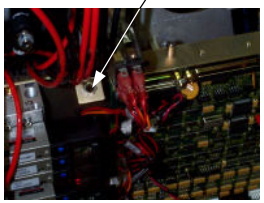
CREO

WATER COOLING KIT
CARRIAGE BRACKET INSTALL
TS-3

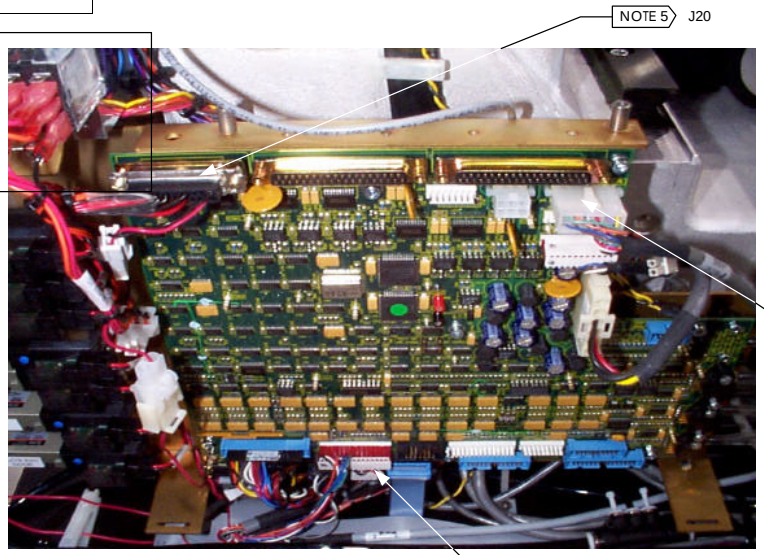
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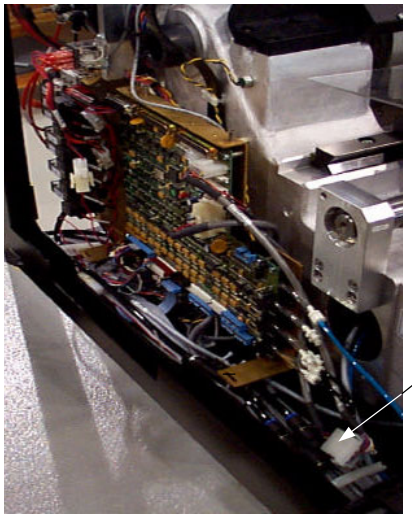
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PART NO. 11-0805A	REV — A	DOC AD	SHEET 1	OF 5

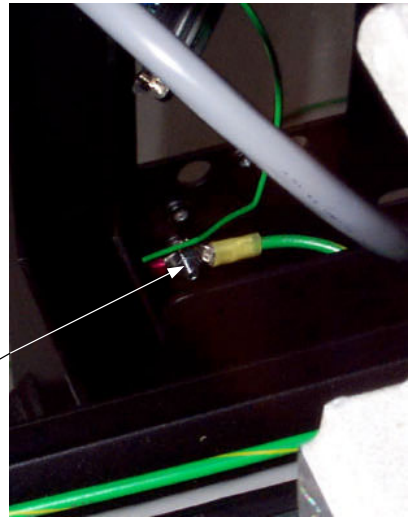
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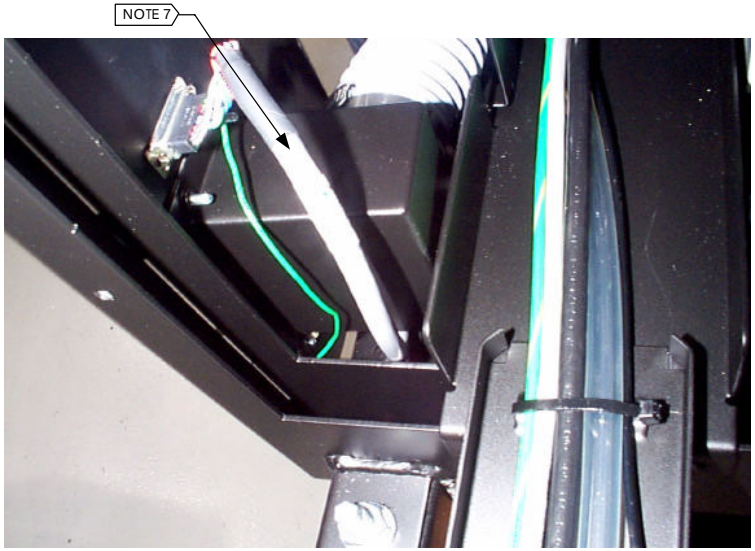


DETAIL A









NOTES:

1. BOARD CONTAINS ELECTROSTATIC SENSITIVE DEVICES. PUT ON A STATIC WRIST STRAP BEFORE REMOVING COVER.
2. REMOVE CABLE 10-3668 AND INSTALL 10-3770.
3. INSTALL 10-3668 IN SERIES WITH 10-3770.
4. INSTALL 10-3770(P8) INTO J8.
5. REMOVE 10-3681 FROM J20. INSTALL RED WIRE IN PIN 12,BLACK WIRE IN PIN 25(FLYING LEADS FROM 2-PIN CONNECTOR OF 10-3770). REINSTALL J20.
6. CONNECT GROUNDING WIRE TO M5 BOLT ALREADY USED FOR GROUNDING.
7. ENSURE THAT ENOUGH CABLE IS AVAILABLE TO FIT AROUND THE BULK HEAD FITTING BOX.

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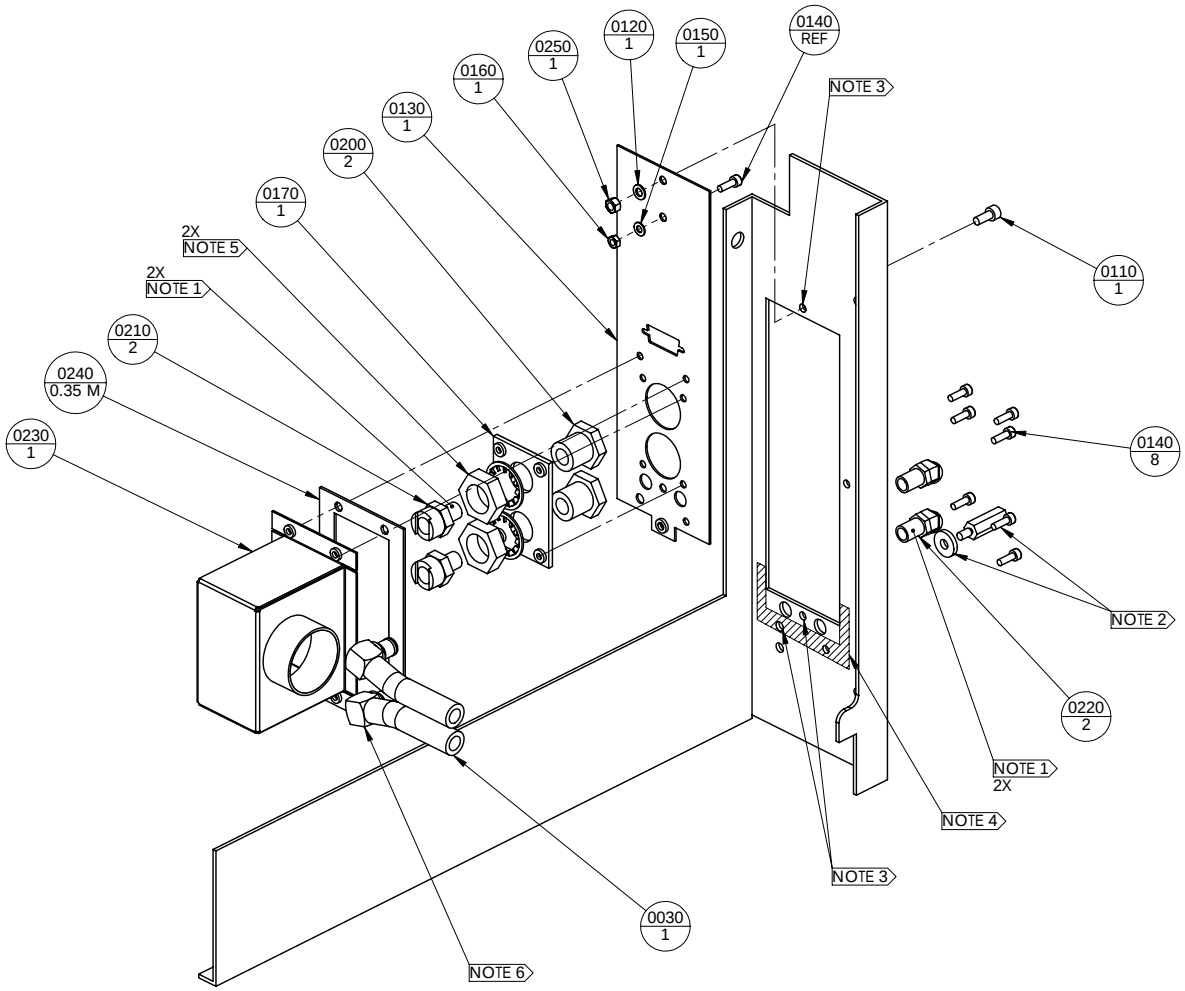
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WATER COOLING KIT,
CHILLER CABLE INSTALL,
TS-3

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NOTES:
1) USE TEFLON TAPE
2) USE SPACER AND WASHER FROM DISASSEMBLY
3) KNOCK OUT EXISTING PEM NUT(S)
4) APPLY SILICONE (89-0016) IN AREA SHOWN TO SEAL ADAPTER PLATE (0130) TO FRAME. CLEAN OFF EXCESS SILICONE
5) ALIGN FITTINGS IN ADAPTER PLATE (0130) BEFORE TIGHTENING NUTS
6) INSERT FITTINGS WITHOUT THE WHITE VALVE

E NO CHANGES TO THIS DRAWING

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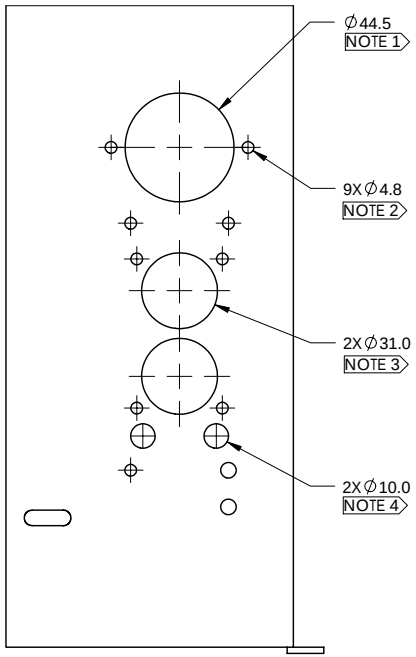
CREO

WATER COOLING KIT
WITHOUT DESICCANT BOX
FACTORY INSTALL, TS3

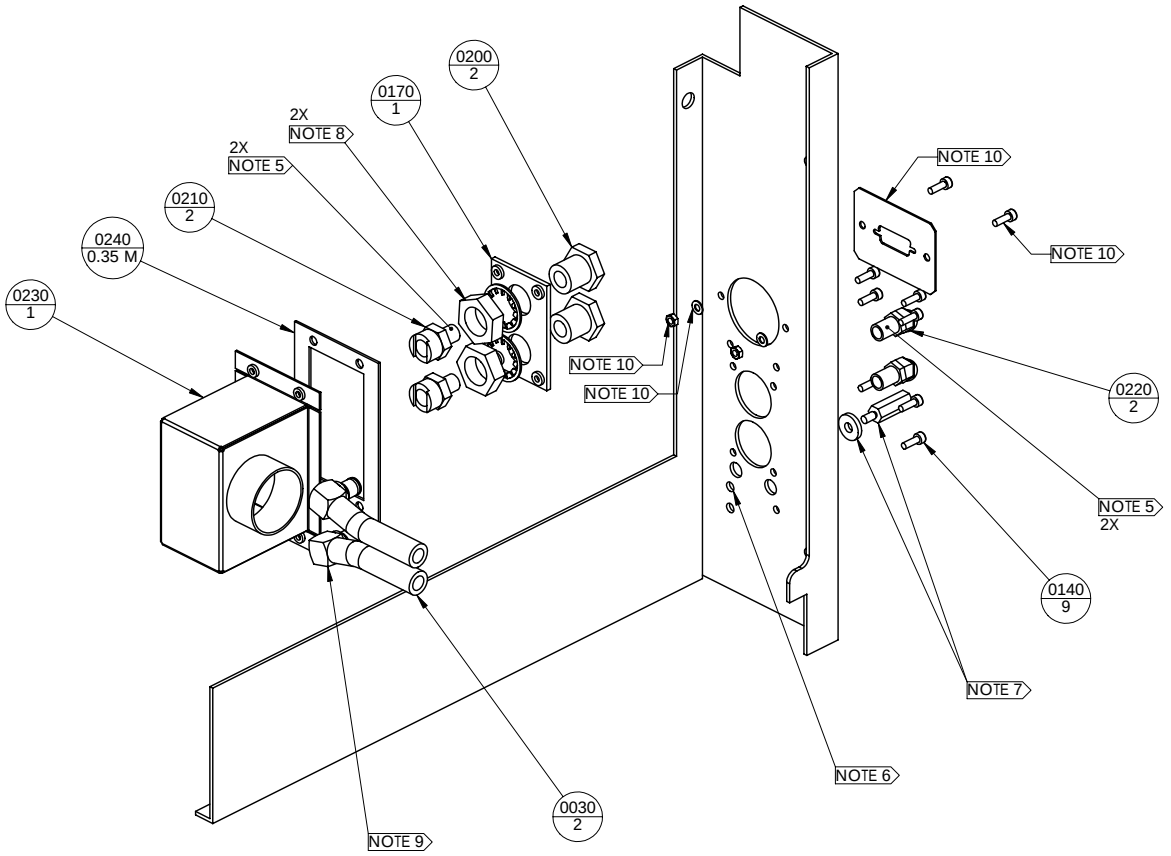
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PART NO. 11-0805A	REV — A	DOC AD	SHEET 3	OF 5

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DRILLING PATTERN



NOTE:
1) USE 1 3/4" HOLE SAW OR PUNCH
2) CAN USE 3/16" DRILL BIT
3) USE 1 7/32" STEP DRILL BIT
4) CAN USE STEP DRILL (3/8")
5) USE TEFLON TAPE
6) KNOCK OUT EXISTING PEM NUT
7) USE SPACER AND WASHER FROM DISASSEMBLY
8) ALIGN FITTINGS IN FRAME BEFORE TIGHTENING NUTS
9) INSERT FITTINGS WITHOUT THE WHITE VALVE
10) PLATE (57-5324A) SCREWS (52-4482) NUTS (52-3052) AND WASHERS (52-4054) ARE SHOWN FOR CLARITY ONLY, REQUIRED ON OLDER MACHINES DURING UPGRADE

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CREO

WATER COOLING KIT
WITHOUT DESICCANT BOX
FIELD UPGRADE, TS3

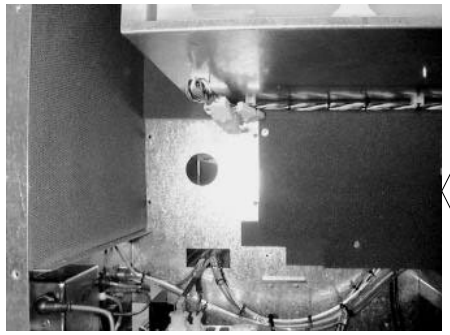
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PART NO. 11-0805A	REV – A	DOC AD	SHEET 4	OF 5

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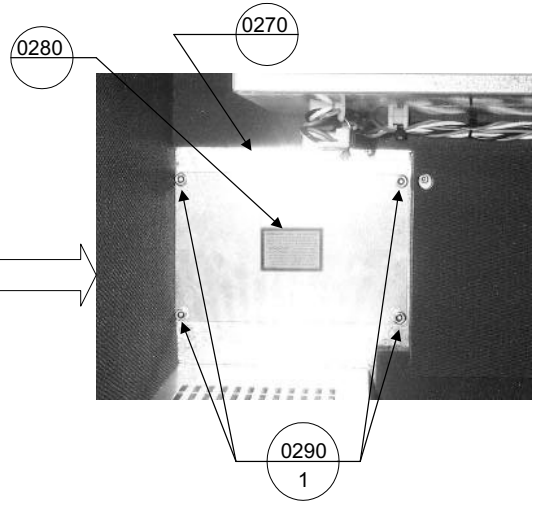
Changing From Air Cooling Option to Water Cooling Option:
Step#1: Removing an air cooling blower

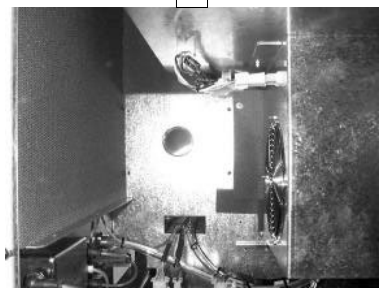




Step# 2: install a blocking plate to block the air ventilation hole.

Step# 3: install a label in the middle of the plate.





Water Cooling Option:
Step#1: Remove a plastic hub plug that is used to block the air ventilation hole.

NOTE:
1. APPLY LOCTITE 242.

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WATER COOLING KIT
BLOCKING PLATE INSTALL
TS3

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