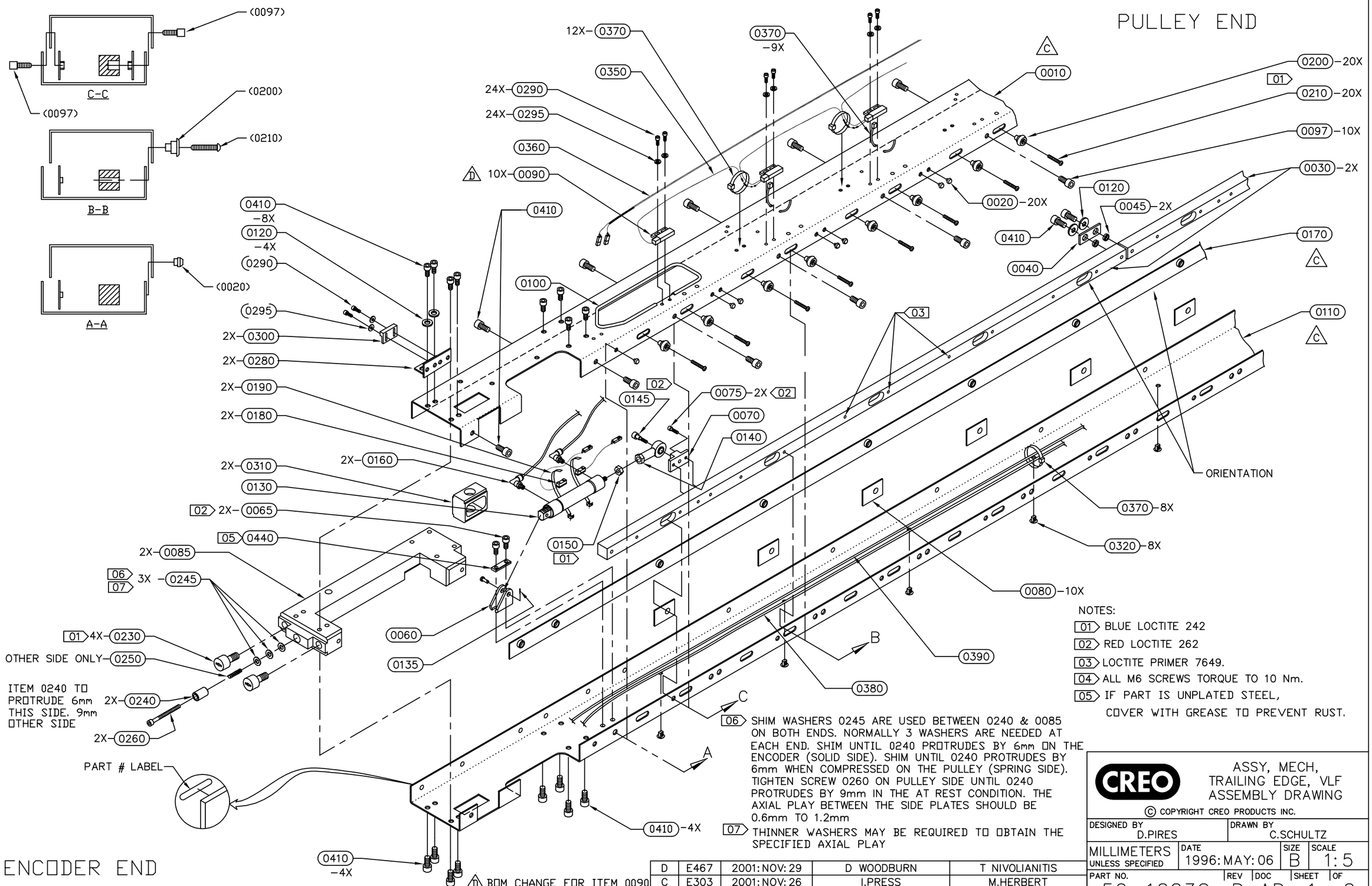


NOTES:

01 BLUE LOCTITE 242

02 RED LOCTITE 262

03 LOCTITE PRIMER 7649.

04 ALL M6 SCREWS TORQUE TO 10 Nm.

05 IF PART IS UNPLATED STEEL, COVER WITH GREASE TO PREVENT RUST.

06 SHIM WASHERS 0245 ARE USED BETWEEN 0240 & 0085 ON BOTH ENDS. NORMALLY 3 WASHERS ARE NEEDED AT EACH END. SHIM UNTIL 0240 PROTRUDES BY 6mm ON THE ENCODER (SOLID SIDE). SHIM UNTIL 0240 PROTRUDES BY 6mm WHEN COMPRESSED ON THE PULLEY (SPRING SIDE). TIGHTEN SCREW 0260 ON PULLEY SIDE UNTIL 0240 PROTRUDES BY 9mm IN THE AT REST CONDITION. THE AXIAL PLAY BETWEEN THE SIDE PLATES SHOULD BE 0.6mm TO 1.2mm

07 THINNER WASHERS MAY BE REQUIRED TO OBTAIN THE SPECIFIED AXIAL PLAY

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
D	E467	2001:NOV:29	D WOODBURN	T NIVOLIANITIS
C	E303	2001:NOV:26	I.PRESS	M.HERBERT

D BOM CHANGE FOR ITEM 0090

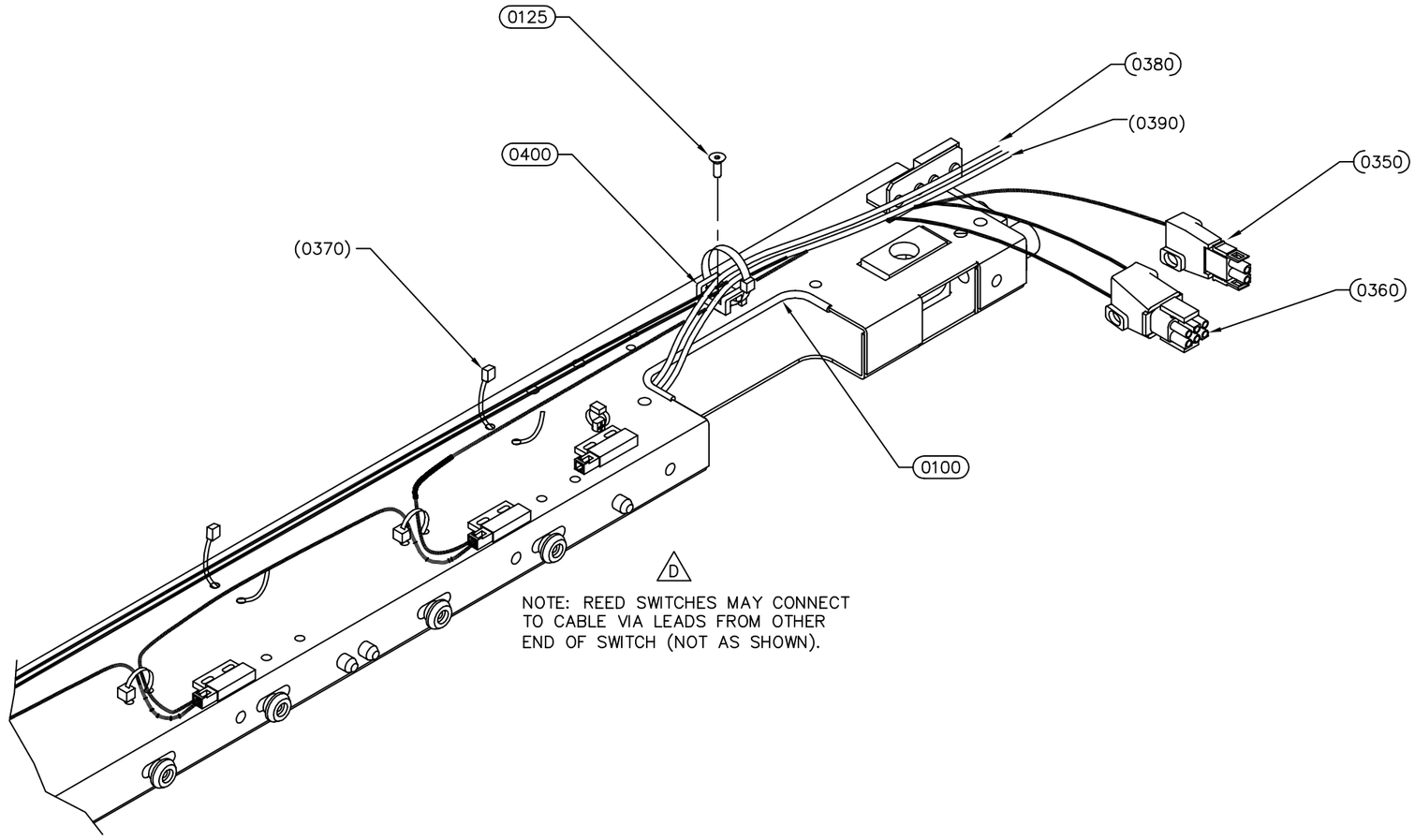
CREO

ASSY, MECH, TRAILING EDGE, VLF ASSEMBLY DRAWING

© COPYRIGHT CREO PRODUCTS INC.

DESIGNED BY	DRAWN BY		
D.PIRES	C.SCHULTZ		
MILLIMETERS UNLESS SPECIFIED	DATE 1996:MAY:06	SIZE B	SCALE 1:5

PART NO.	REV	DOC	SHEET	OF
50-1223C-D	AD		1	2



D REED SWITCH NOTE ADDED.

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
D	E467	2001:NOV:20	D WOODBURN	T NIVOLIANITIS
C	E303	2001:NOV:26	I.PRESS	M.HERBERT

CREO

ASSY, MECH
TRAILING EDGE, VLF
ASSEMVLY DRAWING

© COPYRIGHT CREO PRODUCTS INC.

DESIGNED BY	DRAWN BY		
D.PIRES	I.PRESS		
MILLIMETERS UNLESS SPECIFIED	DATE 1996:NOV:25	SIZE B	SCALE 1:3

PART NO.	REV	DOC	SHEET	OF
50-1223C-D	AD	2	2	