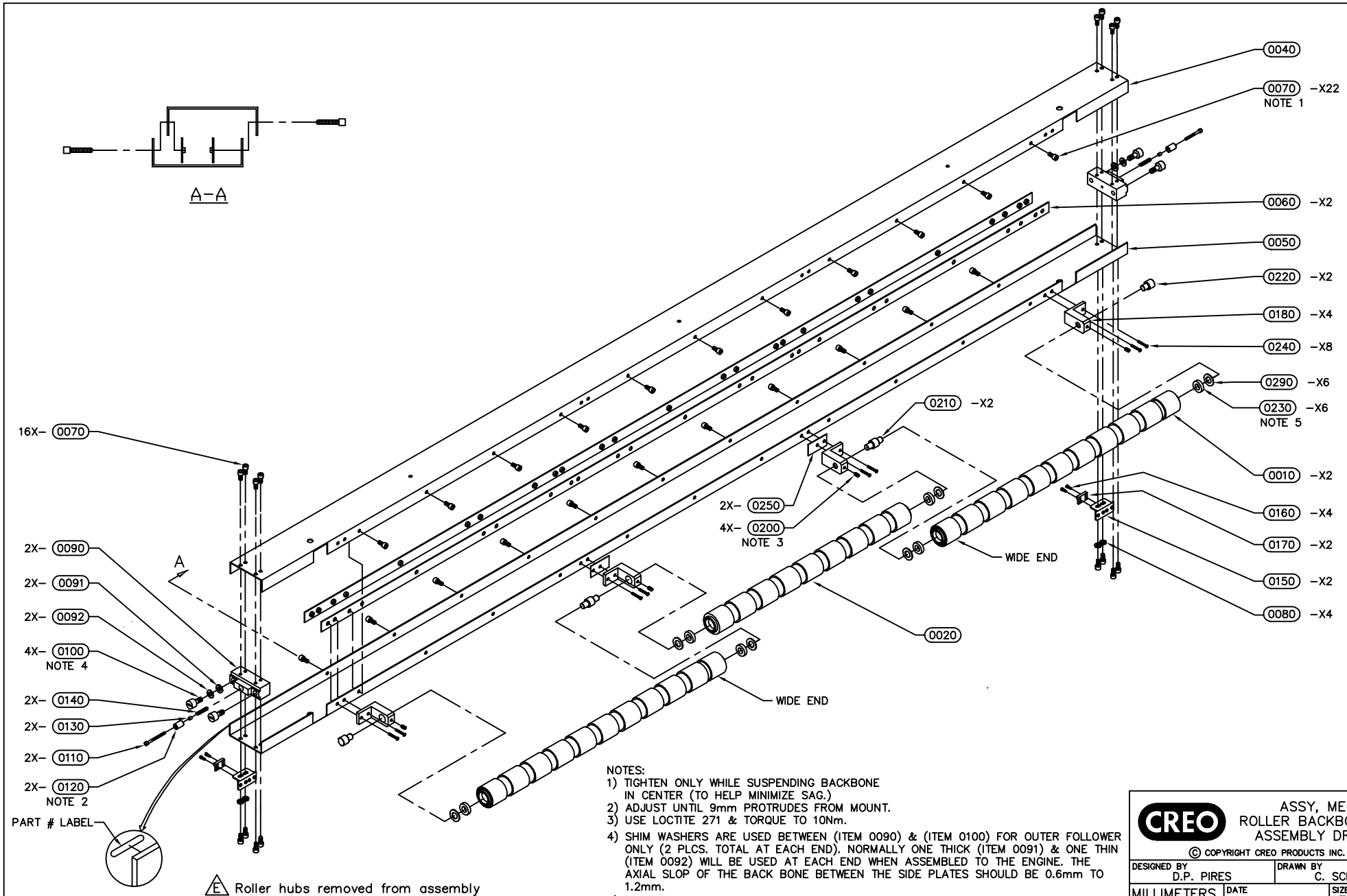


E Roller hubs removed from assembly

NOTES:
1) TIGHTEN ONLY WHILE SUSPENDING BACKBONE IN CENTER (TO HELP MINIMIZE SAG.)
2) ADJUST UNTIL 9mm PROTRUDES FROM MOUNT.
3) USE LOCTITE 271 & TORQUE TO 10Nm.
4) SHIM WASHERS ARE USED BETWEEN (ITEM 0090) & (ITEM 0100) FOR OUTER FOLLOWER ONLY (2 PLCS. TOTAL AT EACH END). NORMALLY ONE THICK (ITEM 0091) & ONE THIN (ITEM 0092) WILL BE USED AT EACH END WHEN ASSEMBLED TO THE ENGINE. THE AXIAL SLOP OF THE BACK BONE BETWEEN THE SIDE PLATES SHOULD BE 0.6mm TO 1.2mm.
5) PRESSFIT BEARINGS INTO PLACE

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
E	C085	1998: JAN: 21	R.MERLETTI	R.MERLETTI
F	E347	2001: AUG: 30	M.HERBERT	M.HERBERT

CREO

ASSY, MECH,
ROLLER BACKBONE, VLF
ASSEMBLY DRAWING

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DESIGNED BY	DRAWN BY
D.P. PIRES	C. SCHULTZ

MILLIMETERS UNLESS SPECIFIED	DATE	SIZE	SCALE
	1995: JAN: 10	B	1: 8

PART NO.	REV	DOC	SHEET	OF
50-1224B-F	AD	1	1	