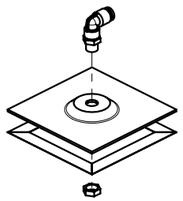
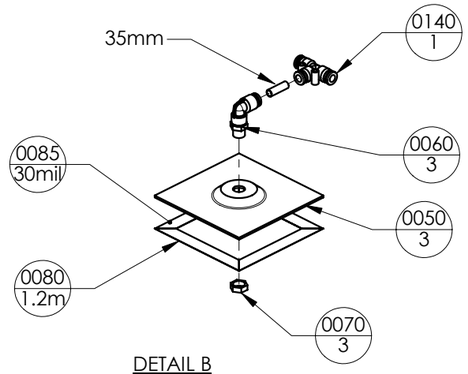
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DETAIL A
SCALE 1:5
TYP. 2 PLCS.



DETAIL B
SCALE 1:5

03 USED TO MOUNT GOPHER GUARD BRACKET, SEE SHEET 3.

02 USE LOCITTE 242

01 TORDUE 0.8 TO 1.0 NM. NO LOCITTE

RECOMENDED TORQUES
M3 SOCK PLATED 1.0 TO 1.2NM
M4 SOCK PLATED 2.5 TO 3.0NM
M4 BUTTON BLACK 2.0 TO 2.5NM
M5 BUTTON BLACK 2.5 TO 3.0NM

CLEAN THE AREA AROUND THE VACUUM HOLES AND THE DIMPLE PLATE WITH ISOPROPONAL BEFORE APPLING TAPE

MOUNT THE HAND VALVE (0010) BEFORE INSTALLING THE RIB (0020)

INSTALL ALL OF THE FLAT HEAD RIVETS AND CHECK THAT THE HEAD DOES NOT PROTRUDE BEFORE RIVITING THE BOTTON ON

INSTALL AND FULLY TEST THE VACUUM SYSTEM BEFORE RIVITING THE BOTTOM IN PLACE

USE THE M4 x 10 BOLTS (0210) TO ALIGN THE TOP AND BOTTOM SKINS BEFORE RIVITING.

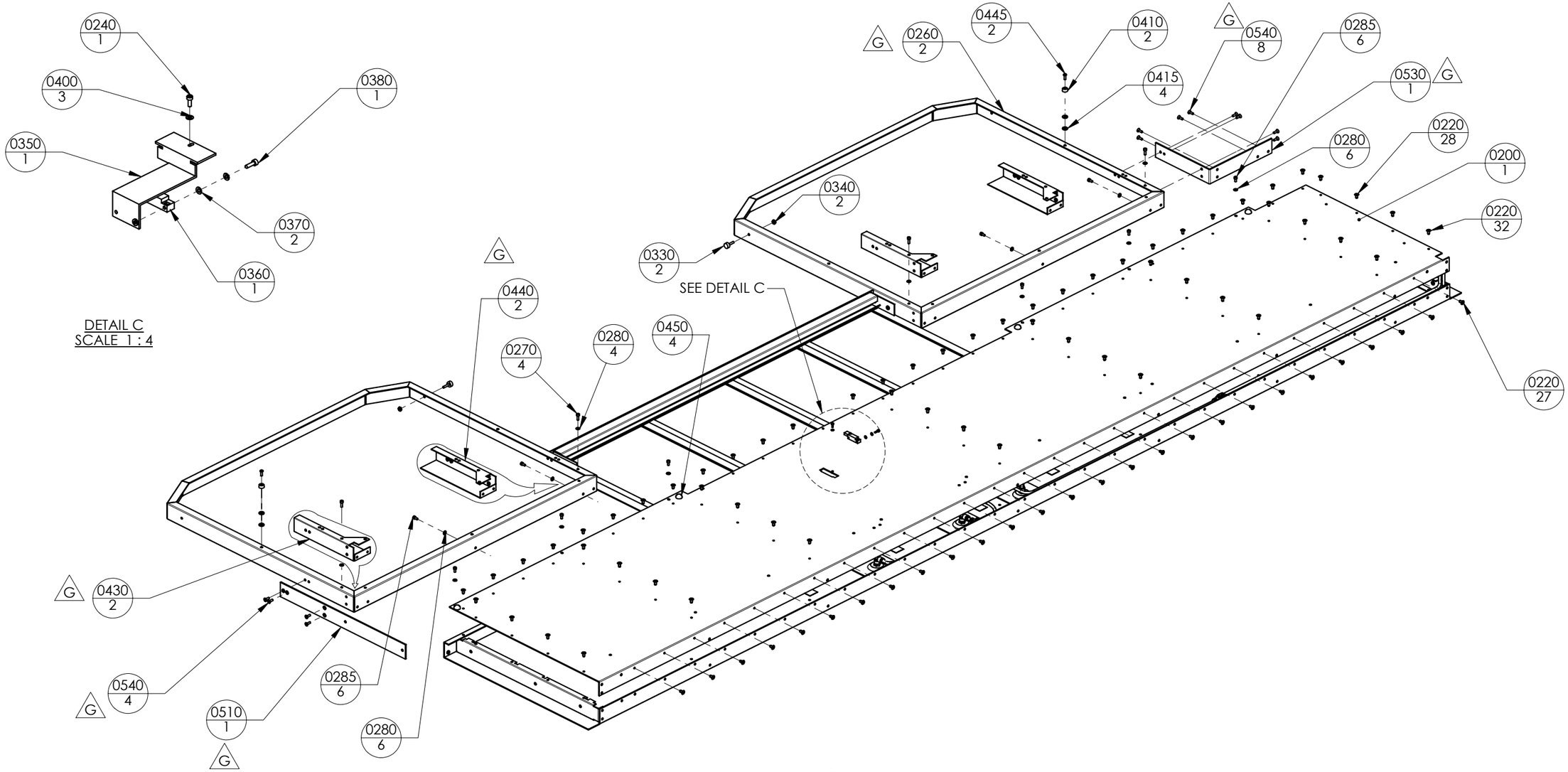
REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
G	E788	2002:SEPT:20	I.PRESS	M.HERBERT
F	E345	2001:SEP:17	D WOODBURN	P LAGODZKI

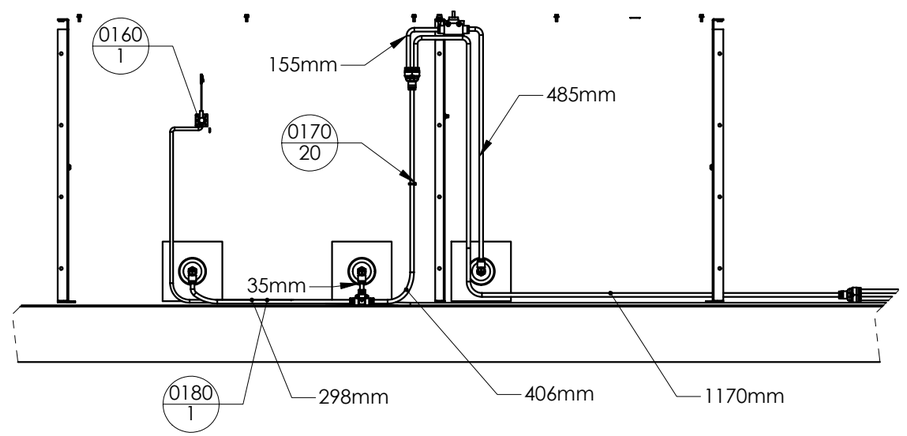
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MILLIMETERS UNLESS SPECIFIED	DATE: 1997:FEB:17	SIZE: B	SCALE: 1:7
PART NO. 50-1371B	REV: G	DOC: AD	SHEET: 1 OF 3





REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
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DRAWING CONVERTED TO SOLIDWORKS FORMAT
2000:MAY:05 BY- D. ZHU

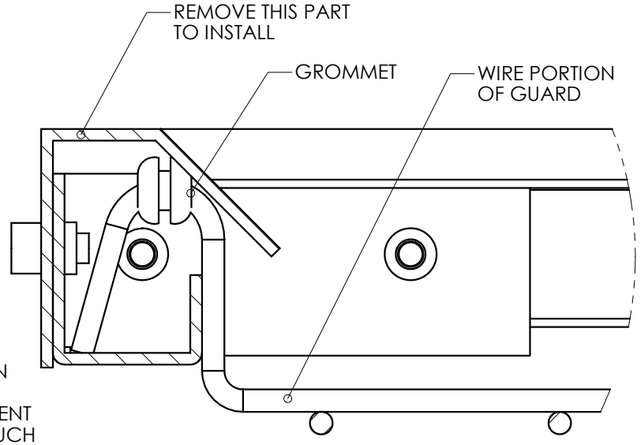
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5080,TSV
ASSEMBLY DRAWING

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MILLIMETERS UNLESS SPECIFIED	DATE: 1997:FEB:17	SIZE B	SCALE 1:10

PART NO.	REV	DOC	SHEET	OF
50-1371B	G	AD	2	3

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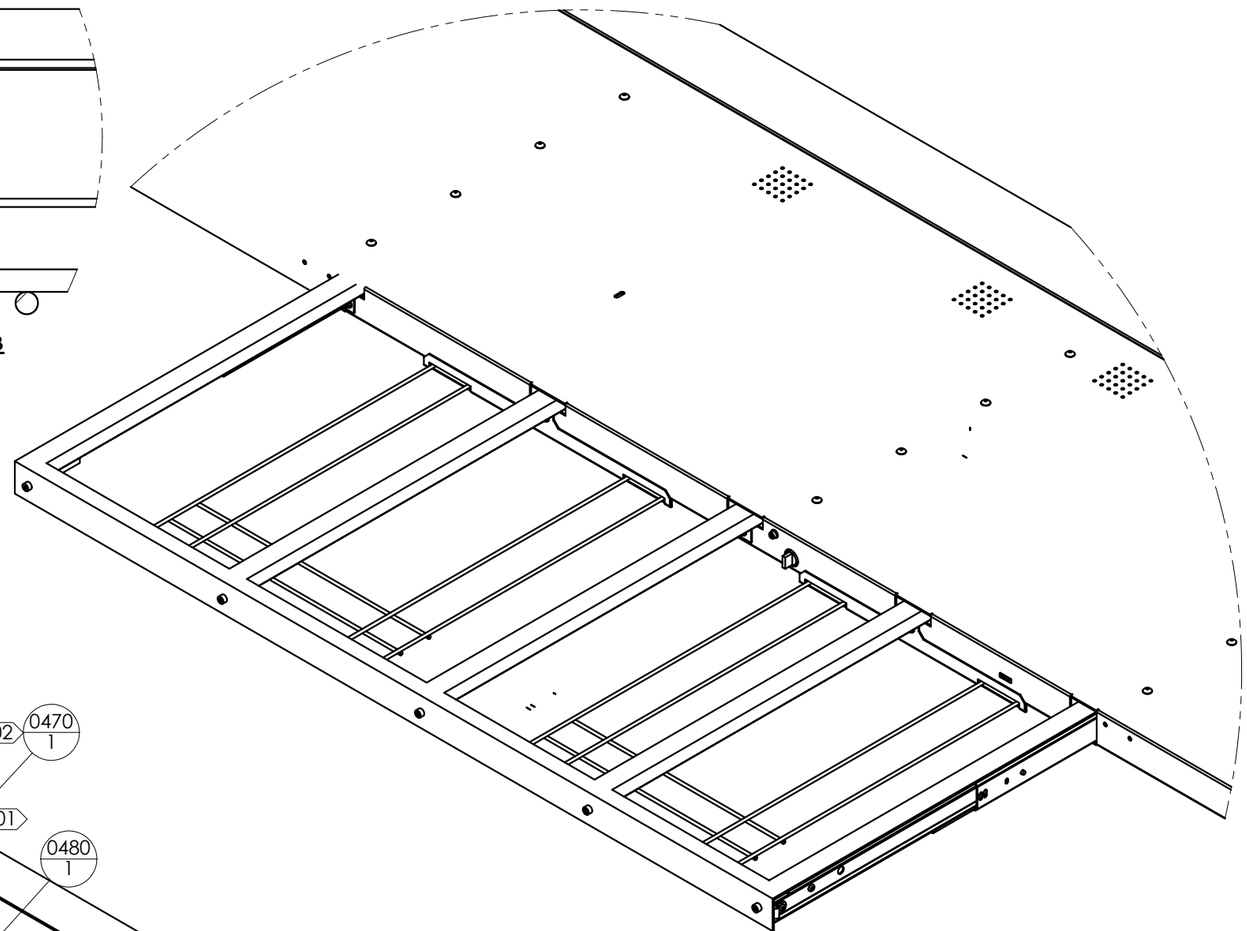


DETAIL B

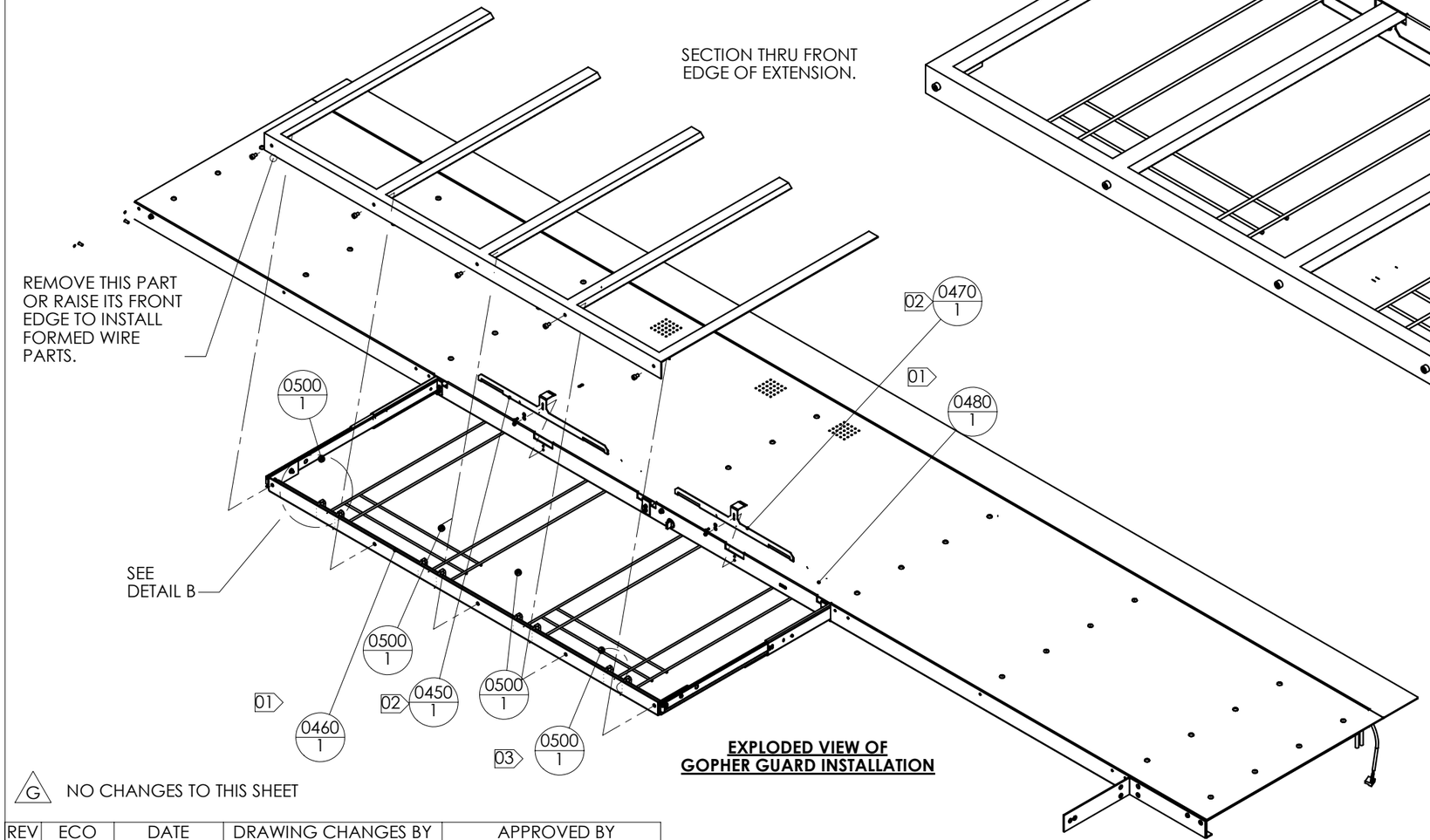
NOTES:

1. REAR WIRE PORTION OF GUARD IS ACTUALLY LOCATED ON THE UNDERSIDE OF THE TABLE WHEN VIEW IS NOT EXPLODED, SEE DETAIL C.
2. LEFT SIDE AND RIGHT SIDE OF GUARD ARE DIFFERENT WIDTHS, ITEMS 0470 AND 0450 ARE LABELED AS SUCH AND ARE NOT INTERCHANGEABLE.
3. INSTALL GROMMETS ITEMS 500 AT APEX OF WIRE BEND AS SHOWN IN DETAIL B.

SECTION THRU FRONT EDGE OF EXTENSION.



DETAIL C
UNEXPLODED TOP VIEW



EXPLODED VIEW OF
GOPHER GUARD INSTALLATION

G NO CHANGES TO THIS SHEET

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
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PART NO. 50-1371B	REV G	DOC AD	SHEET 3	OF 3