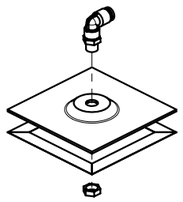
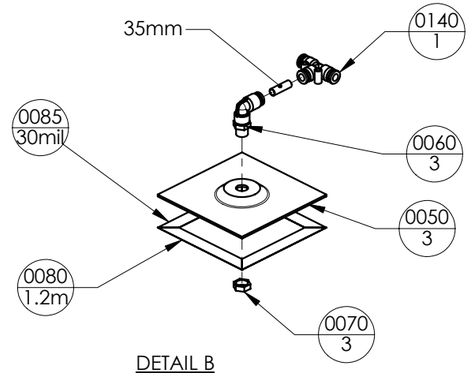
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DETAIL A
SCALE 1:5
TYP. 2 PLCS.



DETAIL B
SCALE 1:5

03 USED TO SECURE GOPHER GUARD BRACKETS, SEE SHEET 3.

02 USE LOCITTE 242

01 TORDUE 0.8 TO 1.0 NM. NO LOCITTE

RECOMENDED TORQUES
M3 SOCK PLATED 1.0 TO 1.2NM
M4 SOCK PLATED 2.5 TO 3.0NM
M4 BUTTON BLACK 2.0 TO 2.5NM
M5 BUTTON BLACK 2.5 TO 3.0NM

CLEAN THE AREA AROUND THE VACUUM HOLES AND THE DIMPLE PLATE WITH ISOPROPONAL BEFORE APPLING TAPE

MOUNT THE HAND VALVE (0010) BEFORE INSTALLING THE RIB (0020)

INSTALL ALL OF THE FLAT HEAD RIVETS AND CHECK THAT THE HEAD DOES NOT PROTRUDE BEFORE RIVITING THE BOTTON ON

INSTALL AND FULLY TEST THE VACUUM SYSTEM BEFORE RIVITING THE BOTTOM IN PLACE

USE THE M4 x 10 BOLTS (0210) TO ALIGN THE TOP AND BOTTOM SKINS BEFORE RIVITING.

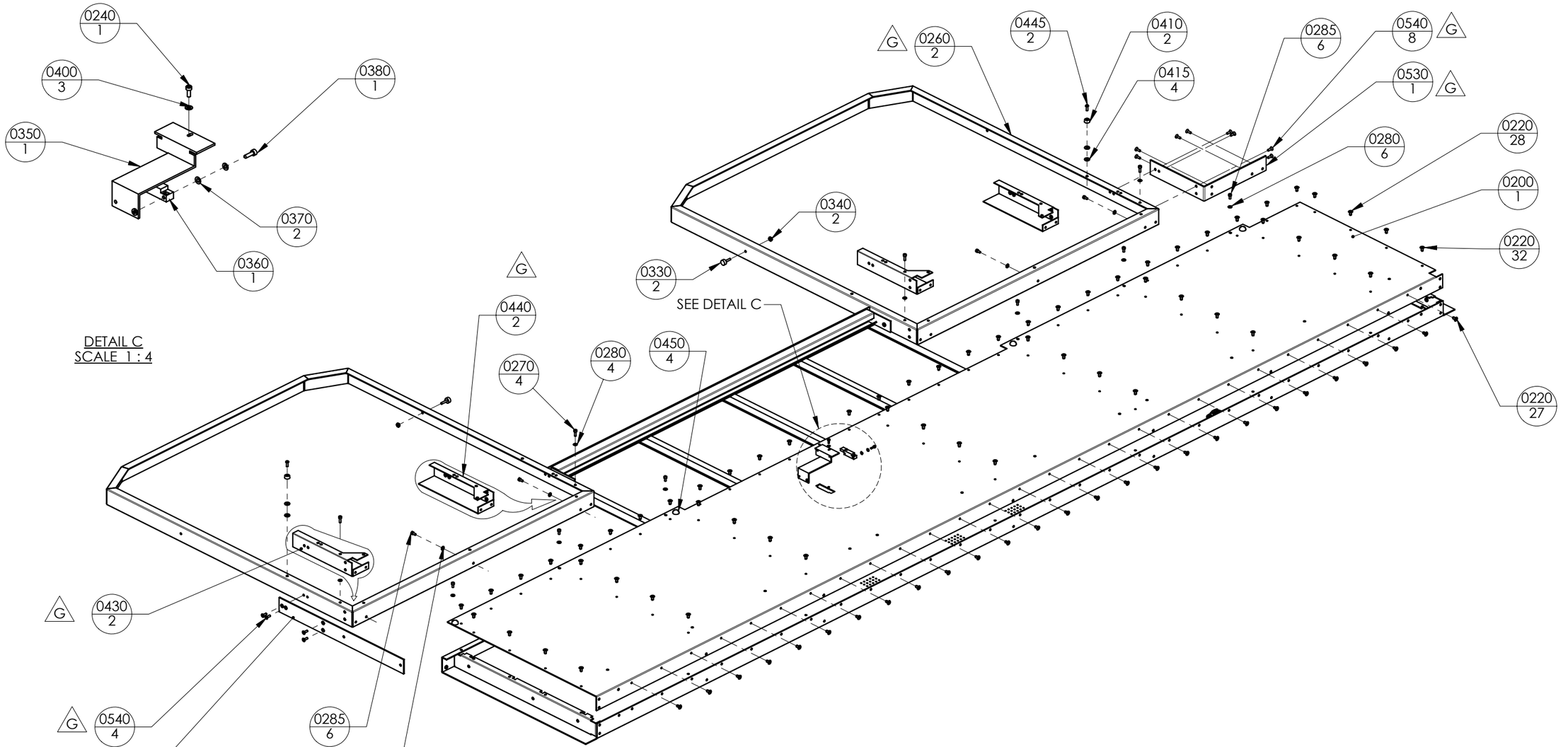
REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
G	E788	2002:SEPT:23	I.PRESS	M.HERBERT
F	E345	2001:SEP:14	D WOODBURN	P LAGODZKI

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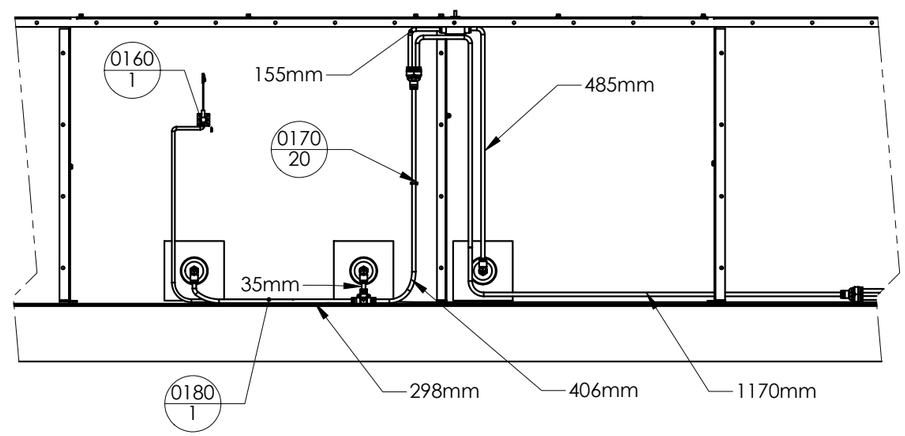
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K.WATKINSON	L.WONG		
MILLIMETERS UNLESS SPECIFIED	DATE: 1997:FEB:17	SIZE B	SCALE 1:7
PART NO. 50-1373B	REV G	DOC AD	SHEET 1 OF 3



DETAIL C
SCALE 1 : 4



DRAWING CONVERTED TO SOLIDWORKS FORMAT
2000:MAY:05 BY - D. ZHU

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
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F	E345	2001:SEP:14	D WOODBURN	P LAGODZKI

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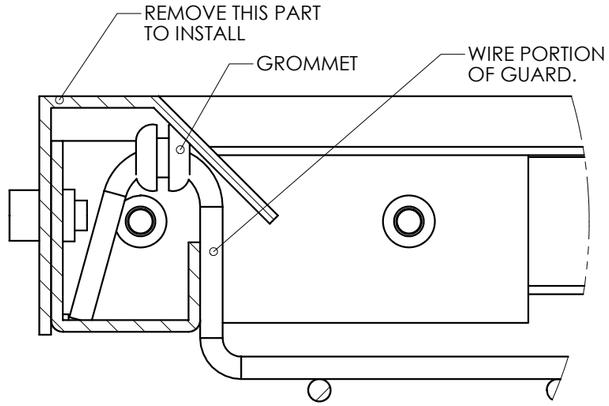
LOAD/UNLOAD TABLE
5880,TSV
ASSEMBLY DRAWING

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K. WATKINSON	L. WONG			
MILLIMETERS UNLESS SPECIFIED	DATE: 1997:FEB:17	SIZE B	SCALE 1:10	
PART NO. 50-1373B	REV G	DOC AD	SHEET 2	OF 3

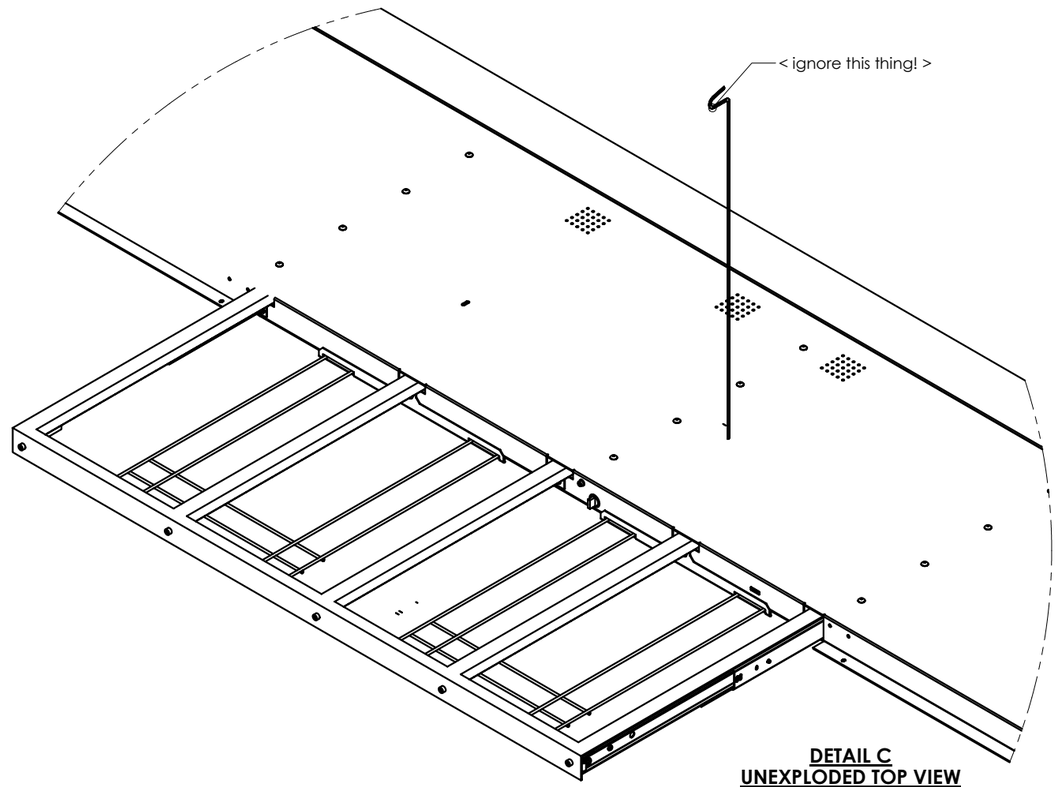
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NOTES:

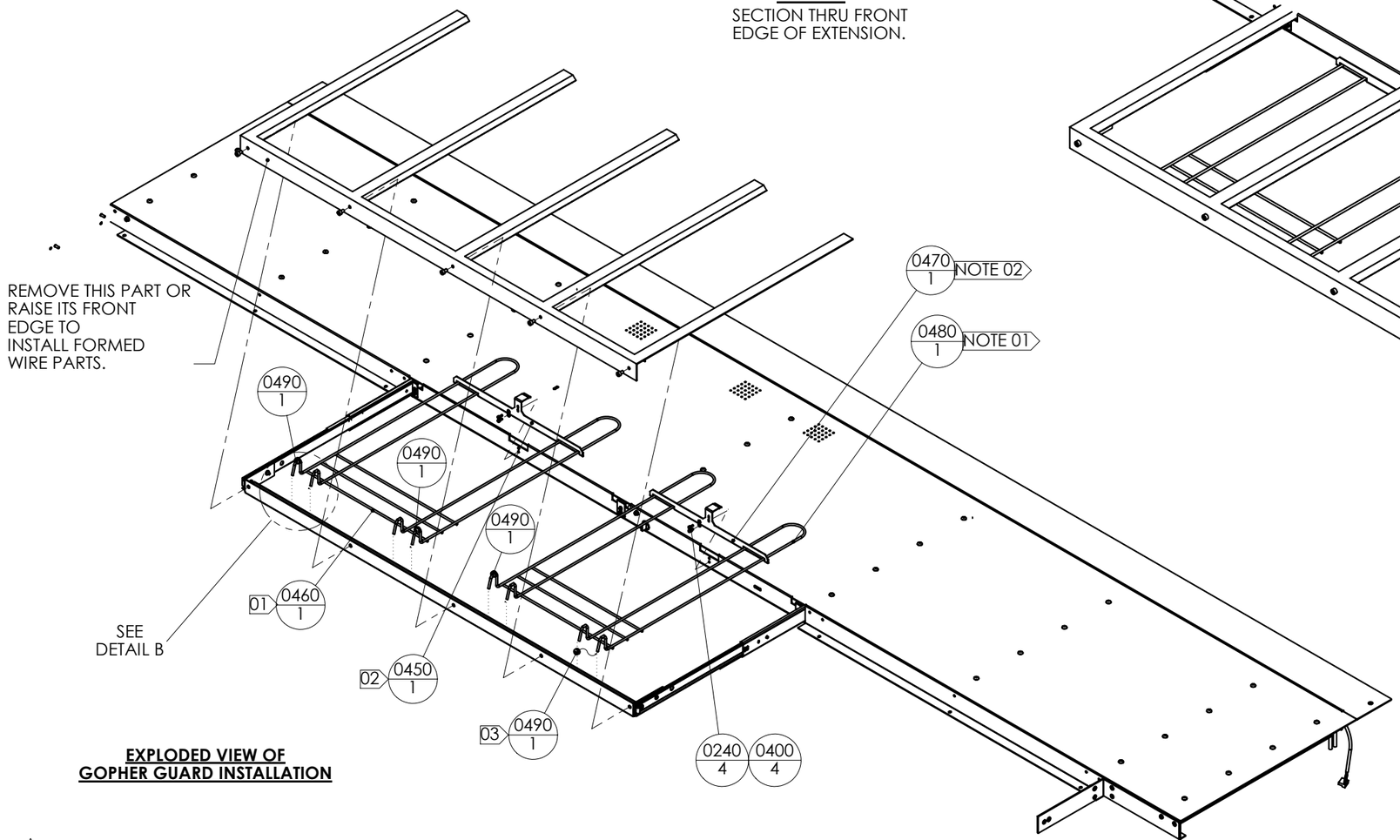
1. REAR WIRE PORTION OF GUARD IS ACTUALLY LOCATED ON THE UNDERSIDE OF THE TABLE WHEN VIEW IS NOT EXLODED, SEE DETAIL C.
2. LEFT SIDE AND RIGHT SIDES OF GUARD ARE DIFFERENT WIDTHS, ITEMS 0470 AND 0450 ARE LABELED AS SUCH AND ARE NOT INTERCHANGEABLE.
3. INSTALL GROMMETS ITEMS 0490 AT APEX OF WIRE BEND AS SHOWN IN DETAIL B.



DETAIL B
SECTION THRU FRONT EDGE OF EXTENSION.



DETAIL C
UNEXPLODED TOP VIEW



EXPLODED VIEW OF
GOPHER GUARD INSTALLATION

G NO CHANGES TO THIS SHEET

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MILLIMETERS UNLESS SPECIFIED	DATE: 2001:SEP:14	SIZE B	SCALE 1:10	
PART NO. 50-1373B	REV G	DOC AD	SHEET 3	OF 3