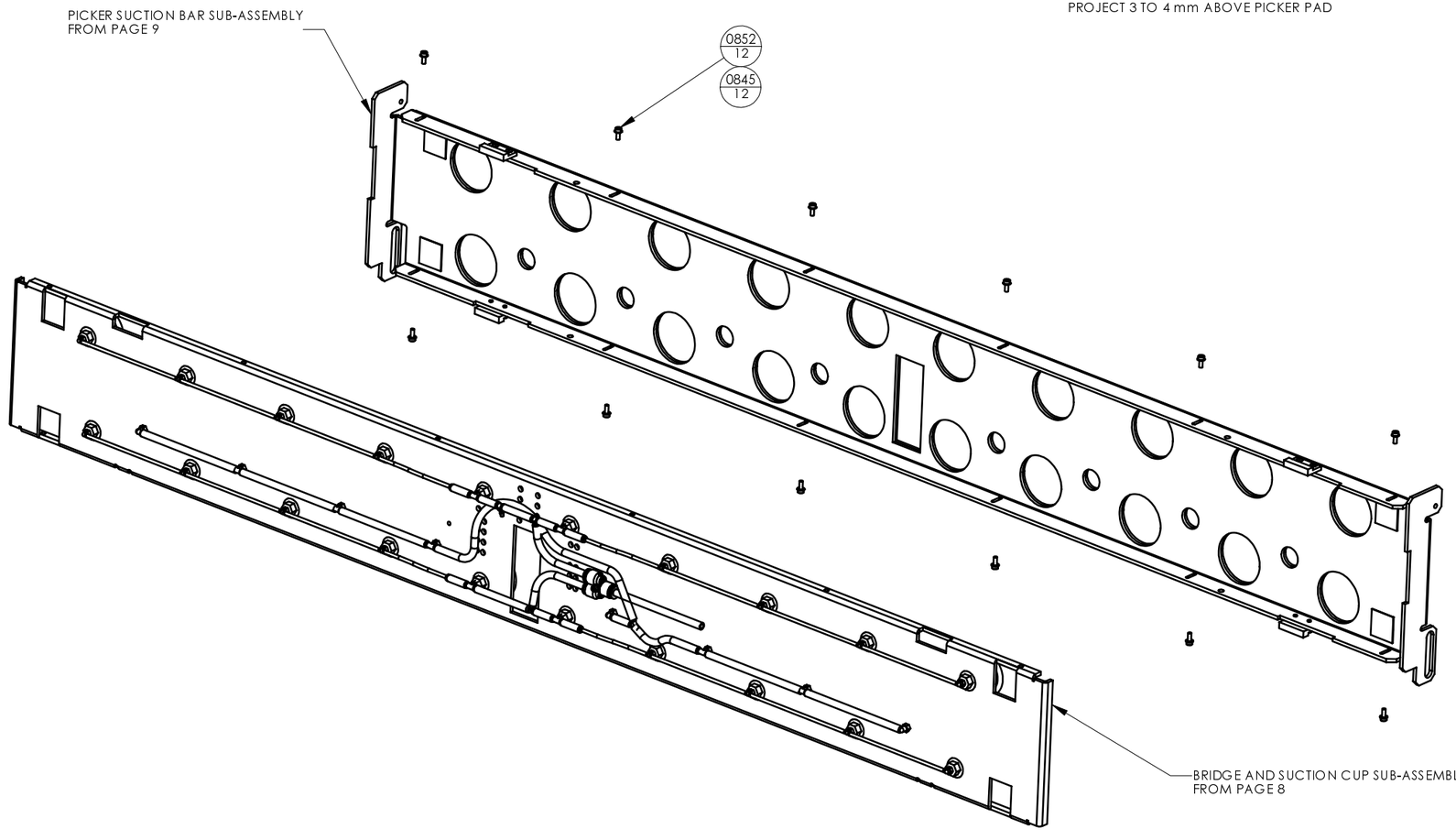


ADJUST BRIDGE SO THAT SUCTION CUPS
PROJECT 3 TO 4 mm ABOVE PICKER PAD

PICKER SUCTION BAR SUB-ASSEMBLY
FROM PAGE 9

0852
12

0845
12



BRIDGE AND SUCTION CUP SUB-ASSEMBLY
FROM PAGE 8

MAXIMUM 1.0mm OF TWIST
PERMITTED ON COMPLETED
SUB-ASSEMBLY

R NO CHANGES THIS SHEET

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
P	C 444	28 SEPT 1998	S MONTAGUE	S MONTAGUE
R	C514	04 NOV 1998	S MONTAGUE	S MONTAGUE

FINISH

MATERIAL

THIRD ANGLE PROJECTION

DEBURR 0.25mm MAX

UNLESS SPECIFIED ALL MACHINED SURFACES TO BE ✓

TOLERANCES UNLESS NOTED

LINEAR	ANGULAR °
X. ± X.	X. ± X.
X.X ± X.X	X.X ± X.X
X.XX ± X.XX	X.XX ± X.XX
X.XXX ± X.XXX	IMPLIED 90° ± X.XX

CREO

PICKER ASSEMBLY
SUCTION BAR SUB-ASSEMBLY
TS-AUTO

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DESIGNED BY IAN GARBEN | DRAWN BY IAN GARBEN

MILLIMETERS UNLESS SPECIFIED | DATE 18 JUNE 1997 | SIZE C | SCALE 1:1

PART NO. 50-1448A | REV R | DOC AD | SHEET 12 | OF 19