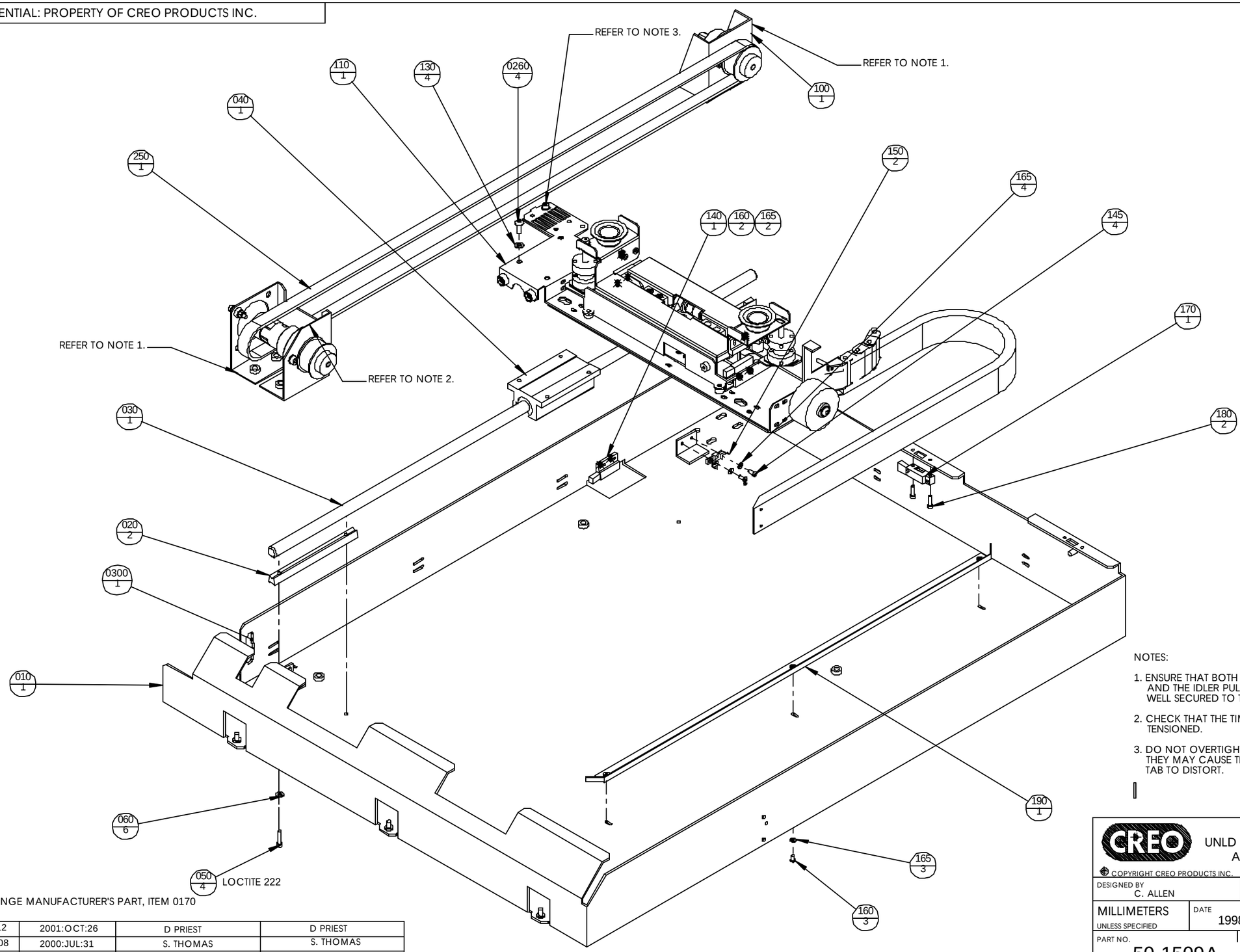
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CHANGE MANUFACTURER'S PART, ITEM 0170

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
F	E312	2001:OCT:26	D PRIEST	D PRIEST
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NOTES:

1. ENSURE THAT BOTH THE MOTOR MOUNT AND THE IDLER PULLEY ASSEMBLIES ARE WELL SECURED TO THE UNLOAD PAN.
2. CHECK THAT THE TIMING BELT IS PROPERLY TENSIONED.
3. DO NOT OVERTIGHTEN BELT CLAMPS AS THEY MAY CAUSE THE POSITION OF THE TAB TO DISTORT.

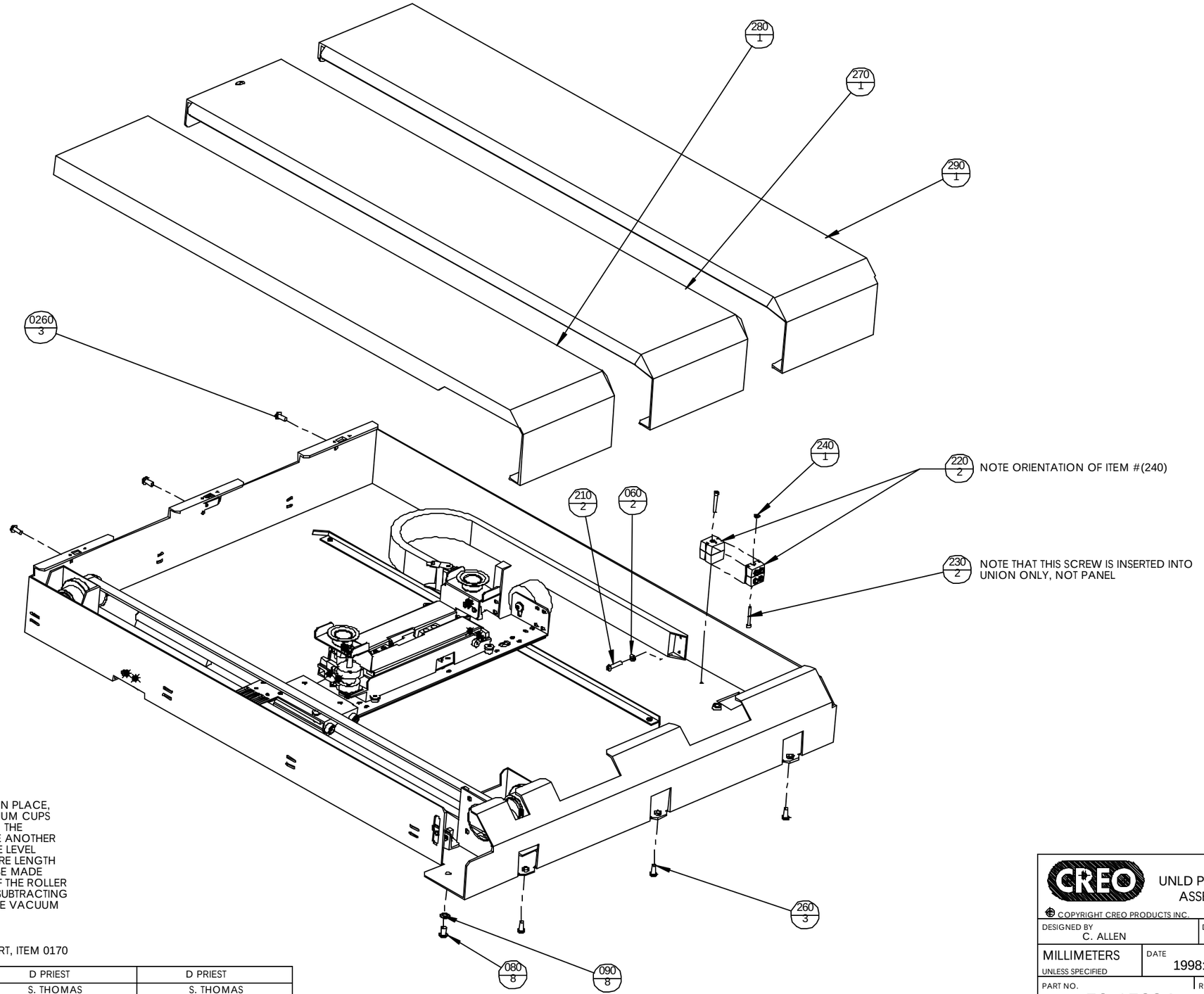
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ASSY, MECH,
UNLD PAN, NON-ROTATE, TS-A
ASSEMBLY DRAWING

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NOTES:

4. WITH THE UNLOAD PAN COVERS IN PLACE, CHECK THE HEIGHT OF THE VACUUM CUPS ALONG THE LENGTH OF THE PAN. THE CUPS SHOULD BE EVEN WITH ONE ANOTHER AND BETWEEN 1-3 mm BELOW THE LEVEL OF THE COVERS ALONG THE ENTIRE LENGTH OF TRAVEL. ADJUSTMENTS CAN BE MADE USING THE VERTICAL POSITION OF THE ROLLER WHEEL AND/OR BY ADDING OR SUBTRACTING THE NUMBER OF SHIMS UNDER THE VACUUM CUP CYLINDERS.

A CHANGE MANUFACTURER'S PART, ITEM 0170

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F	E312	2001:OCT:26	D PRIEST	D PRIEST
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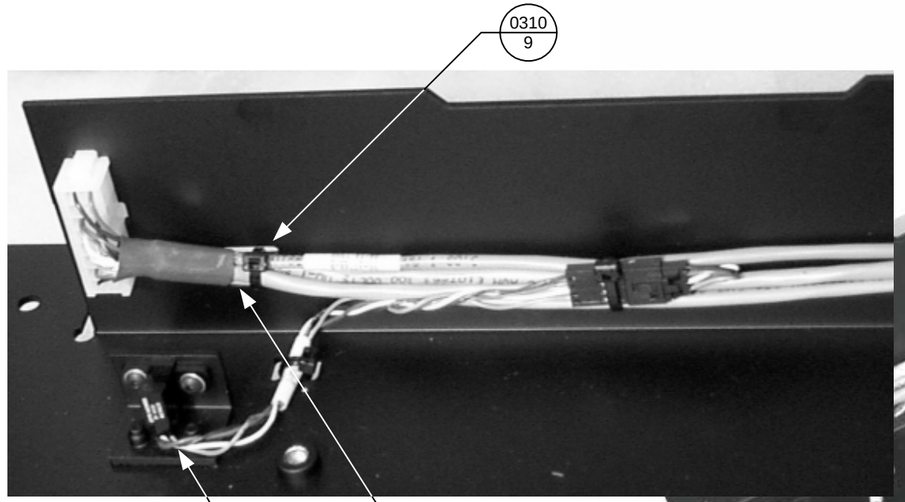
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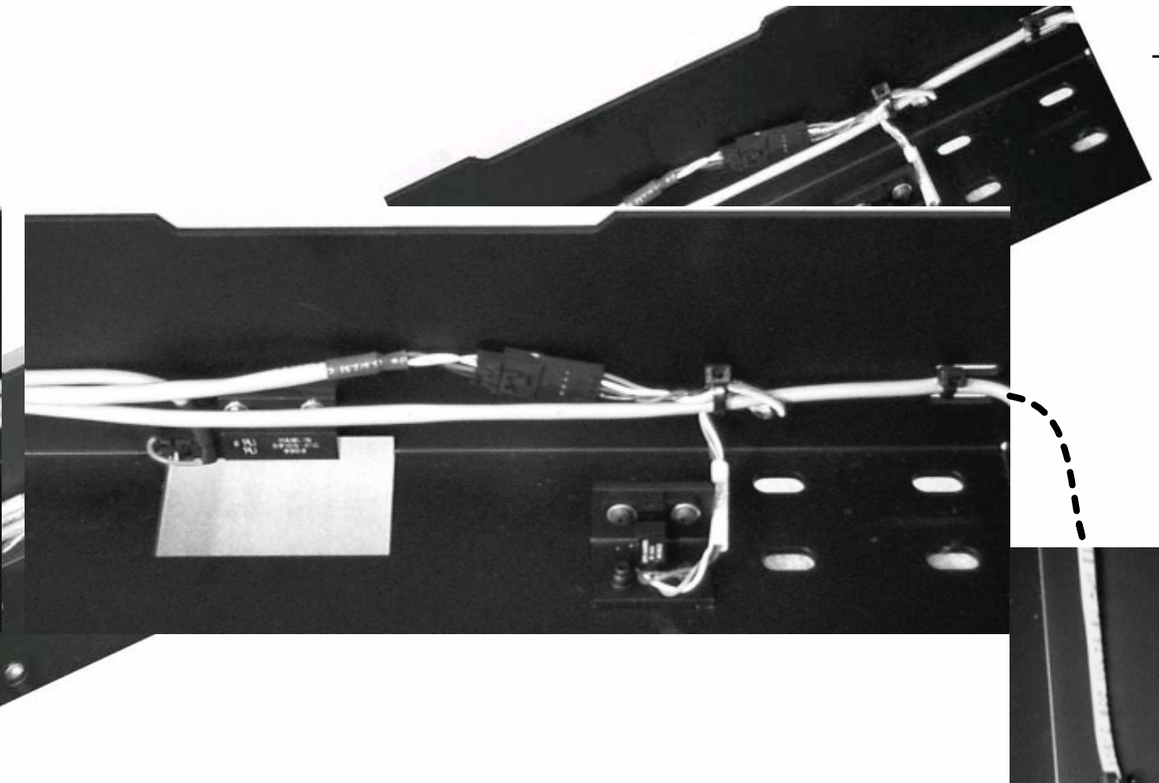
ASSY, MECH,
UNLD PAN, NON-ROTATE, TS-A
ASSEMBLY DRAWING

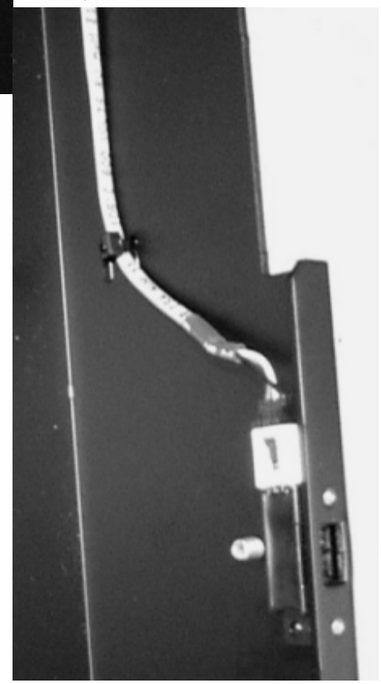
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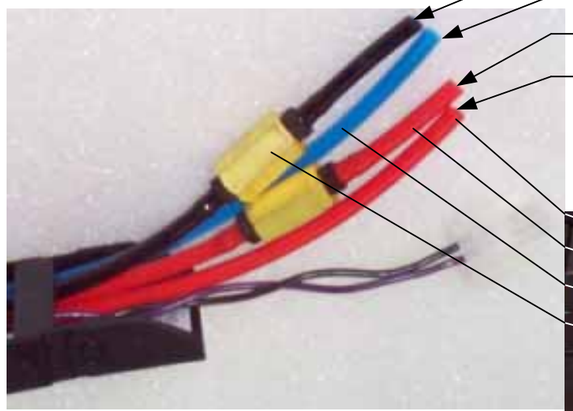
PART NO.	REV	DOC	SHEET	OF
50-1509A — F	AD	2	3	



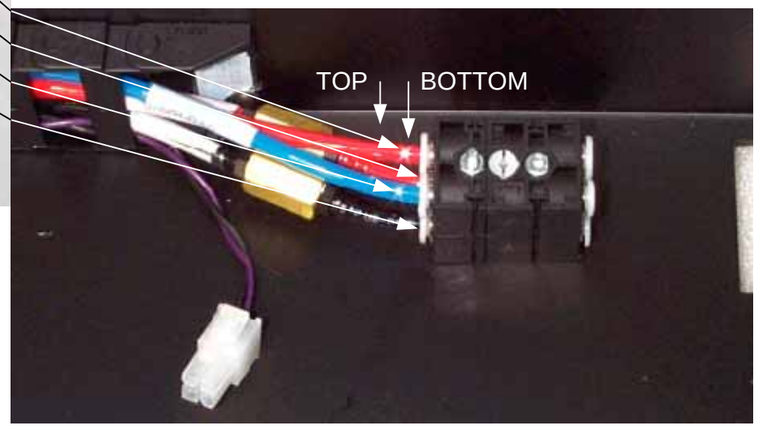




CUPS DOWN, BLK
VACUUM SENSOR, BLU
CUPS UP, RED
VACUUM, RED



TUBING ATTACHMENT



F NO CHANGES THIS SHEET

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E	D708	2000:JUL:31	S. THOMAS	S. THOMAS

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ASSY,MECH,
UNLD PAN NON-ROTATE, TS-A
ASSEMBLY DRAWING

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