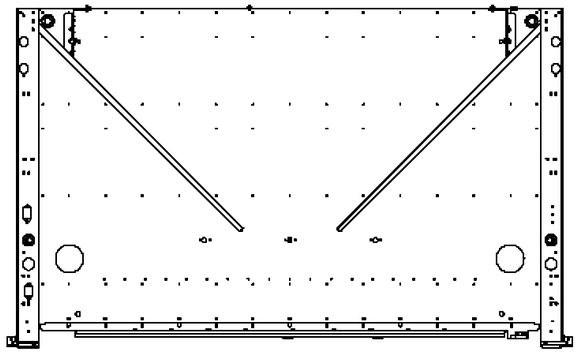
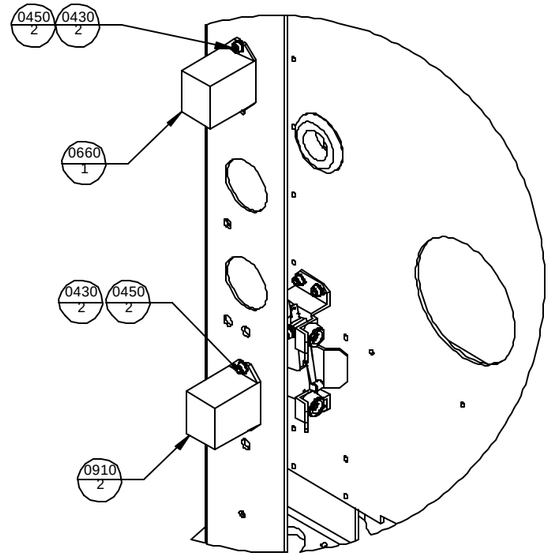
NOTES:

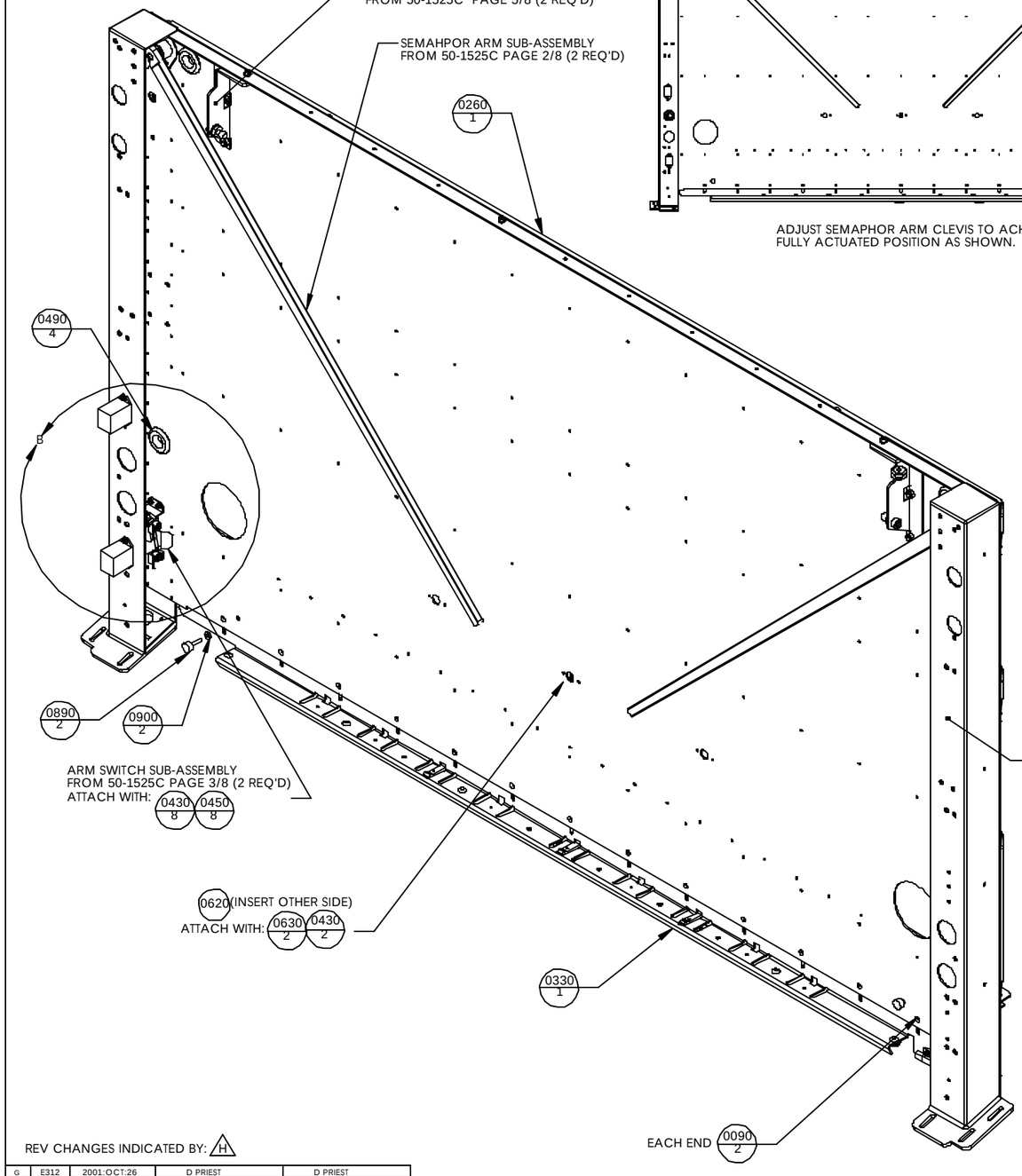
1. ALL PNEUMATIC TUBING TO HAVE LABELS ATTACHED 50-75 MM FROM ALL ENDS, DISCONNECTION POINTS OR ANY OTHER NECESSARY LOCATION.

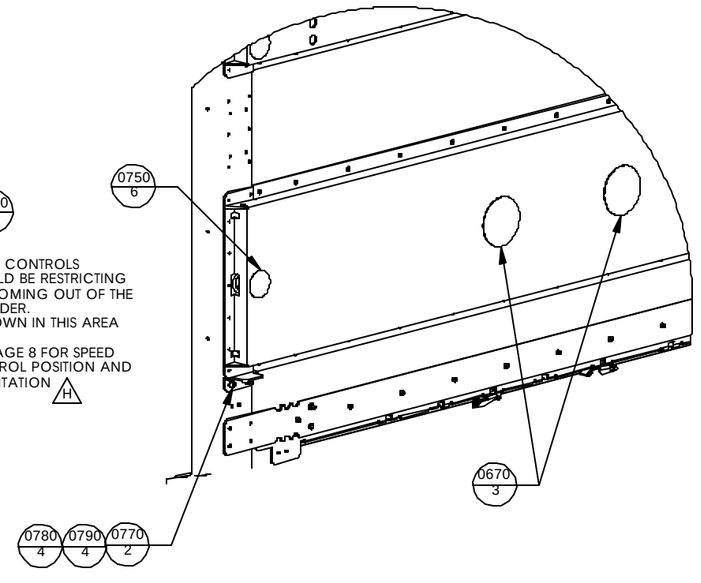


ADJUST SEMAPHOR ARM CLEVIS TO achieve A FULLY ACTUATED POSITION AS SHOWN.



DETAIL B
SCALE 1 : 2





REV CHANGES INDICATED BY: H

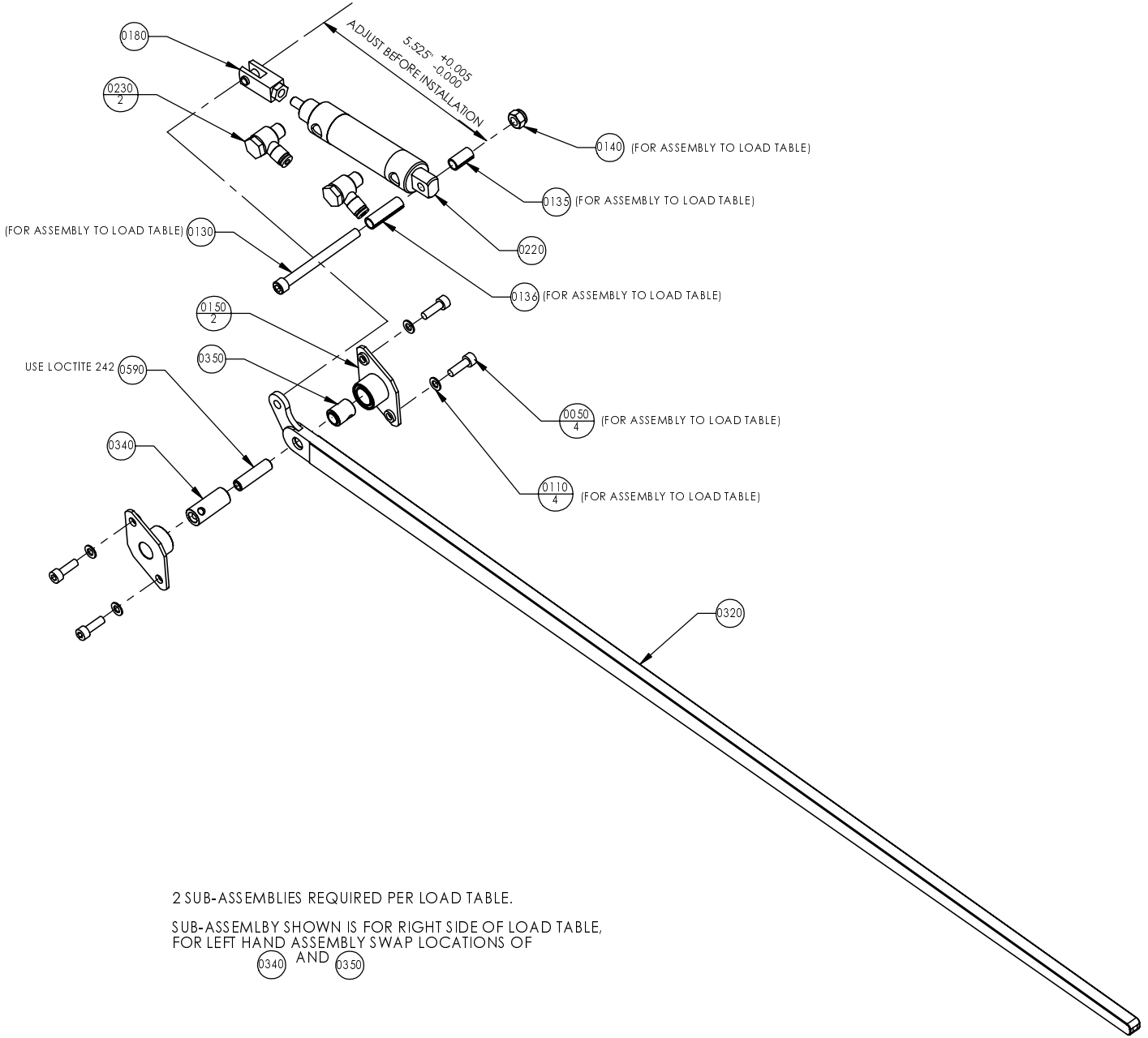
REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
G	E312	2001:OCT:26	D PRIEST	D PRIEST
H	E245	27:JULY:2001	S THOMAS	S THOMAS

CREO

LOAD TABLE ASSEMBLY
FINAL ASSEMBLY DETAIL
TS-AUTO

© COPYRIGHT CREO PRODUCTS INC.

DESIGNED BY	DRAWN BY		
IAN GARBEN	S THOMAS		
MILLIMETERS UNLESS SPECIFIED	DATE 21 JAN 2000	SIZE C	SCALE 1:4
PART NO. 50-1525C — H	REV AD	DOC 1	SHEET 8 OF



2 SUB-ASSEMBLIES REQUIRED PER LOAD TABLE.

SUB-ASSEMLBY SHOWN IS FOR RIGHT SIDE OF LOAD TABLE,
FOR LEFT HAND ASSEMBLY SWAP LOCATIONS OF
0340 AND 0350

H NO CHANGES THIS SHEET

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
H	E245	27 JULY 2001	S THOMAS	S THOMAS
G	E312	2001:OCT26	D PRIEST	D PRIEST

CREO

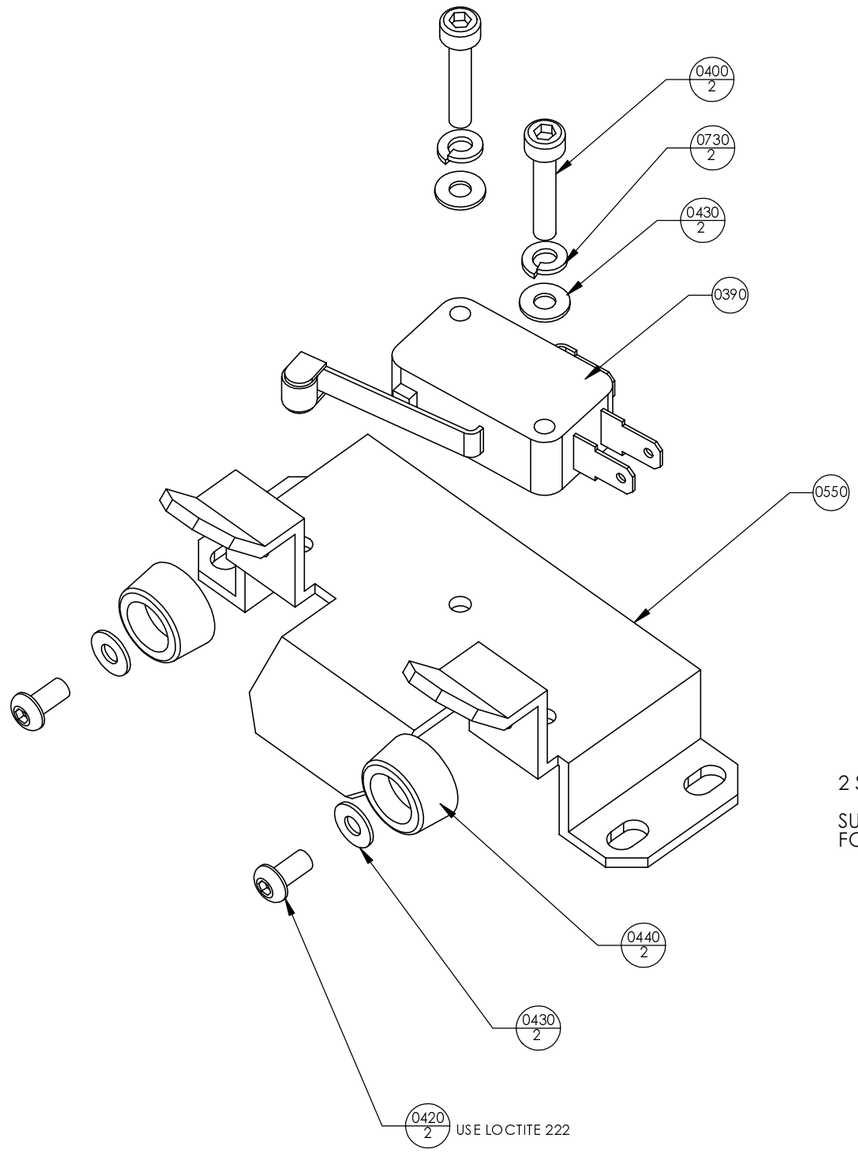
LOAD TABLE ASSEMBLY
SEMAPHOR ARM DETAIL
TS-AUTO

© COPYRIGHT CREO PRODUCTS INC.

DESIGNED BY	DRAWN BY
IAN GARBEN	S THOMAS

MILLIMETERS UNLESS SPECIFIED	DATE	SIZE	SCALE
	21 JAN 2000	C	1:2

PART NO.	REV	DOC	SHEET	OF
50-1525C—H AD			2	8



2 SUB-ASSEMBLIES REQUIRED PER LOAD TABLE.

SUB-ASSEMBLY SHOWN IS FOR RIGHT SIDE OF LOAD TABLE,
FOR LEFT HAND ASSEMBLY FLIP OVER ITEM 0390

H NO CHANGES THIS SHEET

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
H	E245	27 JULY 2001	S THOMAS	S THOMAS
G	E312	2001:OCT:26	D PRIEST	D PRIEST

CREO

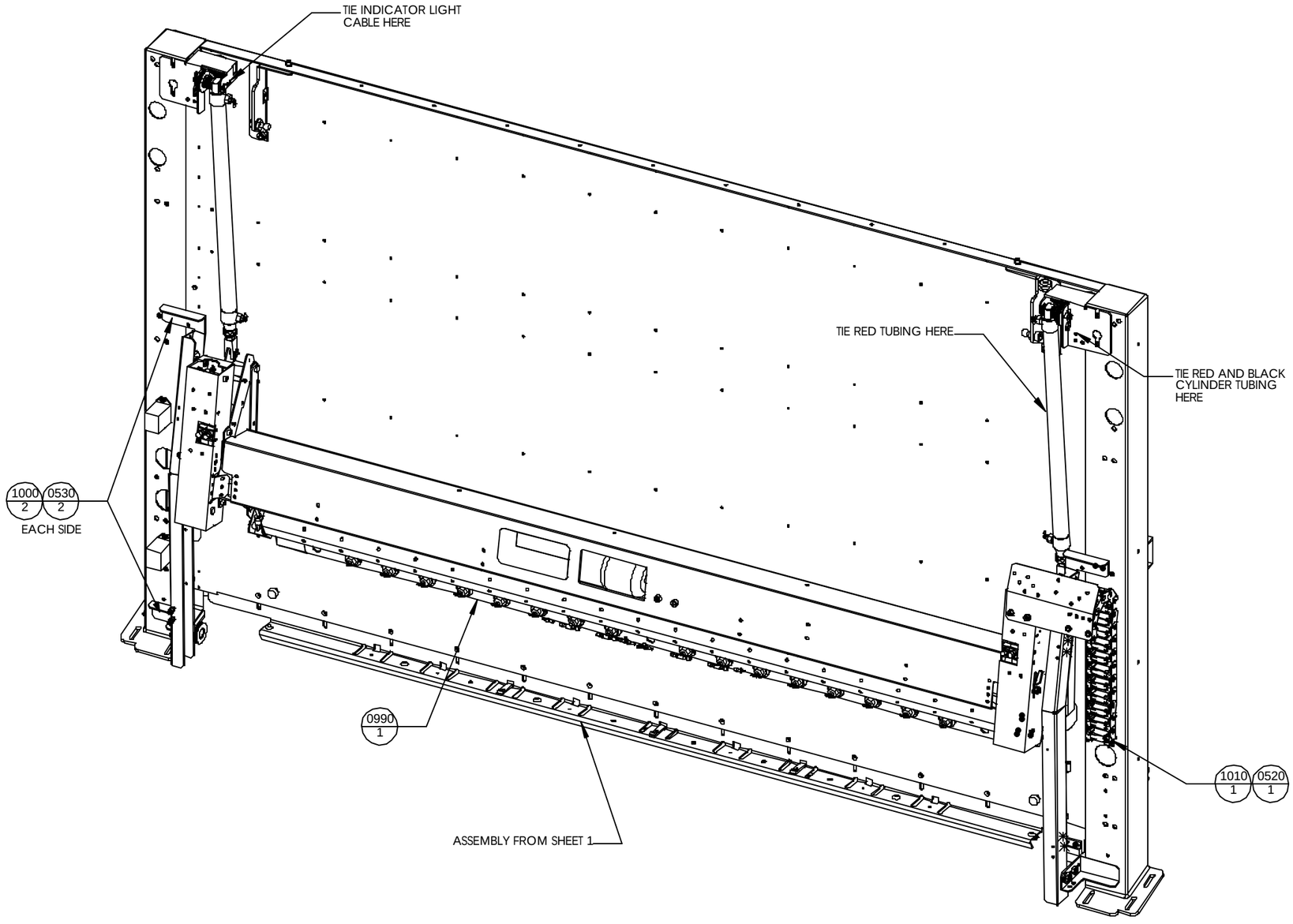
LOAD TABLE ASSEMBLY
ARM SWITCH DETAIL
TS-AUTO

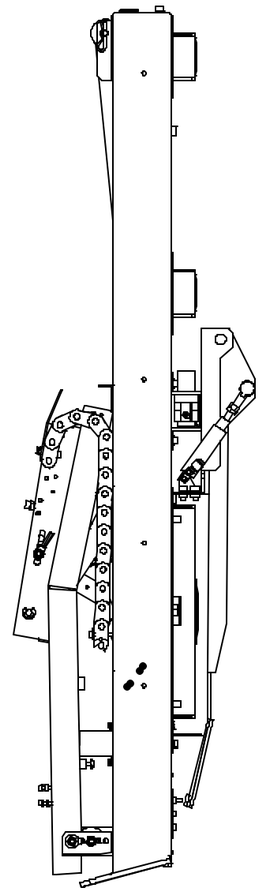
© COPYRIGHT CREO PRODUCTS INC.

DESIGNED BY	DRAWN BY		
IAN GARBEN	S THOMAS		
MILLIMETERS UNLESS SPECIFIED	DATE 21 JAN 2000	SIZE C	SCALE 2:1

PART NO. 50-1525C — H AD 3 8 (REV | DOC | SHEET | OF)

CONFIDENTIAL: PROPERTY OF CREO PRODUCTS INC.





NO CHANGES THIS SHEET

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
H	E245	27 JULY 2001	S THOMAS	S THOMAS
G	E312	2001:OCT:26	D PRIEST	D PRIEST

CREO

LOAD TABLE ASSEMBLY
V3 PICKER DETAIL
TS-AUTO

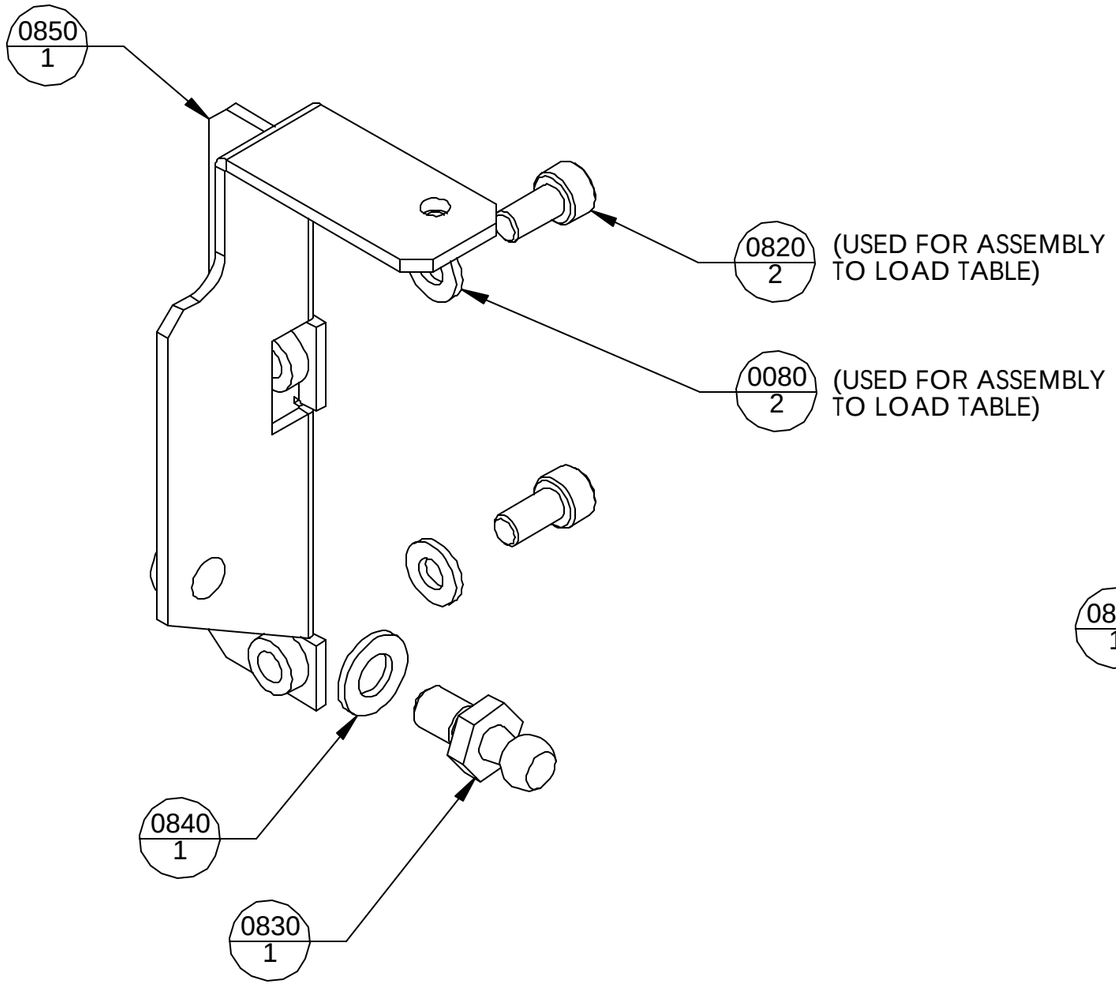
COPYRIGHT CREO PRODUCTS INC.

DESIGNED BY	DRAWN BY			
S MONTAGUE	S THOMAS			
MILLIMETERS UNLESS SPECIFIED	DATE 21 JAN 2000	SIZE B	SCALE 1:6	

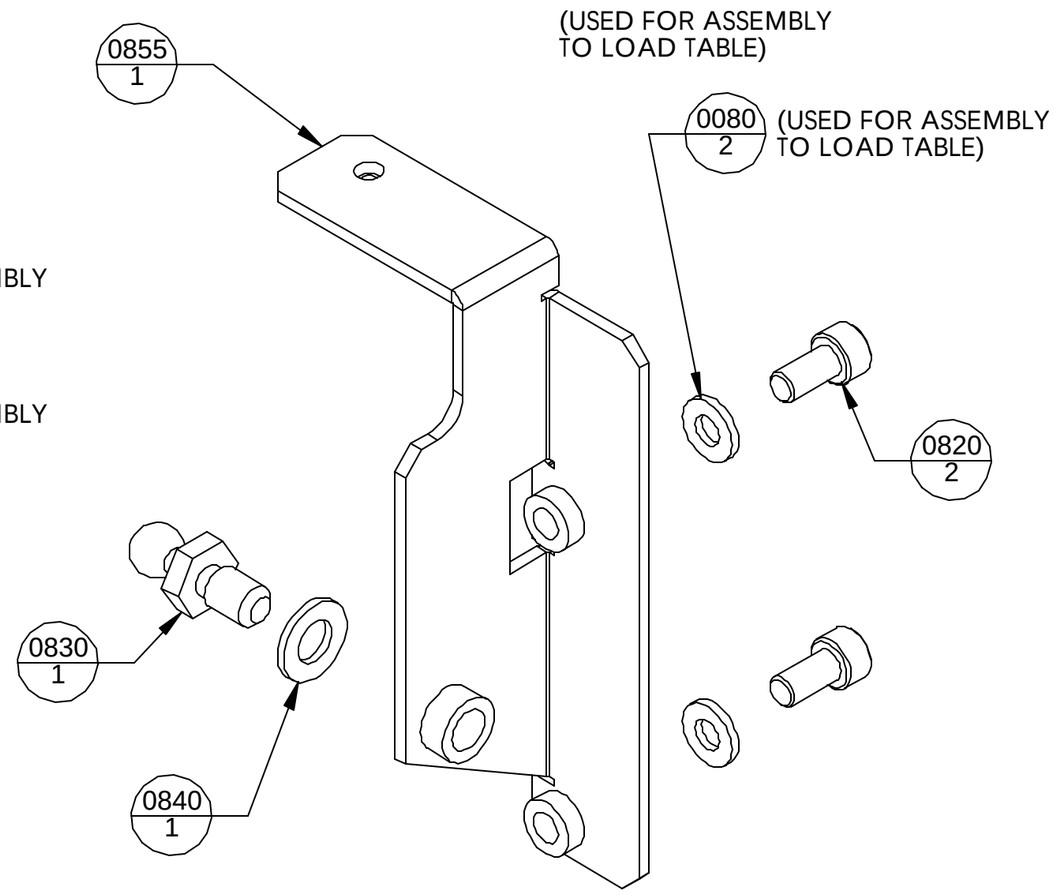
PART NO.	REV	DOC	SHEET	OF
50-1525C – H	AD	4	8	

CONFIDENTIAL: PROPERTY OF CREO PRODUCTS INC.

LEFT ASSEMBLY



RIGHT ASSEMBLY



H NO CHANGES THIS SHEET

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
H	E245	27 JULY 2001	STHOMAS	STHOMAS
G	E312	2001:OCT:26	D PRIEST	D PRIEST

CREO

LOAD TABLE ASSEMBLY
GAS STRUT MOUNT DETAIL
TS-AUTO

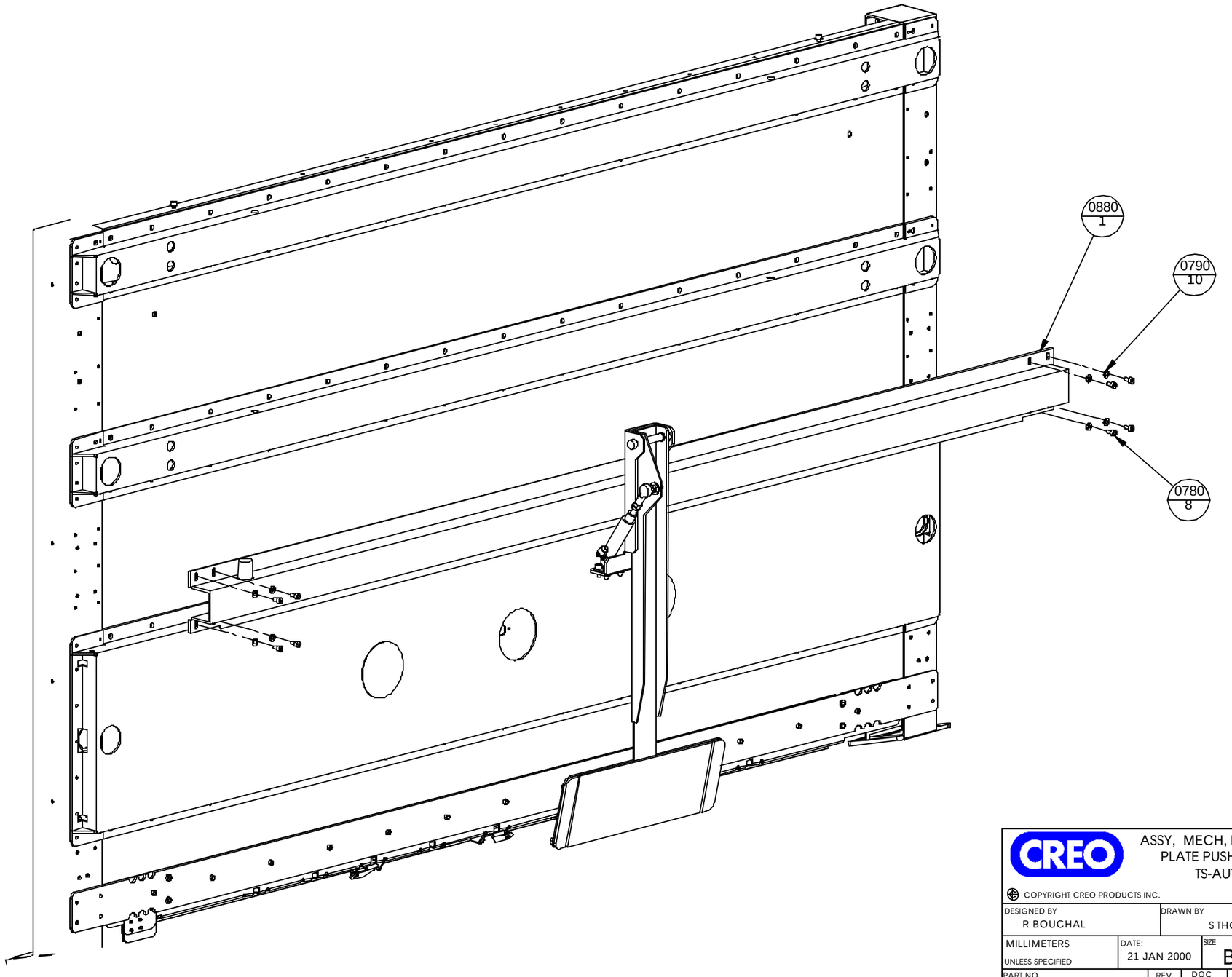
COPYRIGHT CREO PRODUCTS INC.

DESIGNED BY	DRAWN BY			
C. ALLEN	STHOMAS			
MILLIMETERS UNLESS SPECIFIED	DATE 21 JAN 2000	SIZE B	SCALE 1:1	
PART NO.	REV	DOC	SHEET	OF
50-1525C — H	AD	5	8	

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
G	E312	2001:OCT:26	D PRIEST	D PRIEST
H	E245	27 JULY 2001	STHOMAS	STHOMAS

CONFIDENTIAL: PROPERTY OF CREO PRODUCTS INC.

H NO CHANGES THIS SHEET

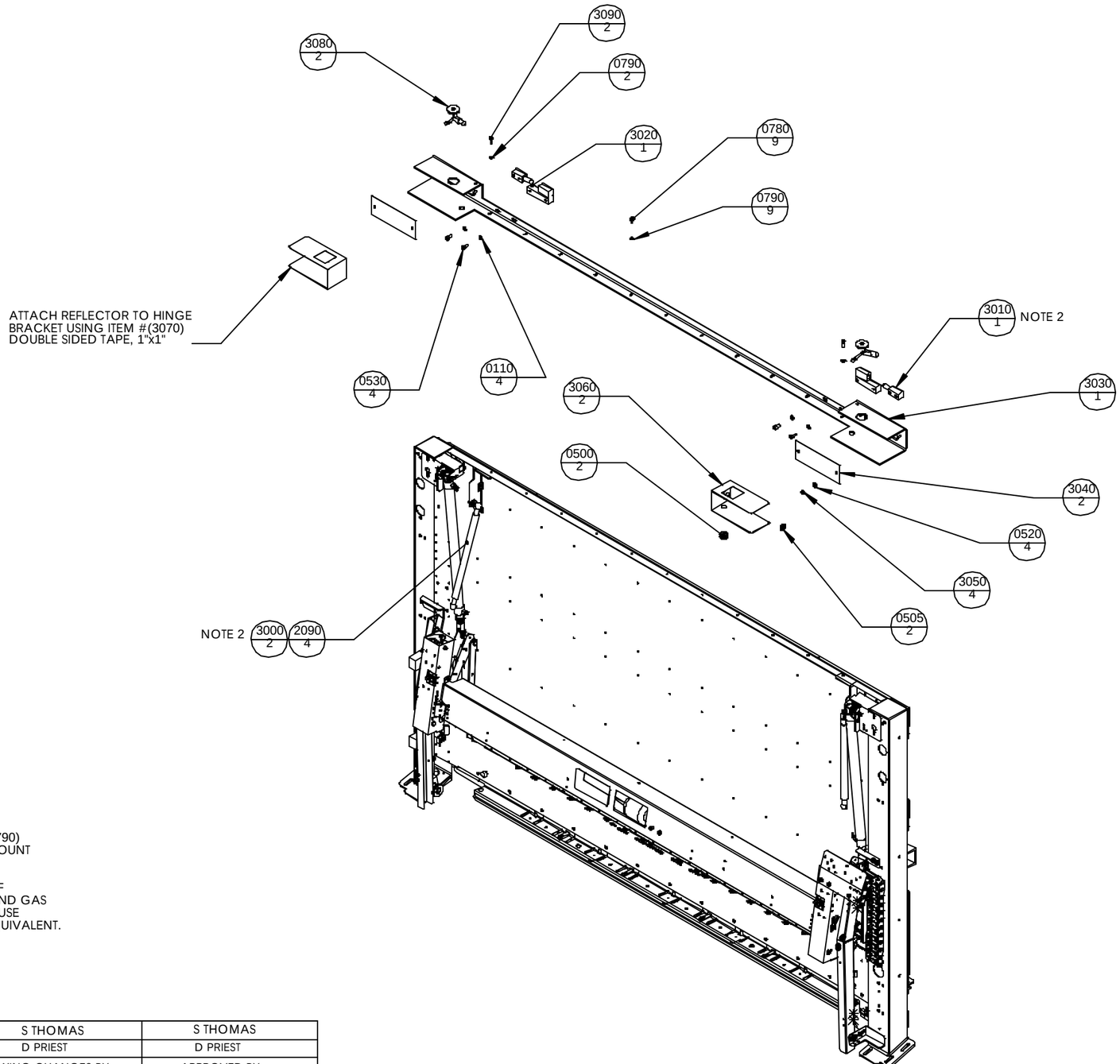


ASSY, MECH, LOAD TABLE, PLATE PUSHER DETAIL TS-AUTO

COPYRIGHT CREO PRODUCTS INC.

DESIGNED BY	DRAWN BY			
R BOUCHAL	STHOMAS			
MILLIMETERS UNLESS SPECIFIED	DATE: 21 JAN 2000	SIZE B	SCALE 1:5	
PART NO.	REV	DOC	SHEET	OF
50-1525C –	H	AD	6	8

CONFIDENTIAL: PROPERTY OF CREO PRODUCTS INC.



NOTES:

1. ITEM #(0780) AND ITEM #(0790) QTY 6 EACH, NEEDED TO MOUNT SIDE PANEL KIT.
2. APPLY A SMALL AMOUNT OF LUBRICATION TO HINGES AND GAS STRUT BALL STUD MOUNTS. USE LITHIUM GREASE EP2 OR EQUIVALENT.

NO CHANGES THIS SHEET H

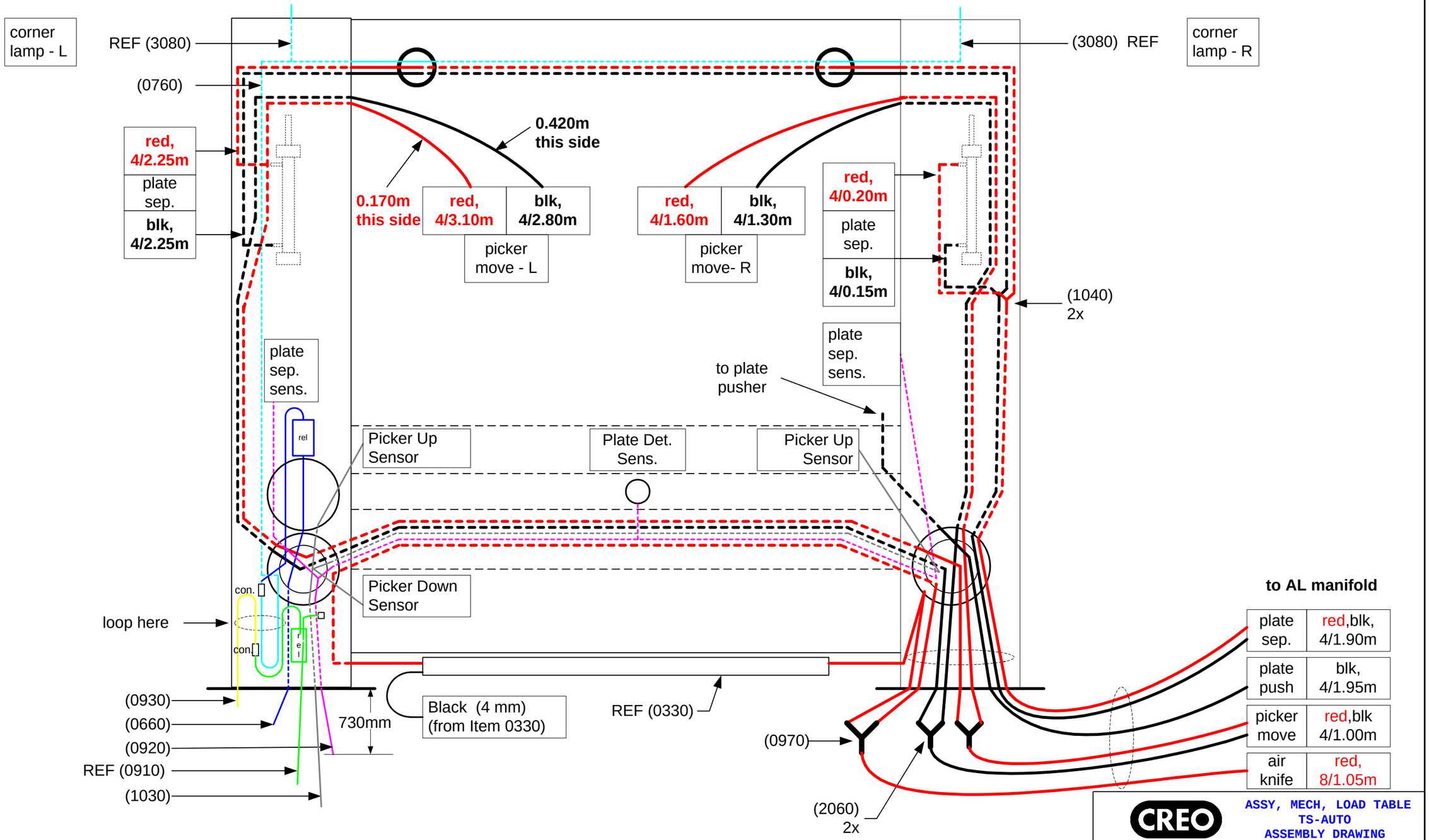
REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
H	E245	27 JULY 2001	S THOMAS	S THOMAS
G	E312	2001:OCT:26	D PRIEST	D PRIEST

CREO

ASSY, MECH, LOAD TABLE, AUTOLOADER TS-AUTO

COPYRIGHT CREO PRODUCTS INC.

DESIGNED BY	DRAWN BY			
C. ALLEN	S THOMAS			
MILLIMETERS UNLESS SPECIFIED	DATE 1998:JAN:27	SIZE B	SCALE 1:10	
PART NO.	REV	DOC	SHEET	OF
50-1525C	H	AD	7	8



NO CHANGES THIS SHEET: H

LOAD TABLE TUBING/WIRING DIAGRAM

FRONT VIEW

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
G	E312	26 OCT 2001	D PRIEST	D PRIEST
H	E245	26 OCT 2001	D PRIEST	D PRIEST

CREO

ASSY, MECH, LOAD TABLE TS-AUTO ASSEMBLY DRAWING

© COPYRIGHT CREO PRODUCTS INC.

DESIGNED BY	DRAWN BY			
	P HORAK			
MILLIMETERS UNLESS SPECIFIED	DATE 2000:MAR:02	SIZE B	SCALE NTS	
PART NO.	REV	DOC	SHEET	OF
50-1525C — H	AD	8	8	