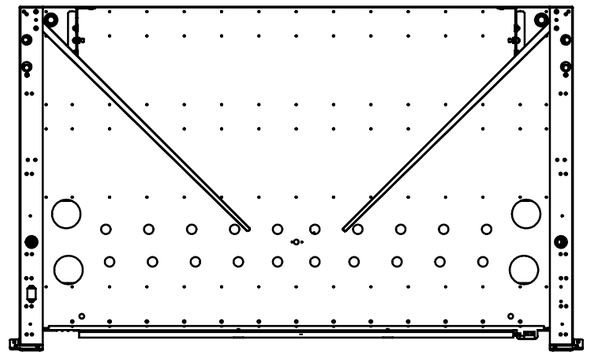
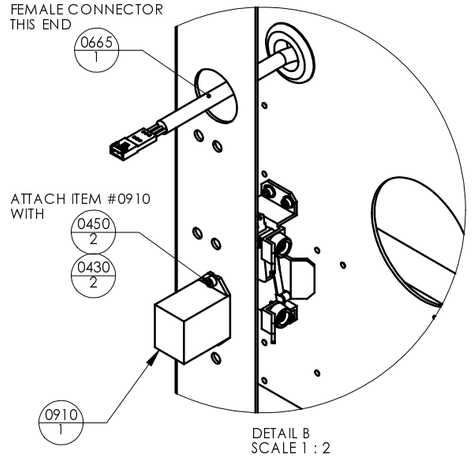
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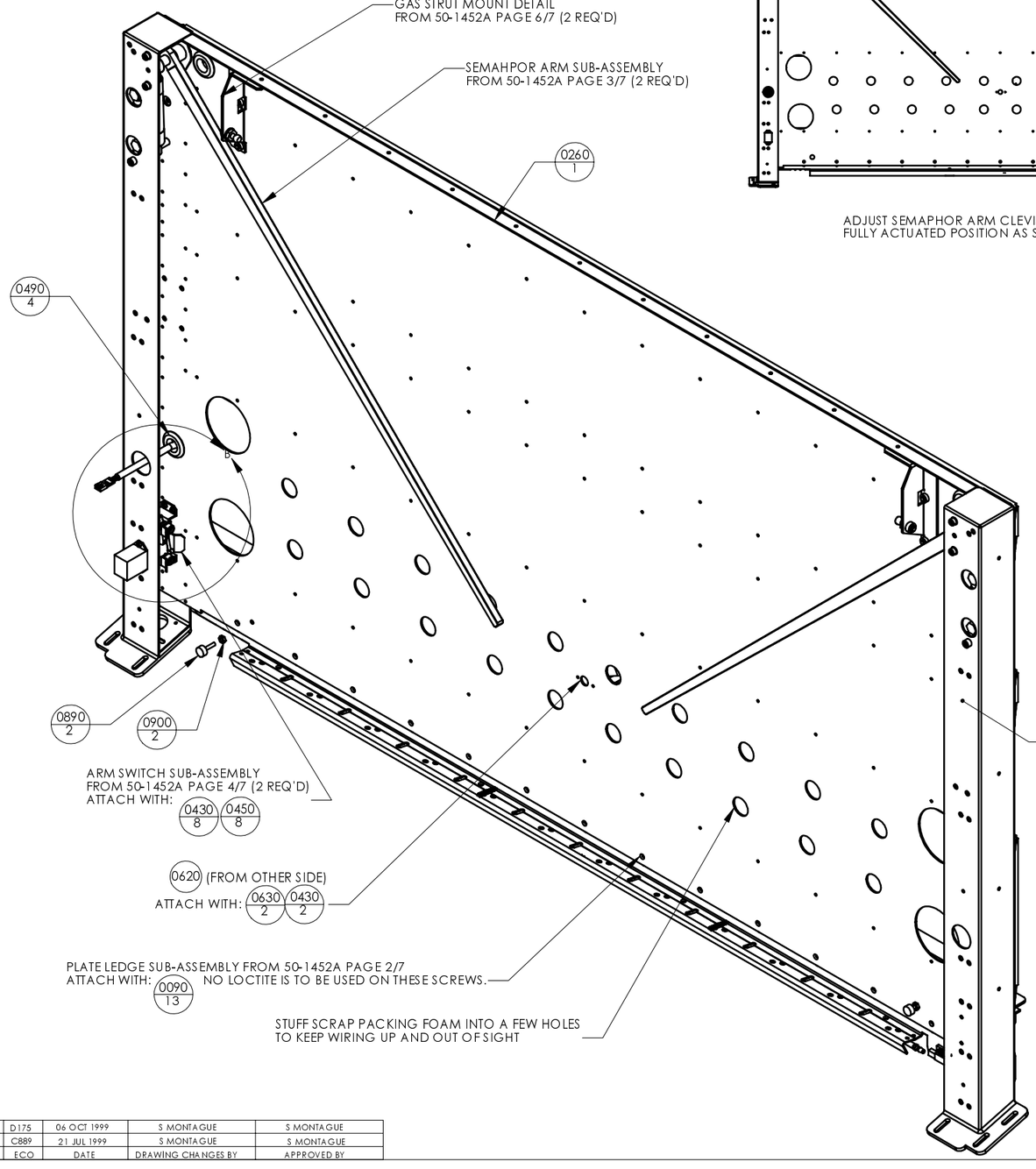
01 ALL PNEUMATIC TUBING TO HAVE ITEM #0890 (LABELS) ATTACHED 50-75 MM FROM ALL ENDS, DISCONNECTION POINTS OR ANY OTHER NECESSARY LOCATION.

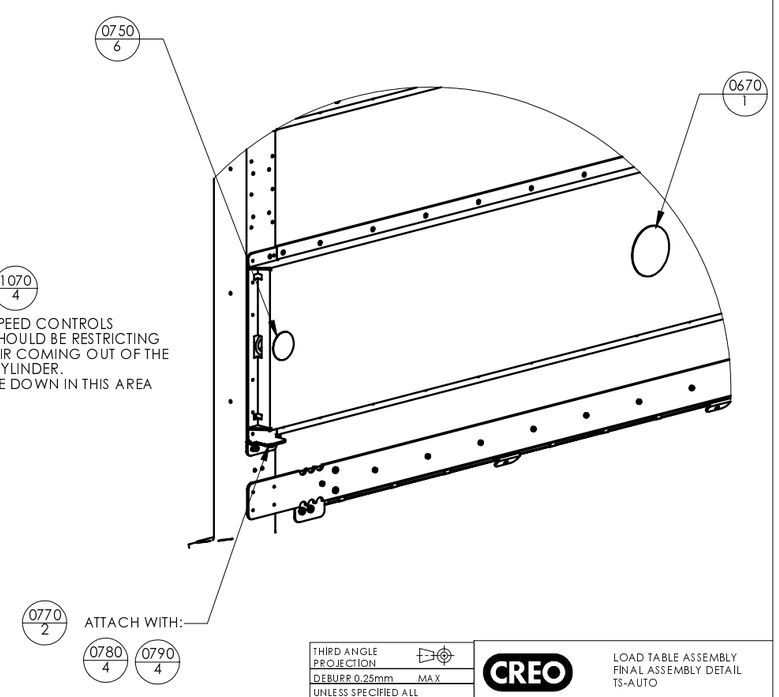


ADJUST SEMAPHOR ARM CLEVIS TO ACHIEVE A FULLY ACTUATED POSITION AS SHOWN.



DETAIL B
SCALE 1 : 2





REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
C	D175	06 OCT 1999	S MONTAGUE	S MONTAGUE
B	C889	21 JUL 1999	S MONTAGUE	S MONTAGUE

THIRD ANGLE PROJECTION
DEBURR 0.25mm MAX
UNLESS SPECIFIED ALL MACHINED SURFACES TO BE ✓
TOLERANCES UNLESS NOTED
LINEAR X. ± X. / X.X ± X.X / X.XX ± X.XX / X.XXX ± X.XXX
ANGULAR ° X. ± X. / X.X ± X.X / X.XX ± X.XX / IMPLIED 90° ± X.XX

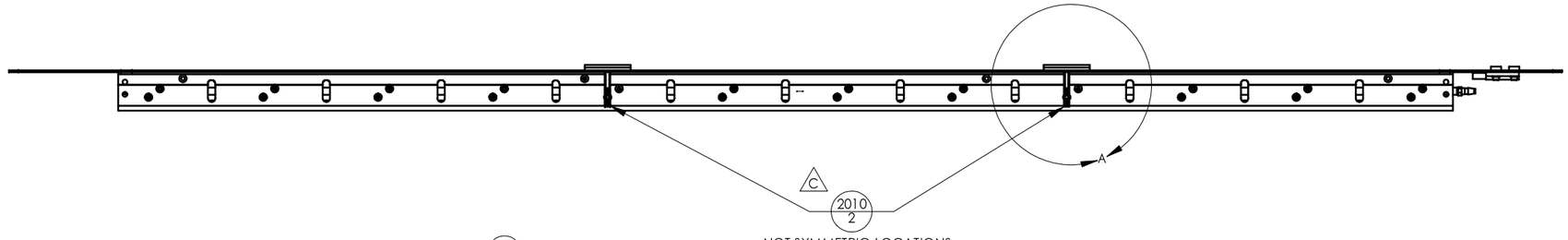
FINISH
MATERIAL

CREO

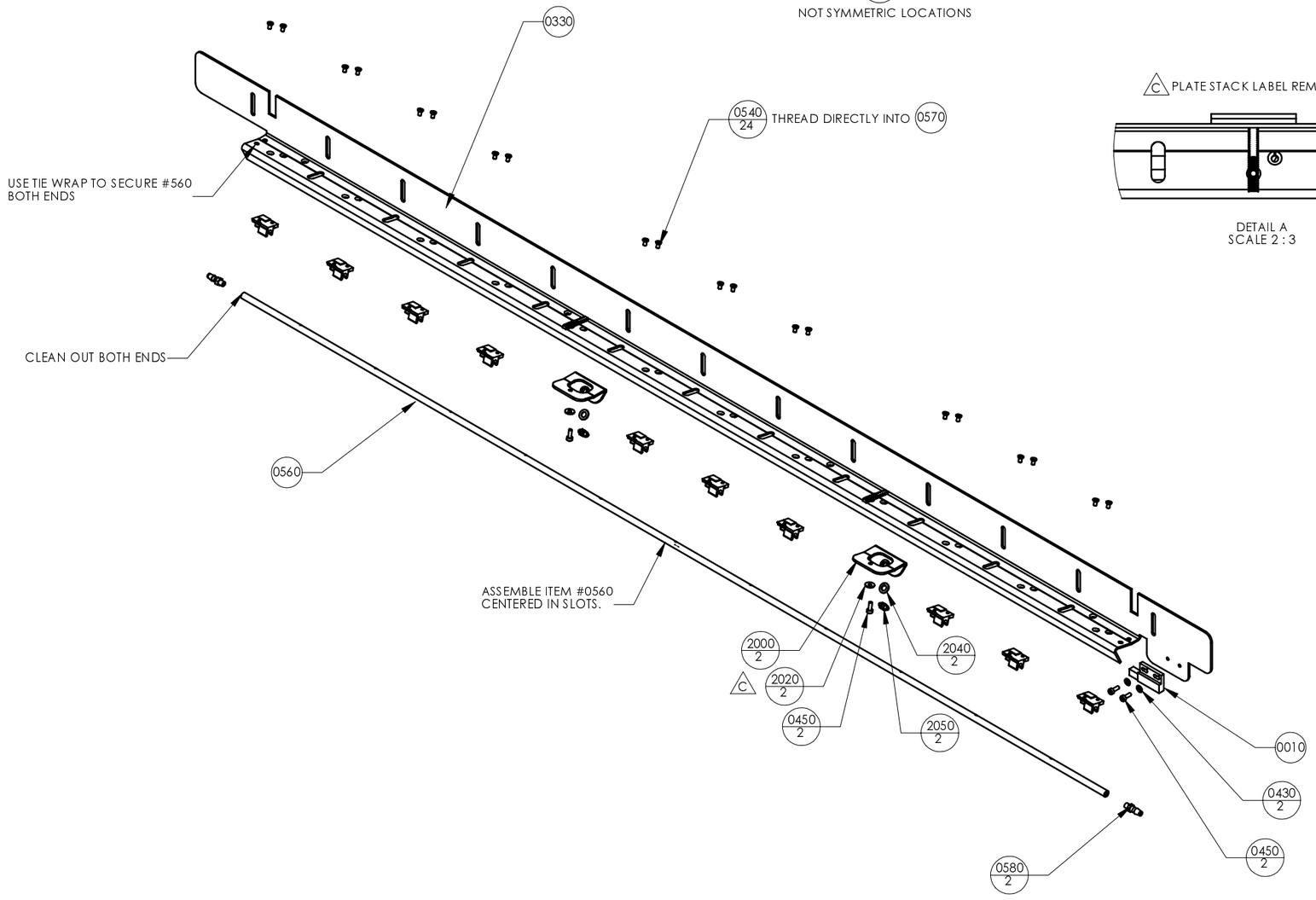
LOAD TABLE ASSEMBLY
FINAL ASSEMBLY DETAIL
TS-AUTO

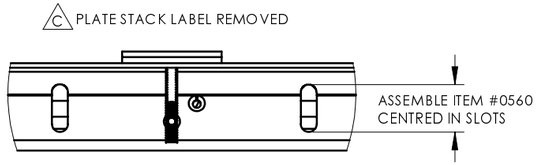
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DESIGNED BY IAN GARBEN | DRAWN BY IAN GARBEN
MILLIMETERS UNLESS SPECIFIED | DATE | SIZE C | SCALE 1:1
PART NO. 50-1718A | REV — | DOC C AD | SHEET 1 | OF 7



NOT SYMMETRIC LOCATIONS





DETAIL A
SCALE 2 : 3

LATEST CHANGES INDICATED BY C

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
C	D175	06 OCT 1999	S MONTAGUE	S MONTAGUE
B	C889	21 JUL 1999	S MONTAGUE	S MONTAGUE

FINISH

MATERIAL

THIRD ANGLE PROJECTION

DEBURR 0.25mm MAX

UNLESS SPECIFIED ALL MACHINED SURFACES TO BE ✓

TOLERANCES UNLESS NOTED

LINEAR	ANGULAR °
X. ± X.	X. ± X.
X.X ± X.X	X.X ± X.X
X.XX ± X.XX	X.XX ± X.XX
X.XXX ± X.XXX	IMPLIED 90° ± X.XX

CREO

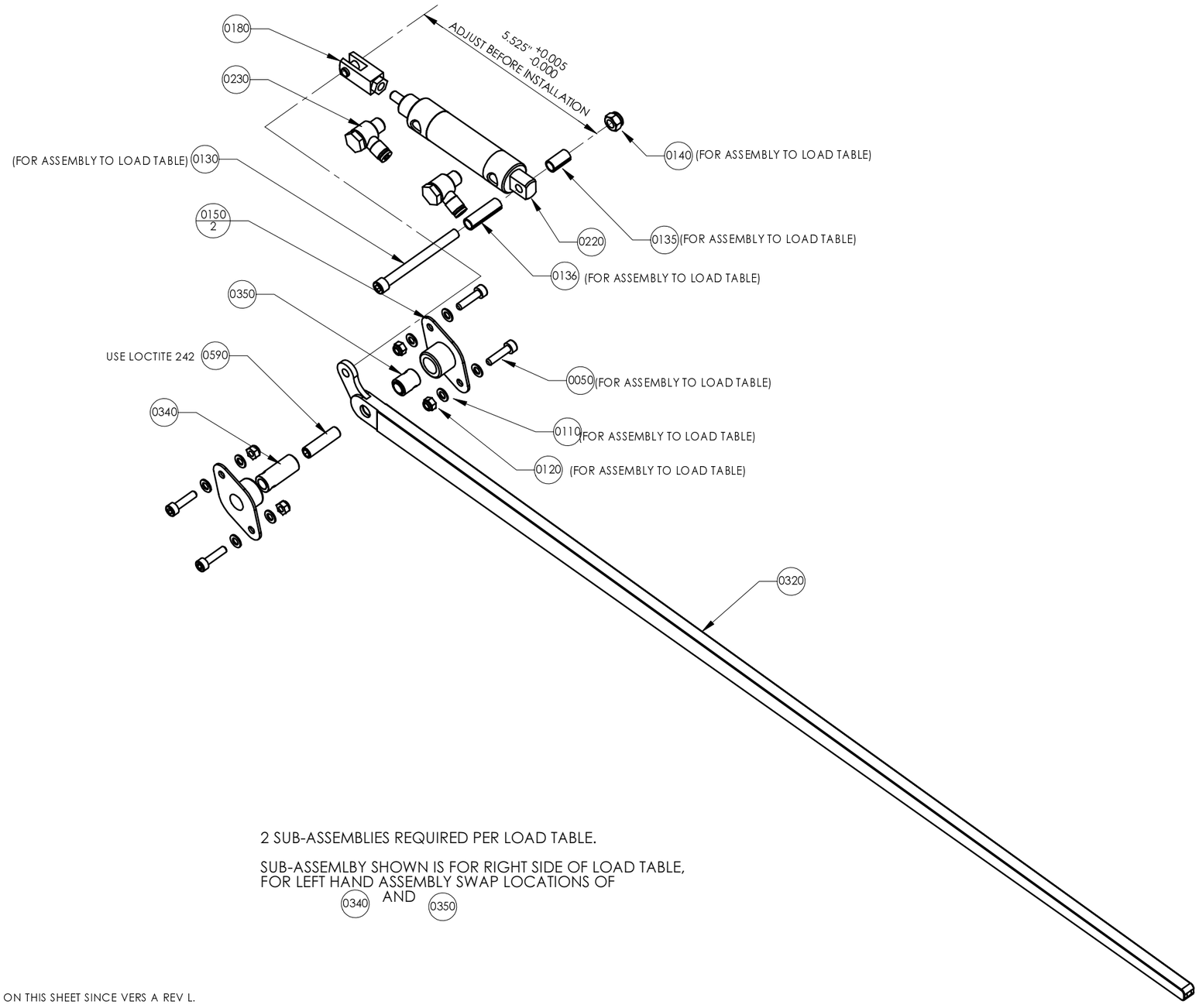
LOAD TABLE ASSEMBLY
LEDGE DETAIL
TS-AUTO

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DESIGNED BY	DRAWN BY
IAN GARBEN	IAN GARBEN

MILLIMETERS UNLESS SPECIFIED	DATE	SIZE	SCALE
	07 OCT 1997	C	1:3

PART NO.	REV	DOC	SHEET	OF
50-1718A	— C	AD	2	7



2 SUB-ASSEMBLIES REQUIRED PER LOAD TABLE.

SUB-ASSEMLBY SHOWN IS FOR RIGHT SIDE OF LOAD TABLE,
FOR LEFT HAND ASSEMBLY SWAP LOCATIONS OF
0340 AND 0350

NO CHANGES ON THIS SHEET SINCE VERS A REV L.

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
C	D175	06 OCT 1999	S MONTAGUE	S MONTAGUE
B	C889	21 JUL 1999	S MONTAGUE	S MONTAGUE

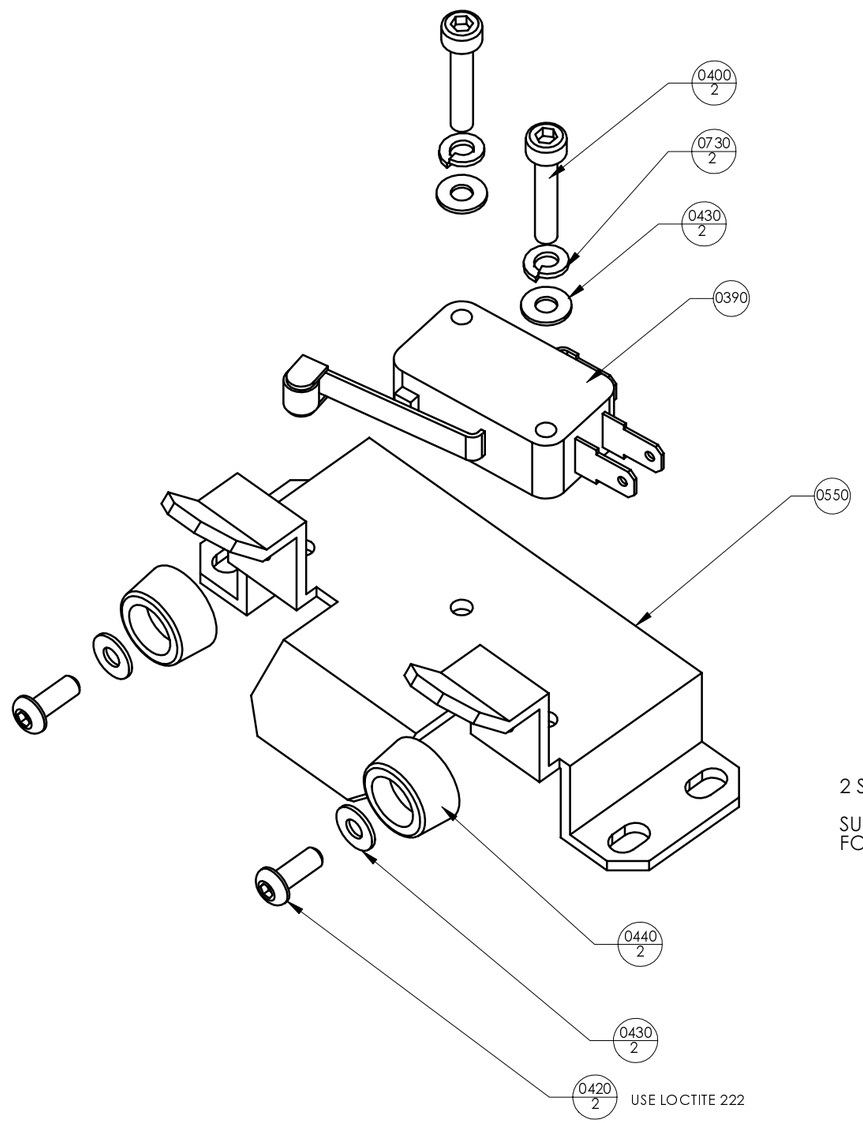
CREO

LOAD TABLE ASSEMBLY
SEMAPHOR ARM DETAIL
TS-AUTO

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DESIGNED BY	DRAWN BY		
IAN GARBEN	IAN GARBEN		
MILLIMETERS UNLESS SPECIFIED	DATE: APRIL 30, 1998	SIZE: C	SCALE: 1:1

PART NO. 50-1718A — C AD 3 7 (REV | DOC | SHEET | OF)



2 SUB-ASSEMBLIES REQUIRED PER LOAD TABLE.

SUB-ASSEMBLY SHOWN IS FOR RIGHT SIDE OF LOAD TABLE,
FOR LEFT HAND ASSEMBLY FLIP OVER ITEM 0390

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
C	D175	06 OCT 1999	S MONTAGUE	S MONTAGUE
B	C889	21 JUL 1999	S MONTAGUE	S MONTAGUE

FINISH

MATERIAL

THIRD ANGLE PROJECTION

DEBURR 0.25mm MAX

UNLESS SPECIFIED ALL MACHINED SURFACES TO BE ✓

TOLERANCES UNLESS NOTED

LINEAR	ANGULAR °
X. ± X.	X. ± X.
X.X ± X.X	X.X ± X.X
X.XX ± X.XX	X.XX ± X.XX
X.XXX ± X.XXX	IMPLIED 90° ± X.XX

CREO

LOAD TABLE ASSEMBLY
ARM SWITCH DETAIL
TS-AUTO

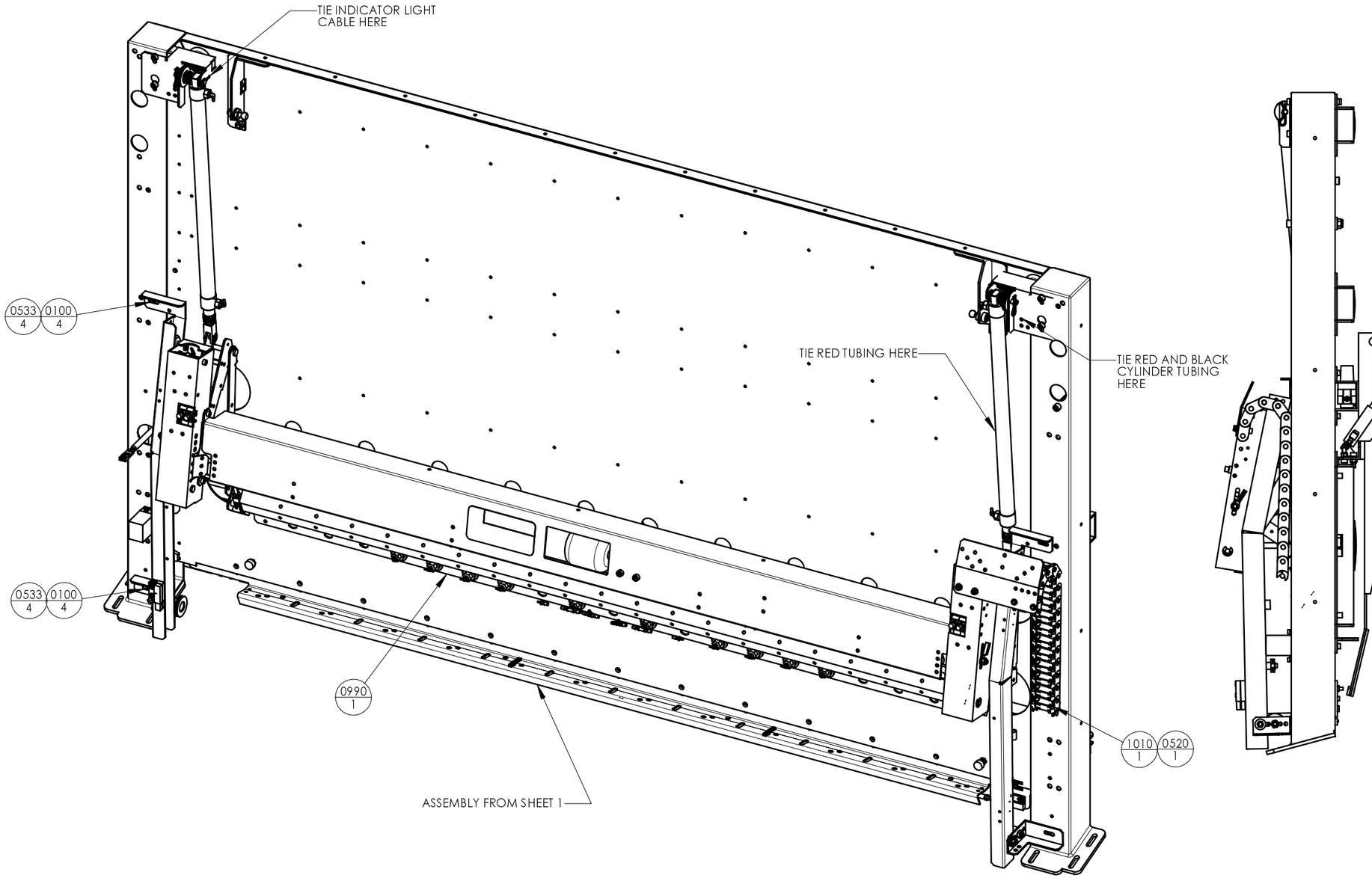
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MILLIMETERS UNLESS SPECIFIED | DATE DATE | SIZE C | SCALE 1:1

PART NO. 50-1718A | REV — | DOC C AD | SHEET 4 | OF 7

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REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
C	D175	06 OCT 1999	S MONTAGUE	S MONTAGUE
B	C889	21 JUL 1999	S MONTAGUE	S MONTAGUE

INTERPRET GD&T PER ANSI Y14.5M - 1994

FINISH

MATERIAL

UNLESS SPECIFIED ALL MACHINED SURFACES TO BE 3.2

TOLERANCES UNLESS NOTED

LINEAR		ANGULAR °	
X.	± 0.8	X.	± 1.0
X.X	± 0.4	X.X	±
X.XX	± 0.2	X.XX	±
X.XXX	±	90°	±

THIRD ANGLE PROJECTION

LOAD TABLE ASSEMBLY V3 PICKER DETAIL TS-AUTO

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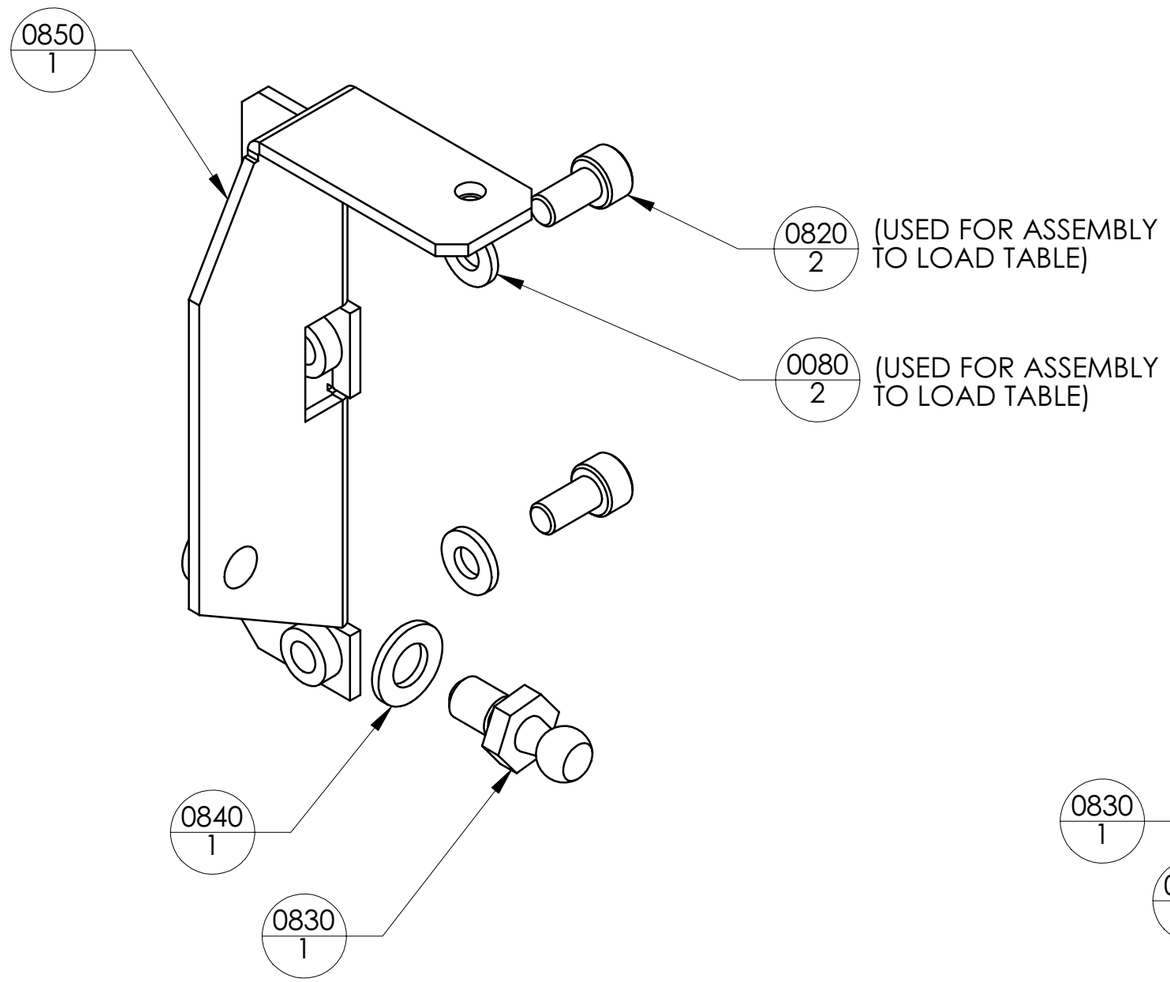
DESIGNED BY S MONTAGUE | DRAWN BY S MONTAGUE

MILLIMETERS UNLESS SPECIFIED | DATE 21 JUN 1999 | SIZE B | SCALE 1:6

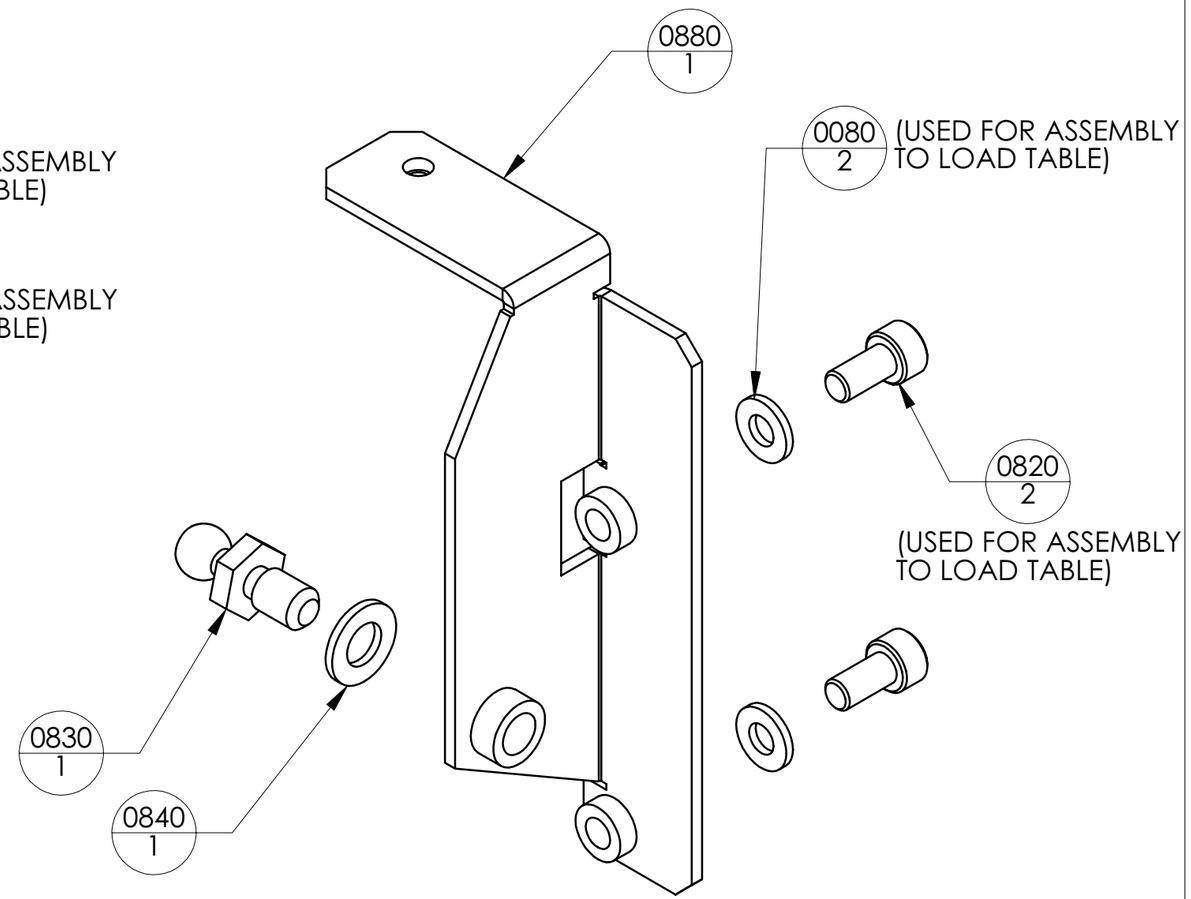
PART NO. 50-1718A | REV C | DOC AD | SHEET 5 | OF 7

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LEFT ASSEMBLY



RIGHT ASSEMBLY



REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
C	D175	06 OCT 1999	S MONTAGUE	S MONTAGUE
B	C889	21 JUL 1999	S MONTAGUE	S MONTAGUE

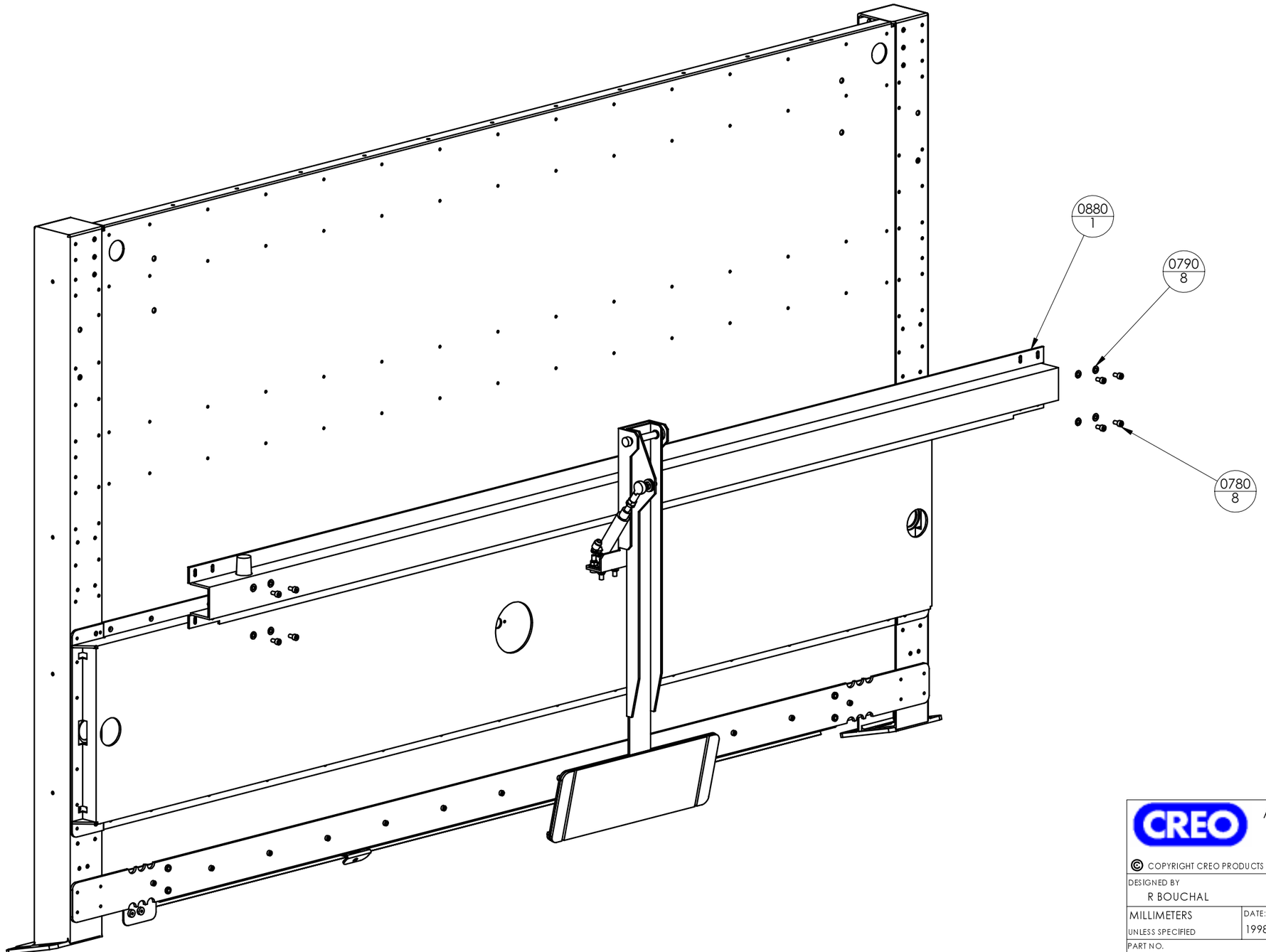
LOAD TABLE ASSEMBLY
GAS STRUT MOUNT DETAIL
TS-AUTO

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DESIGNED BY: C. ALLEN
DRAWN BY: S. GRANT
MILLIMETERS UNLESS SPECIFIED
DATE: MAY 4, 1998
SIZE: B
SCALE: 1:1
PART NO.: 50-1718A — C
REV: AD
DOC
SHEET: 6
OF: 7

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
B	C889	21 JUL 1999	S MONTAGUE	S MONTAGUE
C	D175	06 OCT 1999	S MONTAGUE	S MONTAGUE

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CREO

ASSY, MECH, LOAD TABLE, PLATE PUSHER DETAIL TS-AUTO

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DESIGNED BY	DRAWN BY			
R BOUCHAL	R BOUCHAL			
MILLIMETERS UNLESS SPECIFIED	DATE: 1998:DEC:04	SIZE B	SCALE 1:5	
PART NO.	REV	DOC	SHEET	OF
50-1718A	C	AD	7	7