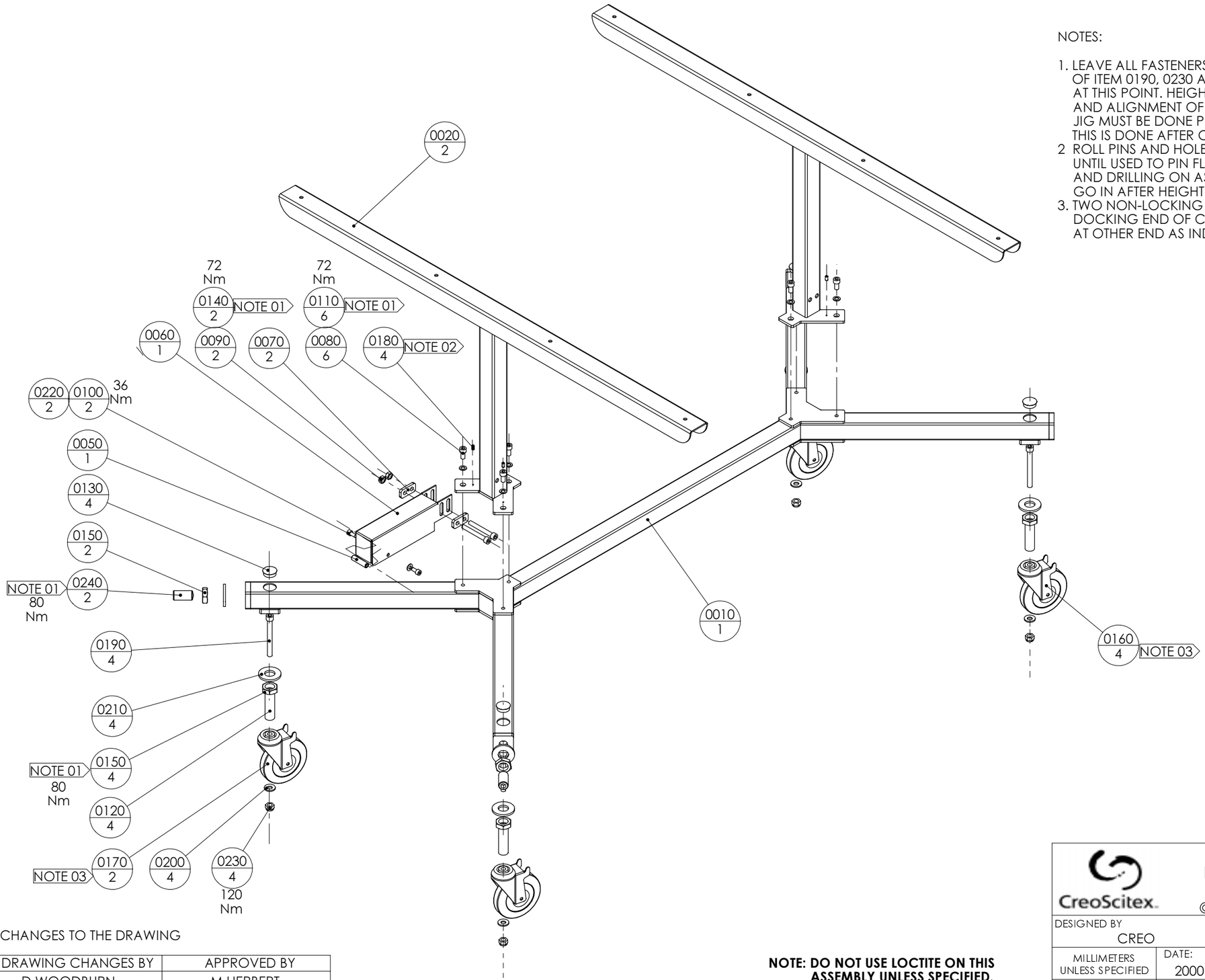
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NOTES:

1. LEAVE ALL FASTENERS (WITH THE EXCEPTION OF ITEM 0190, 0230 AND 0100) FINGER TIGHT AT THIS POINT. HEIGHT ADJUSTMENT OF CART AND ALIGNMENT OF UPRIGHTS ON ASSEMBLY JIG MUST BE DONE PROIR TO TIGHTENING. THIS IS DONE AFTER CASSETTE IS FITTED.
2. ROLL PINS AND HOLE PLUGSARE LOOSE PARTS UNTIL USED TO PIN FLANGES AFTER ALIGNMENT AND DRILLING ON ASSEMBLY JIG. HOLE PLUGS GO IN AFTER HEIGHT ADJUST IN COMPLETED.
3. TWO NON-LOCKING CASTERS (0170) GO AT DOCKING END OF CART, TWO LOCKING ONES AT OTHER END AS INDICATED.

△D BOM UPDATE; NO CHANGES TO THE DRAWING

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
B	D492	2000:JUL:25	D WOODBURN	M HERBERT
D	E396	2002:JAN:22	I.PRESS	D.HUBER

NOTE: DO NOT USE LOCTITE ON THIS ASSEMBLY UNLESS SPECIFIED.

CreoScitex

ASSY, MECH, LONG CART, VAL

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DESIGNED BY	DRAWN BY			
CREO	D WOODBURN			
MILLIMETERS UNLESS SPECIFIED	DATE: 2000:JUL:25	SIZE B	SCALE 1:10	
PART NO. 50-1750A	REV D	DOC AD	SHEET 1	OF 1