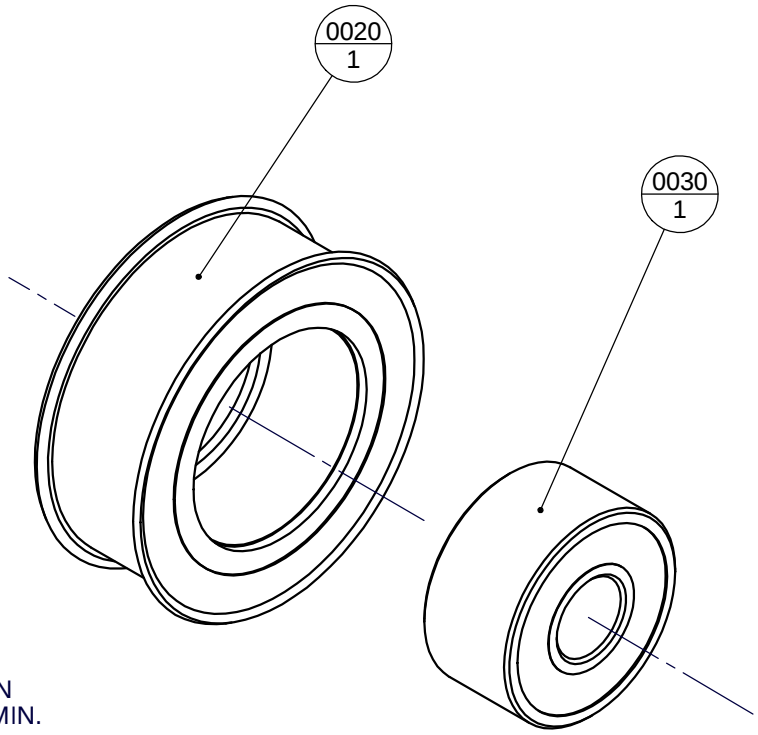
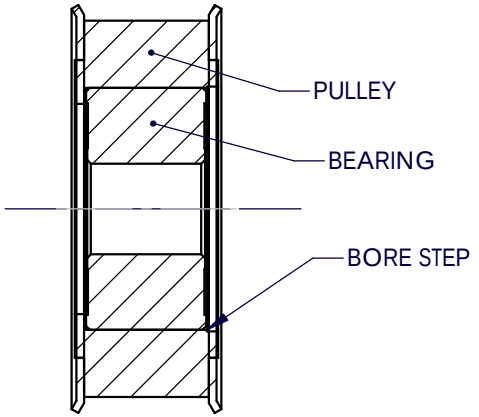
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EXPLODED VIEW



SECTION VIEW

ASSEMBLY PROCEDURE NOTES:

1. HEAT UP THE PULLEY WITH AN IRON (SET TO APPROX.150˚C) FOR 1-2 MIN.
2. MAKE SURE THAT THE BEARING IS CLEAN AND DROP IT GENTLY INTO THE PULLEY.
3. ALLOW A FEW MINUTES FOR THE BEARING TO BE FIRMLY SEATED IN THE PULLEY.
4. WAIT UNTIL THE ASSEMBLY IS COOL ENOUGH TO HANDLE.

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
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A	E554	2002:JAN:14	P.LAGODZKI	P.LAGODZKI

CreoScitex

ASSY,MECH,
IDLER PULLEY,VAL

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DESIGNED BY	DRAWN BY				
P.LAGODZKI	P.LAGODZKI				
MILLIMETERS UNLESS SPECIFIED	DATE: 2002:JAN:14	SIZE A	SCALE 1:1		
PART NO. 50-1772B	REV A	DOC AD	SHEET 1	OF 1	