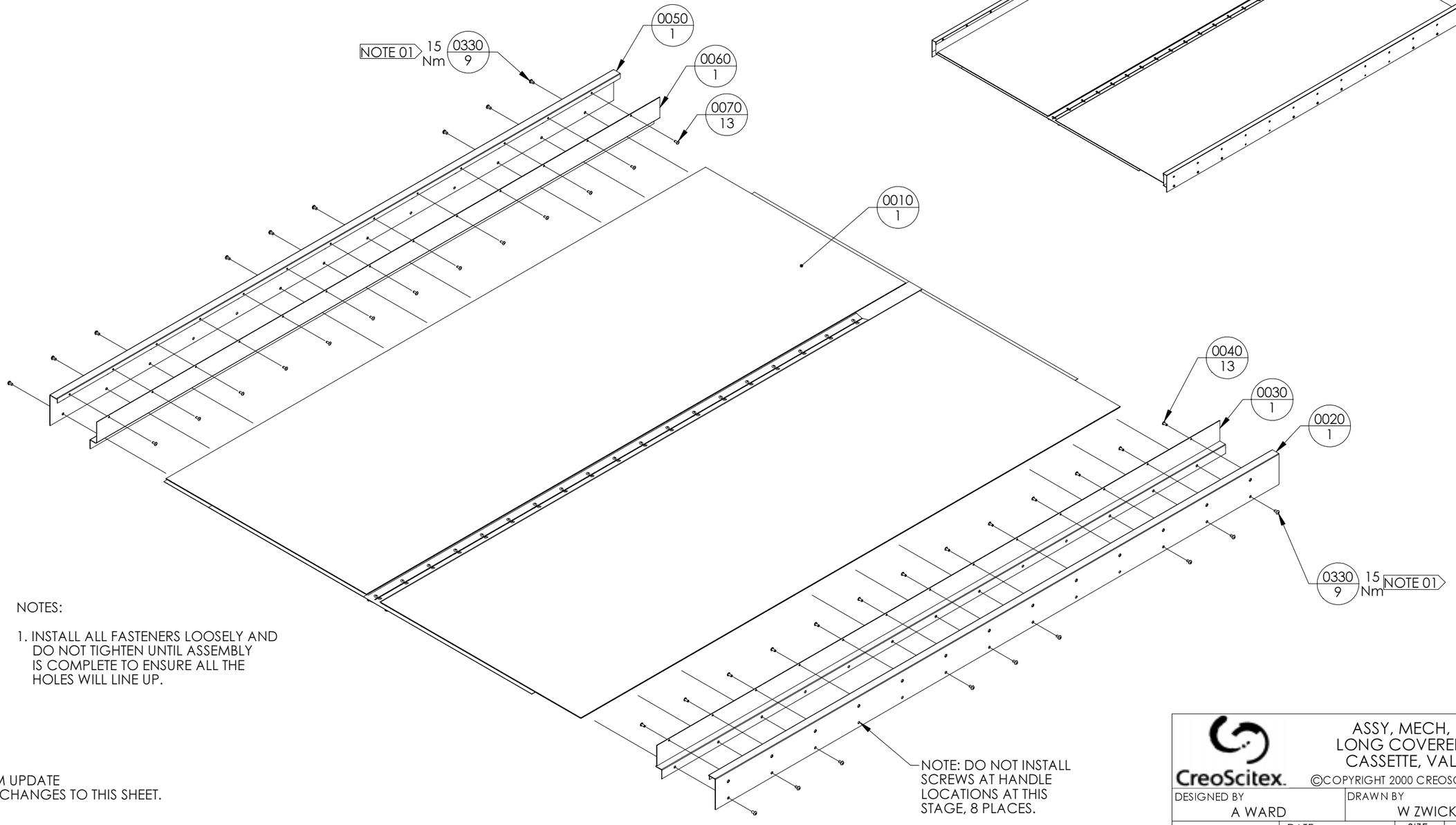
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NOTES:

1. INSTALL ALL FASTENERS LOOSELY AND DO NOT TIGHTEN UNTIL ASSEMBLY IS COMPLETE TO ENSURE ALL THE HOLES WILL LINE UP.

△E BOM UPDATE
NO CHANGES TO THIS SHEET.

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
D	E251	2001:AUG:27	D WOODBURN	M HERBERT
E	E228	2001:OCT:26	I.PRESS	K.WILLIAMS

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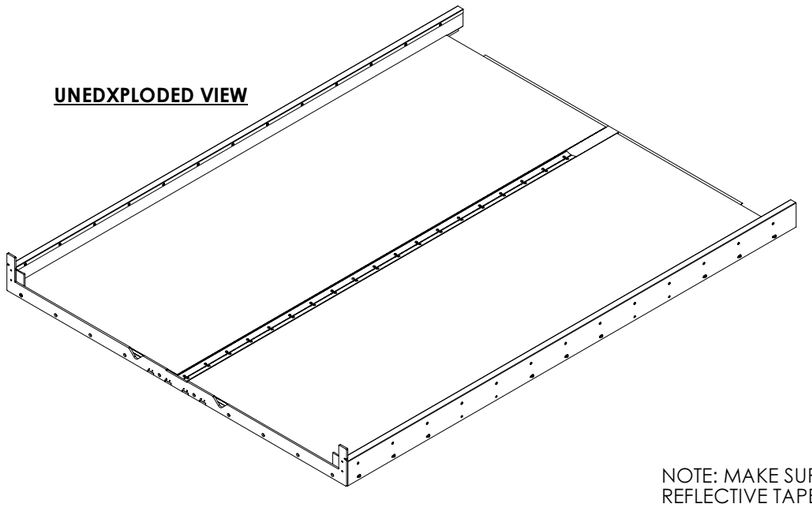
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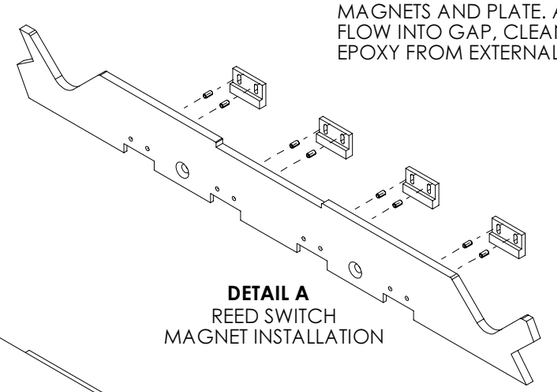
DESIGNED BY	DRAWN BY			
A WARD	W ZWICKEL			
MILLIMETERS UNLESS SPECIFIED	DATE: 2000:JUN:01	SIZE B	SCALE N/A	
PART NO. 50-1800A	REV E	DOC AD	SHEET 1	OF 5

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UNEDXPLODED VIEW



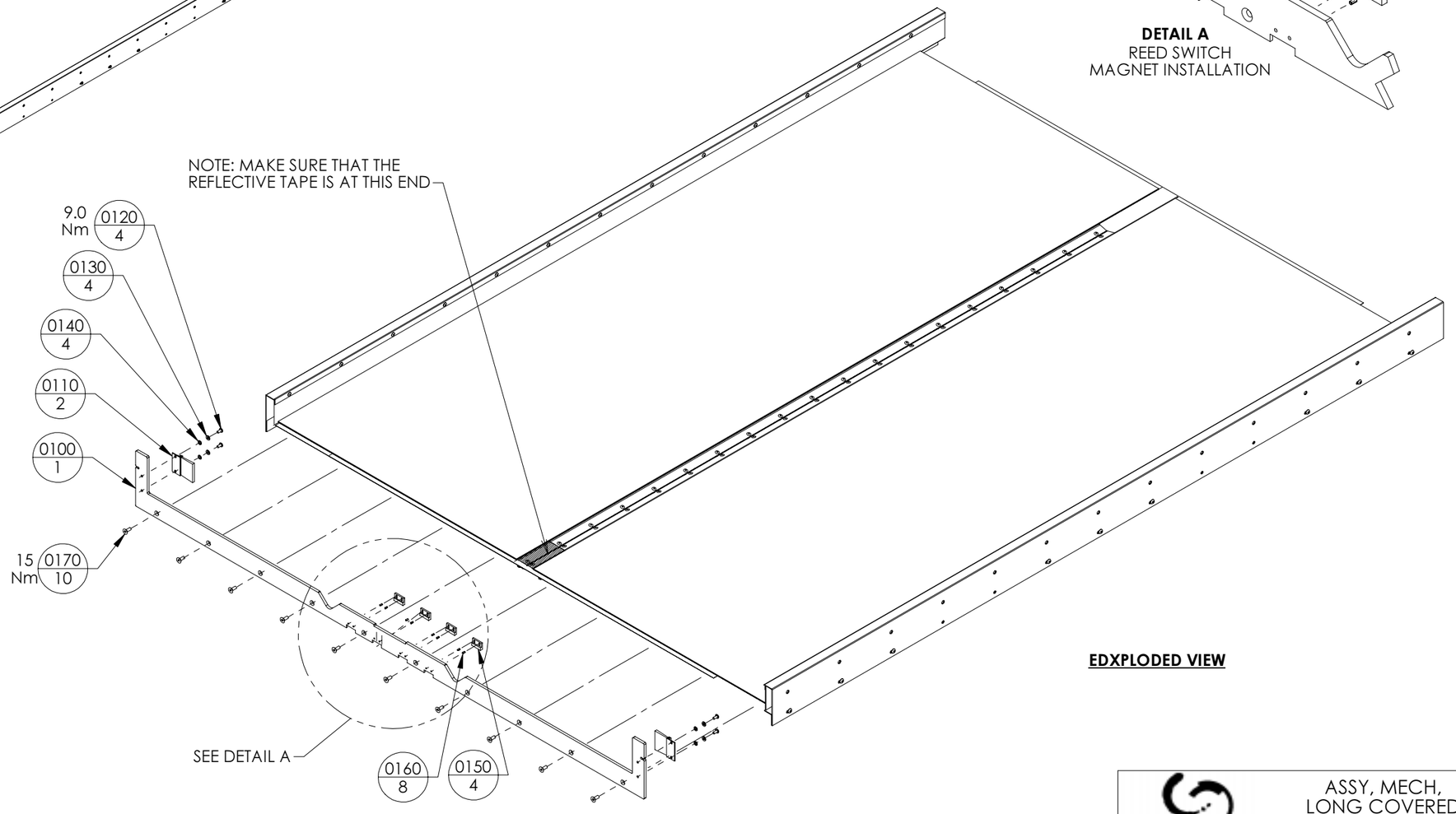
NOTE: AFTER SPRING PINS AND MAGNETS ARE IN PLACE, LAY THE PIECE FACE DOWN AND APPLY 5 MINUTE EPOXY TO GAP BETWEEN MAGNETS AND PLATE. ALLOW TO FLOW INTO GAP, CLEAN EXCESS EPOXY FROM EXTERNAL SURFACES.



DETAIL A
REED SWITCH
MAGNET INSTALLATION

NOTE: MAKE SURE THAT THE REFLECTIVE TAPE IS AT THIS END

9.0 Nm 0120 / 4
0130 / 4
0140 / 4
0110 / 2
0100 / 1
15 Nm 0170 / 10
SEE DETAIL A
0160 / 8
0150 / 4



EDXPLODED VIEW

E NO CHANGES TO THIS SHEET.

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E	E228	2001:OCT:26	I.PRESS	K.WILLIAMS

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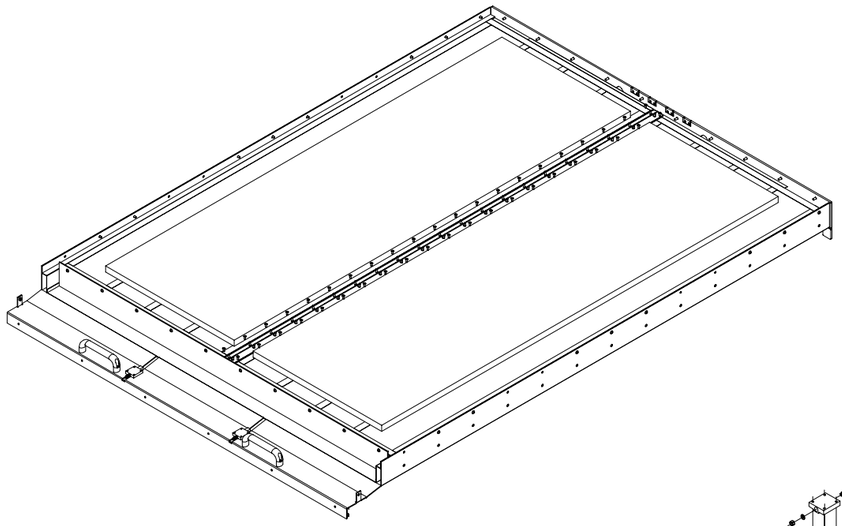
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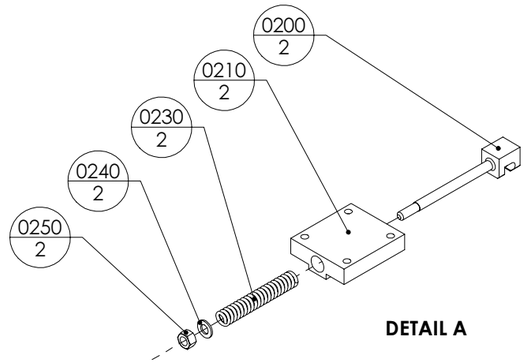
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CASSETTE, VAL

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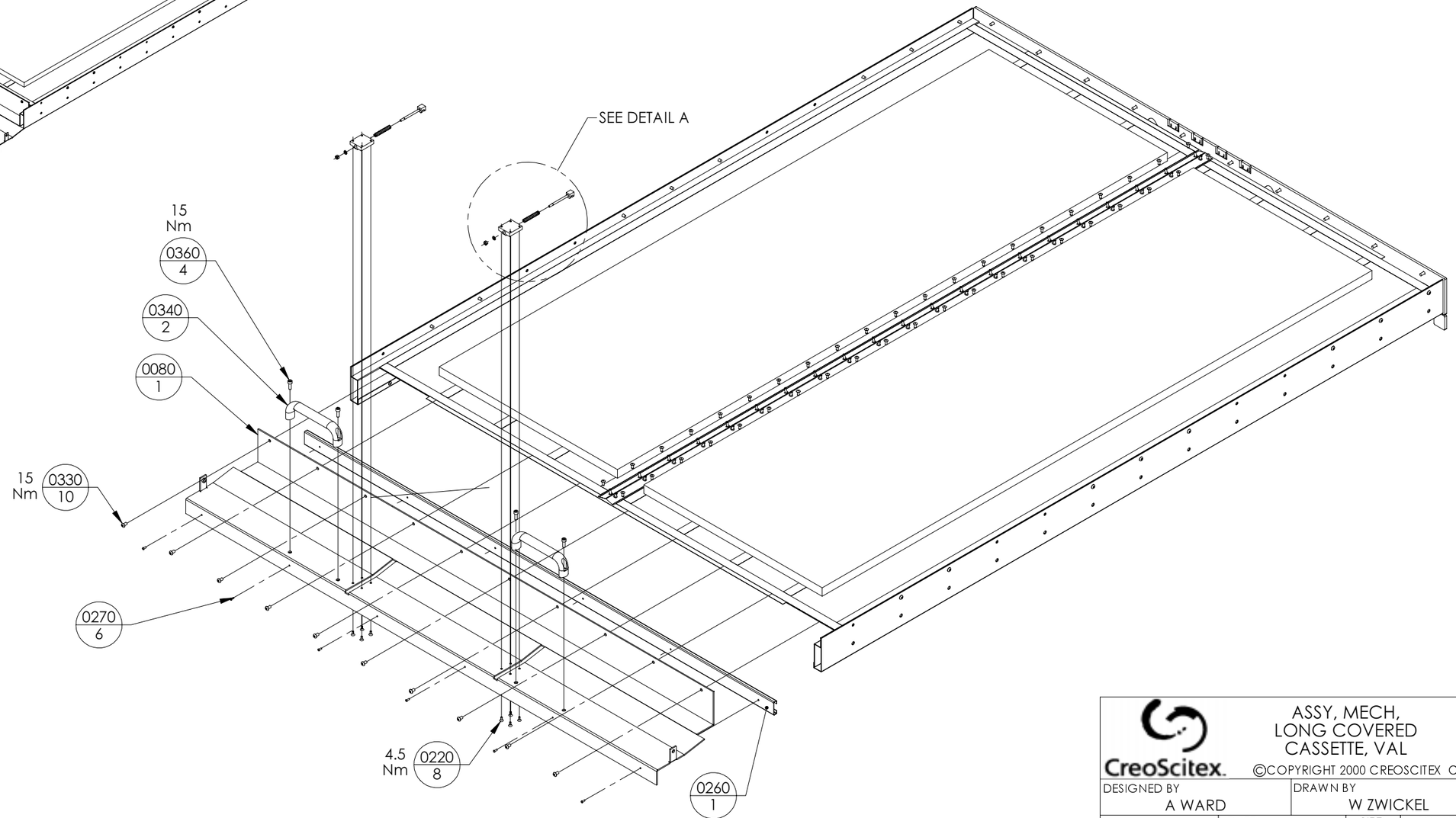
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PART NO. 50-1800A	REV E	DOC AD	SHEET 2	OF 5

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DETAIL A



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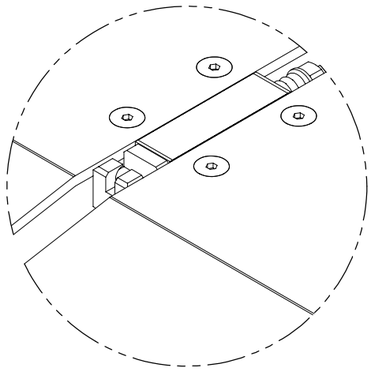
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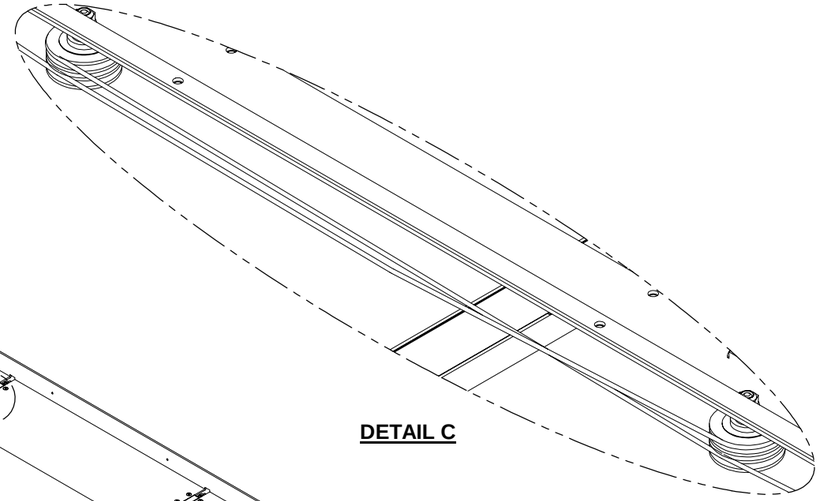
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PART NO. 50-1800A	REV E	DOC AD	SHEET 3	OF 5

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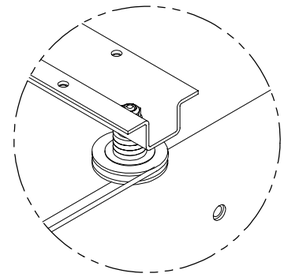


DETAIL D

NOTE: FOR CABLE TENSIONING PROCEDURE, SEE SHEET 5.



DETAIL C



DETAIL B

DETAIL A

NOTE: DO NOT USE LOCTITE ON THIS ASSEMBLY UNLESS SPECIFIED.

△E NO CHANGES TO THIS SHEET.

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ASSY, MECH, LONG COVERED CASSETTE, VAL

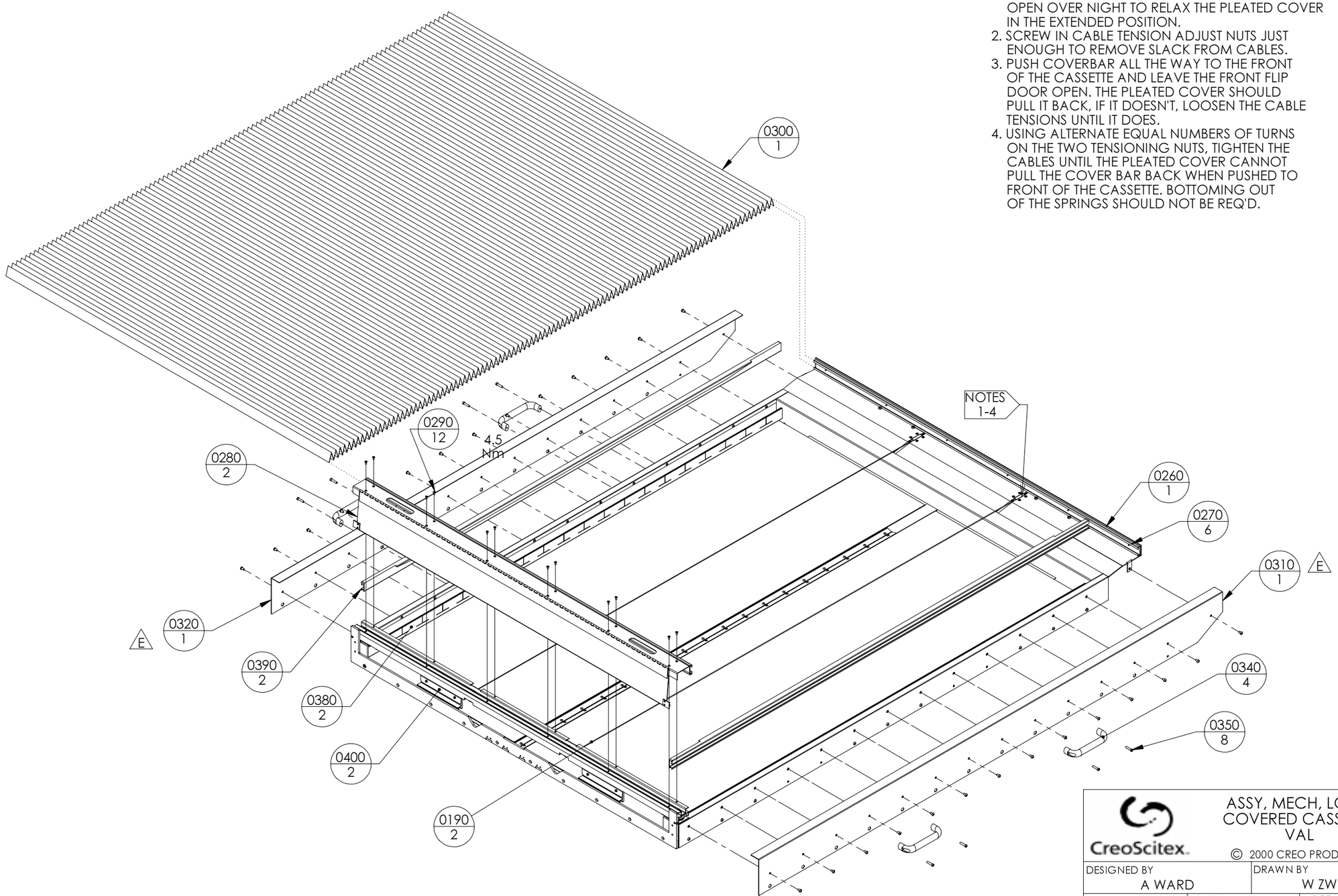
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PART NO. 50-1800A	REV E	DOC AD	SHEET 4	OF 5

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CABLE TENSION ADJUSTING NOTES:

1. FULLY ASSEMBLE CASSETTE. LEAVE TOP COVER OPEN OVER NIGHT TO RELAX THE PLEATED COVER IN THE EXTENDED POSITION.
2. SCREW IN CABLE TENSION ADJUST NUTS JUST ENOUGH TO REMOVE SLACK FROM CABLES.
3. PUSH COVERBAR ALL THE WAY TO THE FRONT OF THE CASSETTE AND LEAVE THE FRONT FLIP DOOR OPEN. THE PLEATED COVER SHOULD PULL IT BACK, IF IT DOESN'T, LOOSEN THE CABLE TENSIONS UNTIL IT DOES.
4. USING ALTERNATE EQUAL NUMBERS OF TURNS ON THE TWO TENSIONING NUTS, TIGHTEN THE CABLES UNTIL THE PLEATED COVER CANNOT PULL THE COVER BAR BACK WHEN PUSHED TO FRONT OF THE CASSETTE. BOTTOMING OUT OF THE SPRINGS SHOULD NOT BE REQ'D.



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