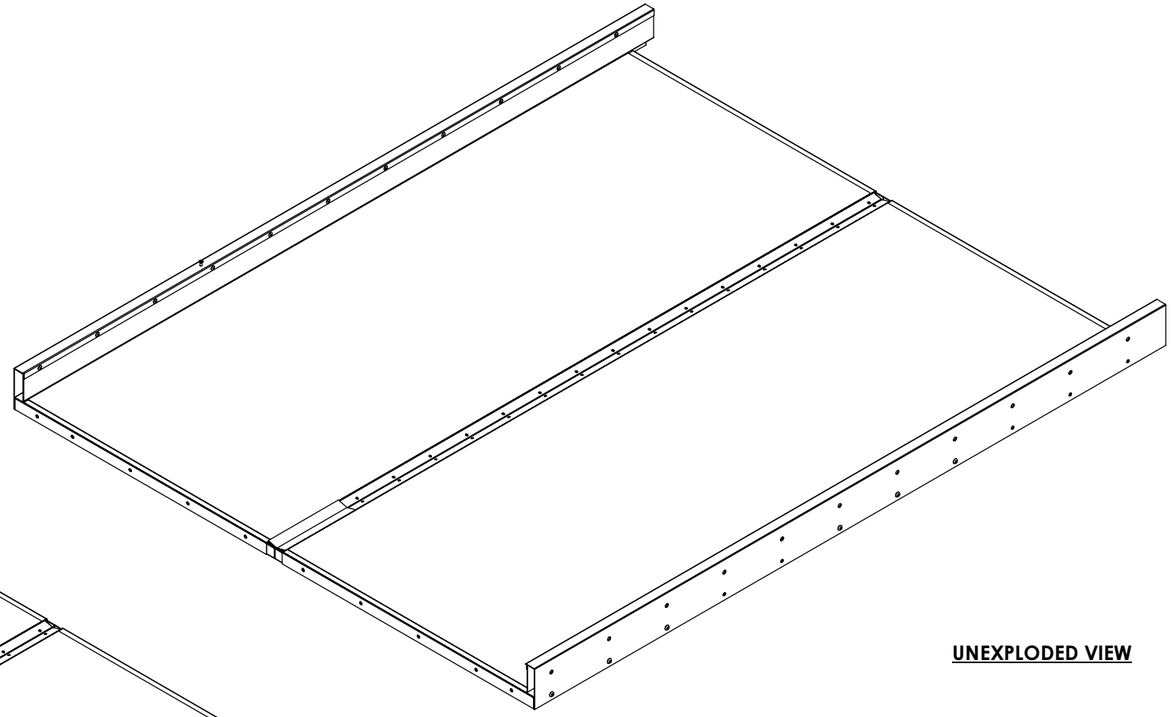
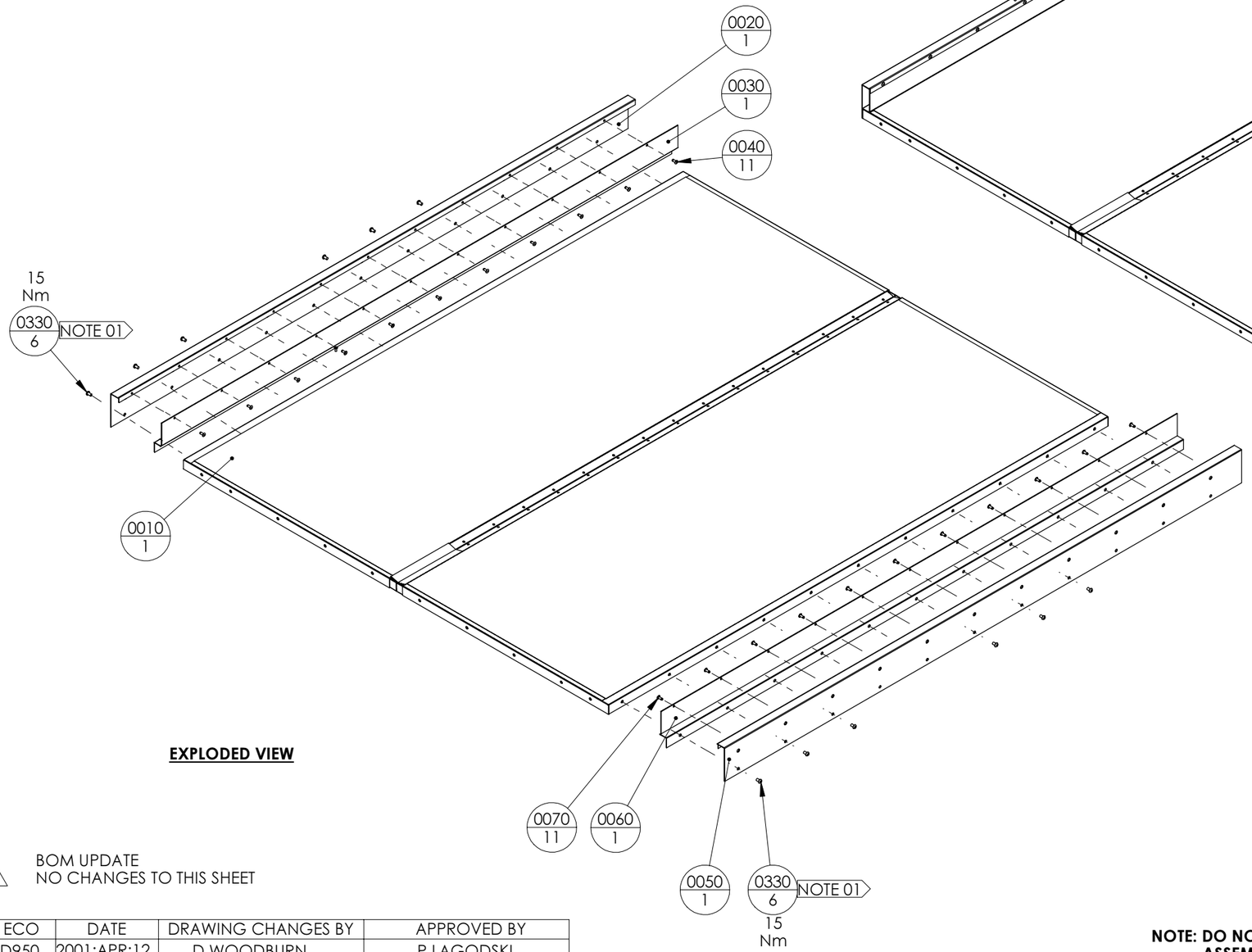
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NOTES:

1. ASSEMBLE ALL FASTENERS LOOSELY. LEAVE FINAL TIGHTENING UNTIL ASSEMBLY IS COMPLETE TO ENSURE ALL FASTENERS WILL ALIGN WITH THIER HOLES.



UNEXPLODED VIEW



EXPLODED VIEW

C BOM UPDATE
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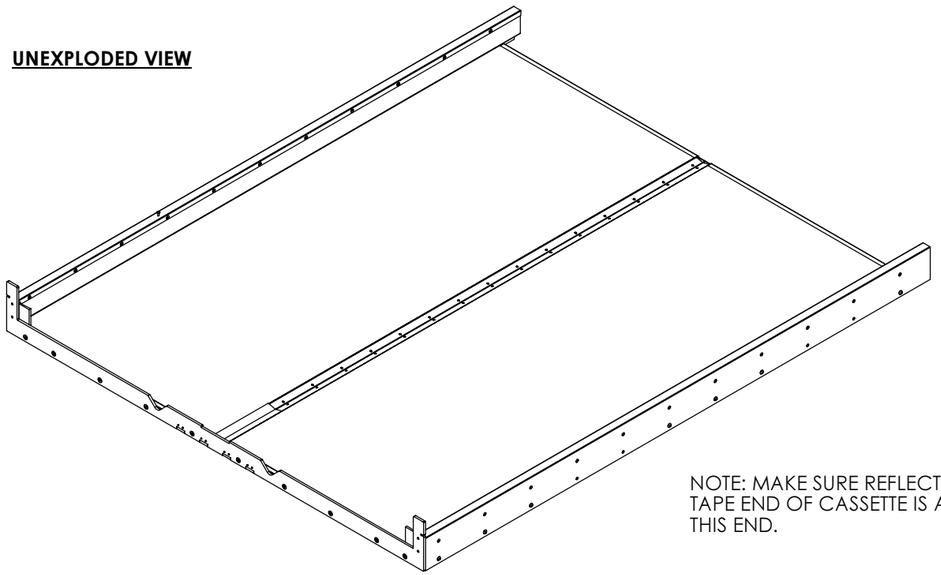
ASSY,MECH,
SHORT COVERED
CASSETTE,VAL

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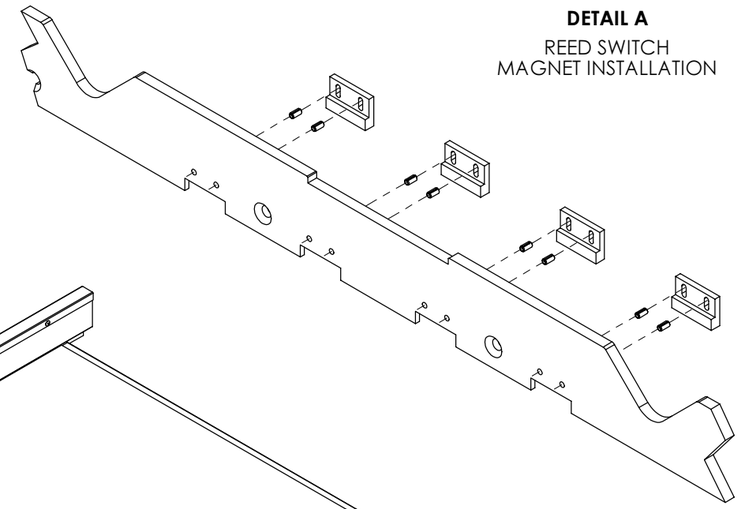
UNEXPLODED VIEW



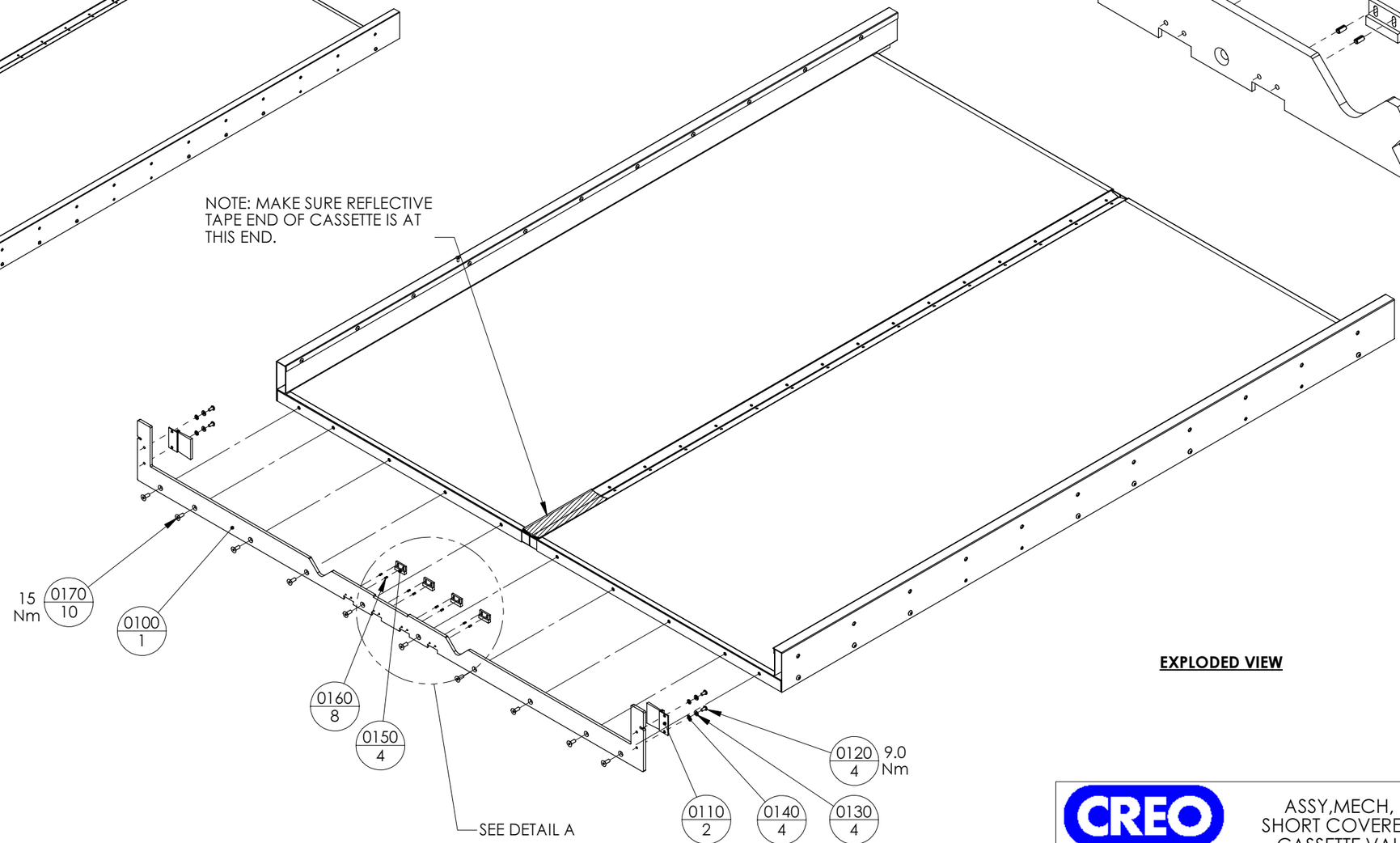
NOTE: AFTER SPRING PINS AND MAGNETS ARE IN PLACE, LAY THE PIECE FACE DOWN AND APPLY 5 MINUTE EPOXY TO GAP BETWEEN THE MAGNETS AND FACE PLATE. ALLOW THE EPOXY TO FLOW INTO THE GAPS AND CLEAN EXCESS EPOXY FROM EXTERNAL SURFACES.

DETAIL A

REED SWITCH
MAGNET INSTALLATION



NOTE: MAKE SURE REFLECTIVE TAPE END OF CASSETTE IS AT THIS END.



EXPLODED VIEW

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CASSETTE,VAL

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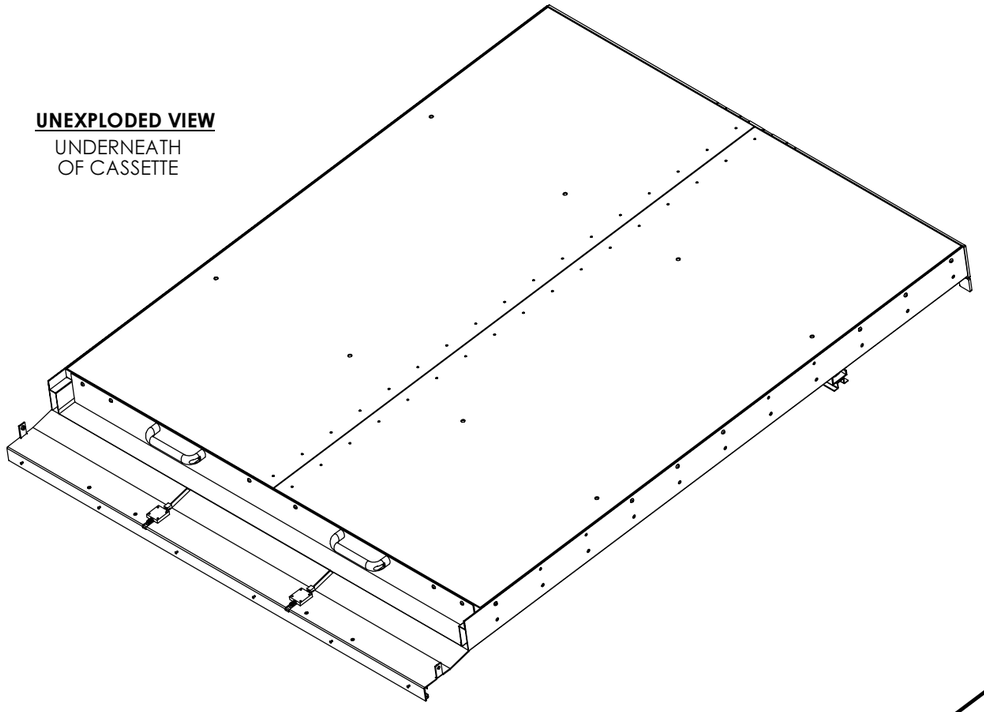
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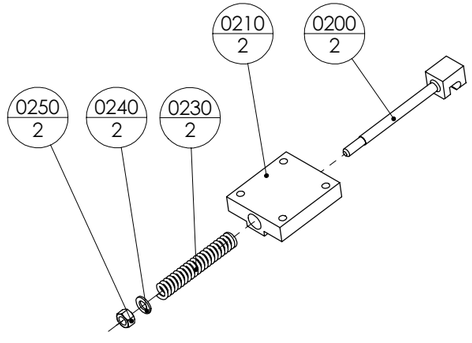
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PART NO.	REV	DOC	SHEET	OF
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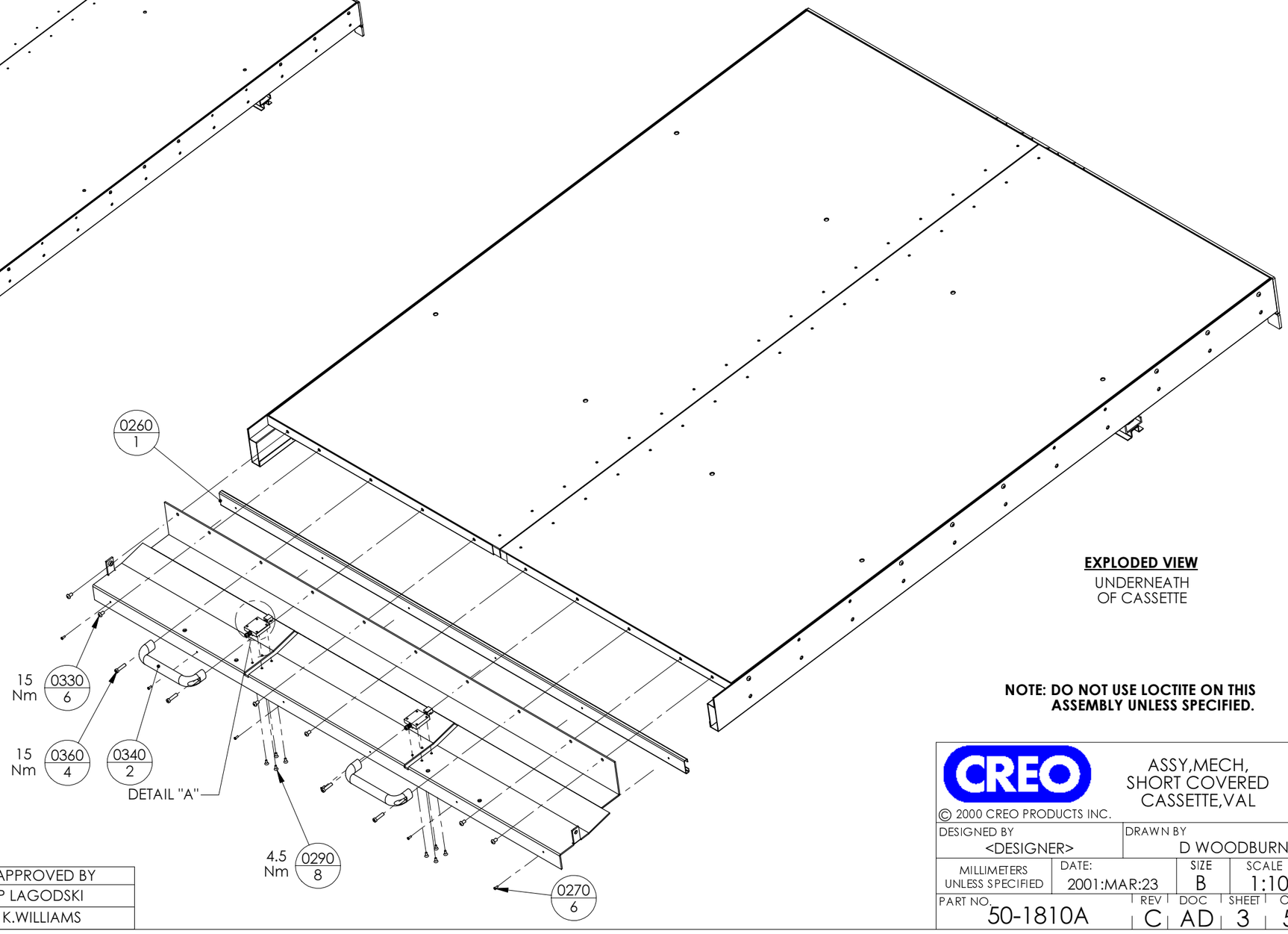
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UNEXPLODED VIEW
UNDERNEATH
OF CASSETTE





DETAIL "A"
CABLE TENSIONER
2 PLACES



EXPLODED VIEW
UNDERNEATH
OF CASSETTE

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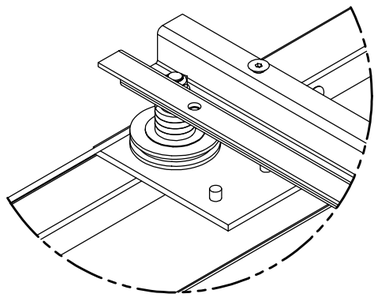
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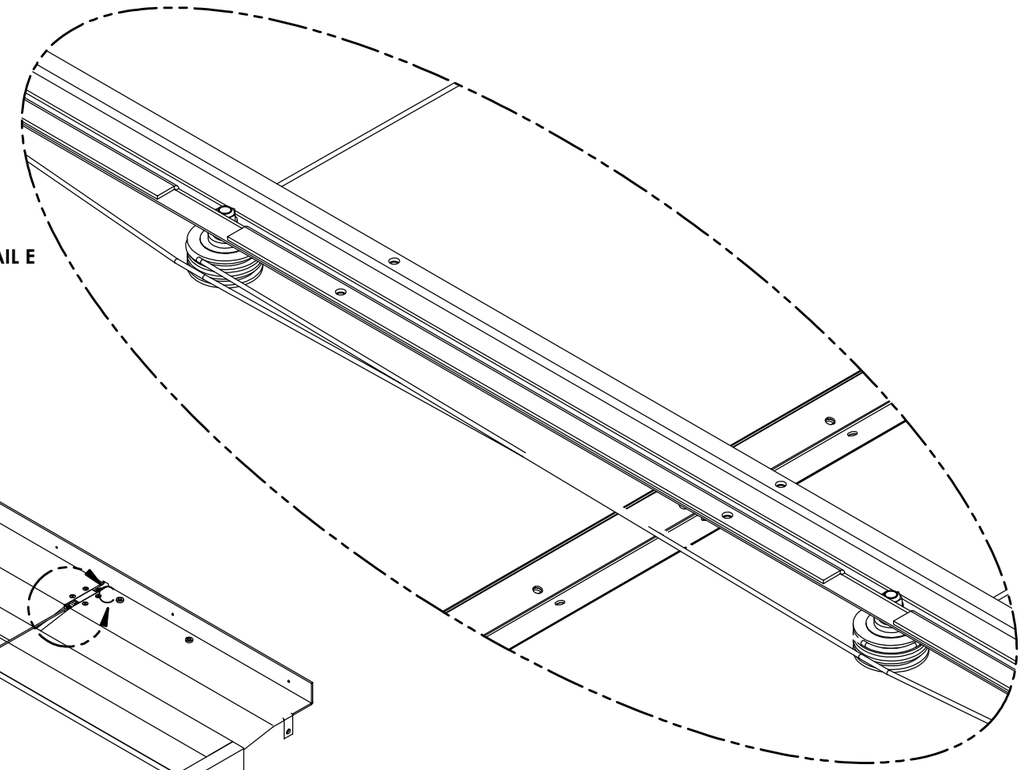
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NOTE: FOR CABLE TENSIONING
PROCEDURE SEE SHEET 05

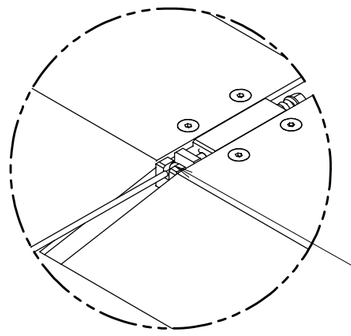


DETAIL D



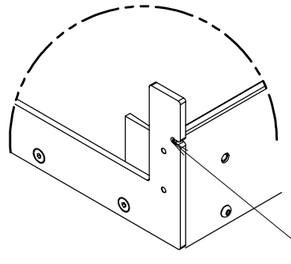
DETAIL E

NOTE: PORTIONS OF
CASSETTE COVER BAR
OMITTED FOR CLARITY.



DETAIL C

CABLE END GOES
IN THIS NOTCH.



CABLE END GOES
IN THIS NOTCH.

DETAIL A

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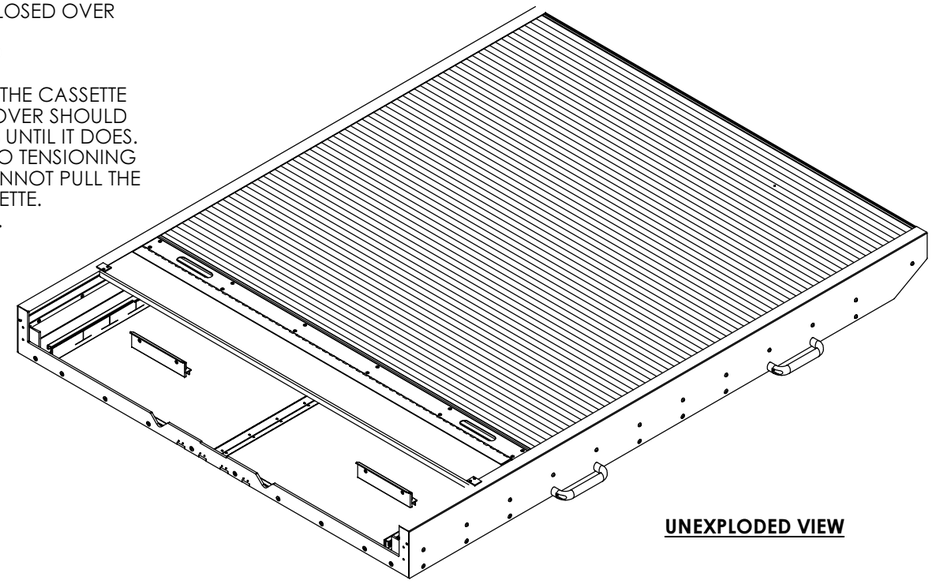
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CABLE TENSIONING PROCEDURE NOTES:

1. FULLY ASSEMBLE CASSETTE. LEAVE THE PLEATED COVER CLOSED OVER NIGHT TO RELAX THE PLEATES IN THE EXTENDED POSITION.
2. SCREW IN CABLE TENSION ADJUST NUTS JUST ENOUGH TO REMOVE SLACK FROM CABLES.
3. POSITION THE COVERBAR ALL THE WAY TO THE FRONT OF THE CASSETTE AND LEAVE THE FRONT FLIP DOOR OPEN. THE PLEATED COVER SHOULD PULL IT BACK. IF IT DOESN'T, LOOSEN THE CABLE TENSIONS UNTIL IT DOES.
4. USING ALTERNATE EQUAL NUMBERS OF TURNS ON THE TWO TENSIONING NUTS, TIGHTEN THE CABLES UNTIL THE PLEATED COVER CANNOT PULL THE COVER BAR BACK WHEN PUSHED TO FRONT OF THE CASSETTE. BOTTOMING OUT OF THE SPRINGS SHOULD NOT BE REQ'D.



UNEXPLODED VIEW

EXPLODED VIEW

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CREO

ASSY,MECH, SHORT COVERED CASSETTE,VAL

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