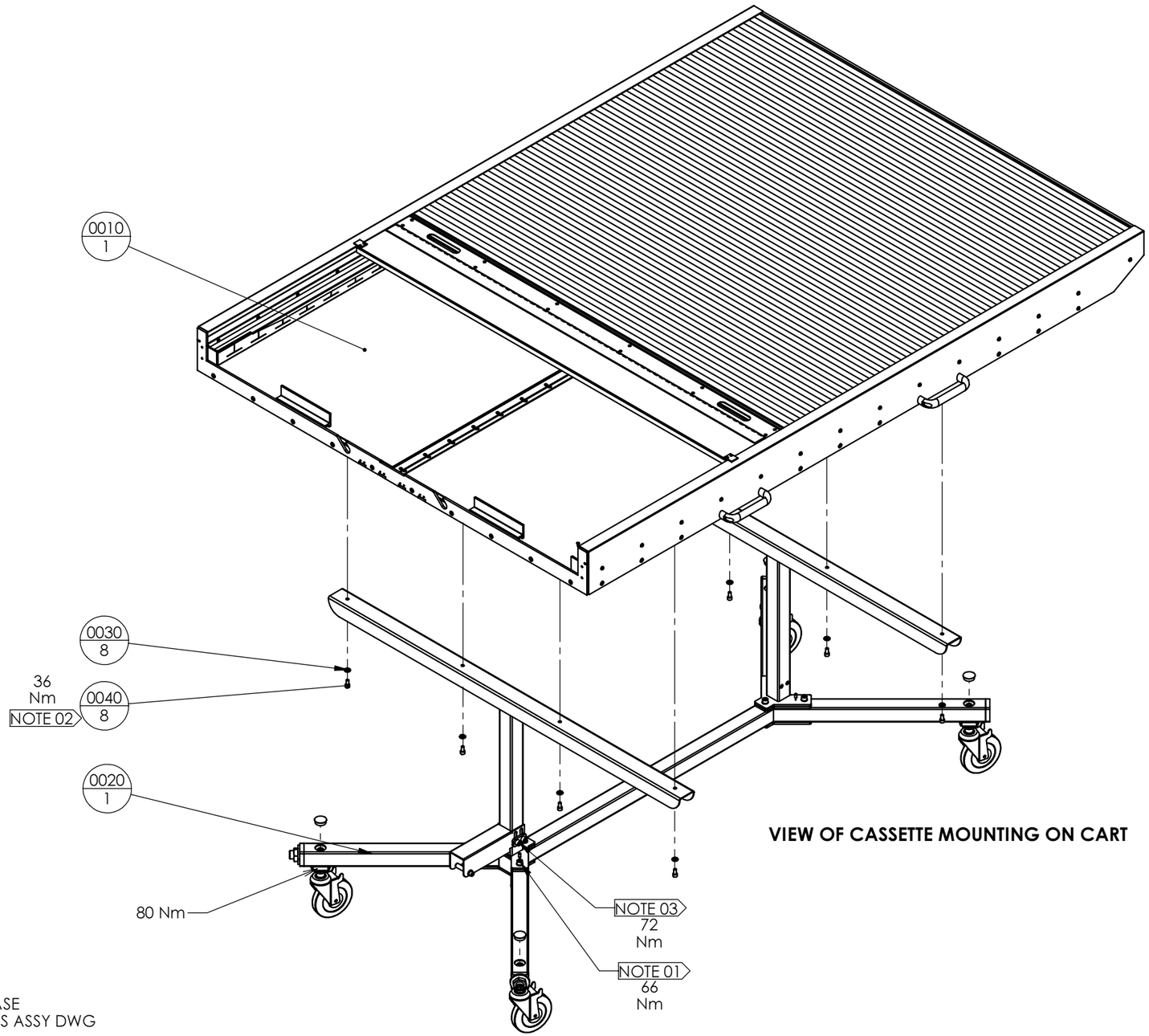
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VIEW OF CASSETTE MOUNTING ON CART

NOTES:

1. LOOSEN (OR LEAVE LOOSE) MOUNTING FASTENERS ON UPRIGHT FLANGES BEFORE ALIGNING CASSETTE ON CART.
2. LEAVE LOOSE UNTIL LOCATED BY JIG AS OUTLINED ON SHEET 02.
3. LEAVE LOOSE, TO BE TIGHTENED IN THE FEILD DURING INSTALLATION.

△A INITIAL RELEASE
NO PREVIOUS ASSY DWG

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ASSY,MECH,LONG
CASSETTE + CART,VAL

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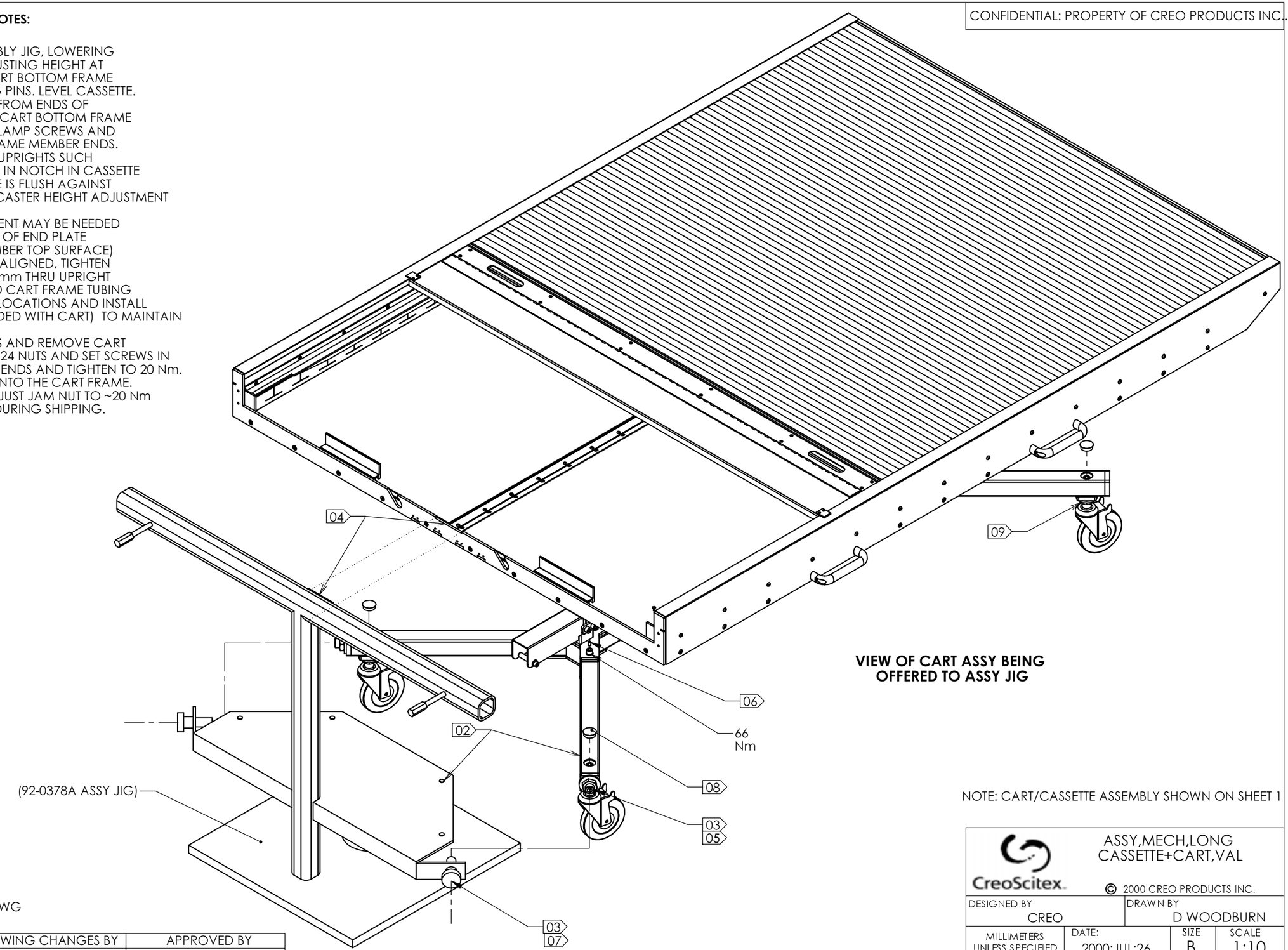
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ALIGNMENT PROCEDURE NOTES:

1. <note 1 deleted rev a>
2. OFFER CART UP TO ASSEMBLY JIG, LOWERING OR RAISING CART BY ADJUSTING HEIGHT AT CASTERS IF NEEDED SO CART BOTTOM FRAME CAN CONTACT LOCATING PINS. LEVEL CASSETTE.
3. REMOVE M24 SETSCREWS FROM ENDS OF FRAME MEMBERS, SECURE CART BOTTOM FRAME TO JIG USING TWO M24 CLAMP SCREWS AND VACANT M24 HOLES IN FRAME MEMBER ENDS.
4. POSITION CASSETTE/CART UPRIGHTS SUCH THAT TAB ON JIG LOCATES IN NOTCH IN CASSETTE END PLATE AND END PLATE IS FLUSH AGAINST JIG TOP FRAME MEMBER. CASTER HEIGHT ADJUSTMENT MAY BE NEEDED.
5. FURTHER HEIGHT ADJUSTMENT MAY BE NEEDED TO LEVEL CASSETTE (IE TOP OF END PLATE PARALLEL TO JIG TOP MEMBER TOP SURFACE)
6. WHEN COMPONENTS ARE ALIGNED, TIGHTEN FASTENERS AND DRILL ∅ 6mm THRU UPRIGHT MOUNTING FLANGES AND CART FRAME TUBING AT FOUR CENTER DRILLED LOCATIONS AND INSTALL 6mm SPRING PINS (PROVIDED WITH CART) TO MAINTAIN ALIGNMENT.
7. UNDO CLAMPING SCREWS AND REMOVE CART FROM JIG. REPLACE THE M24 NUTS AND SET SCREWS IN THE CART FRAME MEMBER ENDS AND TIGHTEN TO 20 Nm.
8. INSERT THE 4 HOLE PLUGS INTO THE CART FRAME.
9. TIGHTEN CASTER HEIGHT AJUST JAM NUT TO ~20 Nm TO PREVENT LOOSENING DURING SHIPPING.



VIEW OF CART ASSY BEING OFFERED TO ASSY JIG

NOTE: CART/CASSETTE ASSEMBLY SHOWN ON SHEET 1

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