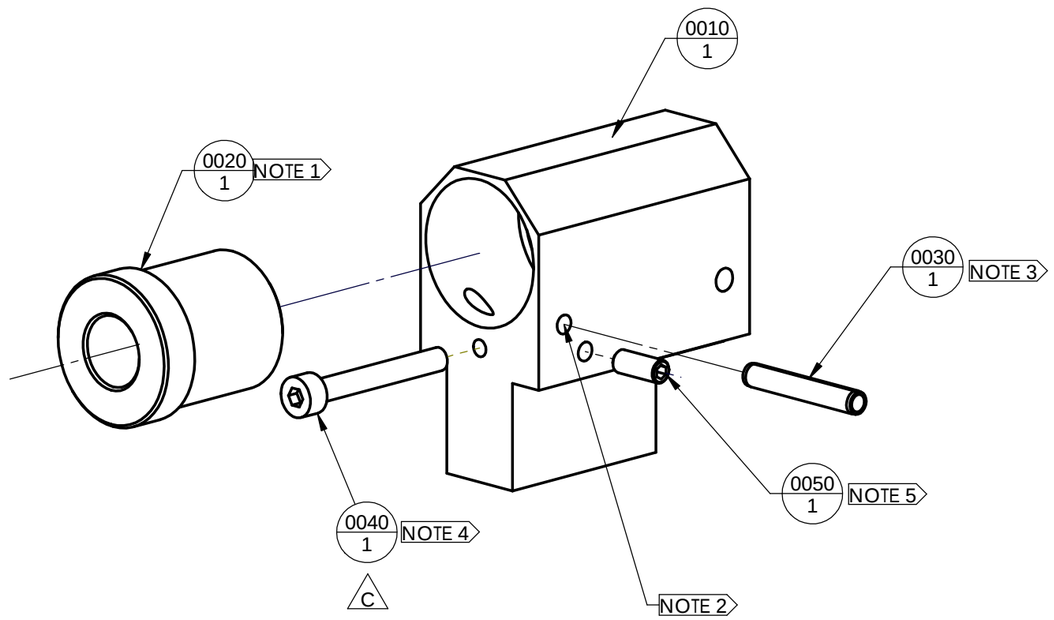
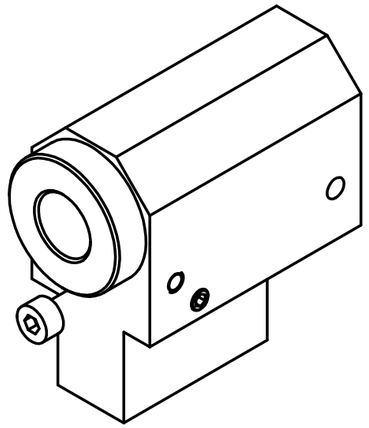
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NOTES:

1. THREAD LEFT HAND LEADSCREW NUT [0020] FIRMLY INTO LEADSCREW BLOCK [0010].
2. DRILL 5/32" HOLE THRU ASSEMBLY AT POSITION INDICATED.
3. PRESS SPRING PIN [0030] INTO 5/32" HOLE SUCH THAT THE END IS FLUSH WITH THE LEADSCREW BLOCK FACE.
4. THREAD SOCKET HEAD CAPSCREW [0040] INTO LEADSCREW BLOCK. LEAVE BOLT SEATING FACE APPROXIMATELY 7mm AWAY FROM CONTACTING LEADSCREW BLOCK FACE.
5. INSTALL SETSCREW [0050] INTO LEADSCREW BLOCK TO PROVIDE A SMALL AMOUNT OF FRICTION ON STUD ASSEMBLY SHAFT [0040].

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
B	E070	2001:APR:25	D WOODBURN	E LAM
C	E612	2002:FEB:20	P.LAGODZKI	P.LAGODZKI

NOTE: DO NOT USE LOCTITE ON THIS ASSEMBLY UNLESS SPECIFIED.

CreoScitex

ASSY, MECH,
LEADSCREW NUT, LEFT,
Y-AXIS, VAL

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DESIGNED BY	DRAWN BY			
D WAGNER	W ZWICKEL			
MILLIMETERS UNLESS SPECIFIED	DATE: 2000:JUN:26	SIZE B	SCALE N/A	
PART NO. 50-1881A	REV C	DOC AD	SHEET 1	OF 1