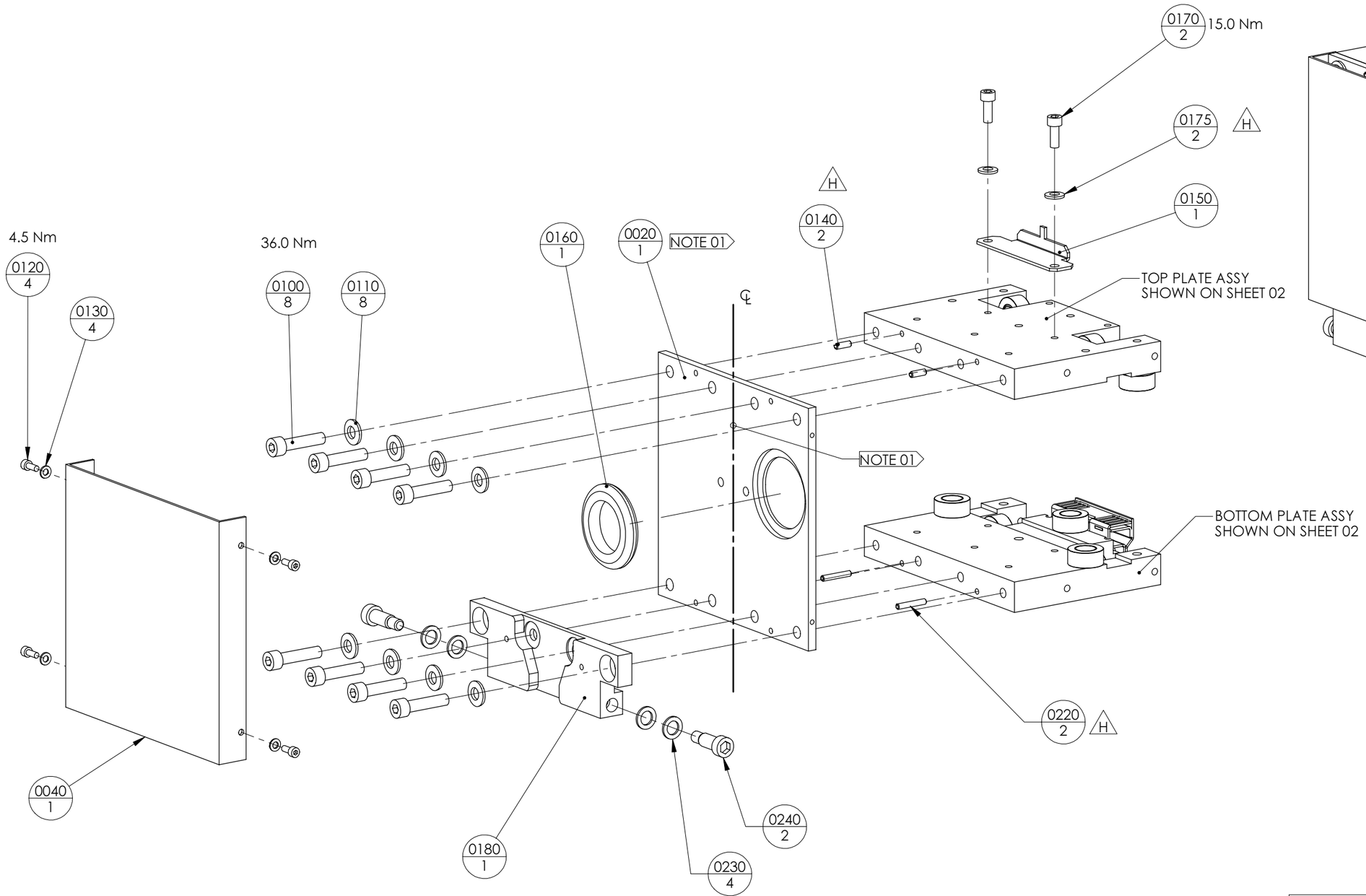
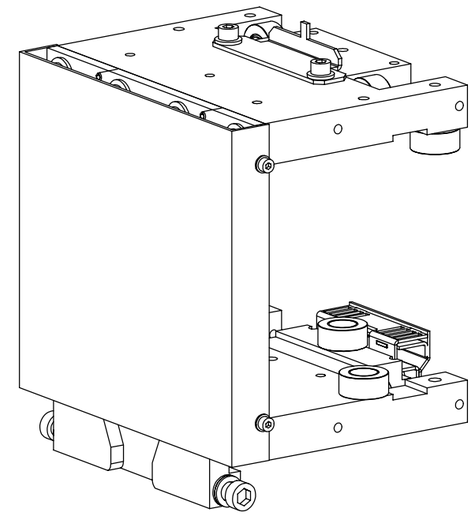
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UNEXPLODED VIEW

NOTES:

1. CARRIAGE SHOWN ASSEMBLED FOR RH TRACK (MOTOR AT RIGHT END). FOR LH TRACK, ASSEMBLE ITEM 20 SUCH THAT THE GROMMET HOLE IS ON THE LEFT. (FLIP ABOUT ℄ SHOWN)

NOTE: DO NOT USE LOCTITE ON THIS ASSEMBLY UNLESS SPECIFIED.

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
H	E396	2001:SEPT:26	I.PRESS	D.HUBER
G	E184	2001:MAY:28	D WOODBURN	R BOUCHAL

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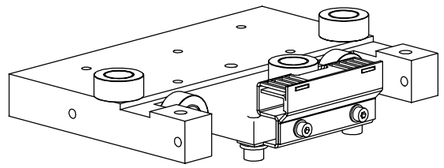
ASSY,EM,
TRACK CARRIAGE,
VAL

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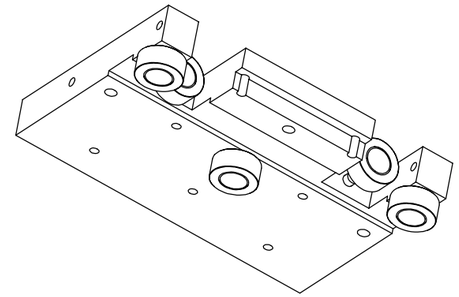
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R BOUCHAL	D WOODBURN		
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50-1917A	H	AD	1	2

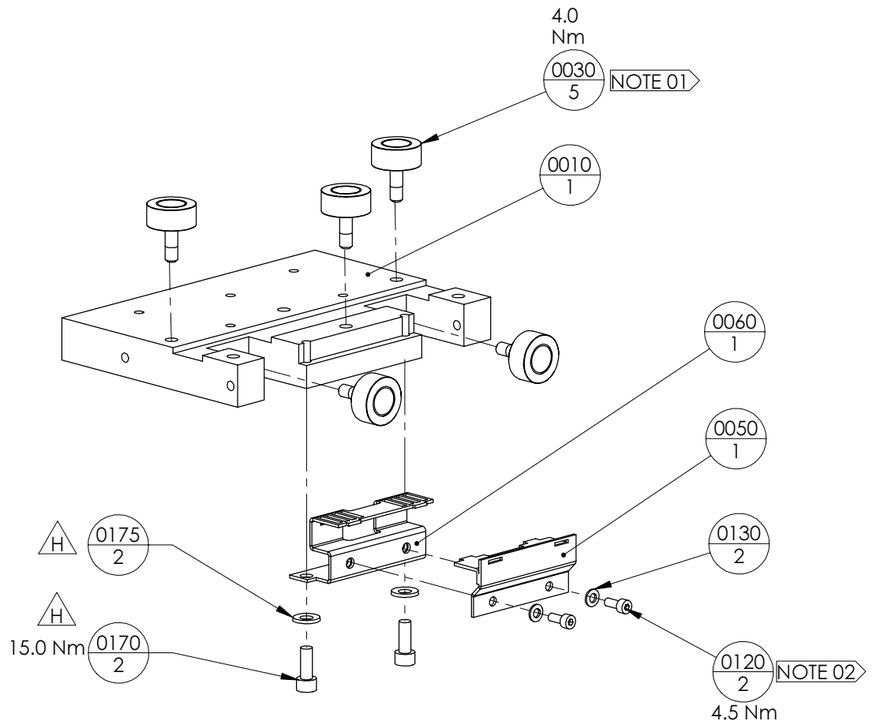
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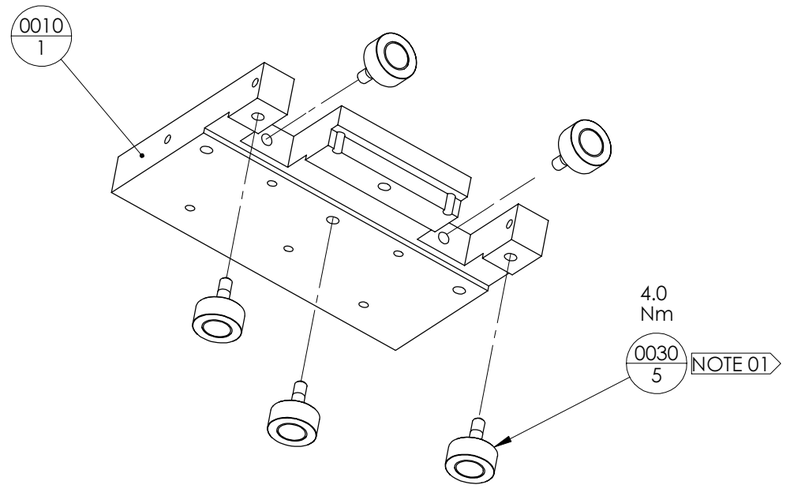
UNEXPLODED BOTTOM PLATE ASSY



UNEXPLODED TOP PLATE ASSY



BOTTOM PLATE ASSY



TOP PLATE ASSY

NOTES:

1. NOTE THAT THE ARRANGEMENT OF THE ROLLERS ON THE PLATE DIFFERS ON THE TOP AND BOTTOM.
2. HAND TIGHTEN ONLY AT THIS POINT AS TIGHTENING TAKES PLACE LATER AFTER BELT IS INSTALLED.

NOTE: DO NOT USE LOCTITE ON THIS ASSEMBLY UNLESS SPECIFIED.

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
H	E396	2001:SEPT:26	I.PRESS	D.HUBER
G	E184	2001:MAY:28	D WOODBURN	R BOUCHAL

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ASSY,EM,
TRACK CARRIAGE,
VAL

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R BOUCHAL	D WOODBURN		
MILLIMETERS UNLESS SPECIFIED	DATE: 2000:MON:DT	SIZE B	SCALE 1:3

PART NO.	REV	DOC	SHEET	OF
50-1917A	H	AD	2	2