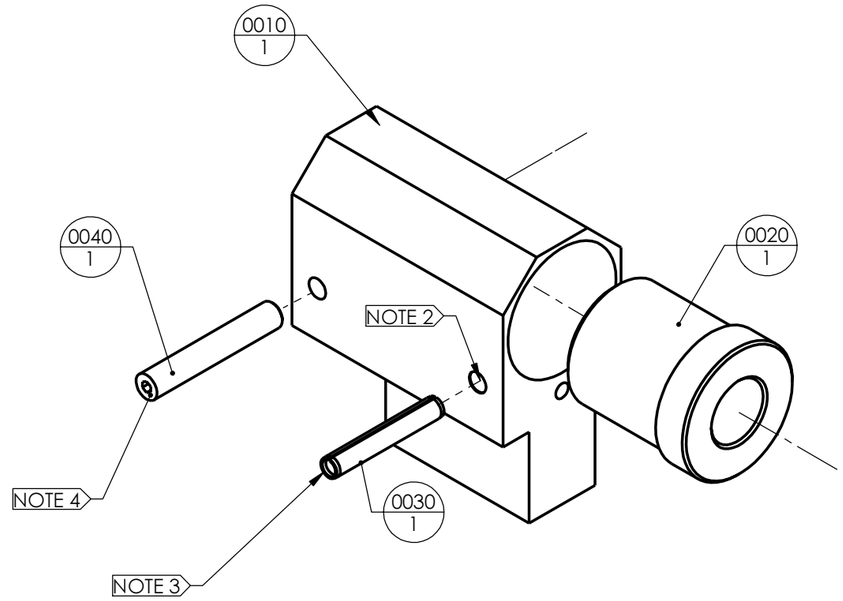
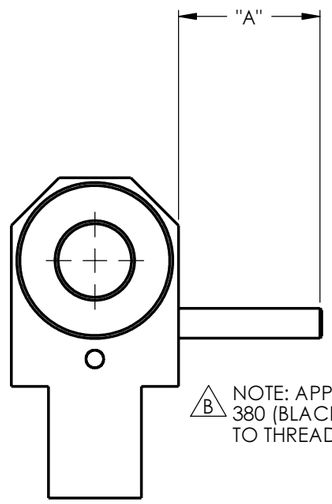
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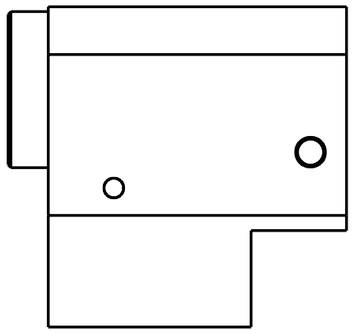


EXPLODED ISOMETRIC VIEW

B

M/C	DIM "A"
5080	6.0 mm
5880	21.0 mm





NOTE 04

B NOTE: SOCKET END OF SET SCREW MUST BE ACCESSABLE FROM THIS SIDE TO ALLOW ADJUSTMENT AFTER ASSEMBLY.

B NOTE: APPLY LOCTITE 380 (BLACK MAX) TO THREADS.

NOTES:

1. THREAD RIGHT HAND LEADSCREW NUT [0020] FIRMLY INTO LEADSCREW BLOCK [0010].
2. DRILL 5/32" HOLE THRU ASSEMBLY USING EXISTING 4mm HOLE AS PILOT AT POSITION SHOWN.
3. PRESS SPRING PIN [0030] INTO 5/32" HOLE SUCH THAT THE END IS FLUSH WITH THE LEADSCREW BLOCK FACE.
4. INSTALL SET SCREW [0040] FROM THIS SIDE

B JAMNUT REMOVED FROM SET SCREW IN FAVOR OF LOCTITE, NOTE TO ADJUST PROTRUDING LENGTH OF SCREW ADDED.

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
B	E070	2001:FEB:26	D WOODBURN	D WAGNER
A	D496	2000:JUN:26	W ZWICKEL	D WAGNER

ASSY, MECH,
LEADSCREW NUT, RIGHT,
Y-AXIS, VAL

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DESIGNED BY	DRAWN BY		
D WAGNER	W ZWICKEL		
MILLIMETERS UNLESS SPECIFIED	DATE: 2000:JUN:26	SIZE B	SCALE N/A
PART NO. 50-2038A	REV B	DOC AD	SHEET 1 OF 1