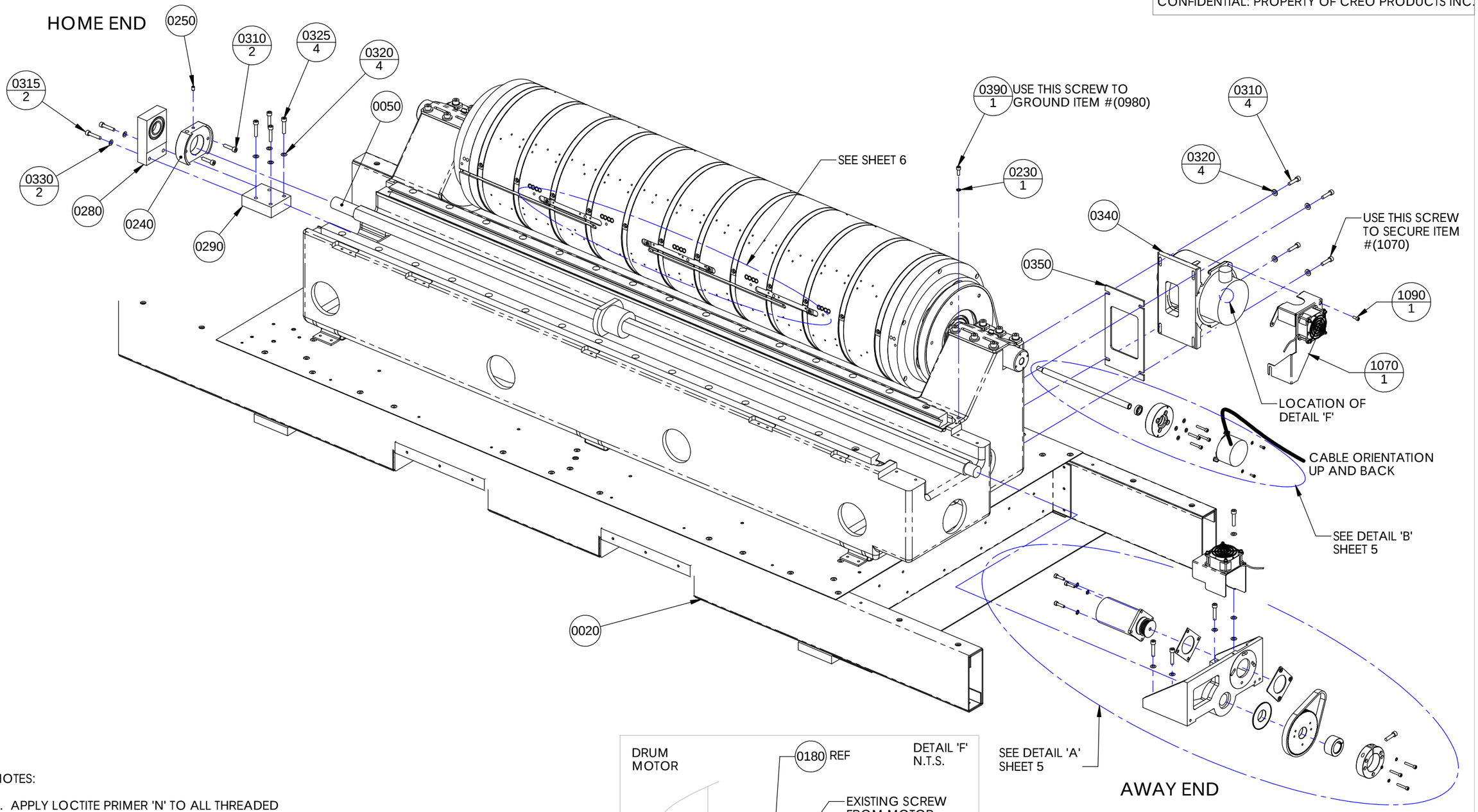
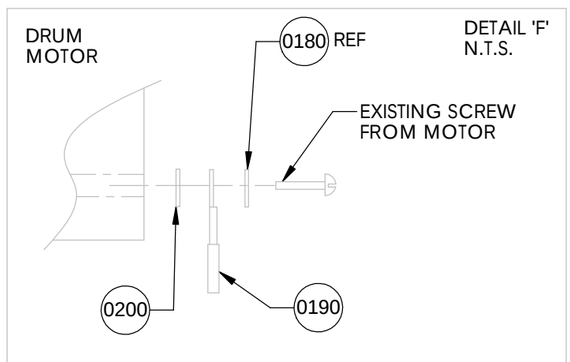
CONFIDENTIAL: PROPERTY OF CREO PRODUCTS INC.

HOME END



AWAY END



NOTES:

1. APPLY LOCTITE PRIMER 'N' TO ALL THREADED HOLES AND SCREWS TO BE LOCTITED.
2. APPLY LOCTITE 242 TO ALL SCREWS EXCEPT WHERE OTHERWISE NOTED IN PROCEDURE OR DRAWING.

G NO CHANGES THIS SHEET

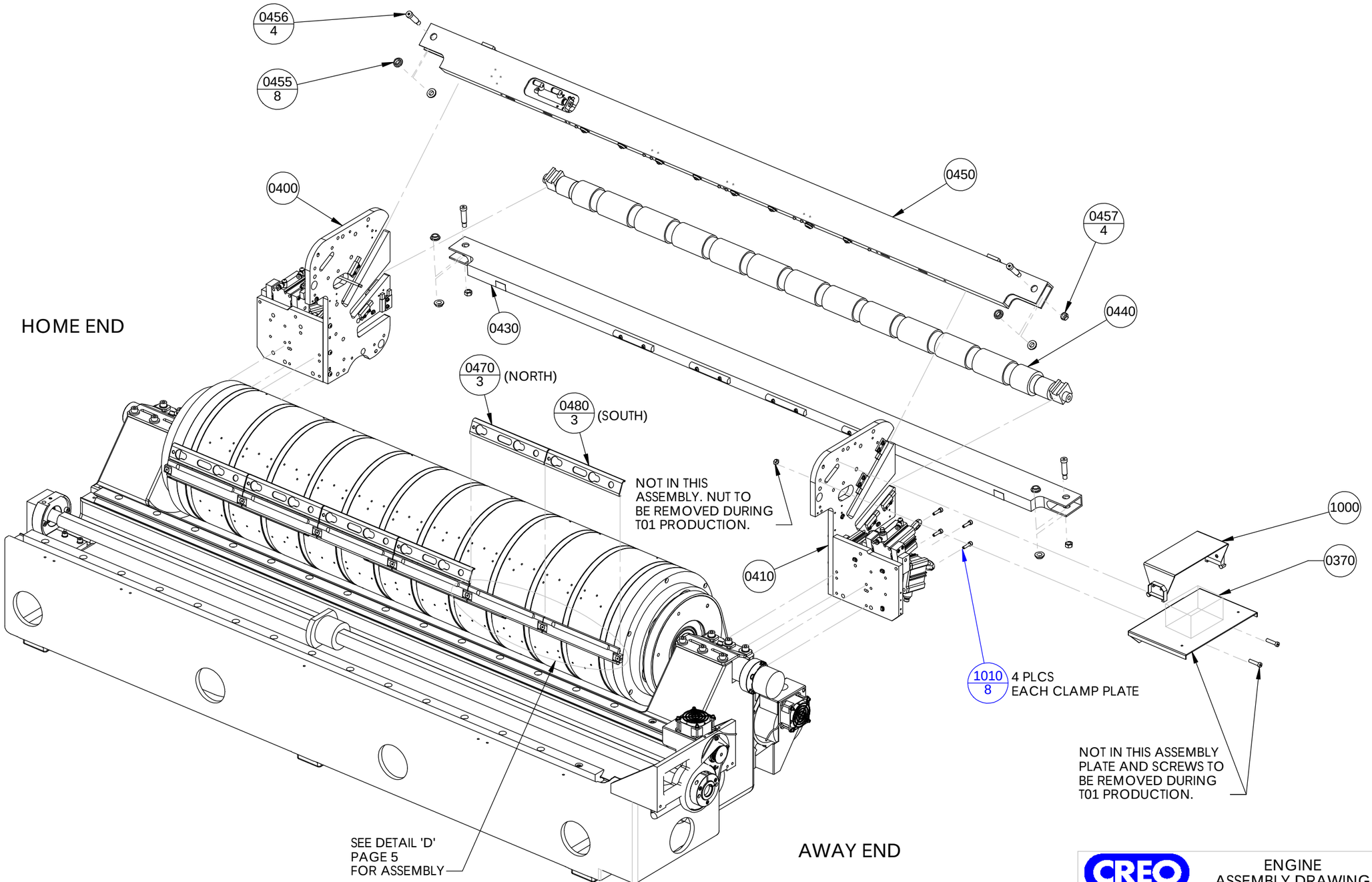
REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
G	E120	2001:APR:04	S THOMAS	S THOMAS
F	E119	2001:JAN:30	S THOMAS	S THOMAS

CREO

© COPYRIGHT 1999 CREO PRODUCTS INC.

ENGINE ASSEMBLY DRAWING TS2637

DESIGNED BY	DRAWN BY			
CREO	REMY DAWSON			
MILLIMETERS UNLESS SPECIFIED	DATE: 2000:APR	SIZE B	SCALE 1:8	
PART NO. 50-2109A	REV G	DOC AD	SHEET 1	OF 6



G NO CHANGES THIS SHEET

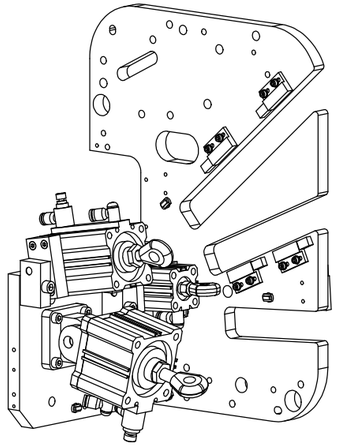
© COPYRIGHT 2000
CREO PRODUCTS INC.

ENGINE
ASSEMBLY DRAWING
TS2637

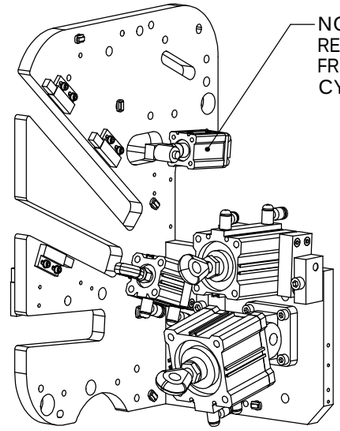
DESIGNED BY	DRAWN BY
CREO	REMY DAWSON

MILLIMETERS UNLESS SPECIFIED	DATE:	SIZE	SCALE
	2000:APR	B	1:8

PART NO.	REV	DOC	SHEET	OF
50-2109A	G	AD	2	6



AWAY END
CLAMP PLATE
ITEM #(400)

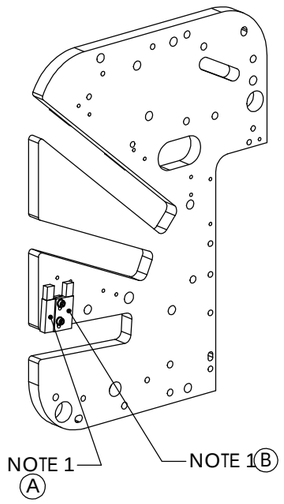


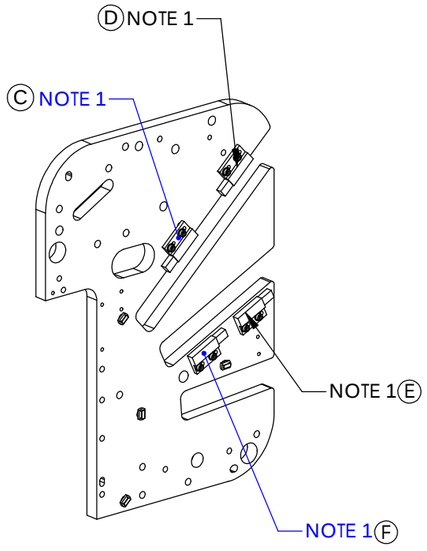
HOME END
CLAMP PLATE
ITEM #(410)

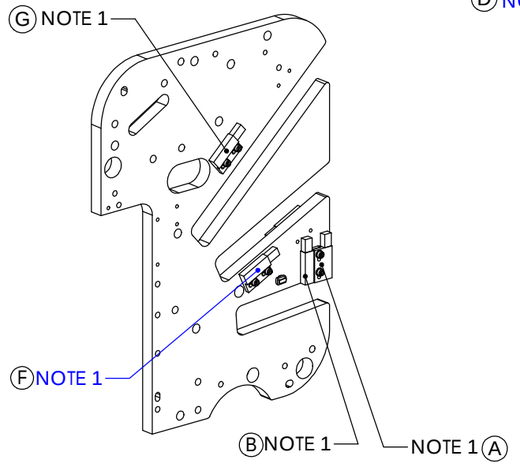
NOTES:

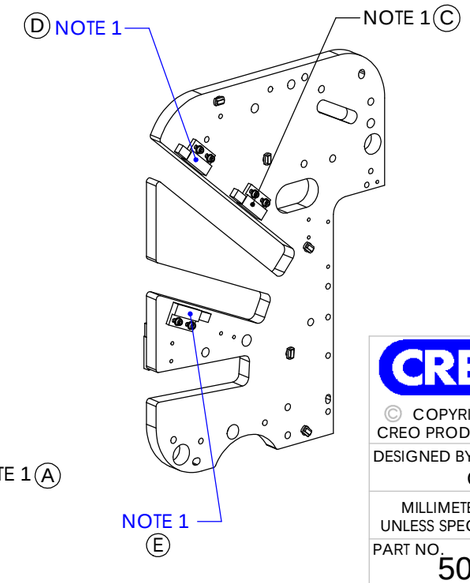
1. THE FOLLOWING ARE CABLE COLOR CODES:

A: YEL/BRN
B: ORN/BRN
C: VIO/BLK
D: GRY/BLK
E: RED/BRN
F: BLK/WHT
G: VIO/BLU







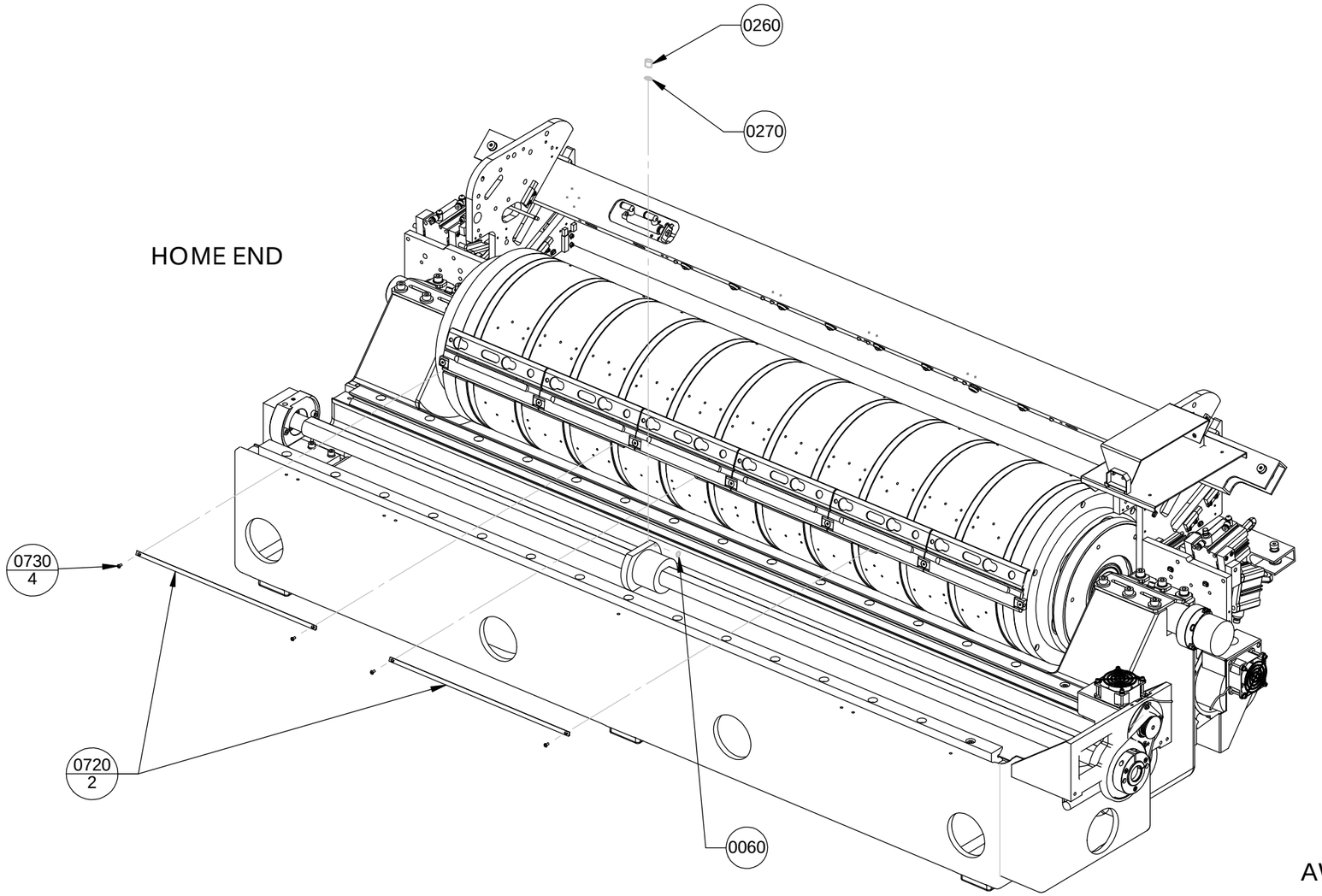


REV CHANGES INDICATED BY: G

© COPYRIGHT 2000
CREO PRODUCTS INC.

ENGINE
ASSEMBLY DRAWING
TS2637

DESIGNED BY	DRAWN BY			
CREO	REMY DAWSON			
MILLIMETERS UNLESS SPECIFIED	DATE: 2000:APR	SIZE B	SCALE 1:5	
PART NO. 50-2109A	REV G	DOC AD	SHEET 3	OF 6



NOTES:

1. USE LOCTITE 242 ON ALL SCREWS THIS PAGE.

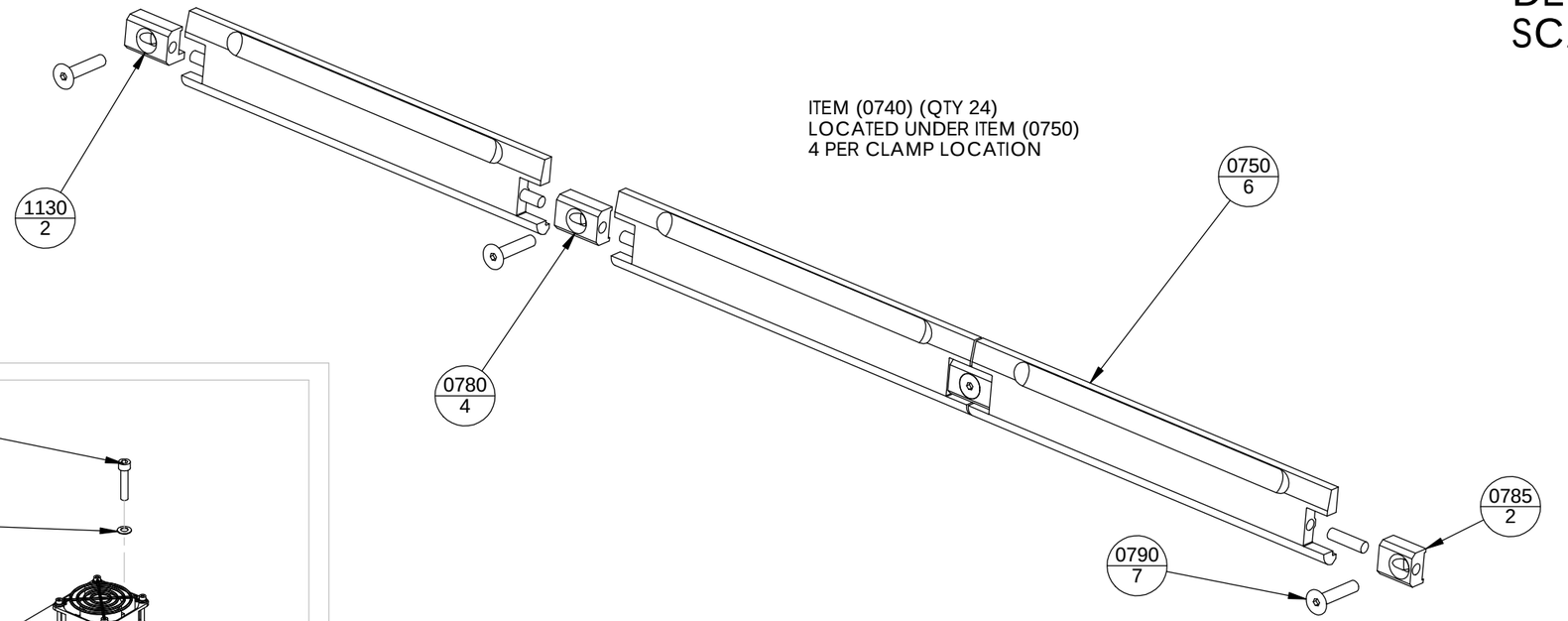
G NO CHANGES THIS SHEET

© COPYRIGHT 2000
CREO PRODUCTS INC.

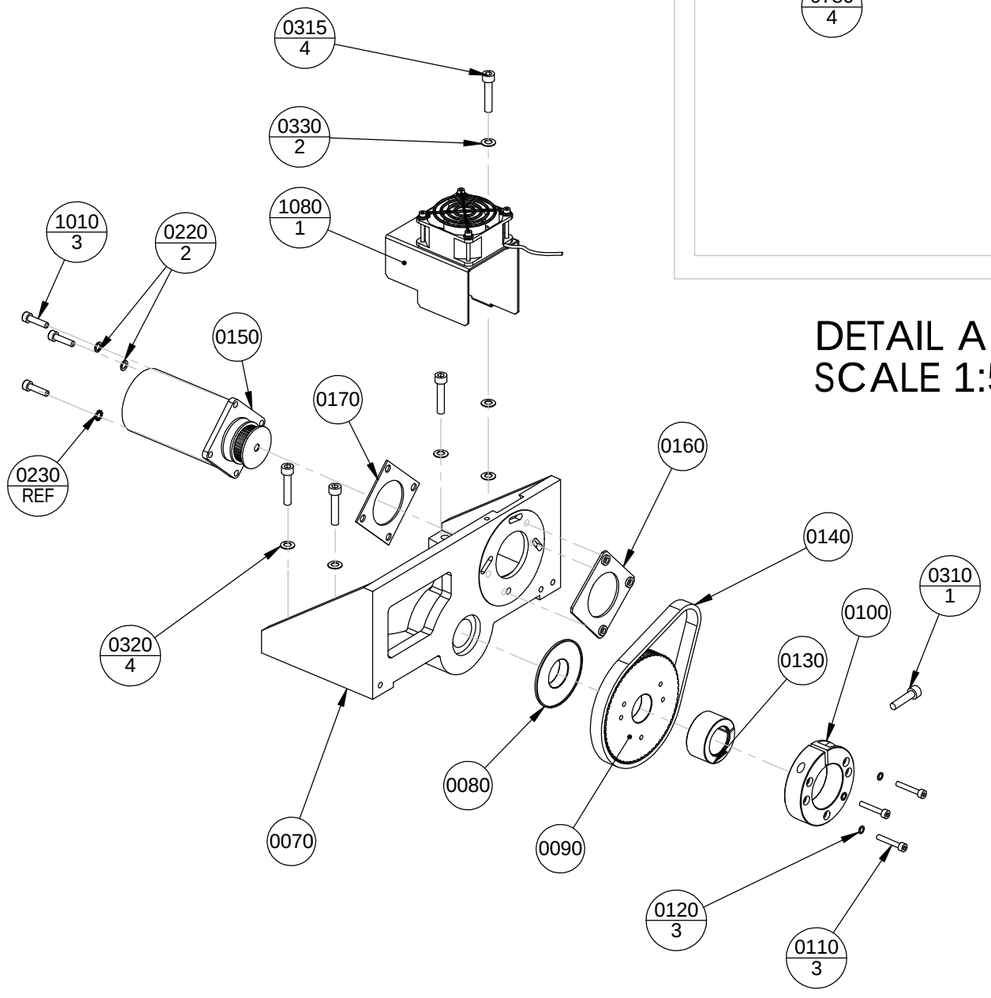
ENGINE
ASSEMBLY DRAWING
TS2637

DESIGNED BY	DRAWN BY					
CREO	REMY DAWSON					
MILLIMETERS UNLESS SPECIFIED	DATE: 2000:APR	SIZE B	SCALE 1:5			
PART NO. 50-2109A	REV G	DOC AD	SHEET 4	OF 6		

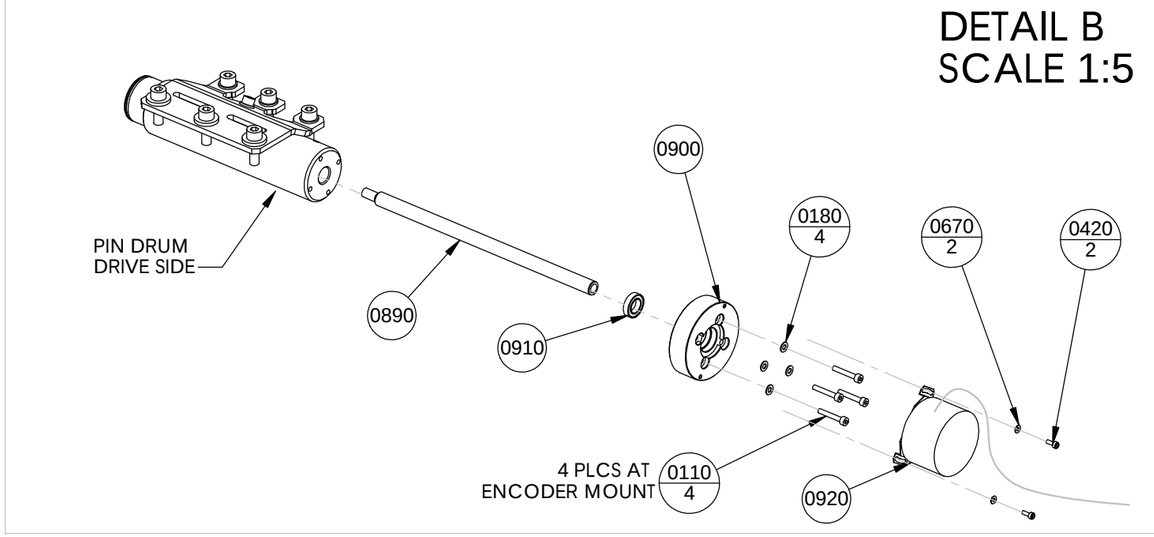
DETAIL D
SCALE 1:2.5



DETAIL A
SCALE 1:5



DETAIL B
SCALE 1:5



G NO CHANGES THIS SHEET

CREO

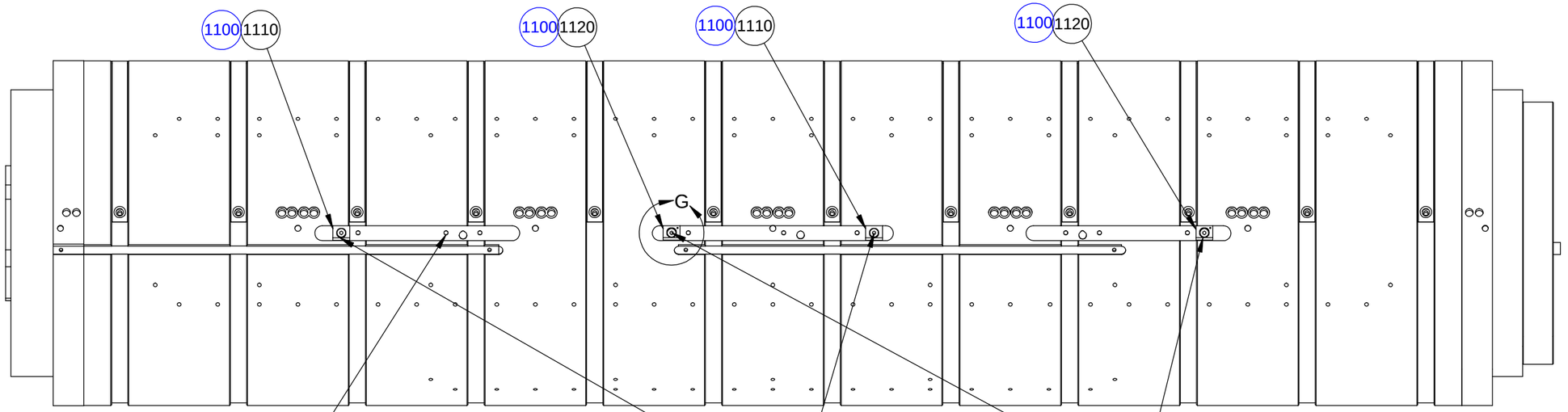
© COPYRIGHT 2000
CREO PRODUCTS INC.

ENGINE
ASSEMBLY DRAWING
TS2637

DESIGNED BY	DRAWN BY
CREO	REMY DAWSON

MILLIMETERS UNLESS SPECIFIED	DATE:	SIZE	SCALE
	2000:APR	B	1:5

PART NO.	REV	AD	SHEET	OF
50-2109A	G	AD	5	6

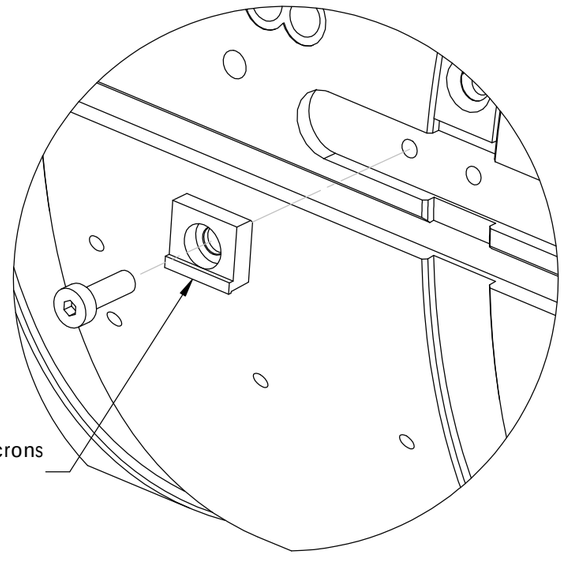


LOCTITE 242 (1140/12)

HEIGHT SPECIFICATION:
ITEMS #1110:
BLOCKS SHOULD BE WITHIN
40 microns OF EACH OTHER.

USE THE LOWER BLOCK AS THE ZERO
REF IN DETERMINING THE HEIGHT
OF ITEMS #1120

HEIGHT SPECIFICATION:
ITEMS #1120:
200 ±50 microns
(FROM ZERO REF)

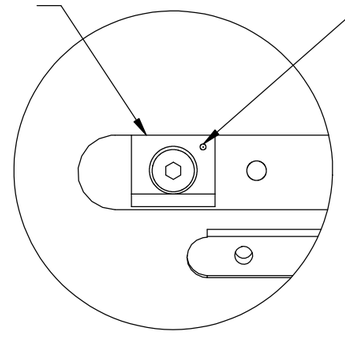


INDIVIDUAL
BLOCK FLATNESS = 10 microns
OR LESS

INSTALLATION DETAIL
SCALE 1 : 1

ENSURE BLOCKS STAY
ALIGNED AGAINST THIS EDGE
WHEN SCREW TIGHTENED

DIMPLE IDENTIFIES
ITEM #(1120)



DETAIL G
SCALE 1 : 1

G NO CHANGES THIS SHEET

© COPYRIGHT 2000
CREO PRODUCTS INC.

ENGINE
ASSEMBLY DRAWING
TS2637

DESIGNED BY	DRAWN BY			
CREO	REMY DAWSON			
MILLIMETERS UNLESS SPECIFIED	DATE: 2000:MAY	SIZE B	SCALE 1:4	
PART NO. 50-2109A	REV G	DOC AD	SHEET 6	OF 6