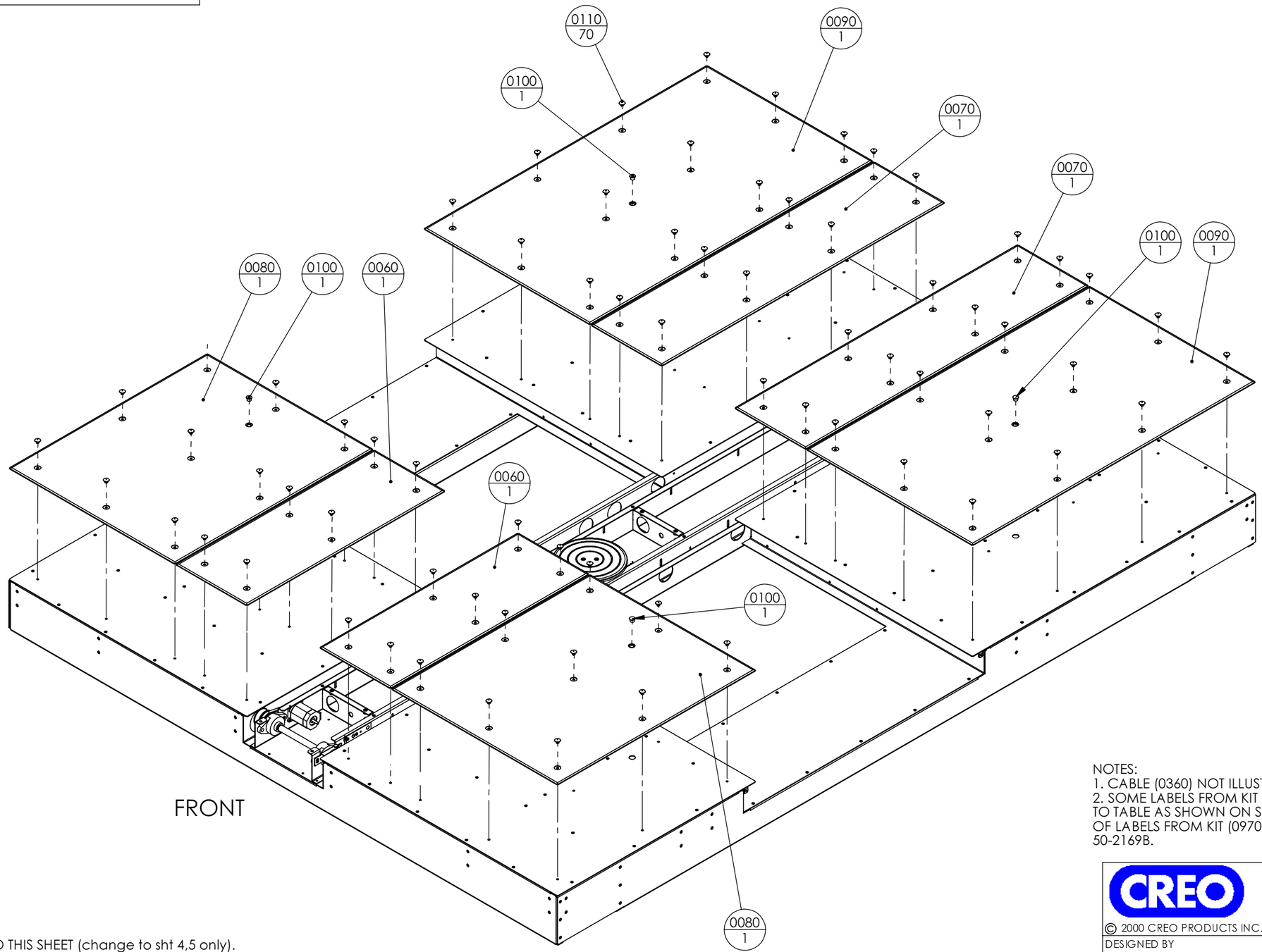
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NOTES:
1. CABLE (0360) NOT ILLUSTRATED
2. SOME LABELS FROM KIT (0970) APPLIED TO TABLE AS SHOWN ON SHEETS 2 AND 3. REMAINDER OF LABELS FROM KIT (0970) APPLIED TO X-AXIS BOX 50-2169B.

C NO CHANGE TO THIS SHEET (change to sht 4,5 only).

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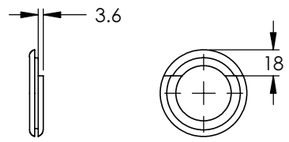
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ASSY,MECH,TABLE, L-CONVEYOR,VAL ASSEMBLY DRAWING

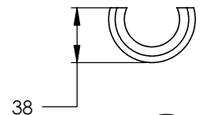
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50-2170B	C	AD	1	6

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DETAIL A (0050)
GROMMET MOD.



DETAIL D (0050)
GROMMET MOD.

DETAIL B
PHOTO SENSOR MTG
TYP BOTH ENDS

DETAIL C
SCALE 1 : 5

NOTES:

1. MODIFY GROMMET PER DETAIL A AND INSTALL WITH CUTAWAY DOWN AND FACING TABLE CENTER. MODIFICATION IS FOR GROMMET TO CLEAR PART MOUNTED ON UNDERSIDE OF TABLE FRAME.
2. INSTALL WITH LONG SCREWS AND SLOT IN BLOCK TO BOTTOM. DO NOT WRENCH TIGHTEN LONG SCREWS UNTIL AFTER TABLE HEIGHT IS ADJUSTED AS THESE SCREWS SERVE AS PINCH BOLTS ON HEIGHT ADJUSTER SHAFT.
3. MODIFY GROMMET PER DETAIL D.
4. LOCATION OF GROMMET IN STIFFENER CROSS MEMBERS - 4 PLACES.

△C NO CHANGE TO THIS SHEET (change to sht 4,5 only).

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ISO VIEW
OF TOP SIDE

CREO

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ASSY,MECH,TABLE,
L-CONVEYOR,VAL
ASSEMBLY DRAWING

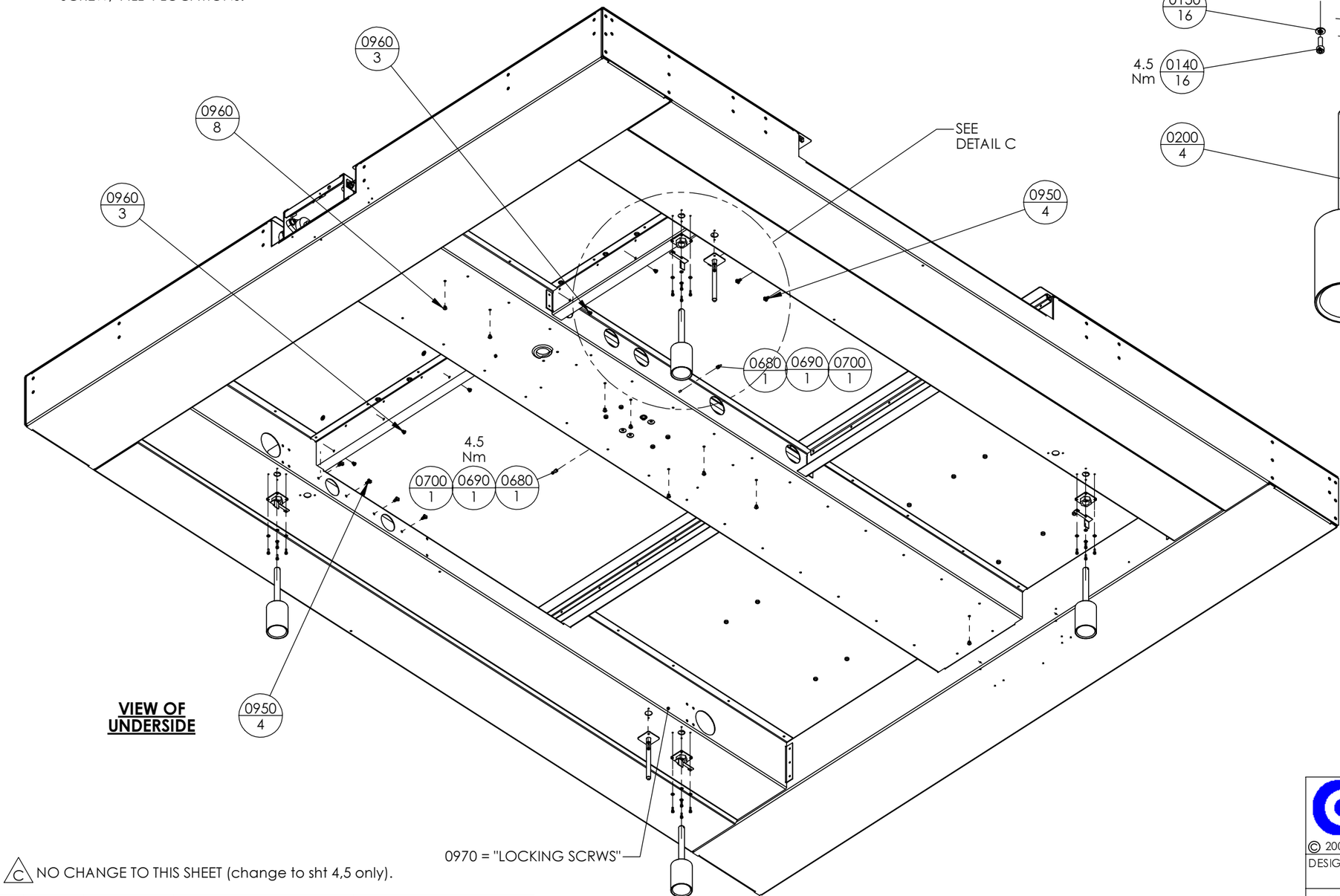
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PART NO.	REV	DOC	SHEET	OF
50-2170B	C	AD	2	6

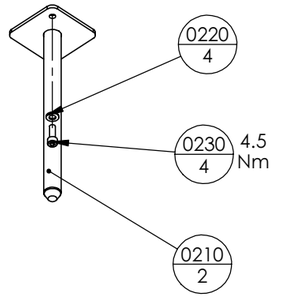
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NOTES:

1. ITEM MOUNTED ON INBOARD SIDE OF ADJUSTING SCREW, ALL 4 LOCATIONS.



VIEW OF UNDERSIDE



DETAIL C

ADJUST SCREW - TYP 4 PLCS
LOCATING PIN - TYP 2 PLCS

C NO CHANGE TO THIS SHEET (change to sht 4,5 only).

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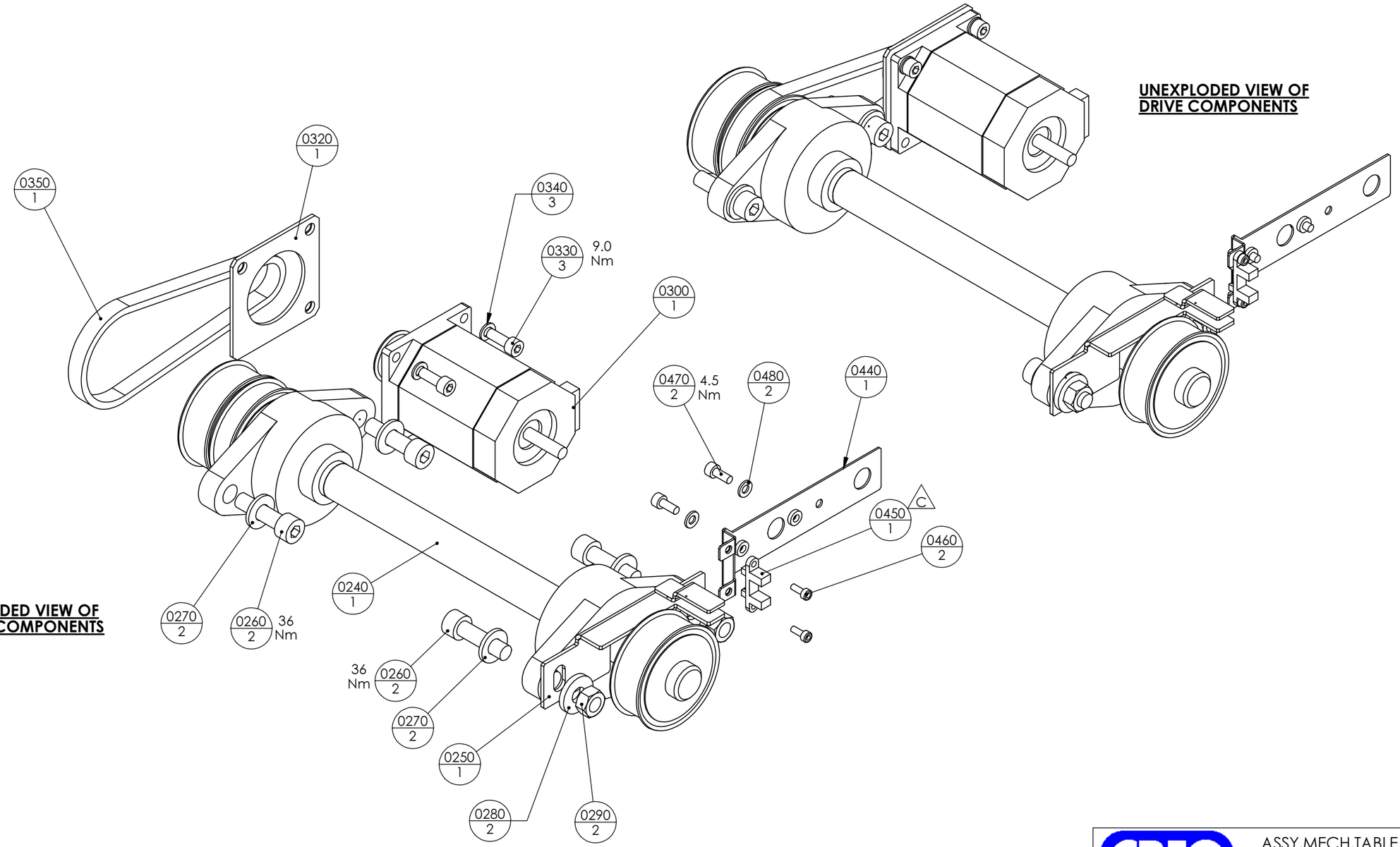
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PART NO. 50-2170B	REV C	DOC AD	SHEET 3	OF 6

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UNEXPLODED VIEW OF DRIVE COMPONENTS



EXPLODED VIEW OF DRIVE COMPONENTS

C BOM CHANGE TO ITEM 0450.

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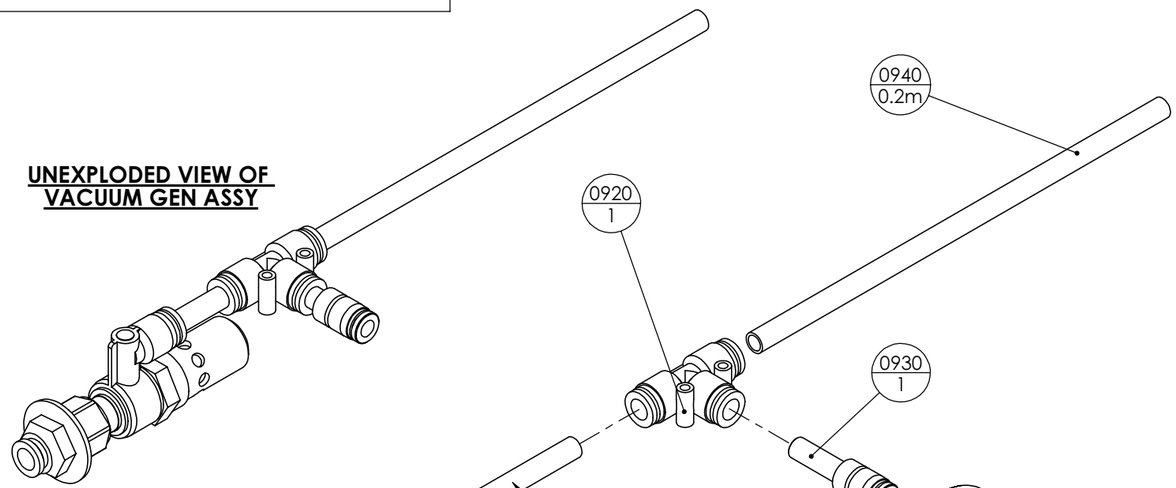
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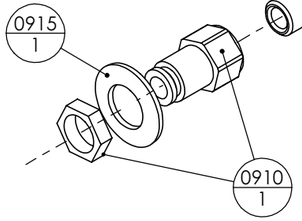
PART NO.	REV	DOC	SHEET	OF
50-2170B	C	AD	4	6

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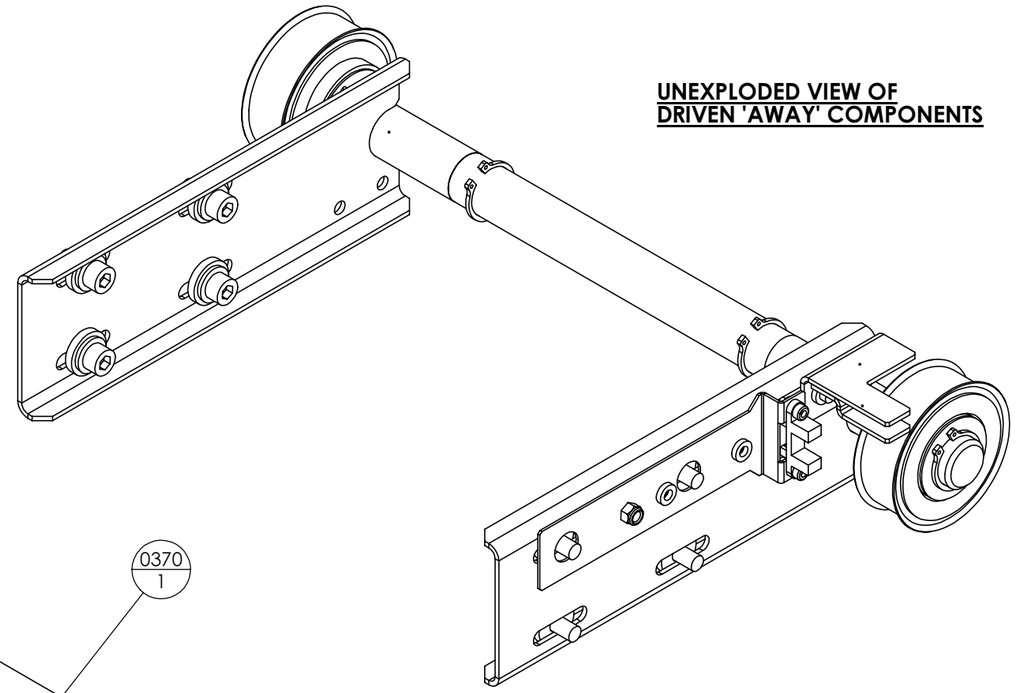
UNEXPLODED VIEW OF VACUUM GEN ASSY



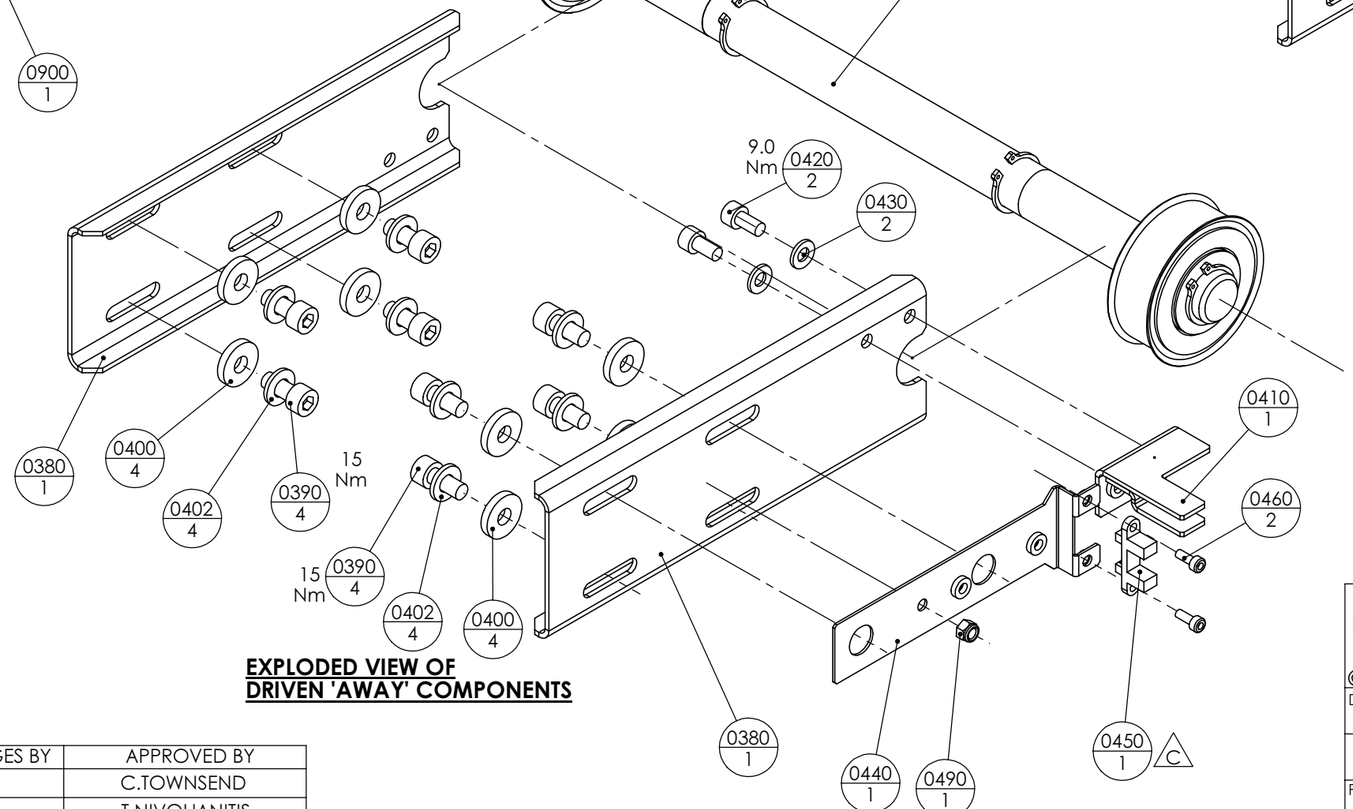
EXPLODED VIEW OF VACUUM GEN ASSY



UNEXPLODED VIEW OF DRIVEN 'AWAY' COMPONENTS



EXPLODED VIEW OF DRIVEN 'AWAY' COMPONENTS



C BOM CHANGE TO ITEM 0450.

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C	E449	2001:OCT:31	D WOODBURN	T NIVOLIANITIS

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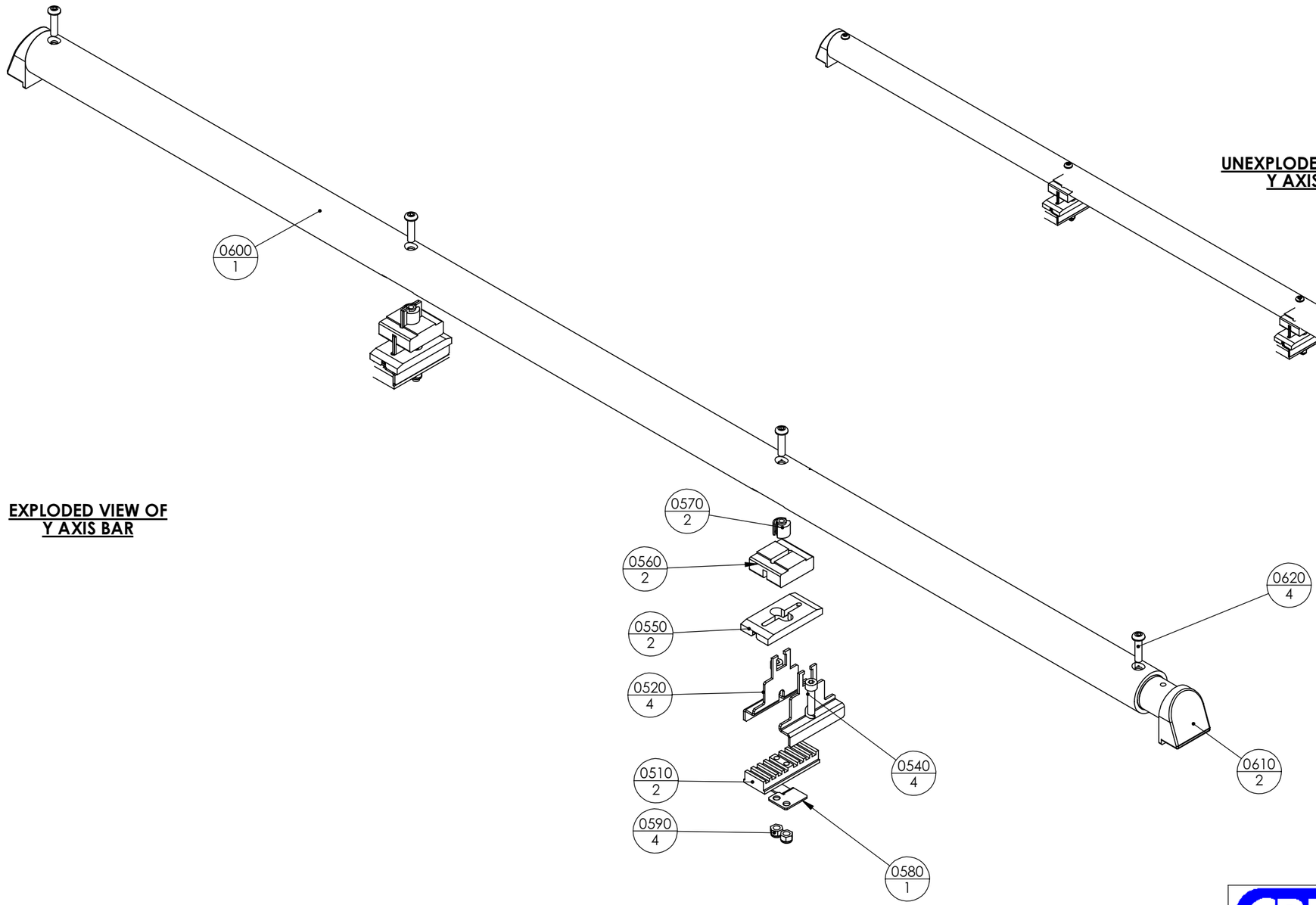
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EXPLODED VIEW OF Y AXIS BAR



UNEXPLODED VIEW OF Y AXIS BAR

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PART NO. 50-2170B	REV C	DOC AD	SHEET 6	OF 6