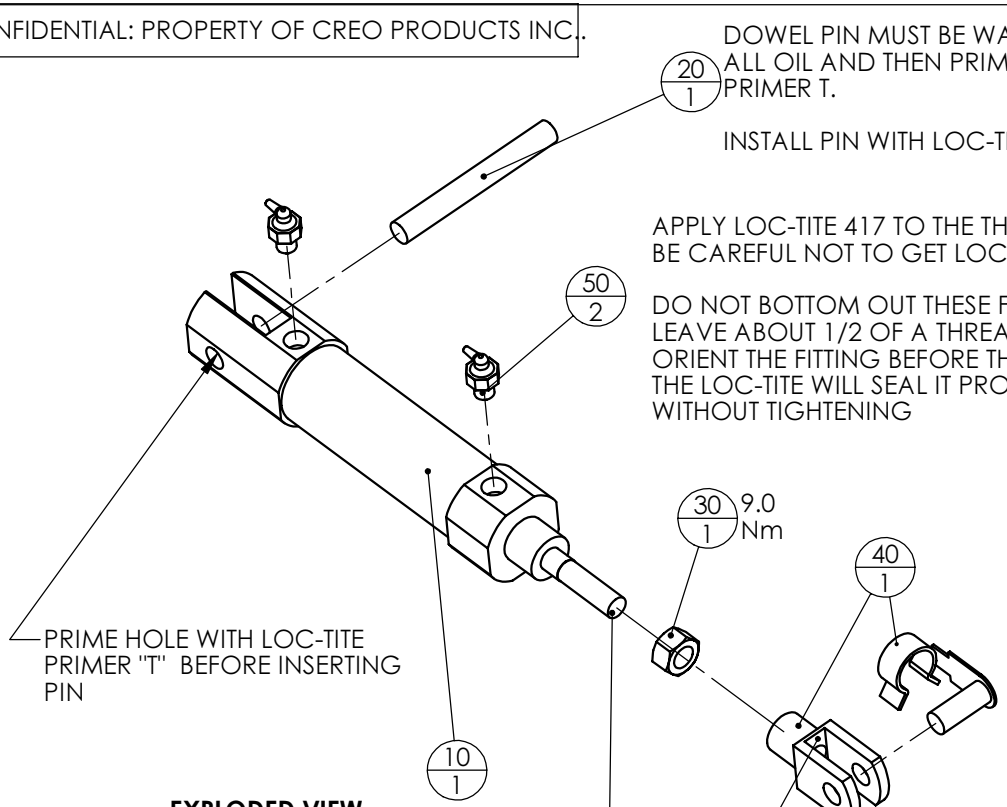
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DOWEL PIN MUST BE WASHED TO REMOVE ALL OIL AND THEN PRIMED WITH LOC-TITE PRIMER T.

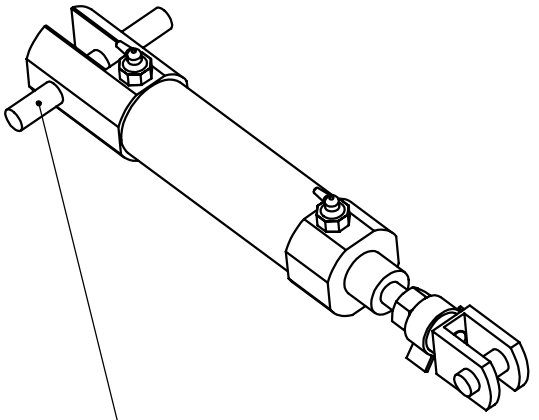
INSTALL PIN WITH LOC-TITE 609

APPLY LOC-TITE 417 TO THE THREADS
BE CAREFUL NOT TO GET LOC-TITE INSIDE THE CYLINDER!

DO NOT BOTTOM OUT THESE FITTINGS.
LEAVE ABOUT 1/2 OF A THREAD SHOWING AND ORIENT THE FITTING BEFORE THE LOC-TITE DRIES.
THE LOC-TITE WILL SEAL IT PROPERLY WITHOUT TIGHTENING

PRIME HOLE WITH LOC-TITE PRIMER "T" BEFORE INSERTING PIN

EXPLODED VIEW



UNEXPLODED VIEW

CENTER PIN BEFORE ALLOWING THE LOC-TITE TO DRY.

WIPE OFF EXCESS LOC-TITE AFTER CURING.

** IMPORTANT **
THREAD ROD END ON SO THAT THESE SURFACES ARE FLUSH.
THEN TIGHTEN UP JAM NUT AGAINST ROD END TO TORQUE SHOWN.

NOTE: DO NOT USE LOCTITE ON THIS ASSEMBLY UNLESS SPECIFIED.

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
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A	E 081	MAR 9/2001	J DAHLGREN	J DAHLGREN

CREO

ASSY,MECH, SS PICKER CYL, VAL

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DESIGNED BY	DRAWN BY			
J DAHLGREN	D WOODBURN			
MILLIMETERS UNLESS SPECIFIED	DATE: 2001:JAN:25	SIZE A	SCALE 1:1.5	
PART NO. 50-2298A	REV A	DOC AD	SHEET 1	OF 1