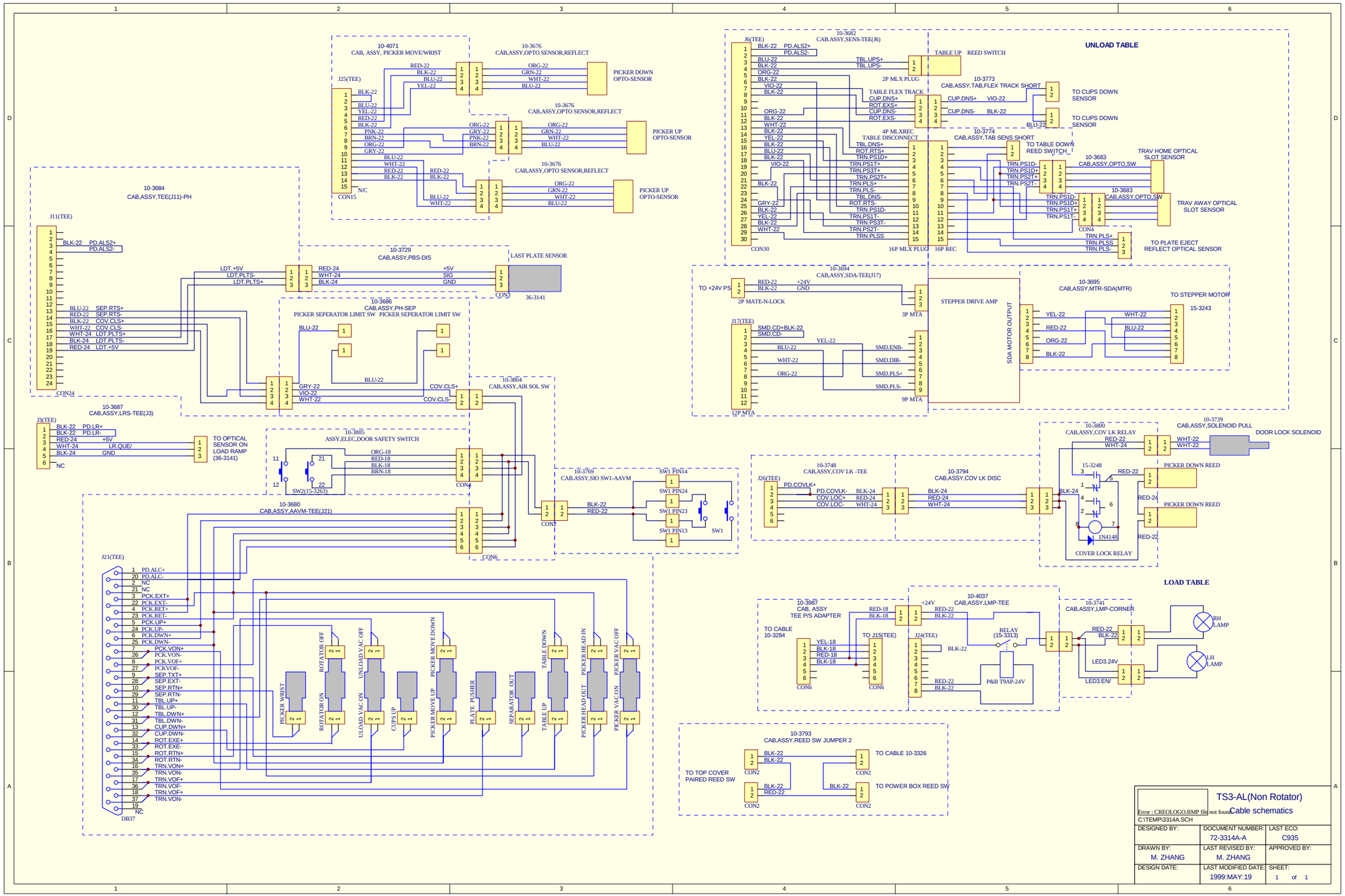

10-4071
CAB, ASSY, PICKER MOVE/WRIST
J25(TEE)
BLK-22
BLU-22
YEL-22
RED-22
BLK-22
PNK-22
BRN-22
ORG-22
GRY-22
BLU-22
WHT-22
RED-22
BLK-22
N/C
CON15
10-3676
CAB,ASSY,OPTO SENSOR,REFLECT
RED-22
BLK-22
BLU-22
YEL-22
ORG-22
GRN-22
WHT-22
BLU-22
PICKER DOWN OPTO-SENSOR
10-3676
CAB,ASSY,OPTO SENSOR,REFLECT
ORG-22
GRY-22
PNK-22
BRN-22
ORG-22
GRN-22
WHT-22
BLU-22
PICKER UP OPTO-SENSOR
10-3676
CAB,ASSY,OPTO SENSOR,REFLECT
RED-22
BLK-22
BLU-22
WHT-22
ORG-22
GRN-22
WHT-22
BLU-22
PICKER UP OPTO-SENSOR
10-3684
CAB,ASSY,TEE(J11)-PH
J11(TEE)
BLK-22 PD.ALS2+
PD.ALS2-
BLU-22 SEP.RTS+
RED-22 SEP.RTS-
BLK-22 COV.CLS+
WHT-22 COV.CLS-
WHT-24 LDT.PLTS+
BLK-24 LDT.PLTS-
RED-24 LDT.+5V
CON24
10-3729
CAB,ASSY,PBS-DIS
LDT.+5V
LDT.PLTS-
LDT.PLTS+
RED-24
WHT-24
BLK-24
+5V
SIG
GND
CON3
LAST PLATE SENSOR
36-3141
10-3686
CAB,ASSY,PH-SEP
PICKER SEPERATOR LIMIT SW
PICKER SEPERATOR LIMIT SW
BLU-22
BLU-22
GRY-22
VIO-22
WHT-22
COV.CLS+
COV.CLS-
10-3804
CAB,ASSY,AIR SOL SW
10-3687
CAB,ASSY,LRS-TEE(J3)
J3(TEE)
BLK-22 PD.LR+
BLK-22 PD.LR-
RED-24 +5V
WHT-24 LR.QUE/
BLK-24 GND
NC
TO OPTICAL SENSOR ON LOAD RAMP (36-3141)
10-3805
ASSY,ELEC,DOOR SAFETY SWITCH
ORG-18
RED-18
BLK-18
BRN-18
SW2(15-3263)
CON4
10-3769
CAB,ASSY,SIO SW1-AAVM
SW1 PIN14
SW1 PIN24
SW1 PIN23
SW1 PIN13
SW1
CON2
BLK-22
RED-22
10-3680
CAB,ASSY,AAVM-TEE(J21)
CON6
J21(TEE)
PD.ALC+
PD.ALC-
NC
PCK.EXT+
PCK.EXT-
PCK.RET+
PCK.RET-
PCK.UP+
PCK.UP-
PCK.DWN+
PCK.DWN-
PCK.VON+
PCK.VON-
PCK.VOF+
PCK.VOF-
SEP.TXT+
SEP.EXT-
SEP.RTN+
SEP.RTN-
TBL.UP+
TBL.UP-
TBL.DWN+
TBL.DWN-
CUP.DWN+
CUP.DWN-
ROT.EXE+
ROT.EXE-
ROT.RTN+
ROT.RTN-
TRN.VON+
TRN.VON-
TRN.VOF+
TRN.VOF-
TRN.VOF+
TRN.VON-
NC
DB37
PICKER WRIST
ROTATOR OFF
ROTATOR ON
ULOAD VAC OFF
ULOAD VAC ON
CUPS UP
PICKER MOVE DOWN
PICKER MOVE UP
PLATE PUSHER
SEPARATOR OUT
TABLE DOWN
TABLE UP
PICKER HEAD IN
PICKER HEAD OUT
PICKER VAC OFF
PICKER VAC ON
10-3682
CAB,ASSY,SENS-TEE(J6)
J6(TEE)
BLK-22 PD.ALS2+
PD.ALS2-
BLU-22 TBL.UPS+
BLK-22 TBL.UPS-
ORG-22
BLK-22
VIO-22
BLK-22
2P MLX PLUG
TABLE UP
REED SWITCH
TABLE FLEX TRACK
CUP.DNS+
ROT.EXS+
CUP.DNS-
ROT.EXS-
ORG-22
BLK-22
WHT-22
BLK-22
YEL-22
4P MLXREC
TABLE DISCONNECT
TBL.DNS+
ROT.RTS+
TRN.PS1D+
TRN.PS2T+
TRN.PLS+
TRN.PLS-
TBL.DNS-
ROT.RTS-
TRN.PS1D-
TRN.PS1T-
TRN.PS2T-
TRN.PLSS
CON30
16P MLX PLUG
16P REC
UNLOAD TABLE
10-3773
CAB,ASSY,TAB,FLEX TRACK SHORT
CUP.DNS+ VIO-22
CUP.DNS- BLK-22
BLU-22
TO CUPS DOWN SENSOR
TO CUPS DOWN SENSOR
10-3774
CAB,ASSY,TAB SENS SHORT
TO TABLE DOWN REED SWITCH
10-3683
CAB,ASSY,OPTO,SW
TRAV HOME OPTICAL SLOT SENSOR
10-3683
CAB,ASSY,OPTO,SW
TRAV AWAY OPTICAL SLOT SENSOR
TRN.PS1D-
TRN.PS1D+
TRN.PS2T+
TRN.PS2T-
TRN.PS1D-
TRN.PS1D+
TRN.PS1T+
TRN.PS1T-
CON4
TRN.PLS+
TRN.PLSS
TRN.PLS-
TO PLATE EJECT REFLECT OPTICAL SENSOR
10-3694
CAB,ASSY,SDA-TEE(J17)
TO +24V PS
RED-22 +24V
BLK-22 GND
2P MATE-N-LOCK
3P MTA
J17(TEE)
SMD.CD+BLK-22
SMD.CD-
YEL-22
BLU-22 SMD.ENB-
WHT-22 SMD.DIR-
ORG-22 SMD.PLS+
SMD.PLS-
9P MTA
12P MTA
STEPPER DRIVE AMP
SDA MOTOR OUTPUT
10-3695
CAB,ASSY,MTR-SDA(MTR)
TO STEPPER MOTOR
15-3243
YEL-22
RED-22
ORG-22
BLK-22
WHT-22
BLU-22
10-3800
CAB,ASSY,COV LK RELAY
RED-22
WHT-24
WHT-22
WHT-22
10-3739
CAB,ASSY,SOLENOID PULL
DOOR LOCK SOLENOID
DOOR LOCK SOLENOID
15-3248
PICKER DOWN REED
RED-22
RED-24
PICKER DOWN REED
RED-22
BLK-24
1N4148
COVER LOCK RELAY
10-3748
CAB,ASSY,COV LK -TEE
J26(TEE)
PD.COVLK+
PD.COVLK- BLK-24
COV.LOC+ RED-24
COV.LOC- WHT-24
10-3794
CAB,ASSY,COV LK DISC
BLK-24
RED-24
WHT-24
LOAD TABLE
10-3987
CAB, ASSY
TEE P/S ADAPTER
TO CABLE 10-3284
RED-18
BLK-18
TO J15(TEE)
YEL-18
BLK-18
RED-18
BLK-18
CON6
CON6
10-4037
CAB,ASSY,LMP-TEE
+24V
J24(TEE)
RED-22
BLK-22
BLK-22
RELAY (15-3313)
P&B T9AP-24V
RED-22
BLK-22
10-3741
CAB,ASSY,LMP-CORNER
RED-22
BLK-22
LED3.24V
LED3.EN/
RH LAMP
LH LAMP
10-3793
CAB,ASSY,REED SW JUMPER 2
TO TOP COVER PAIRED REED SW
BLK-22
BLK-22
TO CABLE 10-3326
CON2
CON2
BLK-22
RED-22
BLK-22
TO POWER BOX REED SW
CON2
CON2
TS3-AL(Non Rotator)
Cable schematics
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LAST ECO: C935
DRAWN BY: M. ZHANG
LAST REVISED BY: M. ZHANG
APPROVED BY:
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SHEET: 1 of 1