# Replace the drum vacuum pump (DVP) filter element

**Applies to** ☑ Thermoflex

**Background**

Note: This procedure is part of the 6 month Preventative Maintenance Procedures

**Tools and parts**

- Allen Key - 4mm
- Air Filter (55-0856)

**Steps**

1. Remove 10 screws, using a 4mm allen key, from the side cover of the Drum Vacuum Pump(DVP) which encloses the air filter.
2. Remove the side cover from the DVP.
3. Slide out the air filter and replace it with a new filter (part# 55-0856).
4. Re-attach the side cover and secure into place with 10 screws.

**Notes** This procedure is to be carried out every six months. Air filter may be changed at longer intervals if change deemed unnecessary.

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