Disassembly and Shipping Checklist

TSV Serial # **B**_____

- ❑ 1. Ensure table plugs (6 pieces) are in place.
- ❑ 2. Ensure table vacuum label is in place.
- ❑ 3. Check that latches on panels are tight and marked with red nail polish.
- ❑ 4. Check that omron switches, actuators, and brackets on panels and frame are tight and marked with red nail polish.
- ❑ 5. Secure cable flex track with the cable ends placed in anti-static bag and sealed with anti-static tape. See Fig.1Appendix A
- ❑ 6. Ensure hose tray is in the up position with hoses secured and temporary shipping label is attached. See Fig.1Appendix A
- ❑ 7. Attach wrist strap and cord to front of hose tray using a single hole punch to generate the hole in the bags and a cable tie to secure the bags to the tray. **Do not use tape.** See Fig.1 Appendix A
- ❑ 8. Ensure magnetic clamps are on the drum.
- ❑ 9. Ensure shipping foam for the engine backbones are in place and temporary yellow removal advisory tag is attached (11 around the TEC/LEC backbone and 6 on TEC/LEC/RLR cylinders). See Fig.2 Appendix A.
- ❑ 10. Ensure shipping foam (3 pieces) is firmly wedged under the drum and secured to the engine frame with anti-static tape. **Do not place tape on top of engine labels.**
- ❑ 11. Ensure that the FCC, Serial #, CSA, and CE labels are in place. See Fig.4 Appendix A
- ❑ 12. Remove table tips and replace old screws.
- ❑ 13. Ensure foam is placed between the table and frame on both sides. See Fig.5 Appendix A
- ❑ 14. Place bubble wrap under the table, shipping foam is under the counter weight, and wood support is secured to the counter weight with a bolt. See Fig.6 Appendix A
- ❑ 15. Ensure that the extra screw is in the table (by the OIF panel).
- ❑ 16. Ensure that black foam strips are in place (2 ply-top front corner side panels and 1 ply-front center panel in top left and right side). See Fig.5 Appendix A

- ❑ 17. Ensure that CREO logo and Trendsetter size labels are in place.
- ❑ 18. Replace air filters 2pc. (front inner panels).
- ❑ 19. Remove air input nozzle and replace with red shipping plug.
- ❑ 20. Ensure SCSI outlet is tight.
- ❑ 21. Check for workstation ground screw.
- ❑ 22. Attach installation procedure and screw replacement drawing to machine. See Fig.5 Appendix A
- ❑ 23. Clean inside and outside of machine.
- ❑ 24. Complete shipping checklist 73-3700A (5080) or 73-3701A (5880).

Appendix A:



Fig.1

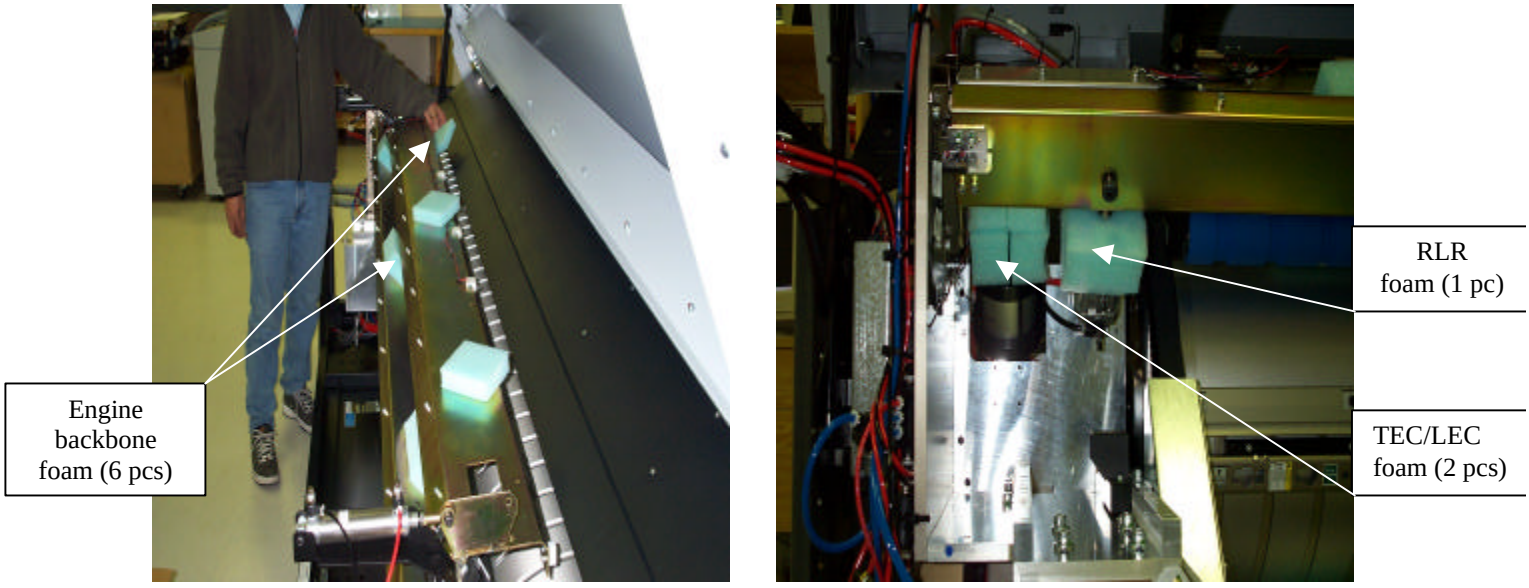


Fig.2


Foam wedged under the drum (3 pcs)

Fig.3

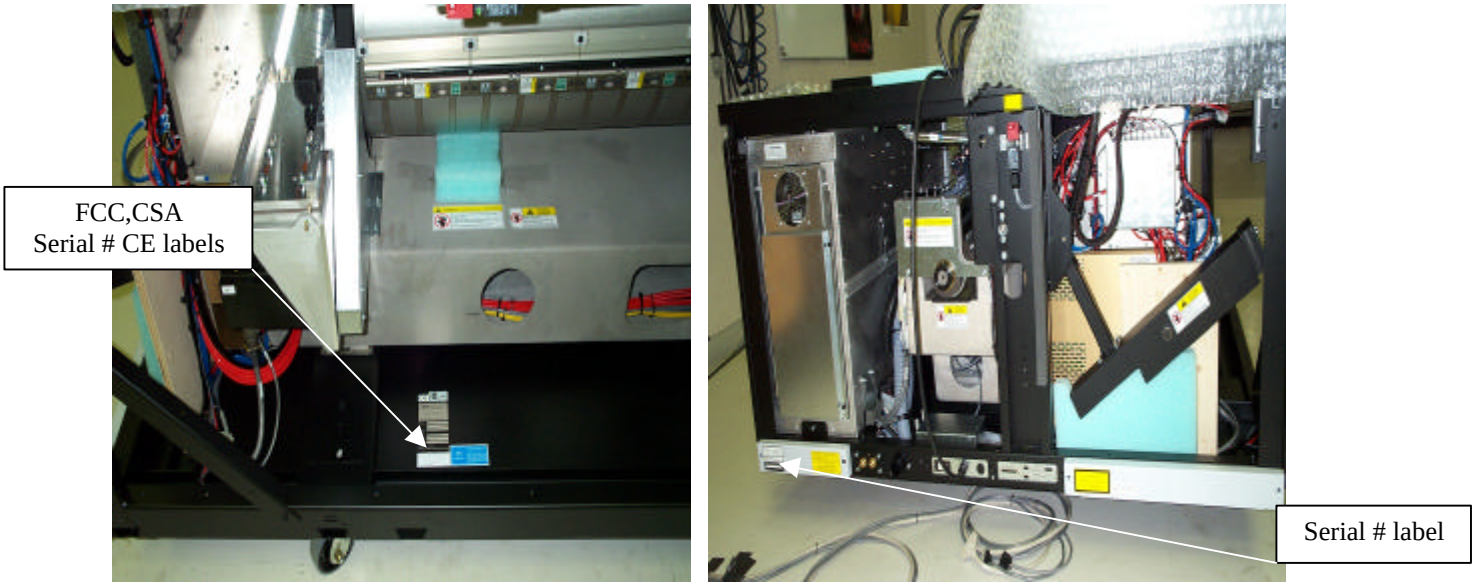

FCC,CSA
Serial # CE labels
Serial # label

Fig.4

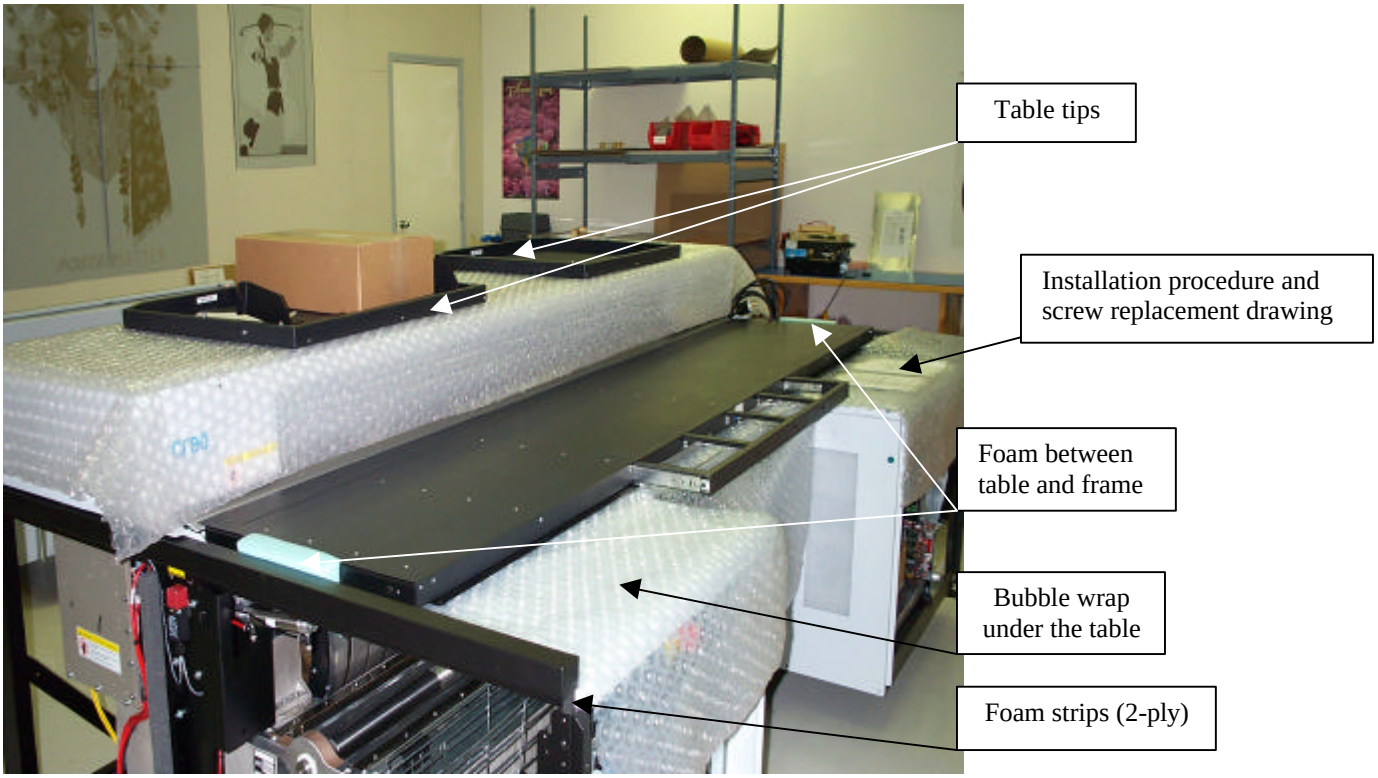

Table tips
Installation procedure and screw replacement drawing
Foam between table and frame
Bubble wrap under the table
Foam strips (2-ply)

Fig.5

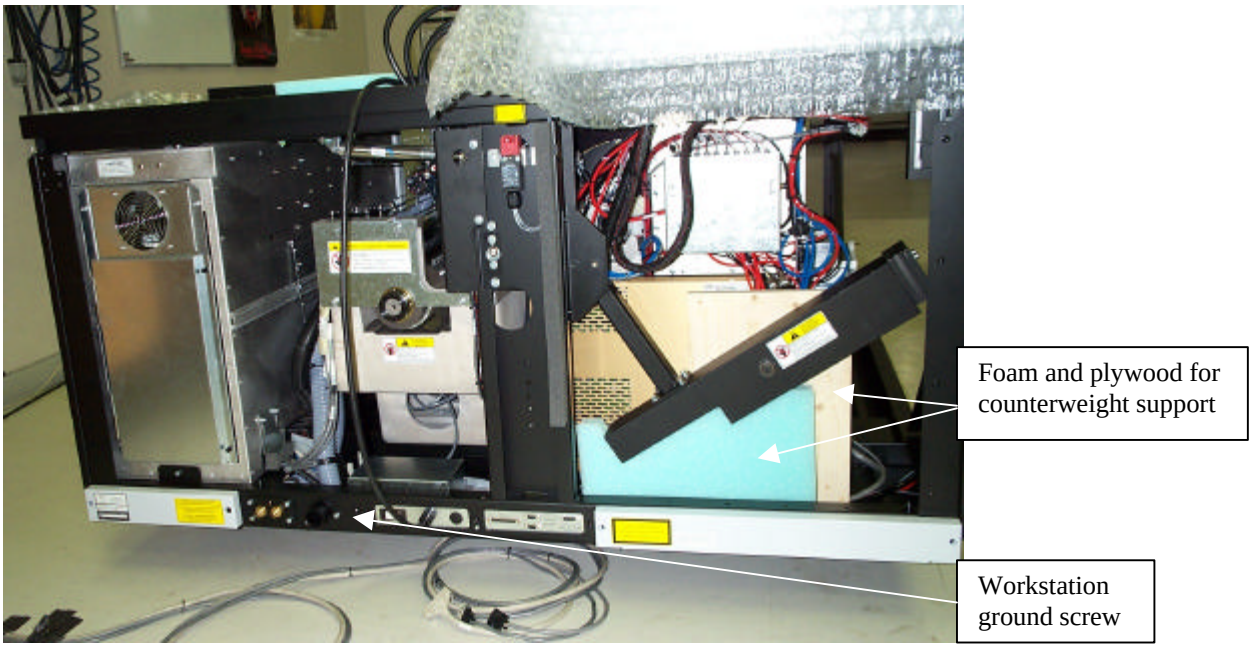

Foam and plywood for counterweight support
Workstation ground screw

Fig.6