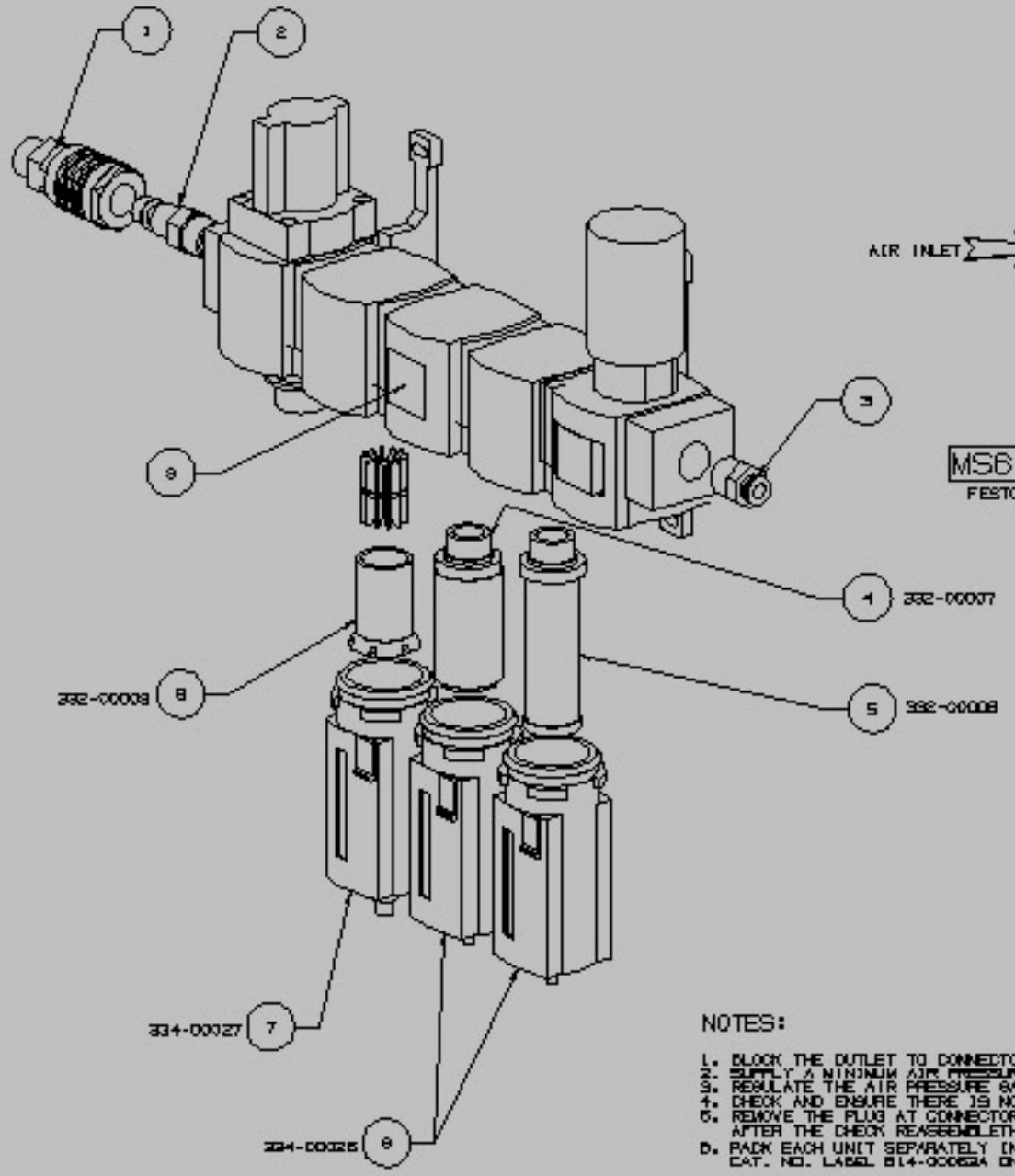
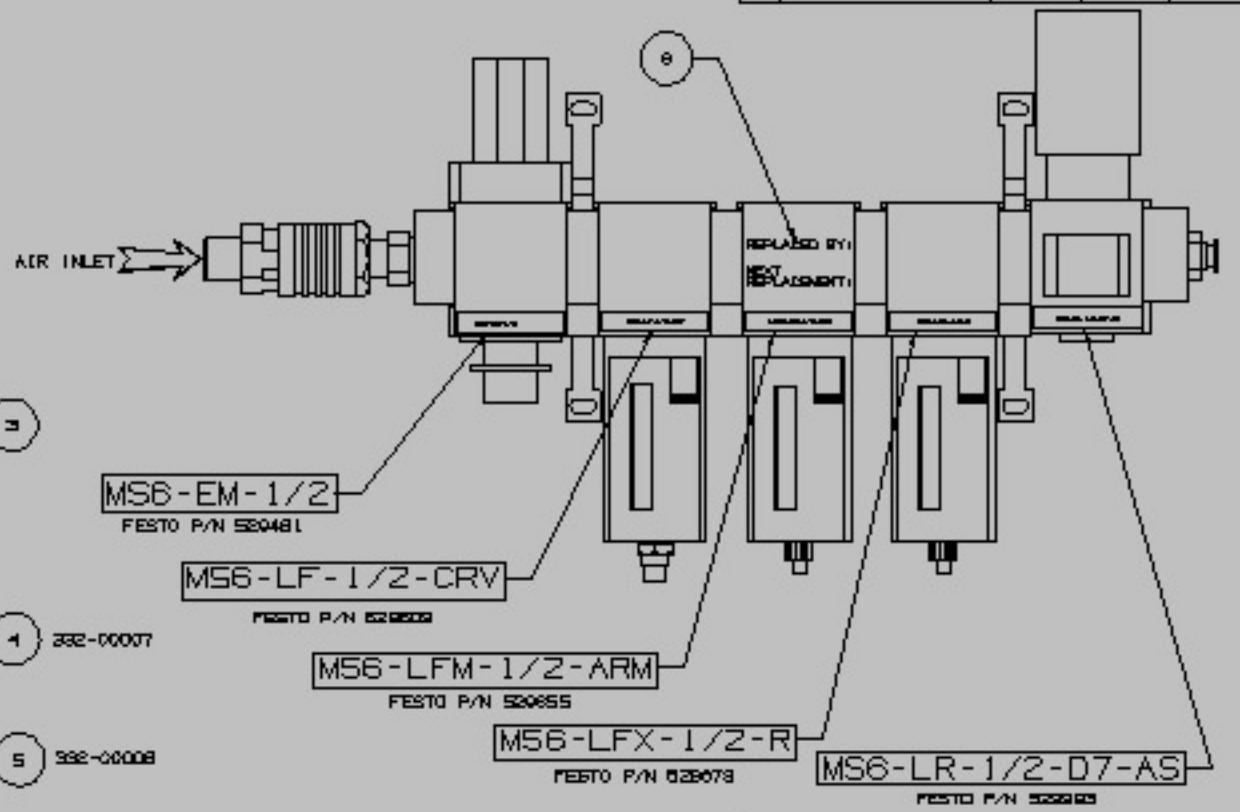
REV	DESCRIPTION	DRAWN	APPROVED	DATE
A	ECO. JL021220	DAVID M.	BORIS S.	08.02.22
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-





NOTES:

1. BLOCK THE OUTLET TO CONNECTOR NO. 3 WITH A PLUG.
2. SUPPLY A MINIMUM AIR PRESSURE OF 8 BAR (120 PSI) VIA CONNECTOR NO. 1.
3. REGULATE THE AIR PRESSURE GAUGE TO NOMINAL PRESSURE OF 6.5 BAR (101 PSI).
4. CHECK AND ENSURE THERE IS NO AIR LEAKAGE THROUGHOUT THE ASSEMBLY.
5. REMOVE THE PLUG AT CONNECTOR NO. 3 AND CHECK THAT THE AIR IS FLOWING FREELY AFTER THE CHECK REASSEMBLETHE PLUG TO CONNECTOR NO. 3.
6. PACK EACH UNIT SEPARATELY IN STIFF AND LINED PACKAGE WITH CAT. NO. LABEL 814-00069A ON IT.

CREO STANDARD PRODUCTION PROCEDURES

THIS PUBLICATION CONTAINS PROPRIETARY INFORMATION OF CREO COMPONENTS BE SUPPLIED TO THOSE CONCERNED WITH THE OPERATION AND MAINTENANCE OF THE EQUIPMENT COVERED THEREIN AND MAY NOT BE REPRODUCED IN WHOLE OR IN PART WITHOUT THE EXPRESS WRITTEN PERMISSION OF CREO.

UNLESS OTHERWISE SPECIFIED:

MATERIAL:

FINISH:

SURFACE FINISH:

SCALE: NONE

GENERAL REQUIREMENTS
BREAK SHARP CORNERS AND EDGES 0.2 MAX
FILLET RADIUS 0.4 MAX.
C'SINK INT. THREADS 90° TO MAJOR DIA
CHAMFER EXT. THREADS 45° TO MINOR DIA

GENERAL TOLERANCES:

0 ÷ 30	±
30 ÷ 600	±
600 ÷ 1000	±
1000 ÷	±

HOLES Ø<10 +0.2 -0.05
HOLES Ø>10 GEN. TOL
ANGLES ±0.5°

DIMENSIONS IN MM. DO NOT SCALE DWG.
DIMENSIONS APPLY BEFORE COATING

	NAME	DATE
DRAWN	DAVID M.	21.12.09
CHECKED	DAVID B.	21.12.09
ENGINEERING	BORIS S.	21.12.09
CHECKED	BORIS S.	21.12.09
APPROVED	BORIS M.	21.12.09
PROD. ENG		
MFR. ENG		
Q.A.		

creo

COMPRESSED AIR FILTRATION UNIT.

PROJECT	LOTEM
CAT. NO.	SDD-017201A

SIZE	DWG. NO.	REV
A2	SDD-017201A	A

SH 1 OF 1