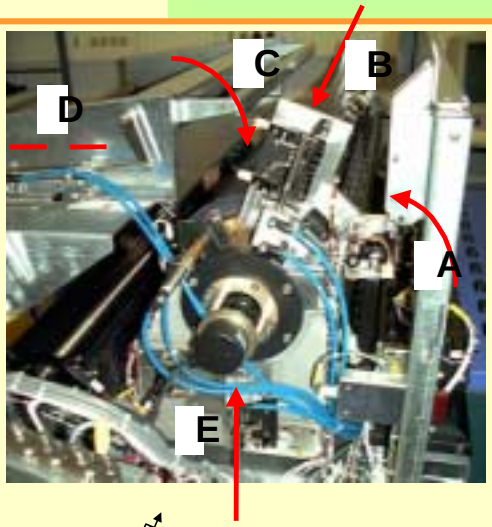
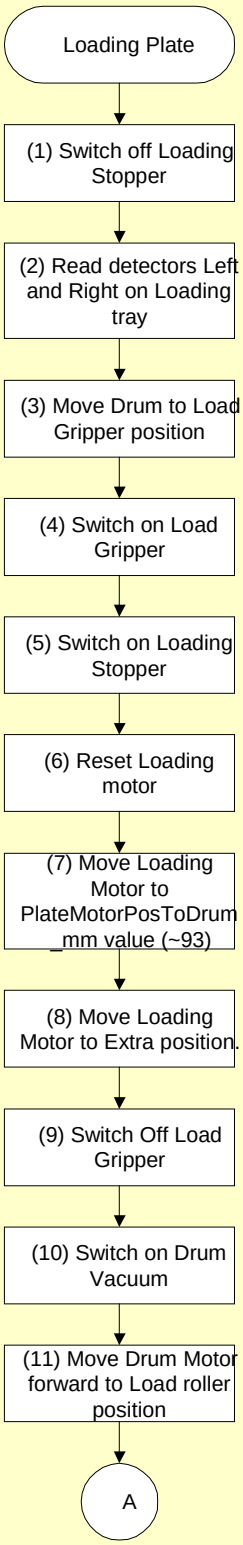
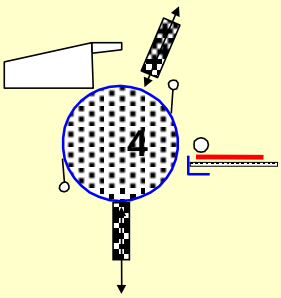
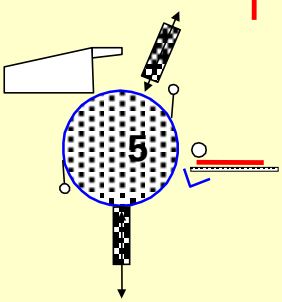
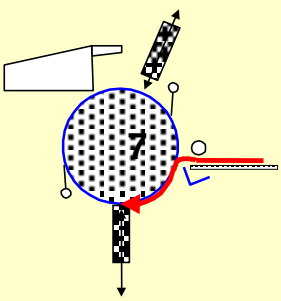
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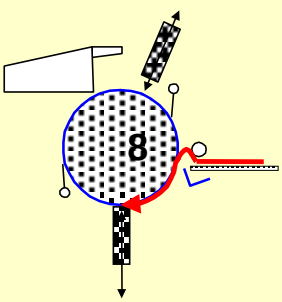

C
B
D
A
E

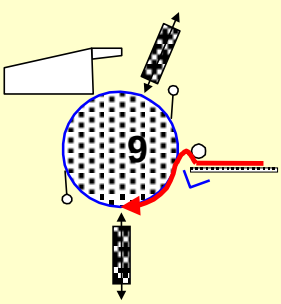

Loading Plate
(1) Switch off Loading Stopper
(2) Read detectors Left and Right on Loading tray
(3) Move Drum to Load Gripper position
(4) Switch on Load Gripper
(5) Switch on Loading Stopper
(6) Reset Loading motor
(7) Move Loading Motor to PlateMotorPosToDrum_mm value (~93)
(8) Move Loading Motor to Extra position.
(9) Switch Off Load Gripper
(10) Switch on Drum Vacuum
(11) Move Drum Motor forward to Load roller position
A

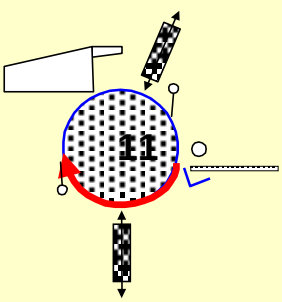

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5

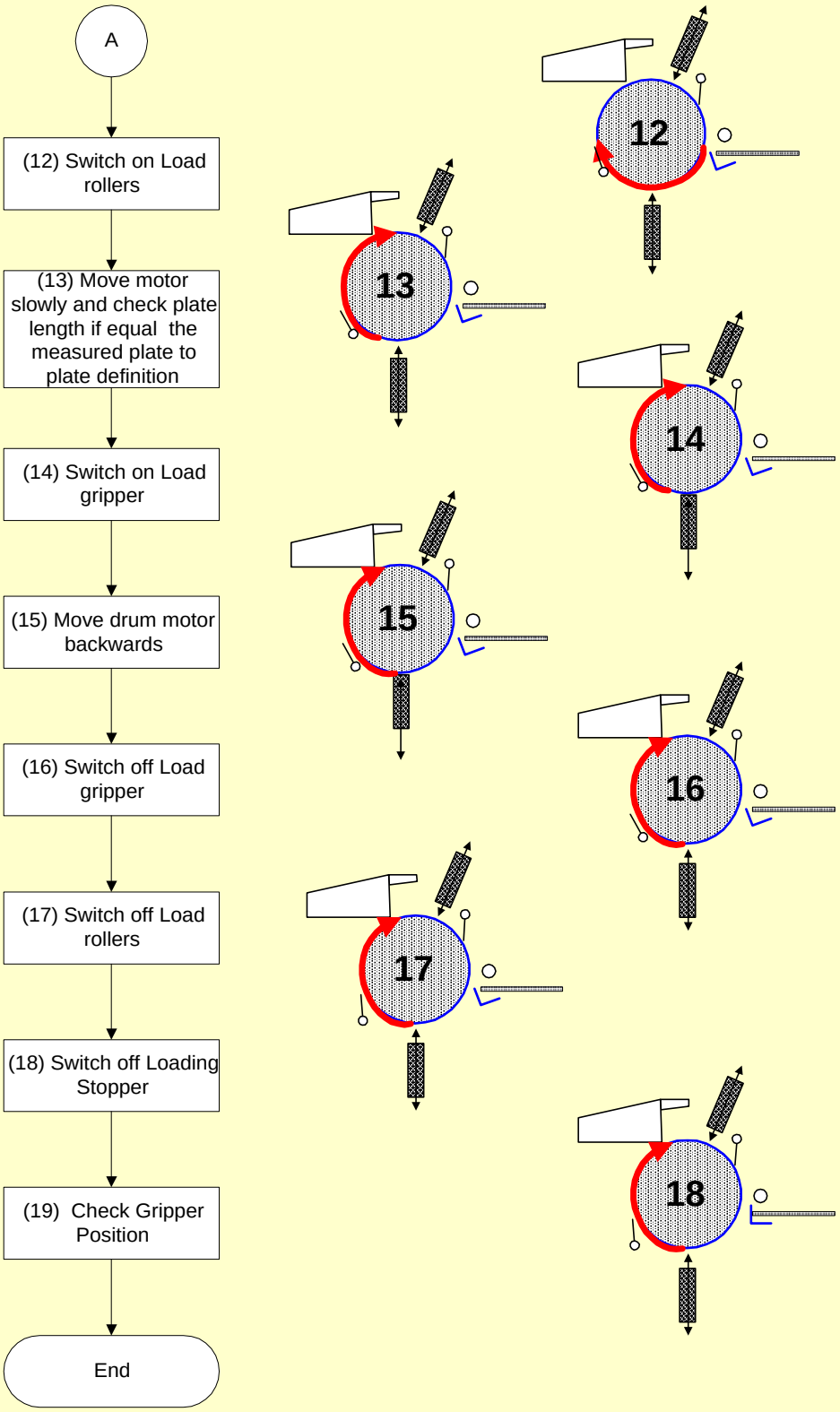

7


8


9


11

Loading (cont.)



Unloading (From drum to tray)

Software

Unloading Plate (*from Drum to Tray*)

Plate is stuck in conveyor
Or
Plate stuck on unloading tray

(1) verify no plate at unloading conveyor (within 70 sec) and no plate on unloading tray

(2) Move drum to Tail Gripper Position

(3) Switch on Unload Roller valve **(A)**

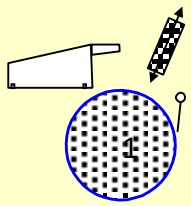
(4) Switch on Tail Gripper valve **(B)**

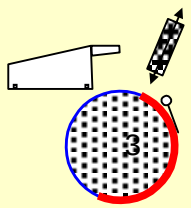
(5) Move Drum back to release plate.

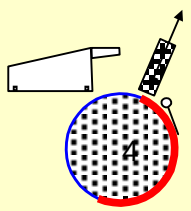
(6) Switch off Tail gripper valve **(-B)**

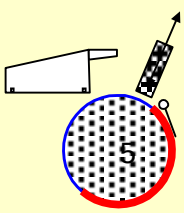
(7) Move drum relative to -220

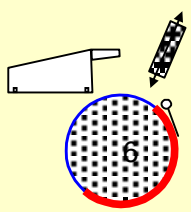
A

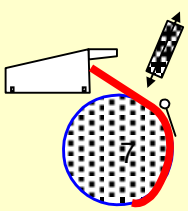


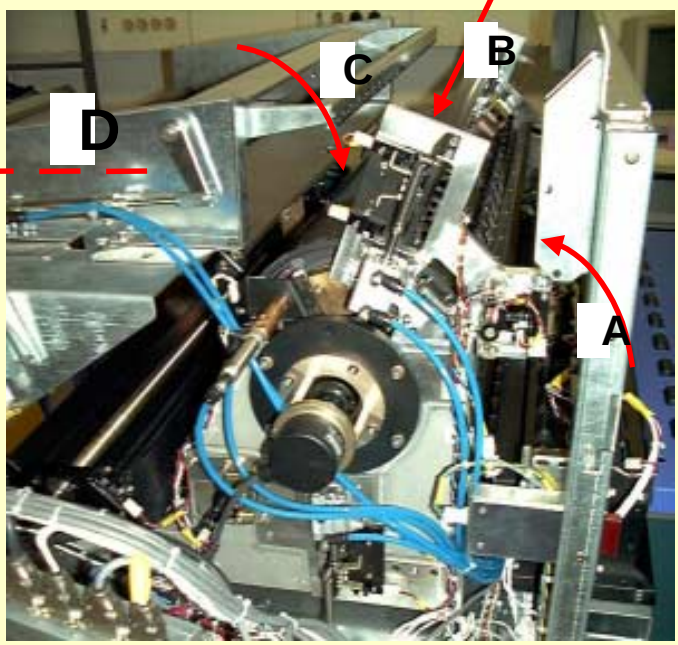




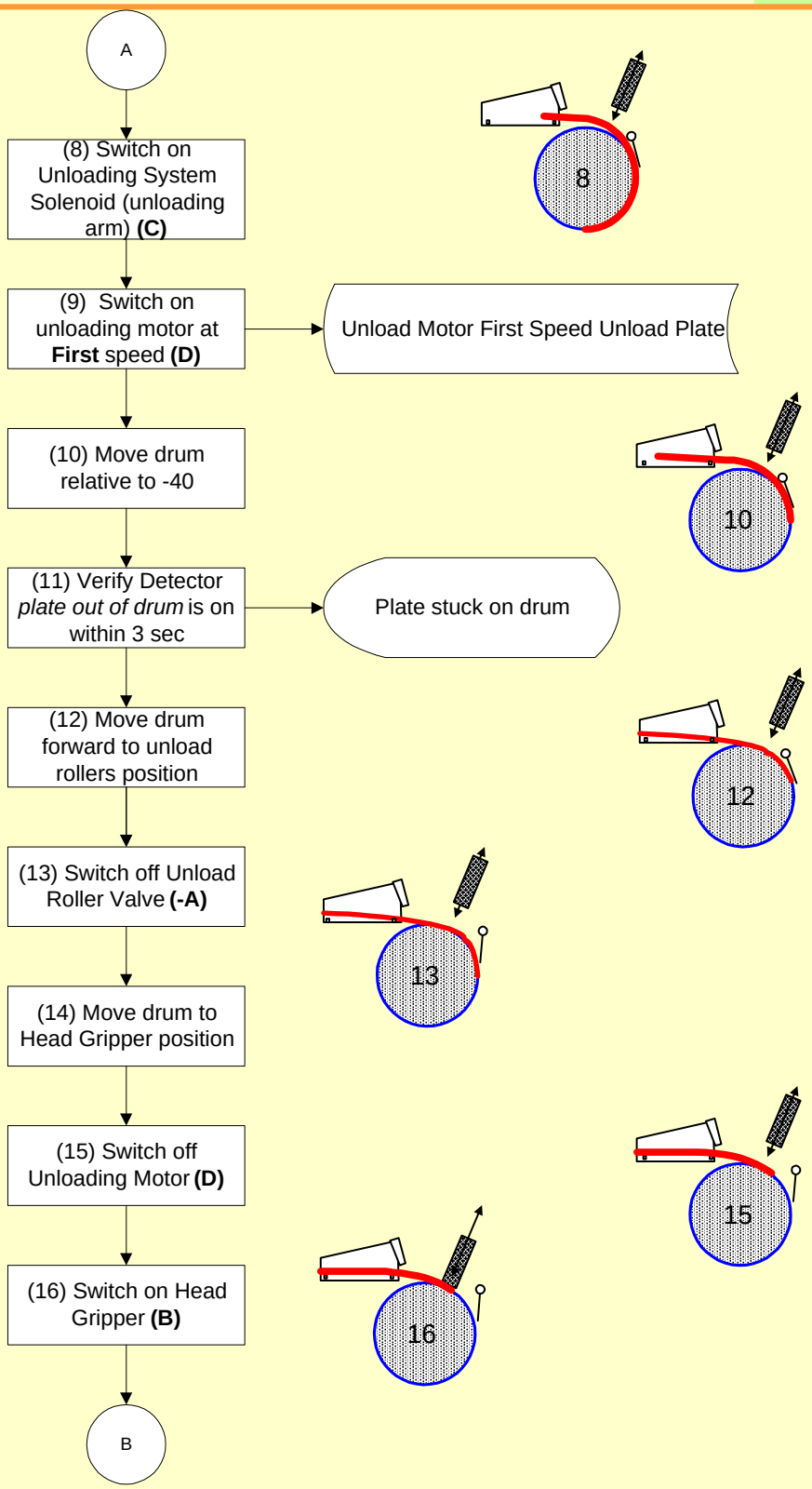




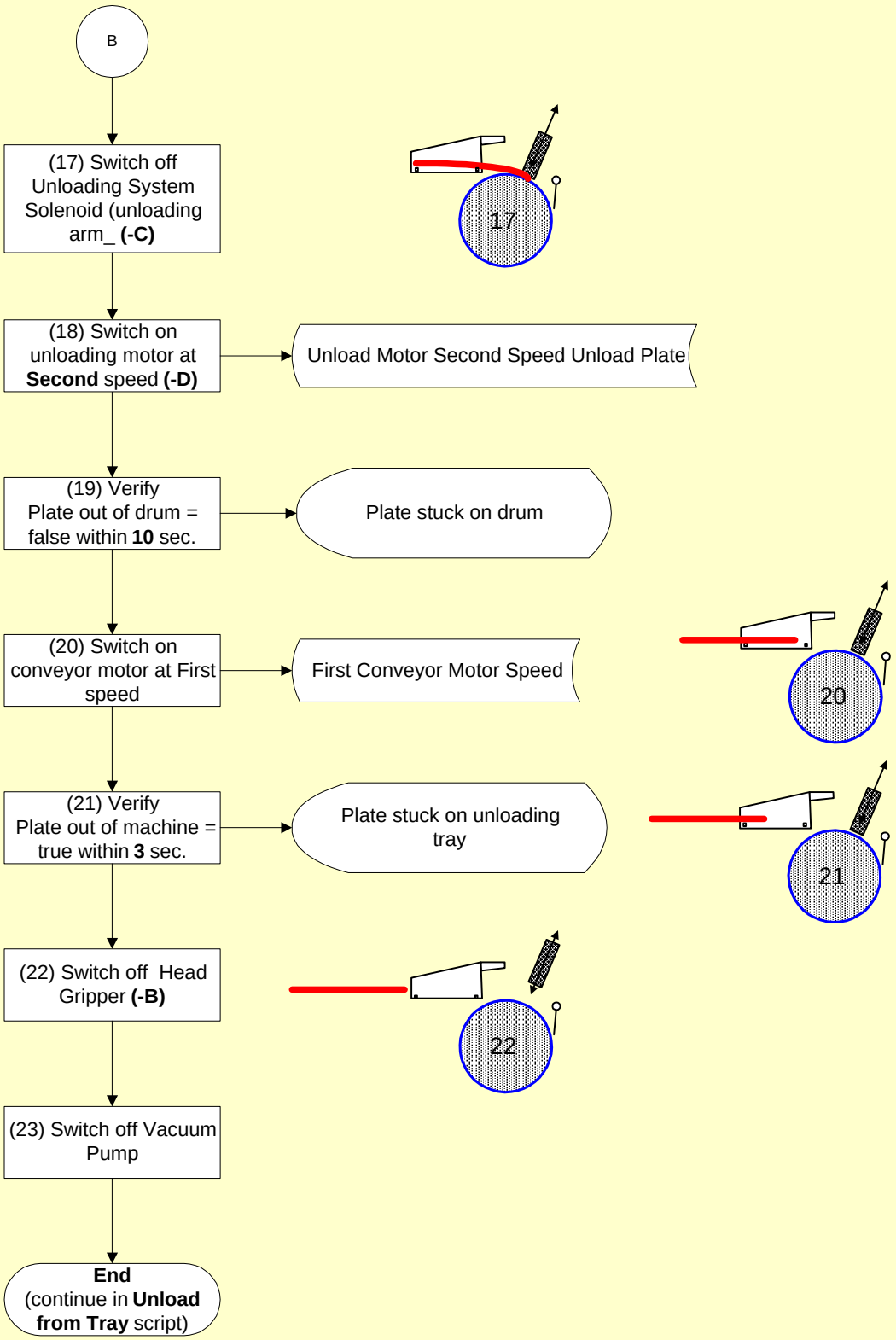




Unloading (cont.)



Unloading (cont.)



Unloading (Unload from tray)

Software

