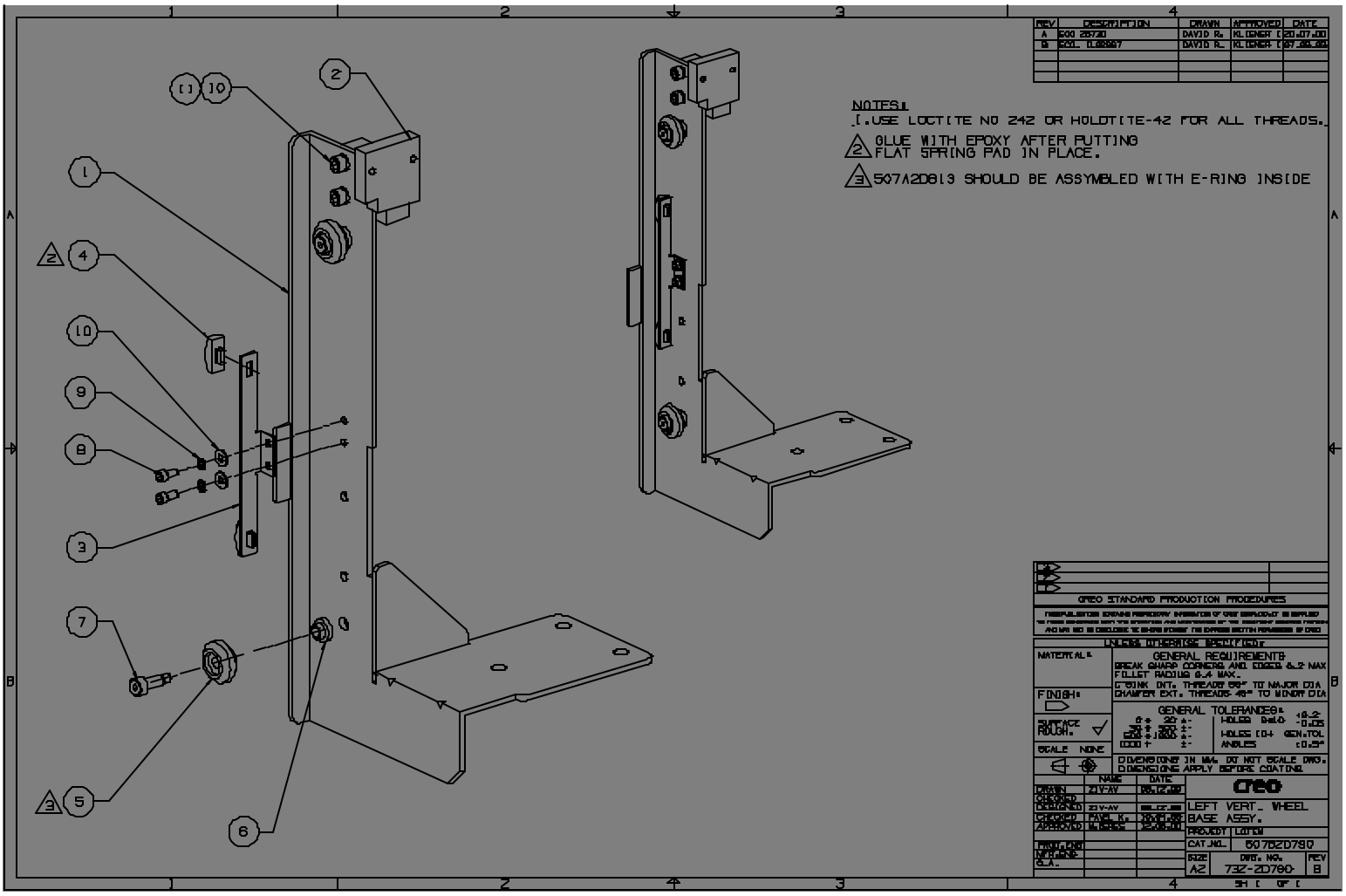

NOTES:
1. USE LOCTITE NO 242 OR HOLDTITE-42 FOR ALL THREADS.
2 GLUE WITH EPOXY AFTER PUTTING FLAT SPRING PAD IN PLACE.
3 507A2D813 SHOULD BE ASSYMBLED WITH E-RING INSIDE
CREO STANDARD PRODUCTION PROCEDURES
UNLESS OTHERWISE SPECIFIED:
MATERIAL:
GENERAL REQUIREMENTS:
BREAK SHARP CORNERS AND EDGES 0.2 MAX
FILLET RADIUS 0.4 MAX.
C'SINK INT. THREADS 90° TO MAJOR DIA
CHAMFER EXT. THREADS 45° TO MINOR DIA
FINISH:
GENERAL TOLERANCES:
SURFACE ROUGH.
SCALE NONE
DIMENSIONS IN MM. DO NOT SCALE DWG.
DIMENSIONS APPLY BEFORE COATING.
DRAWN ZIV-AV
DESIGNED ZIV-AV
CHECKED PAVEL K.
APPROVED
creo
LEFT VERT. WHEEL BASE ASSY.
PROJECT LOTEM
CAT.NO. 507D2D780
SIZE A2
DWG. NO. 732-2D780
REV B