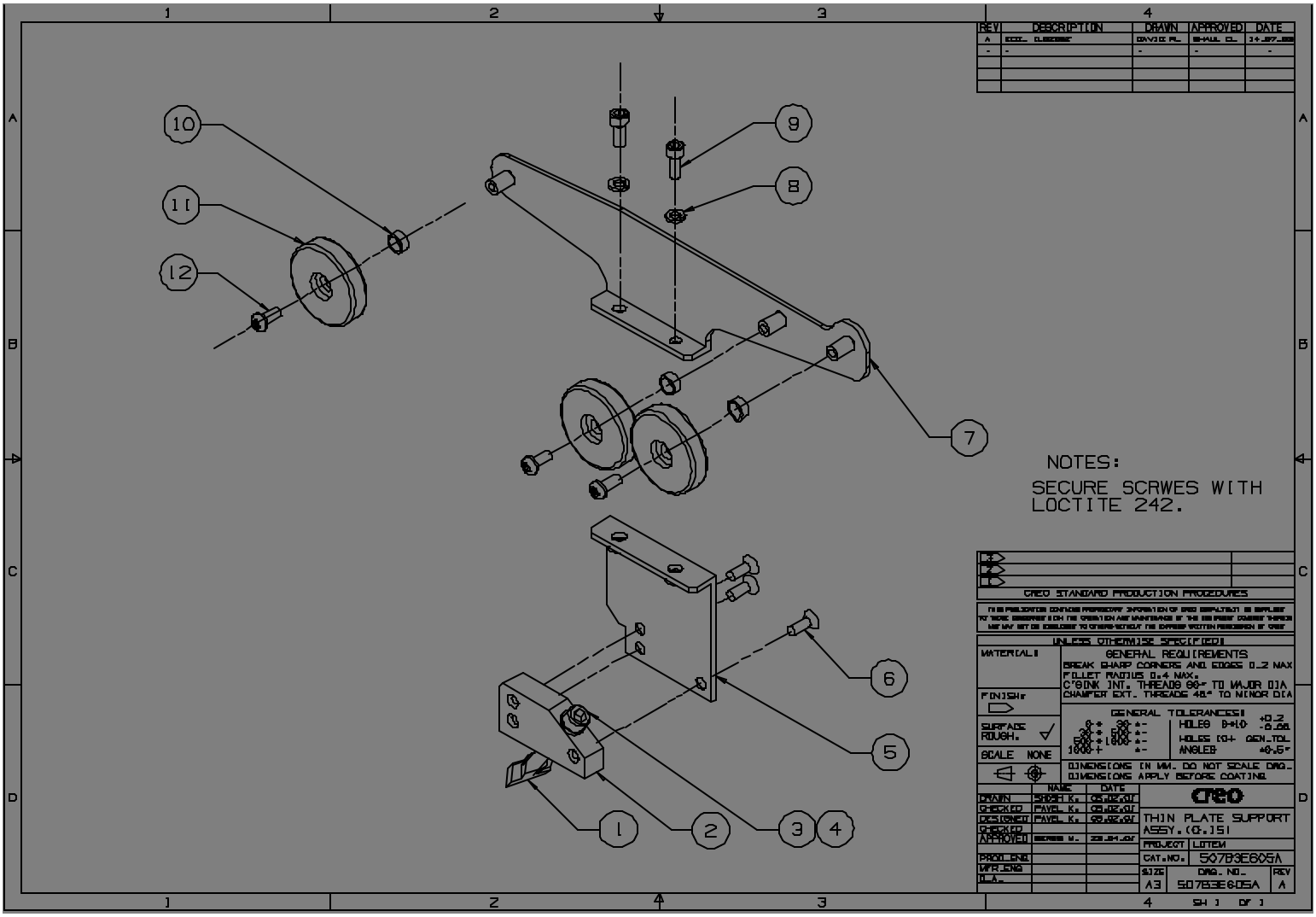


REV	DESCRIPTION	DRAWN	APPROVED	DATE
A	ECO#_ RELEASE	DAVID M.	SHAUL D.	14-SEP-05
-	-	-	-	-

CREO STANDARD PRODUCTION PROCEDURES

UNLESS OTHERWISE SPECIFIED:

MATERIAL:

FINISH:

SURFACE ROUGH. √

SCALE NONE

GENERAL REQUIREMENTS
BREAK SHARP CORNERS AND EDGES 0.2 MAX
FILLET RADIUS 0.4 MAX.
C'SINK INT. THREADS 90° TO MAJOR DIA
CHAMFER EXT. THREADS 45° TO MINOR DIA

GENERAL TOLERANCES:
0 TO 30 +/- ±0.2
30 TO 500 +/- ±0.5
500 TO 1000 +/- ±1.0
1000 + +/- ±2.0
HOLES D<10 +0.1 -0.05
HOLES D>10 +0.2 -0.1
ANGLES ±0.5°

DIMENSIONS IN MM. DO NOT SCALE DRG.
DIMENSIONS APPLY BEFORE COATING.

	NAME	DATE
DRAWN	SHOSH K.	06-DEC-05
CHECKED	PAVEL K.	06-DEC-05
DESIGNER	PAVEL K.	06-DEC-05
CHECKED		
APPROVED	MOSHE M.	28-DEC-05
PROD.ENG.		
MFR.ENG.		
Q.A.		

creo

THIN PLATE SUPPORT ASSY.(0.15)

PROJECT | LOTEM

CAT.NO. 507B3E605A

SIZE A3 | DRG. NO. 507B3E605A | REV A

SH 1 OF 1