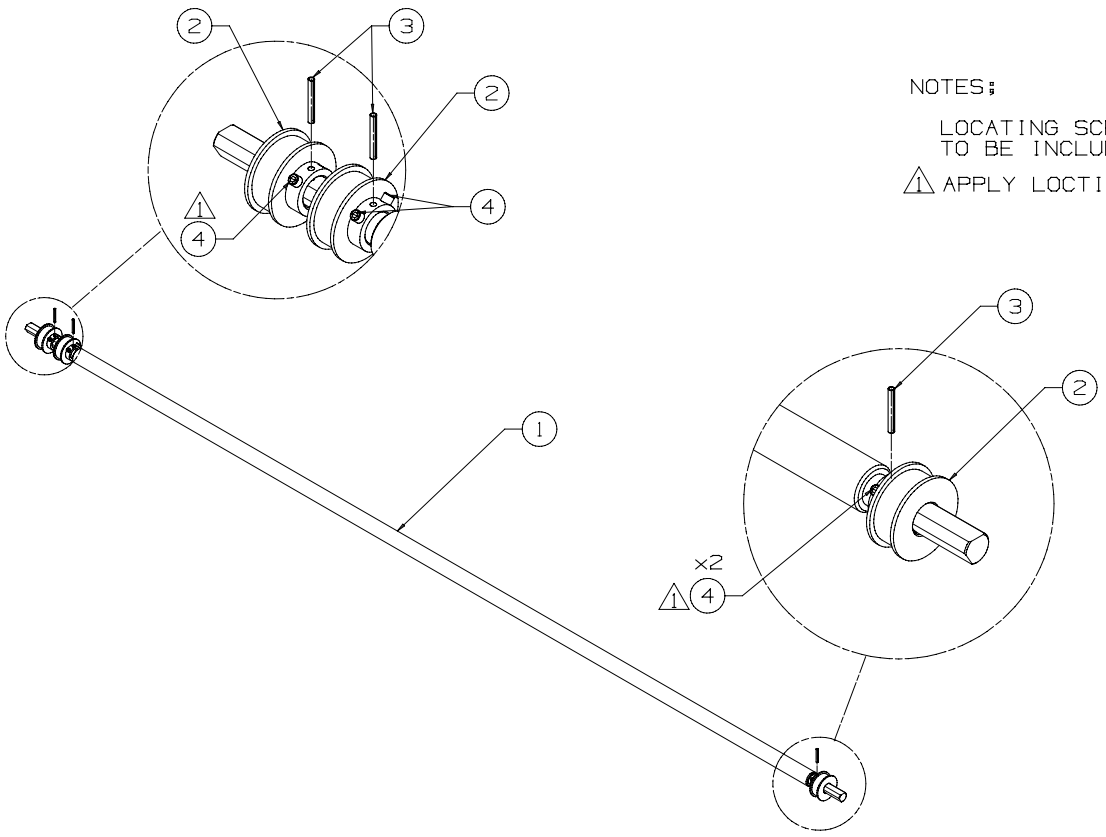
REV	DESCRIPTION	DRAWN	APPROVED	DATE
A	ECO 26730	DAVID R.	KLIENER I	20.07.00
B	ECO. 28185	HILA R.	J. PERI	21.11.01
C	ECO. IL02987	DAVID R.	KLIENER I	04.08.03
D	ECO. IL05401	DAVID R.	RAN R.	28.08.04

NOTES;

LOCATING SCREWS FOR PULLEY ON SHAFT TO BE INCLUDED.

1 APPLY LOCTITE #270 OR HOLDTITE T-70



CREO STANDARD PRODUCTION PROCEDURES

THIS PUBLICATION CONTAINS PROPRIETARY INFORMATION OF CREO COMP.LTD.IT IS SUPPLIED TO THOSE CONCERNED WITH THE OPERATION AND MAINTENANCE OF THE EQUIPMENT COVERED THEREIN AND MAY NOT BE DISCLOSED TO OTHERS WITHOUT THE EXPRESS WRITTEN PERMISSION OF CREO

UNLESS OTHERWISE SPECIFIED:

MATERIAL:

FINISH:

SURFACE ROUGH.

SCALE NONE

GENERAL REQUIREMENTS
BREAK SHARP CORNERS AND EDGES 0.2 MAX
FILLET RADIUS 0.4 MAX.
C'SINK INT. THREADS 90° TO MAJOR DIA
CHAMFER EXT. THREADS 45° TO MINOR DIA

GENERAL TOLERANCES:

0 ÷ 30	±-	HOLES 0÷10	+0.2 -0.05
30 ÷ 500	±-	HOLES 10+	GEN.TOL
500 ÷ 1000	±-	ANGLES	±0.5°
1000 +	±-		

DIMENSIONS IN MM. DO NOT SCALE DWG.
DIMENSIONS APPLY BEFORE COATING

	NAME	DATE
DRAWN	ZIV-AV	08.12.99
CHECKED		
DESIGNED	ZIV-AV	08.12.99
CHECKED	PAVEL K.	20.07.00
APPROVED	BERES M.	20.07.00
PROD.ENG		
MFR.ENG		
Q.A.		

creo

VERTICAL SHAFT ASSY.

PROJECT LOTEM

CAT.NO. 507E2D789

SIZE	DWG. NO.	REV
A2	732-2D789	D

SH 1 OF 1