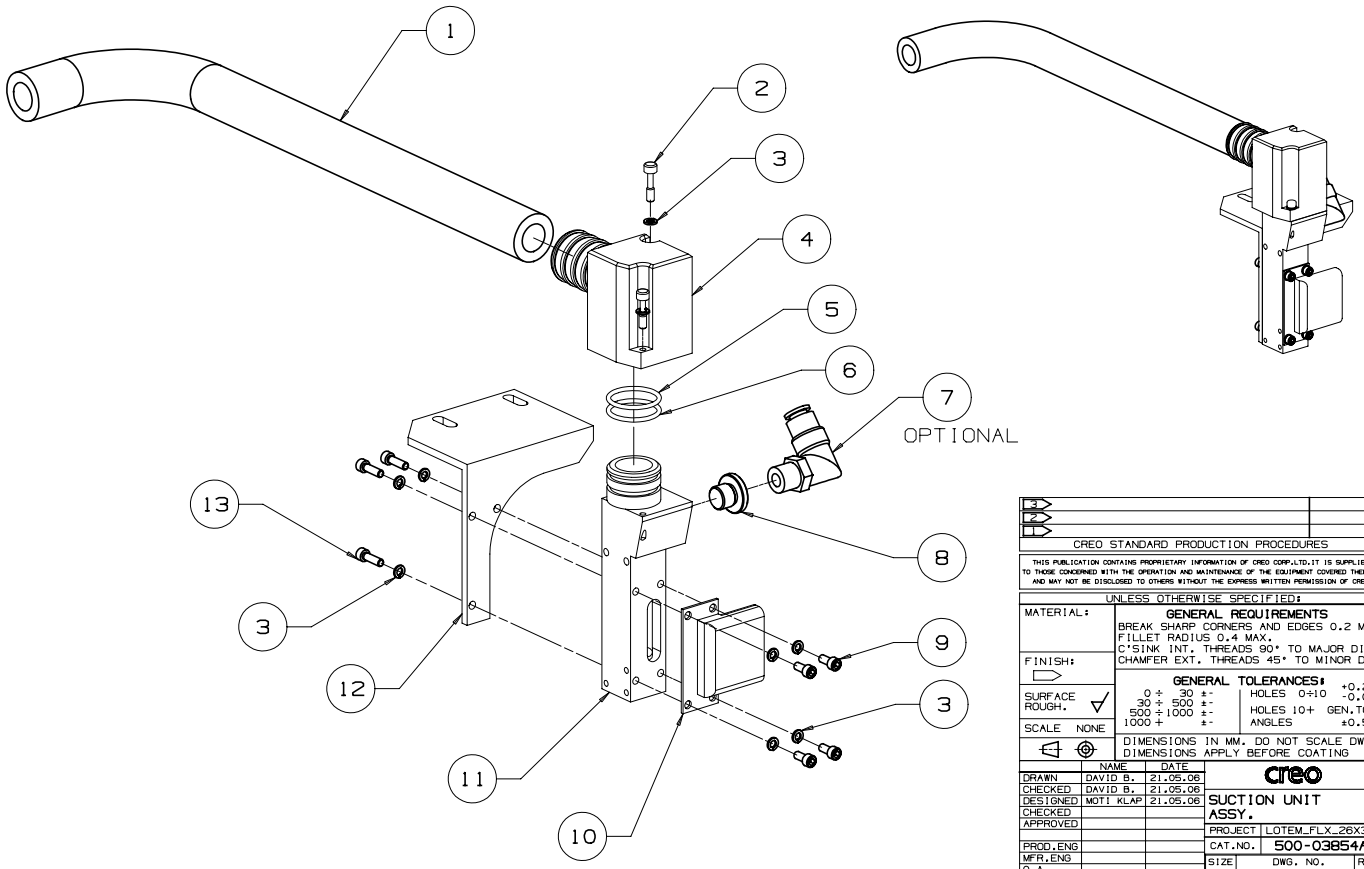
REV	DESCRIPTION	DRAWN	APPROVED	DATE
A	ECO. IL11069	DAVID B.	MOTI KLAP	21.05.06



CREO STANDARD PRODUCTION PROCEDURES

THIS PUBLICATION CONTAINS PROPRIETARY INFORMATION OF CREO CORP.LTD.IT IS SUPPLIED TO THOSE CONCERNED WITH THE OPERATION AND MAINTENANCE OF THE EQUIPMENT COVERED THEREIN AND MAY NOT BE DISCLOSED TO OTHERS WITHOUT THE EXPRESS WRITTEN PERMISSION OF CREO

UNLESS OTHERWISE SPECIFIED:

MATERIAL:

FINISH:

SURFACE ROUGH.

SCALE NONE

GENERAL REQUIREMENTS

BREAK SHARP CORNERS AND EDGES 0.2 MAX
FILLET RADIUS 0.4 MAX.
C'SINK INT. THREADS 90° TO MAJOR DIA
CHAMFER EXT. THREADS 45° TO MINOR DIA

GENERAL TOLERANCES:

0 ÷ 30	±-	HOLES 0÷10	+0.2 -0.05
30 ÷ 500	±-		
500 ÷ 1000	±-	HOLES 10+	GEN.TOL
1000 +	±-	ANGLES	±0.5°

DIMENSIONS IN MM. DO NOT SCALE DWG.
DIMENSIONS APPLY BEFORE COATING

	NAME	DATE
DRAWN	DAVID B.	21.05.06
CHECKED	DAVID B.	21.05.06
DESIGNED	MOTI KLAP	21.05.06
CHECKED		
APPROVED		
PROD.ENG		
MFR.ENG		
Q.A.		

creo

SUCTION UNIT ASSY.

PROJECT	LOTEM_FLX_26X30
CAT.NO.	500-03854A
SIZE	A3
DWG. NO.	500-03854A
REV	A

SH 1 OF 1