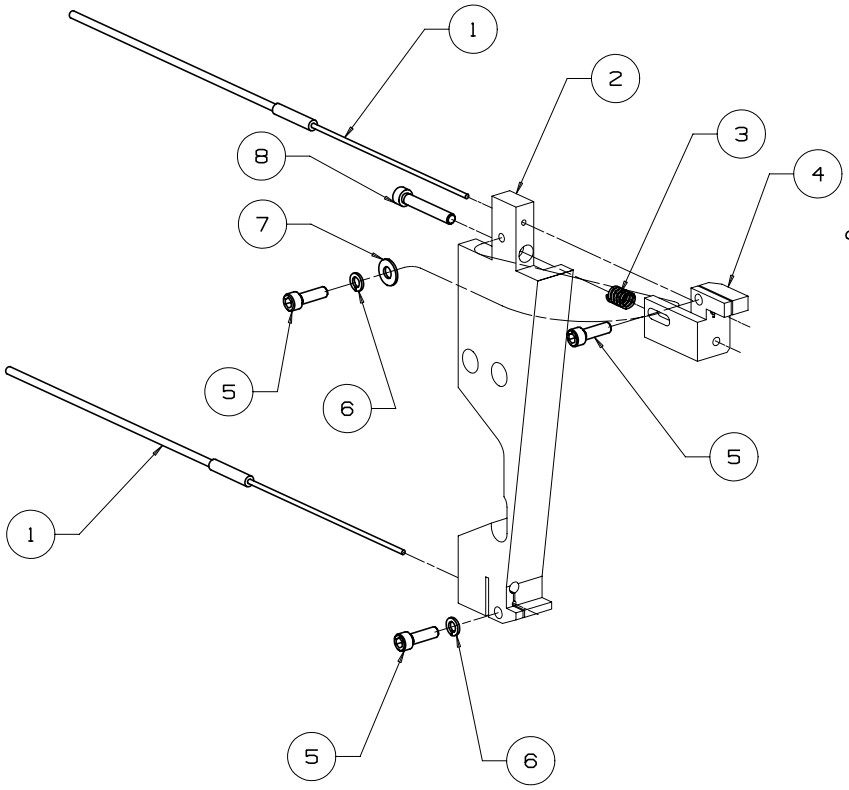
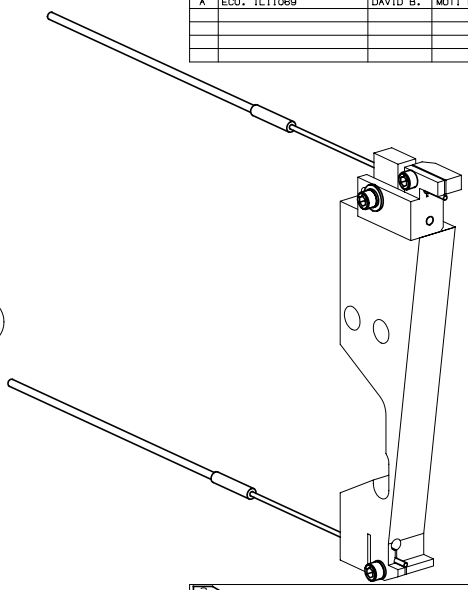
REV	DESCRIPTION	DRAWN	APPROVED	DATE
A	ECO. IL11069	DAVID B.	MOTI KLAP	21.05.06





CREO STANDARD PRODUCTION PROCEDURES

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UNLESS OTHERWISE SPECIFIED:

MATERIAL:

FINISH:

SURFACE ROUGH.

SCALE 1:1

GENERAL REQUIREMENTS

BREAK SHARP CORNERS AND EDGES 0.2 MAX
FILLET RADIUS 0.4 MAX.
C'SINK INT. THREADS 90° TO MAJOR DIA
CHAMFER EXT. THREADS 45° TO MINOR DIA

GENERAL TOLERANCES:

0 ÷ 30	±-	HOLES 0÷10	+0.2 -0.05
30 ÷ 500	±-		
500 ÷ 1000	±-	HOLES 10+	GEN.TOL
1000 +	±-	ANGLES	±0.5°

DIMENSIONS IN MM. DO NOT SCALE DWG.
DIMENSIONS APPLY BEFORE COATING

	NAME	DATE
DRAWN	DAVID B.	18.05.06
CHECKED	DAVID B.	18.05.06
DESIGNED	MOTI KLAP	18.05.06
CHECKED		
APPROVED		
PROD.ENG		
MFR.ENG		
Q.A.		

creo

ANTI-COLLISION ASSY.

PROJECT	LOTEM_FLX_26X30
CAT.NO.	500-03855A
SIZE	A3
DWG. NO.	500-03855A
REV	A

SH 1 OF 1