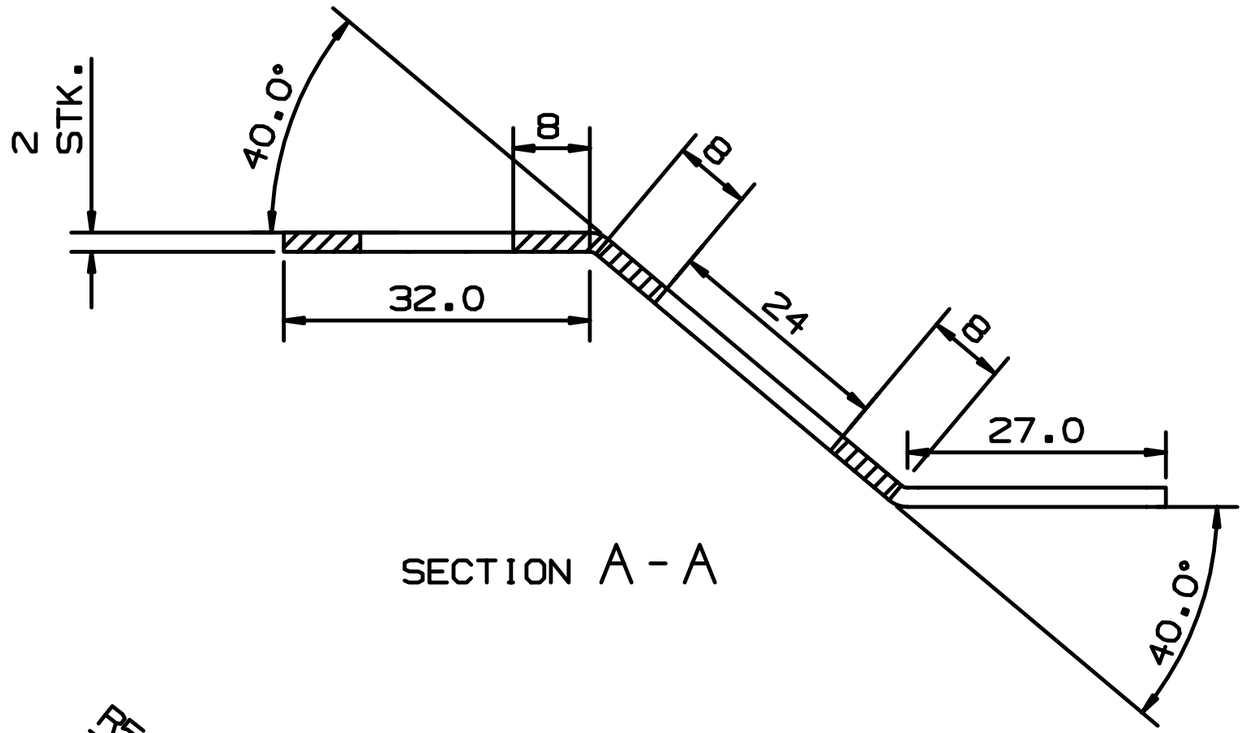
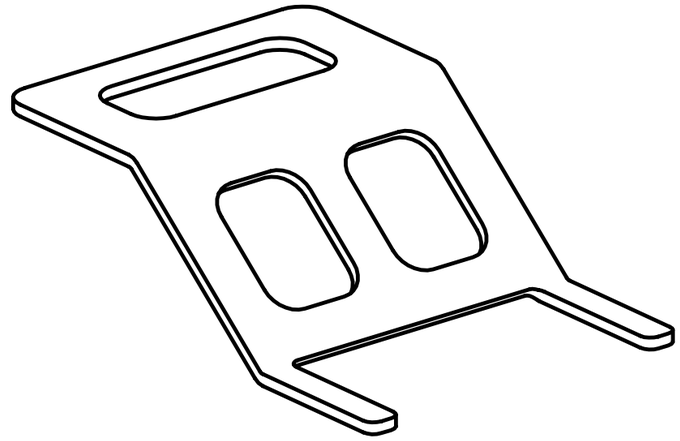
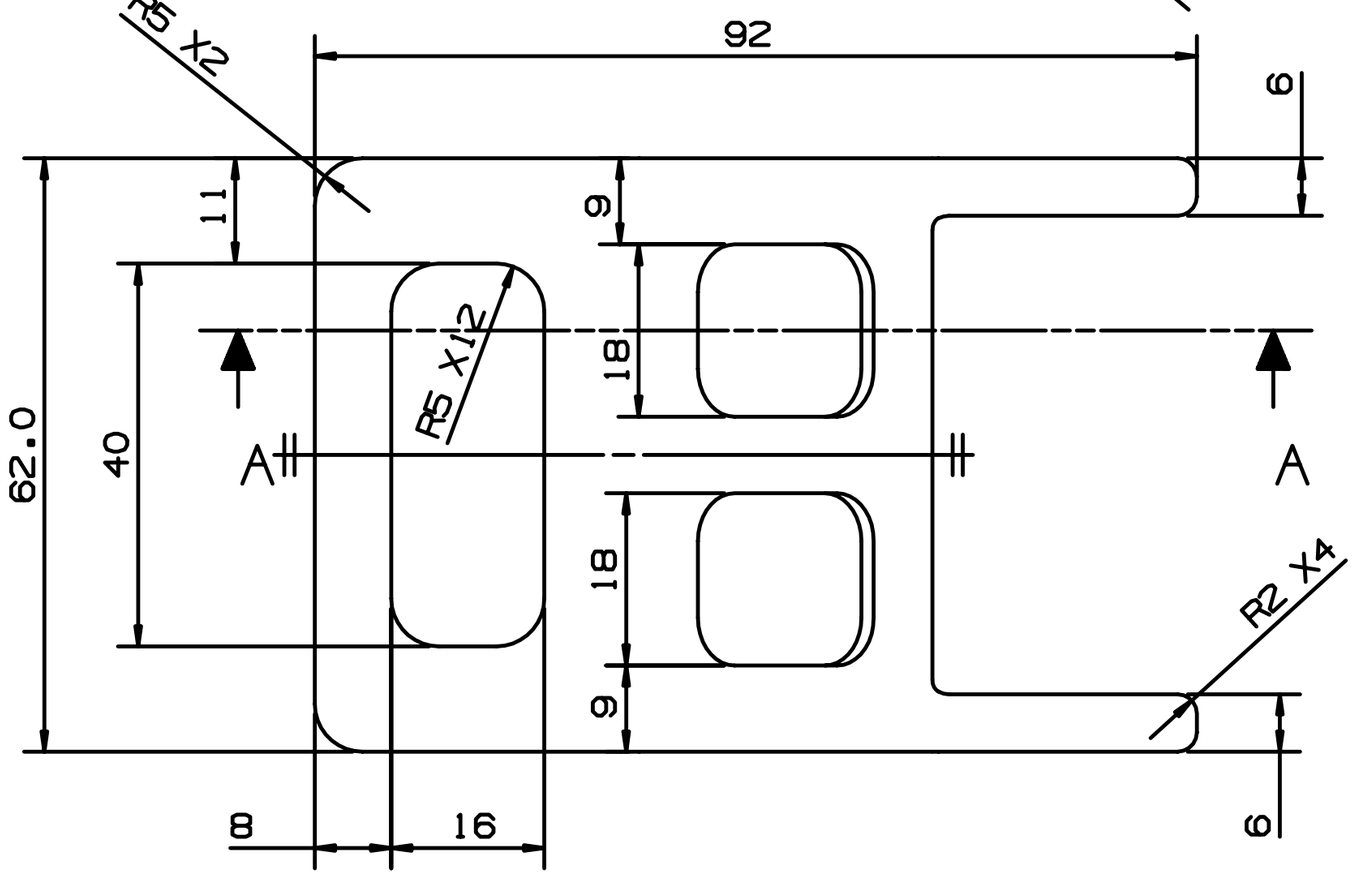
REV	DESCRIPTION	DRAWN	APPROVED	DATE
01	ECO IL11251	MICHEL B.	MICHEL B.	13.06.06



SECTION A - A





CREO STANDARD PRODUCTION PROCEDURES

THIS PUBLICATION CONTAINS PROPRIETARY INFORMATION OF CREO COMP.LTD. IT IS SUPPLIED TO THOSE CONCERNED WITH THE OPERATION AND MAINTENANCE OF THE EQUIPMENT COVERED THEREIN AND MAY NOT BE DISCLOSED TO OTHERS WITHOUT THE EXPRESS WRITTEN PERMISSION OF CREO

UNLESS OTHERWISE SPECIFIED:

MATERIAL: ST.ST. 303

SHEET METAL REQUIREMENTS
BREAK SHARP CORNERS AND EDGES 0.2 MAX
INNER CORNERS OF CUTOUTS R0.4 MAX.
INTERNAL BENDING RADIUS: 0.5 ÷1 THK.

FINISH:

SURFACE ROUGH. N9

GENERAL TOLERANCES:

0 ÷ 120	±0.3
120 ÷ 350	±0.5
350 ÷ 1000	±1
1000 ÷	±2
ANGLES	±1°
BETWEEN HOLES	±0.2

SLOTS ±2 +0.2 -0.05

HOLES 0÷20 +0.2 -0.05

HOLES 20÷ GEN.TOL

SCALE

DIMENSIONS IN MM. DO NOT SCALE DWG.
DIMENSIONS APPLY BEFORE COATING

	NAME	DATE
DRAWN	MICHEL B.	21.05.03
CHECKED		
DESIGNED	MICHEL B.	21.05.03
CHECKED		
APPROVED		
PROD.ENG		
MFR.ENG		
Q.A.		

creo

ELEVATION JIG TYPE II

PROJECT	LOTEM_FLX_40X45
CAT.NO.	690-00892A

SIZE	DWG. NO.	REV
A3	690-00892A	01